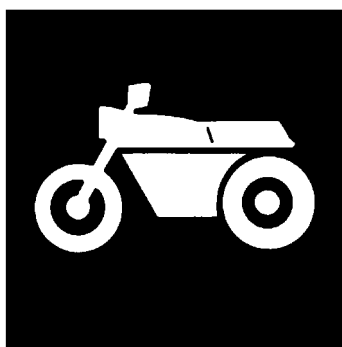


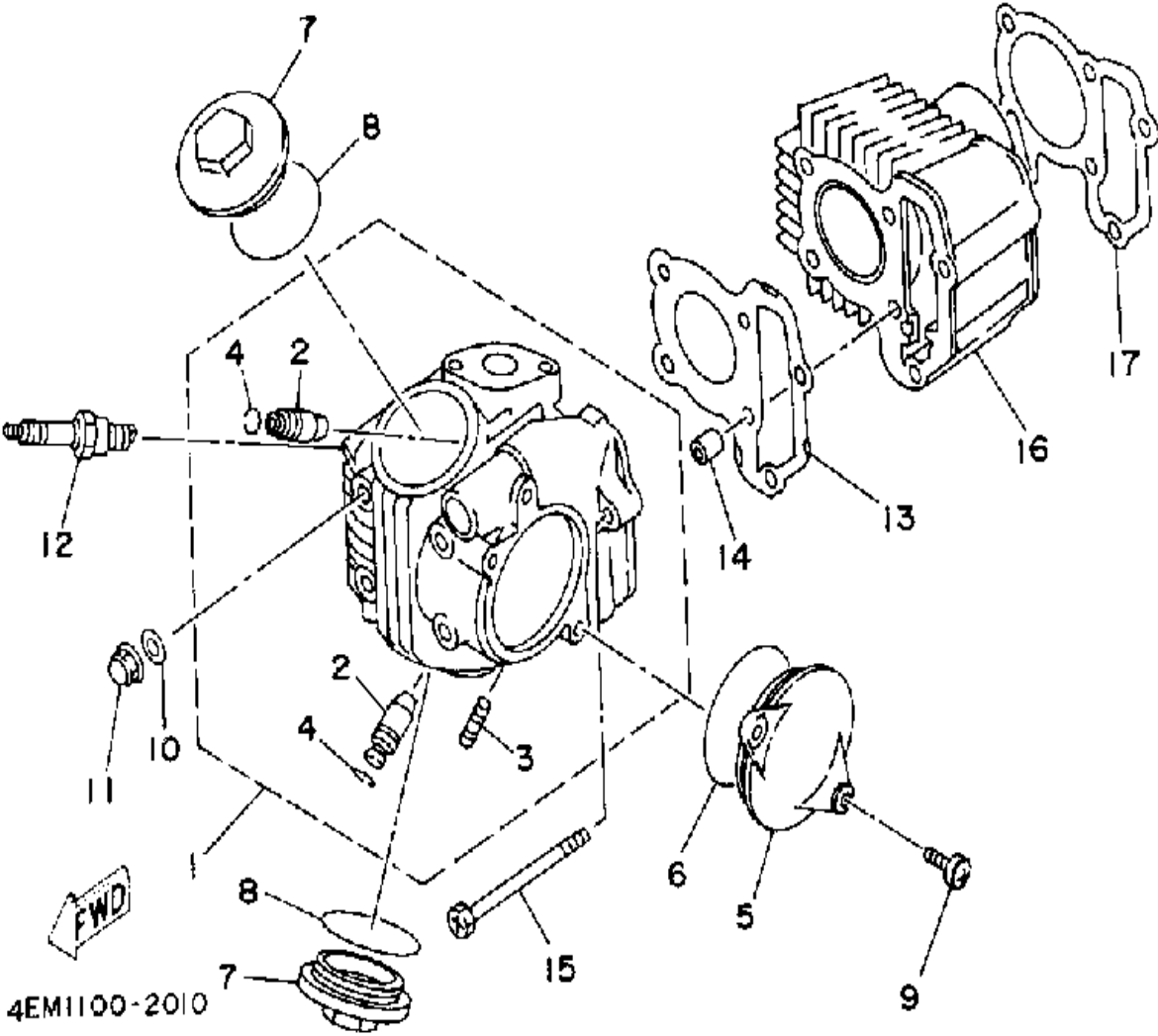


YAMAHA

GENUINE

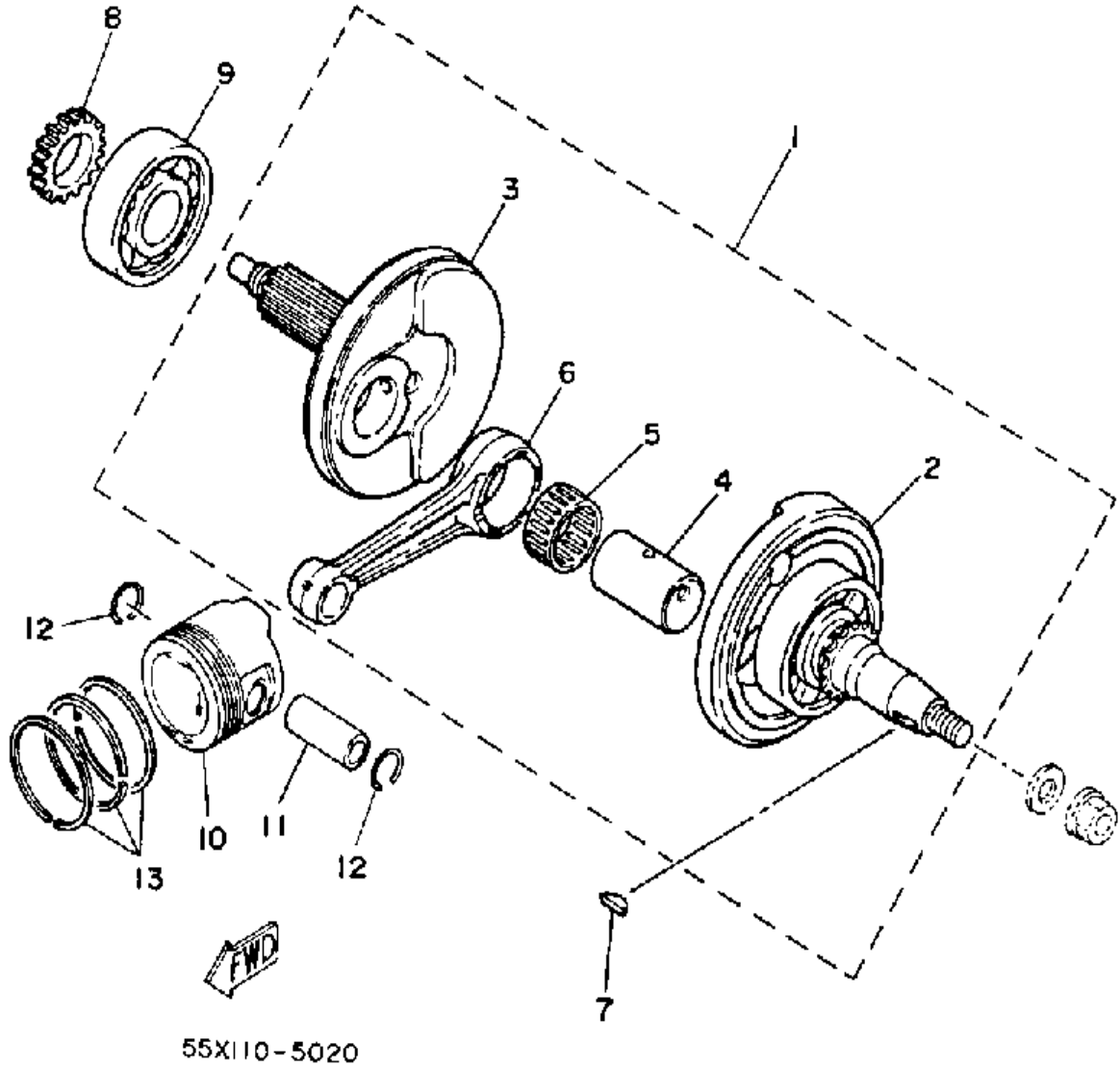
PARTS CATALOGUE

ALL TERRAIN VEHICLE



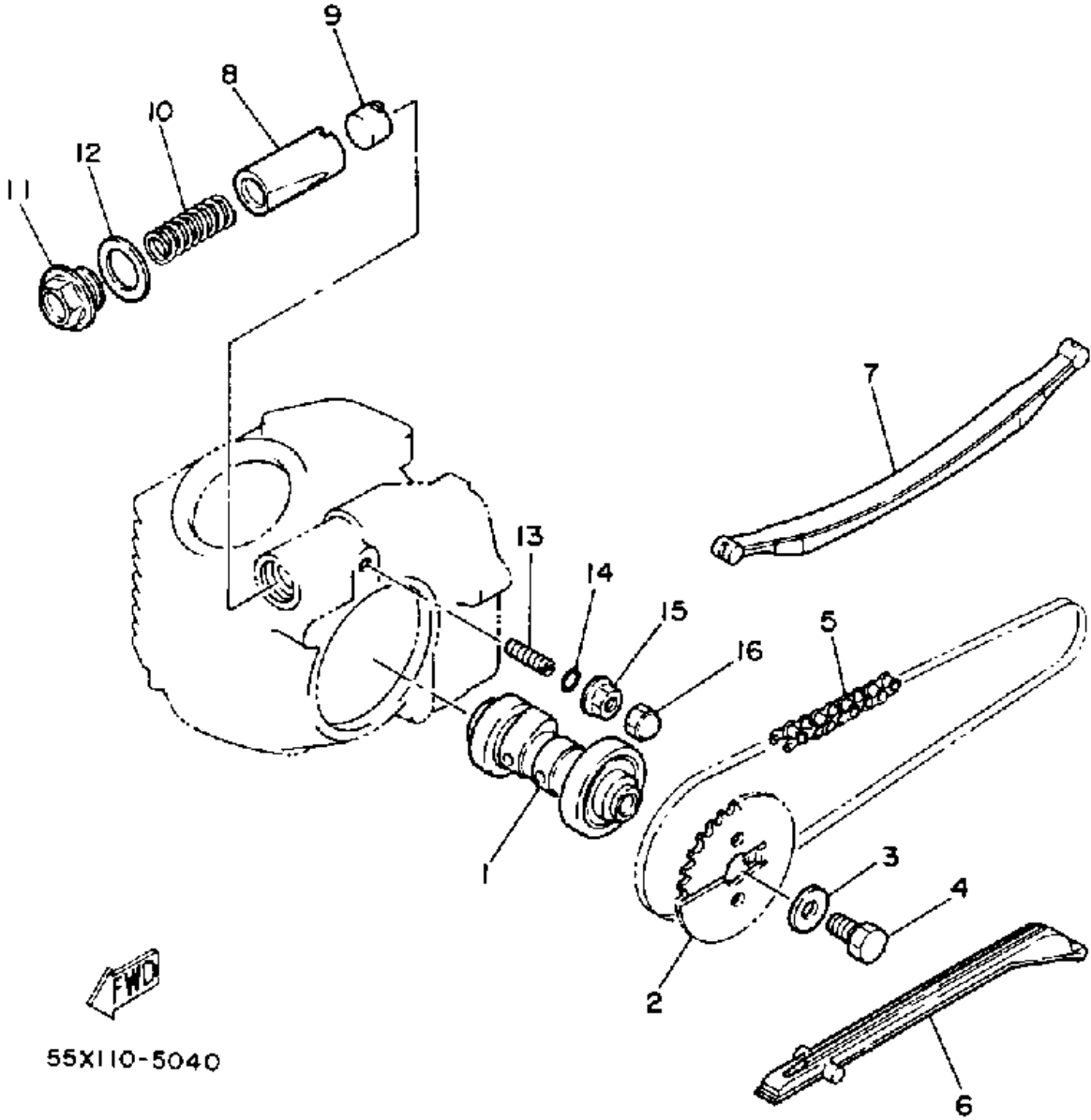
CYLINDER

Ref. No.	Part Number	Description	Qty	Remarks
1	35T-11110-01-00	CYLINDER HEAD ASSEMBLY .	1	
2	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	2	
3	22F-14651-00-00	. BOLT	2	
4	93440-10109-00	. CIRCLIP	2	
5	22F-11185-01-00	COVER, CYLINDER HEAD SIDE 1	1	
6	93210-63556-00	O-RING	1	
7	22F-11186-00-00	COVER, CYLINDER HEAD SIDE 2	2	
8	93210-44704-00	O-RING	2	
9	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
10	90201-066F0-00	WASHER, PLATE	4	
11	90176-06041-00	NUT, CROWN	4	
12	NGK-C7HSA-00-00	PLUG SPARK (NGK C7HSA) ..	1	
13	55X-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
14	99510-08012-00	PIN, DOWEL	2	
15	95021-06085-00	BOLT, FLANGE	2	
16	22K-11311-02-00	CYLINDER 1	1	
17	4EM-11351-00-00	GASKET, CYLINDER	1	



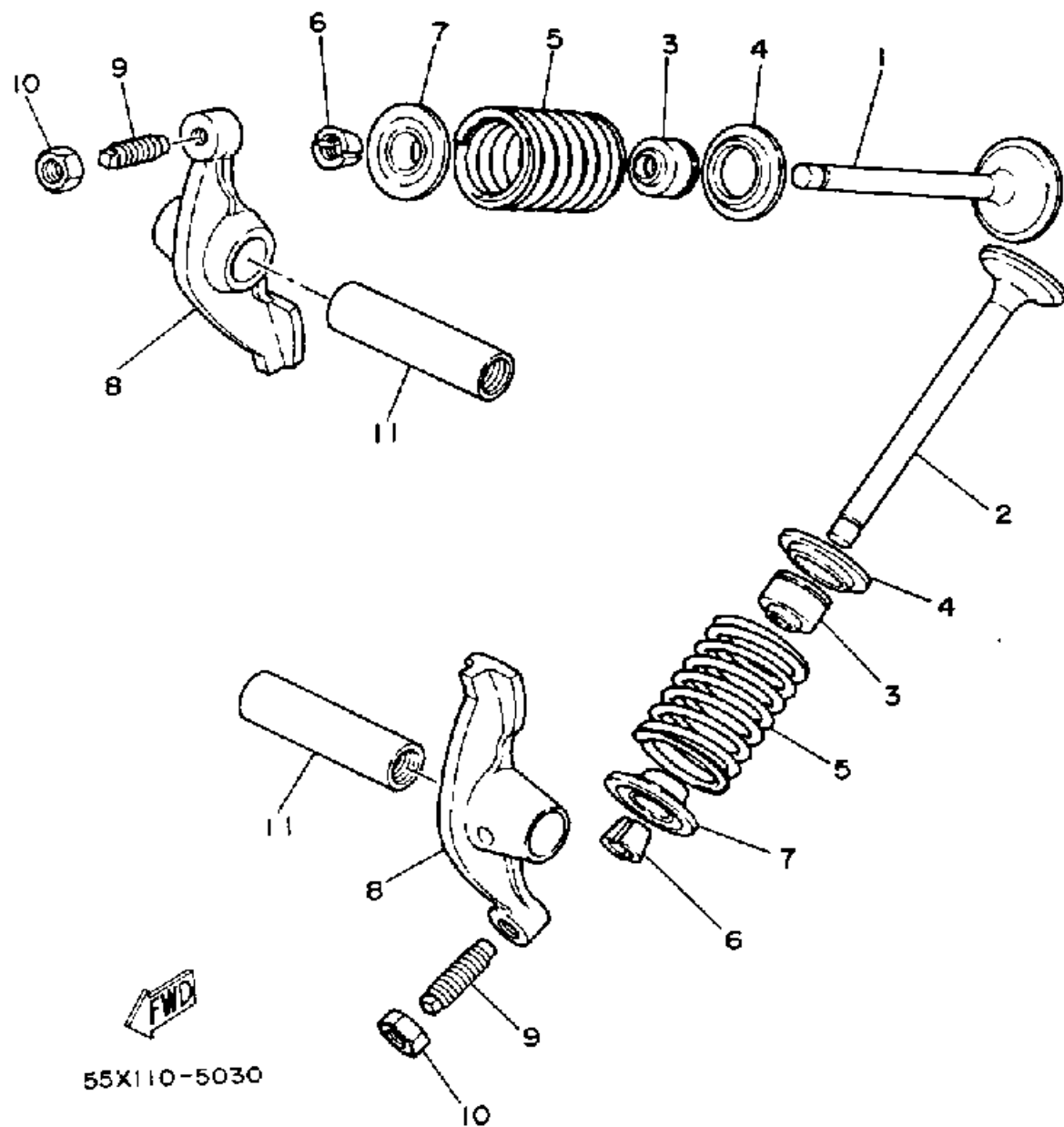
CRANKSHAFT-PISTON

Ref. No.	Part Number	Description	Qty	Remarks
1	22K-11400-01-00	CRANKSHAFT ASSEMBLY . . .	1	
2	22K-W1141-00-00	. CRANK 1	1	
3	22K-11422-00-00	. CRANK 2	1	
4	22F-11681-00-00	. PIN, CRANK 1	1	
5	93311-32353-00	. BEARING	1	
6	22K-11651-02-00	. ROD, CONNECTING	1	
7	90280-03017-00	KEY, WOODRUFF	1	
8	46J-13324-00-00	GEAR, PUMP DRIVE	1	
9	93306-30421-00	BEARING (B6304C3)	1	
10	55X-11631-00-96	PISTON (STD)	1	
	55X-11636-00-00	PISTON (0.50MM O/S)	1	AP
	55X-11638-00-00	PISTON (1.00MM O/S)	1	AP
11	22K-11633-01-00	PIN, PISTON	1	
12	93450-14088-00	CIRCLIP	2	
13	55X-11610-00-00	PISTON RING SET (STD)	1	
	55X-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	55X-11610-40-00	PISTON RING SET (1.00MM O/S)	1	AP



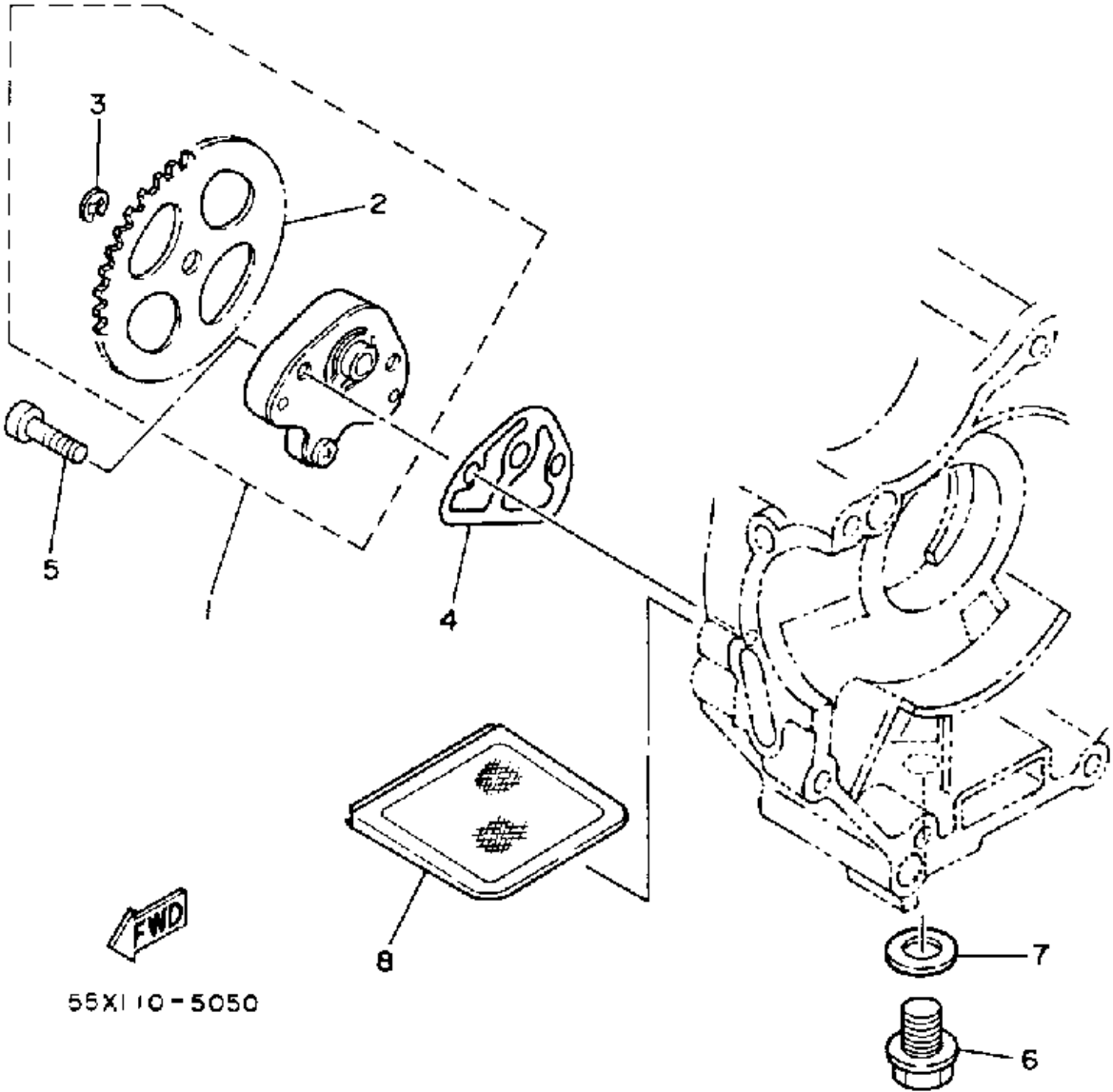
CAMSHAFT-CHAIN

Ref. No.	Part Number	Description	Qty	Remarks
1	55X-12170-00-00	CAMSHAFT ASSEMBLY 1	1	
2	50M-12176-00-00	SPROCKET, CAM CHAIN (28T)	1	
3	90201-08326-00	WASHER, PLATE	1	
4	90101-08590-00	BOLT	1	
5	94580-25082-00	CHAIN	1	
6	22F-12231-01-00	GUIDE, STOPPER 1	1	
7	22F-12241-00-00	GUIDE, STOPPER 2	1	
8	22F-12217-01-00	ROD, CHAIN TENSIONER	1	
9	90334-14037-00	PLUG, STRAIGHT	1	
10	90501-10710-00	SPRING, COMPRESSION	1	
11	90340-18092-00	PLUG, STRAIGHT SCREW	1	
12	90201-186F1-00	WASHER, PLATE	1	
13	90113-06009-00	BOLT, SET	1	
14	93210-07540-00	O-RING	1	
15	90179-06387-00	NUT	1	
16	95303-06800-00	NUT (CROWN)	1	



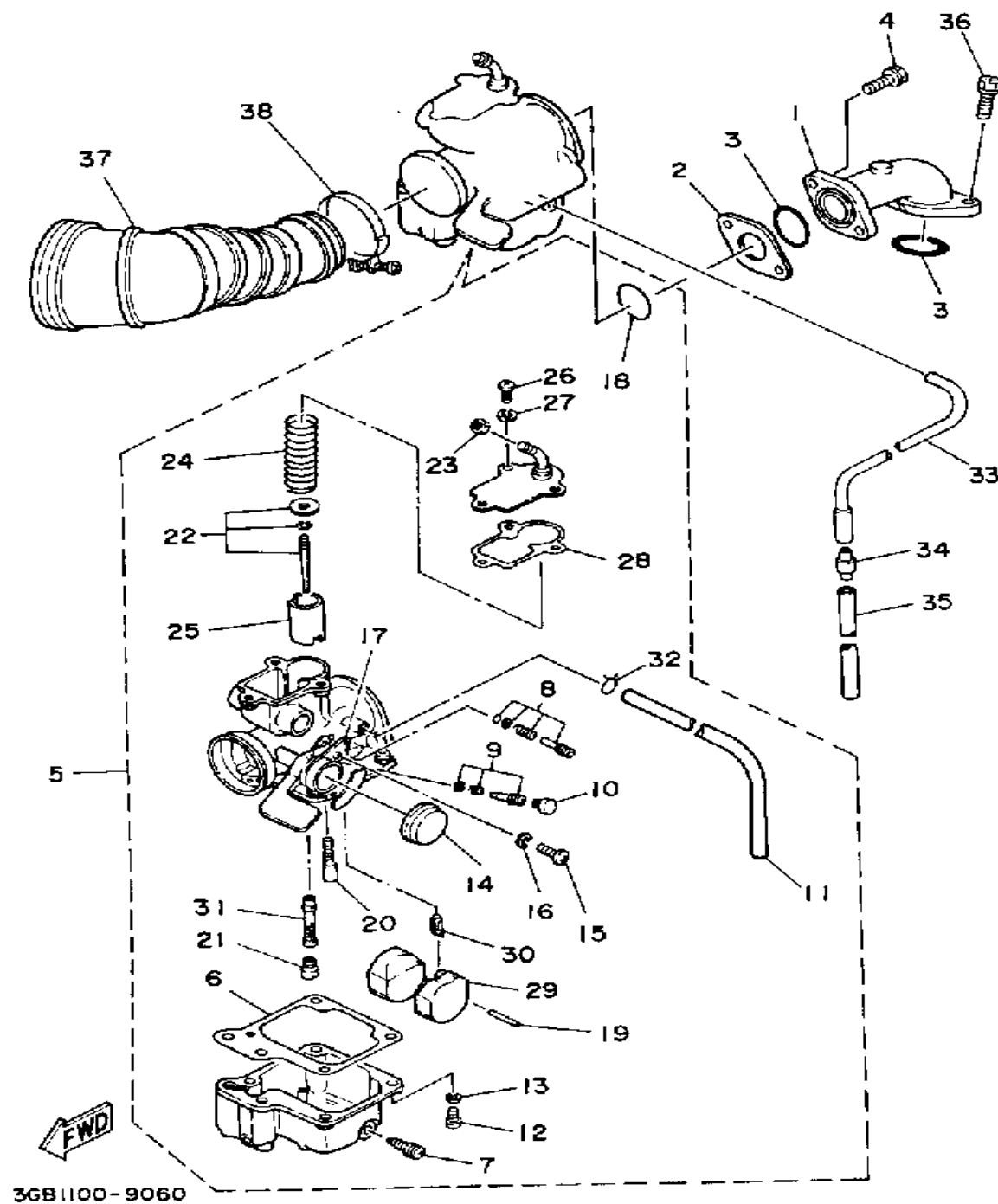
VALVE

Ref. No.	Part Number	Description	Qty	Remarks
1	22K-12111-02-00	VALVE, INTAKE	1	
2	22K-12121-01-00	VALVE, EXHAUST	1	
3	2HX-12119-00-00	SEAL, VALVE STEM	2	
4	22F-12116-00-00	SEAT, VALVE SPRING	2	
5	22F-12114-00-00	SPRING, VALVE OUTER	2	
6	22F-12118-01-00	COTTER, VALVE	4	
7	22F-12117-02-00	RETAINER, VALVE SPRING ..	2	
8	50M-12151-00-00	ARM, VALVE ROCKER	2	
9	22F-12159-00-00	SCREW, VALVE ADJUSTING ..	2	
10	90170-05302-00	NUT	2	
11	22F-12156-00-00	SHAFT, ROCKER 2	2	



OIL PUMP

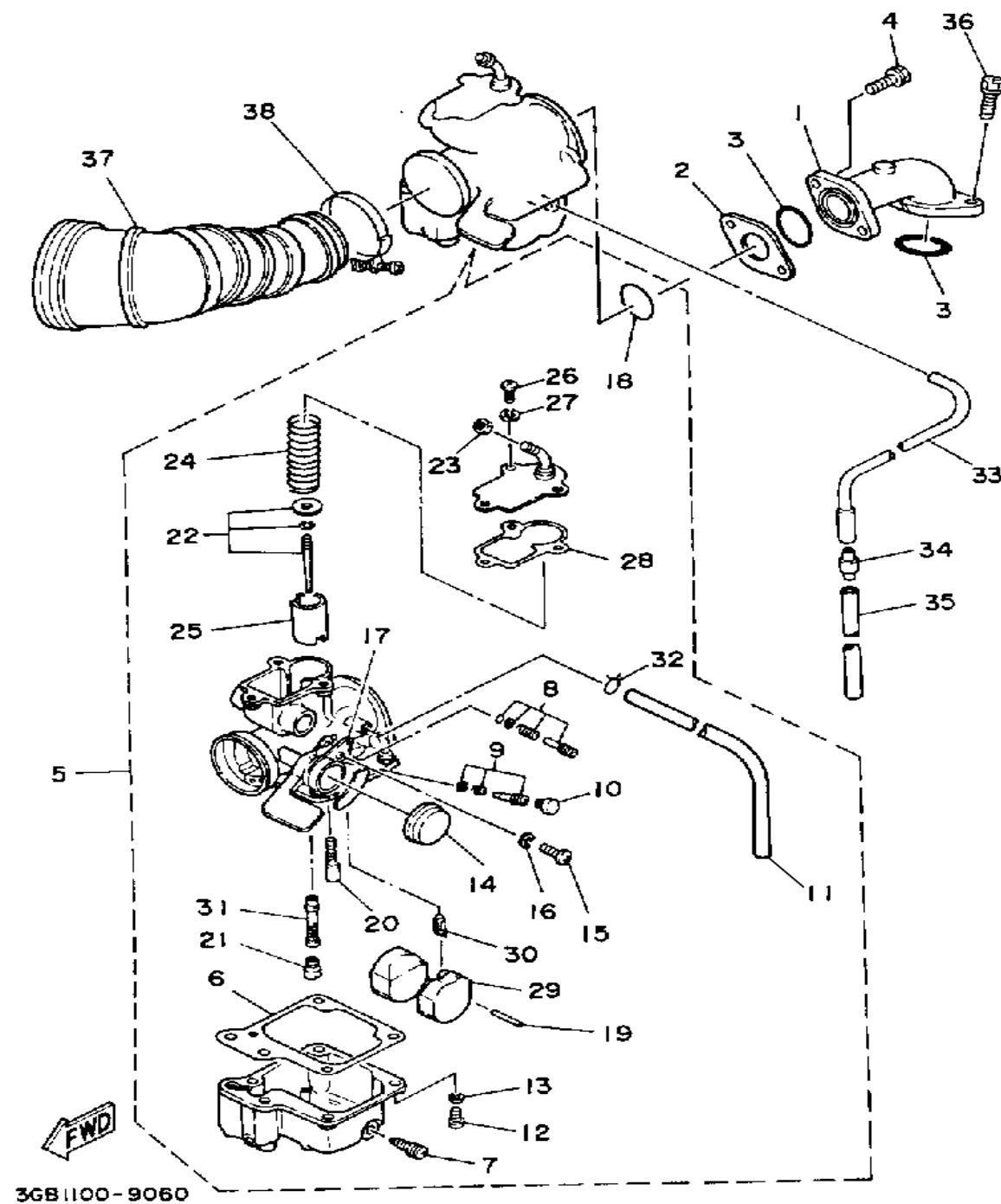
Ref. No.	Part Number	Description	Qty	Remarks
1	2FJ-13300-00-00	OIL PUMP ASSEMBLY	1	
2	46J-13325-00-00	. GEAR, PUMP DRIVEN	1	
3	99080-05600-00	. CIRCLIP (93430-05027-00) . . .	1	
4	22F-13329-00-00	GASKET, PUMP COVER	1	
5	90155-06007-00	SCREW, FLAT FILLISTER	2	
6	90340-12097-00	PLUG, STRAIGHT SCREW	1	
7	812-11198-00-00	GASKET	1	
8	22F-13411-00-00	STRAINER, OIL	1	



AIR FILTER-CARBURETOR

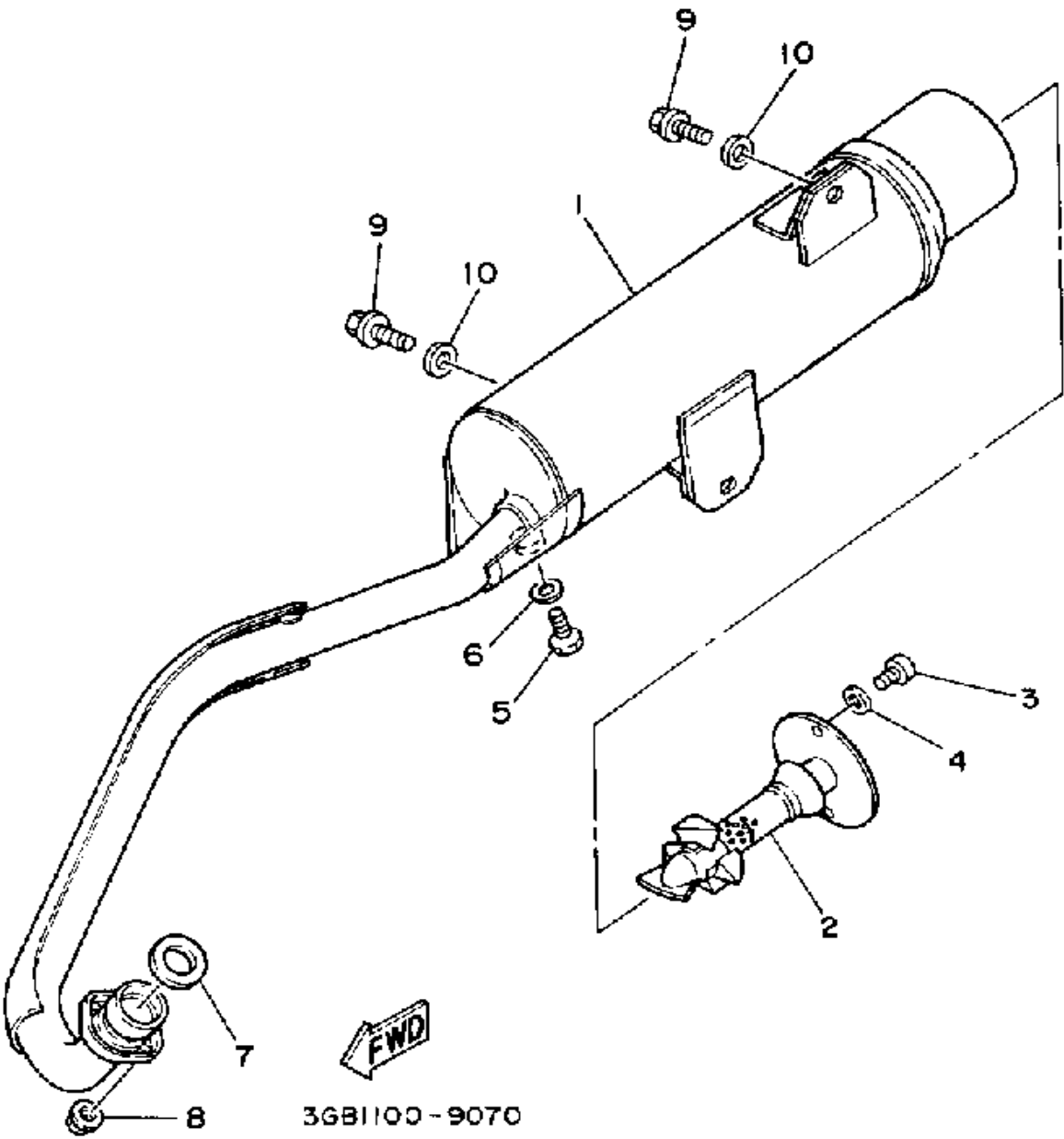
Ref. No.	Part Number	Description	Qty	Remarks
1	55X-13586-00-00	JOINT, CARBURETOR 1	1	
2	22K-13595-00-00	JOINT	1	
3	93210-25552-00	O-RING	2	
4	90159-06076-00	SCREW, WITH WASHER	2	
5	3GB-14101-00-00	CARBURETOR ASSEMBLY 1	1	
6	22F-14184-00-00	. GASKET, FLOAT CHAMBER	1	
7	12R-14191-00-00	. PLUG, DRAIN	1	
8	22F-14103-00-00	. THROTTLE SCREW SET	1	
9	22K-14104-00-00	. AIR SCREW SET	1	
10	22F-14991-00-00	. CAP	1	
11	90445-08721-00	. HOSE	1	
12	98503-04014-00	. SCREW, PAN HEAD	4	
13	92901-04100-00	. WASHER, SPRING	4	
14	22F-14169-00-00	. CAP	1	
15	98580-04008-00	. SCREW, PAN HEAD	1	
16	92901-04100-00	. WASHER, SPRING	1	
17	55X-14146-00-00	. PLATE	1	
18	22K-14147-00-00	. O-RING	1	
19	127-14186-00-00	. PIN, FLOAT	1	
20	22F-14142-12-00	. JET, PILOT (12.5)	1	
21	18A-14143-16-00	. JET, MAIN (80)	1	
22	2HX-1490J-01-00	. NEEDLE SET	1	
23	802-14161-00-00	. NUT, CABLE ADJUSTING	1	
24	260-14131-00-00	. SPRING, THROTTLE VALVE	1	
25	2HX-14112-35-00	. VALVE, THROTTLE 1	1	
26	98580-04010-00	. SCREW, PAN HEAD	3	
27	92901-04100-00	. WASHER, SPRING	3	
28	55X-14198-00-00	. GASKET	1	
29	22F-14185-00-00	. FLOAT	1	

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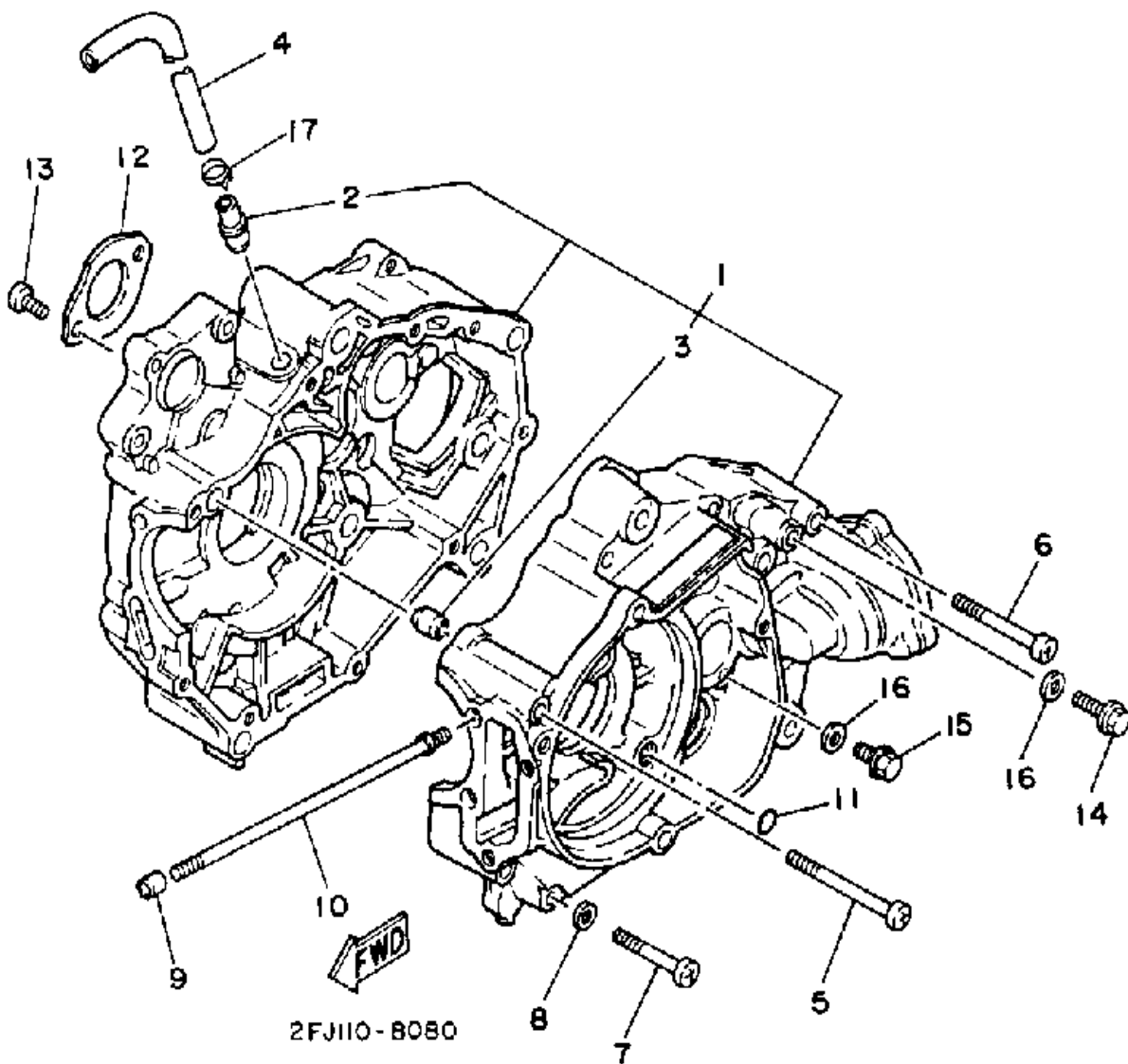
AIR FILTER-CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
30	22F-14150-00-00	. NEEDLE ASSEMBLY	1	
31	2HX-14141-78-00	. NOZZLE, MAIN	1	
32	55X-14937-00-00	. CLIP	1	
33	55X-14196-00-00	PIPE	1	
34	24W-14193-00-00	PIPE	1	
35	91A20-07010-00	TUBE, FLEXIBLE VINYL	1	
36	90159-06076-00	SCREW, WITH WASHER	2	
37	3GB-14453-00-00	JOINT, AIR CLEANER 1	1	
38	90460-43053-00	CLAMP, HOSE	1	



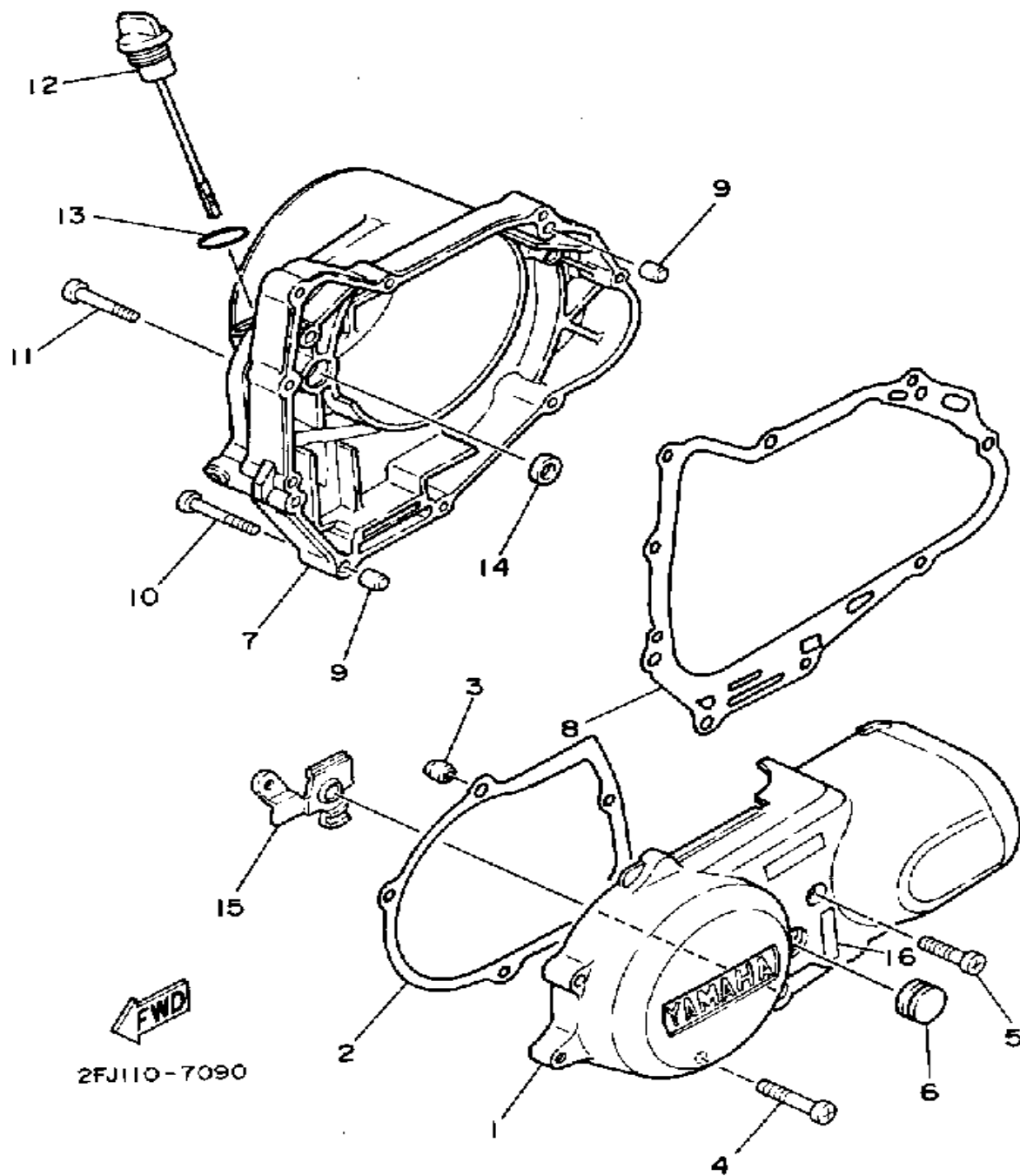
EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-14711-00-00	MUFFLER 1	1	
2	55X-14752-00-00	PIPE, OUTLET	1	
3	98506-06010-00	SCREW, PAN HEAD	2	
4	92906-06600-00	WASHER	2	
5	90101-06576-00	BOLT	1	
6	92906-06600-00	WASHER	1	
7	3DM-14613-00-00	GASKET, EXHAUST PIPE	1	
8	95706-06500-00	NUT, FLANGE	2	
9	95816-08016-00	BOLT, FLANGE	2	
10	90201-081H4-00	WASHER, PLATE	2	



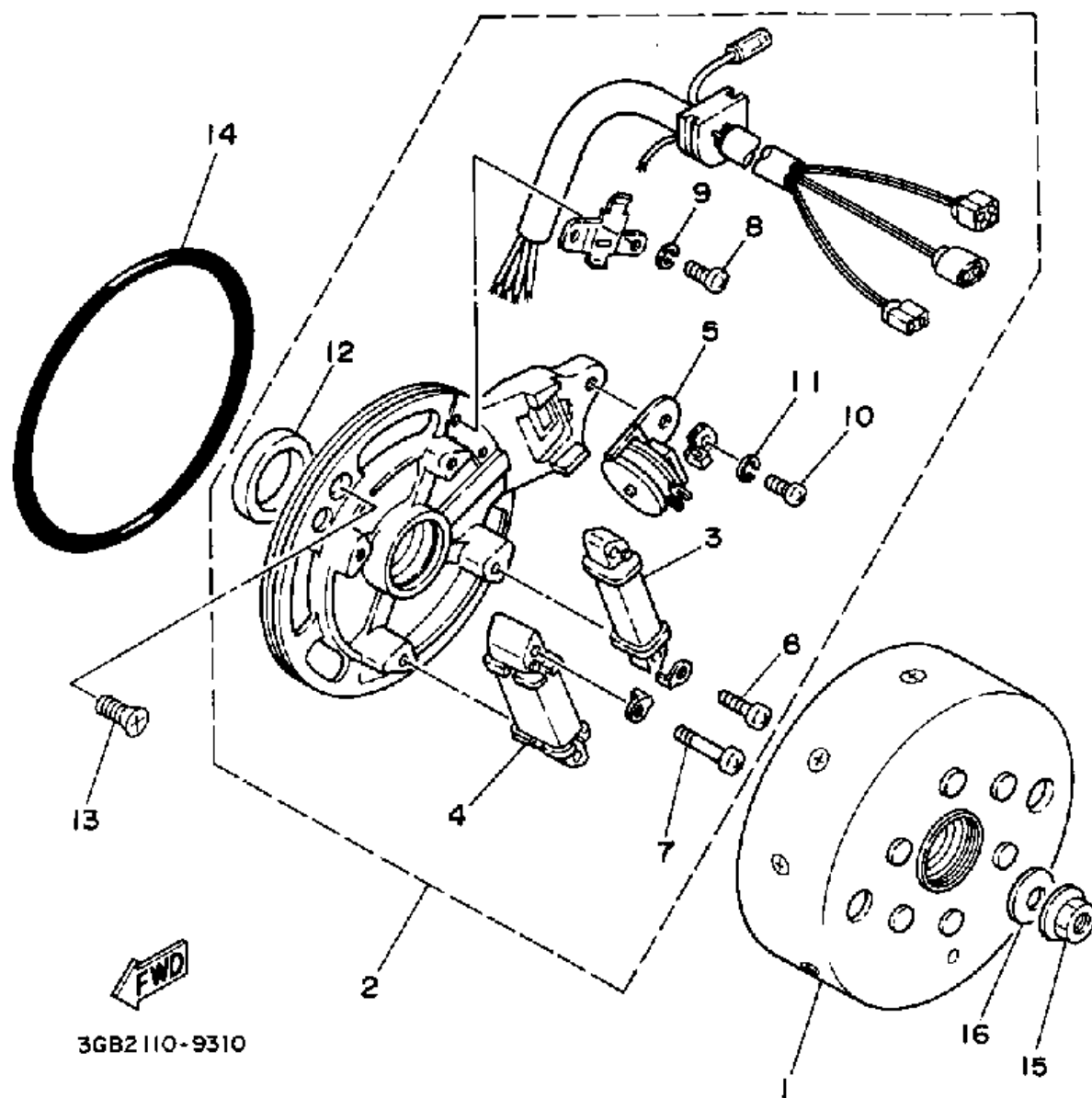
CRANKCASE

Ref. No.	Part Number	Description	Qty	Remarks
1	2FJ-15100-01-00	CRANKCASE ASSEMBLY	1	
2	59V-11167-00-00	. PIPE, BREATHER 2	1	
3	99510-12016-00	. PIN, DOWEL	2	
4	90445-121F6-00	HOSE	1	
5	98501-06075-00	SCREW, PAN HEAD	1	
6	92580-06560-00	SCREW PAN HEAD	2	
7	98580-06545-00	SCREW PAN HEAD	6	
8	90430-06014-00	GASKET	2	
9	99510-08012-00	PIN, DOWEL	2	
10	90116-06399-00	BOLT, STUD	4	
11	93210-07540-00	O-RING	2	
12	22F-15383-01-00	PLATE, BEARING COVER	1	
13	98580-06012-00	SCREW, PAN HEAD (92501-06012-00)	2	
14	95811-06025-00	BOLT, FLANGE	2	
15	95811-06016-00	BOLT, FLANGE (95801-06016) .	1	
16	90430-06166-00	GASKET	3	
17	90467-13064-00	CLIP	1	



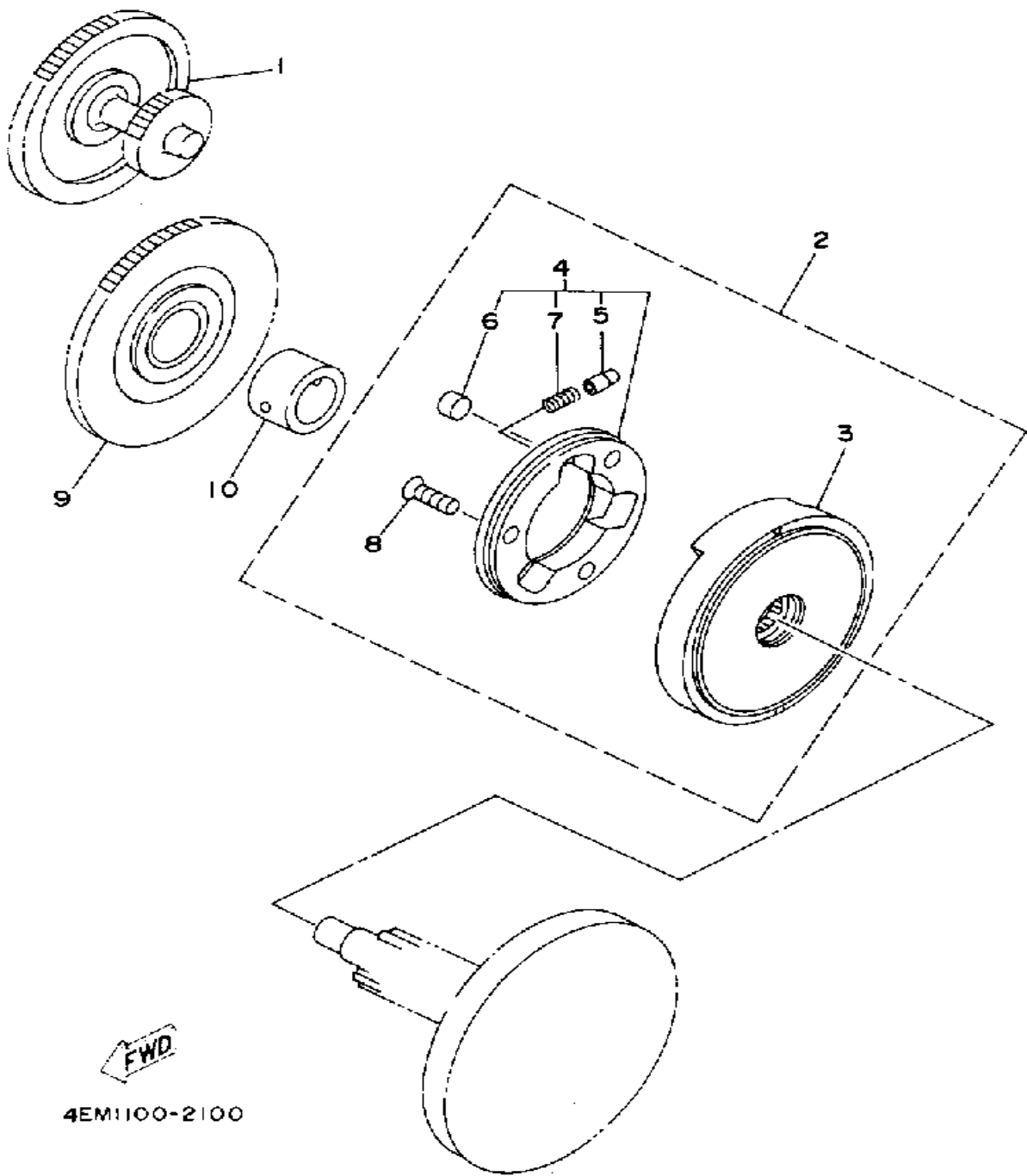
CRANKCASE COVER 1

Ref. No.	Part Number	Description	Qty	Remarks
1	22F-15411-01-00	COVER, CRANKCASE 1	1	
2	3GB-15451-00-00	GASKET, CRANKCASE COVER 1	1	
3	99530-10014-00	PIN, DOWEL	2	
4	98580-06040-00	SCREW, PAN HEAD	1	
5	98580-06030-00	SCREW PAN HEAD	2	
6	22F-15417-00-00	COVER, CAP	1	
7	2FJ-15421-00-00	COVER, CRANKCASE 2	1	
8	3GB-15461-00-00	GASKET, CRANKCASE COVER 2	1	
9	99530-10020-00	PIN, DOWEL	2	
10	98580-06545-00	SCREW PAN HEAD	1	
11	98580-06035-00	SCREW, PAN HEAD (92501-06035)	8	
12	55X-15362-02-00	PLUG, OIL LEVEL	1	
13	93210-19123-00	O-RING	1	
14	93101-10142-00	OIL SEAL	1	
15	90209-11269-00	WASHER	1	
16	4EM-15443-00-00	EMBLEM	1	



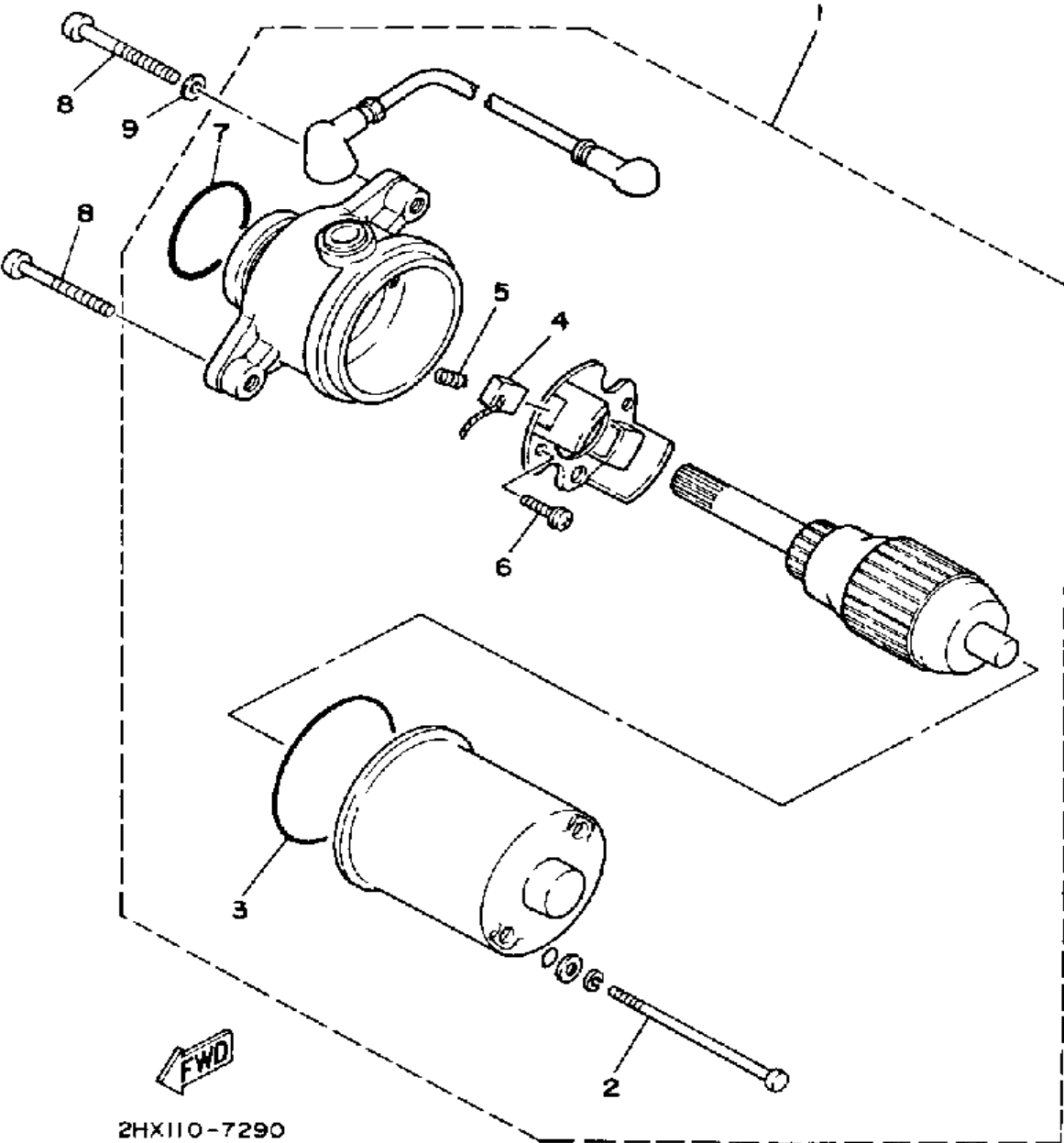
GENERATOR

Ref. No.	Part Number	Description	Qty	Remarks
1	2FM-85550-M0-00	ROTOR ASSEMBLY	1	
2	3GB-85560-10-00	BASE ASSEMBLY	1	
3	5G3-85520-M1-00	. COIL, CHARGE	1	
4	55X-81313-M0-00	. COIL, LIGHTING 1	1	
5	22K-85595-M0-00	. COIL, PULSER	1	
6	98511-04012-00	. SCREW, PAN HEAD	2	
7	98511-04020-00	. SCREW, PAN HEAD	2	
8	98511-04006-00	. SCREW, PAN HEAD	2	
9	92901-04100-00	. WASHER, SPRING	2	
10	98580-05010-00	. SCREW, PAN HEAD	1	
11	92990-05100-00	. WASHER, SPRING	1	
12	93102-19276-00	. OIL SEAL	1	
13	98701-06016-00	SCREW, FLAT HEAD	2	
14	93211-02703-00	O-RING	1	
15	90179-10394-00	NUT	1	
16	90201-102G9-00	WASHER, PLATE	1	



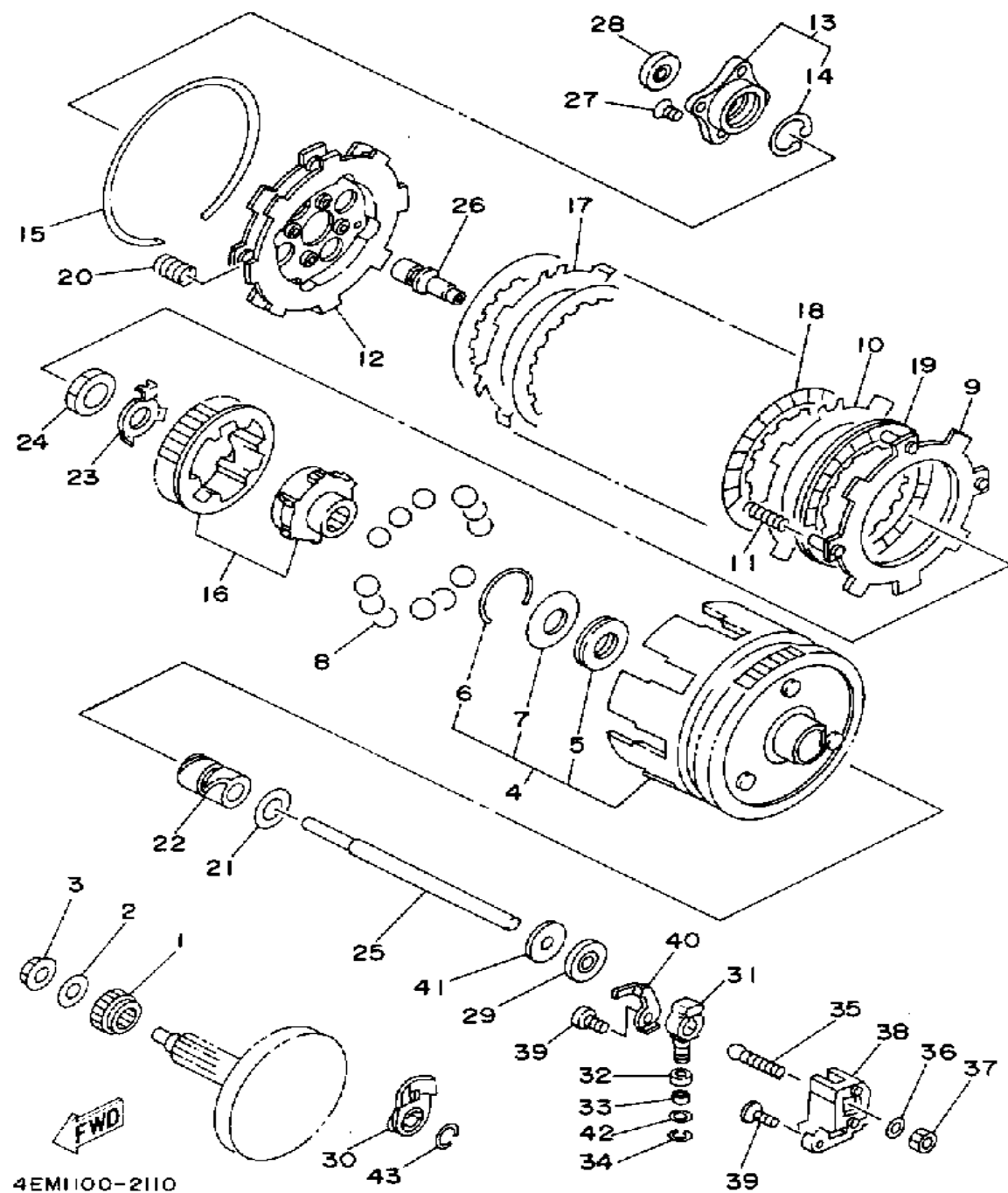
STARTER

Ref. No.	Part Number	Description	Qty	Remarks
1	2HX-15520-00-00	STARTER WHEEL ASSEMBLY	1	
2	22M-15570-10-00	STARTER CLUTCH ASSEMBLY	1	
3	22M-13450-10-00	. ROTARY FILTER ASSEMBLY	1	
4	22M-15580-10-00	. STARTER CLUTCH OUTER ASSEMBLY	1	
5	5J3-15583-00-00	.. CAP, STARTER CLUTCH SPRING	3	
6	93608-10155-00	.. PIN, DOWEL	3	
7	90501-03799-00	.. SPRING, COMPRESSION ...	3	
8	98701-06018-00	. SCREW, FLAT HEAD	3	
9	2HX-15517-10-00	GEAR, IDLER 2	1	
10	90560-20196-00	SPACER	1	



STARTING MOTOR

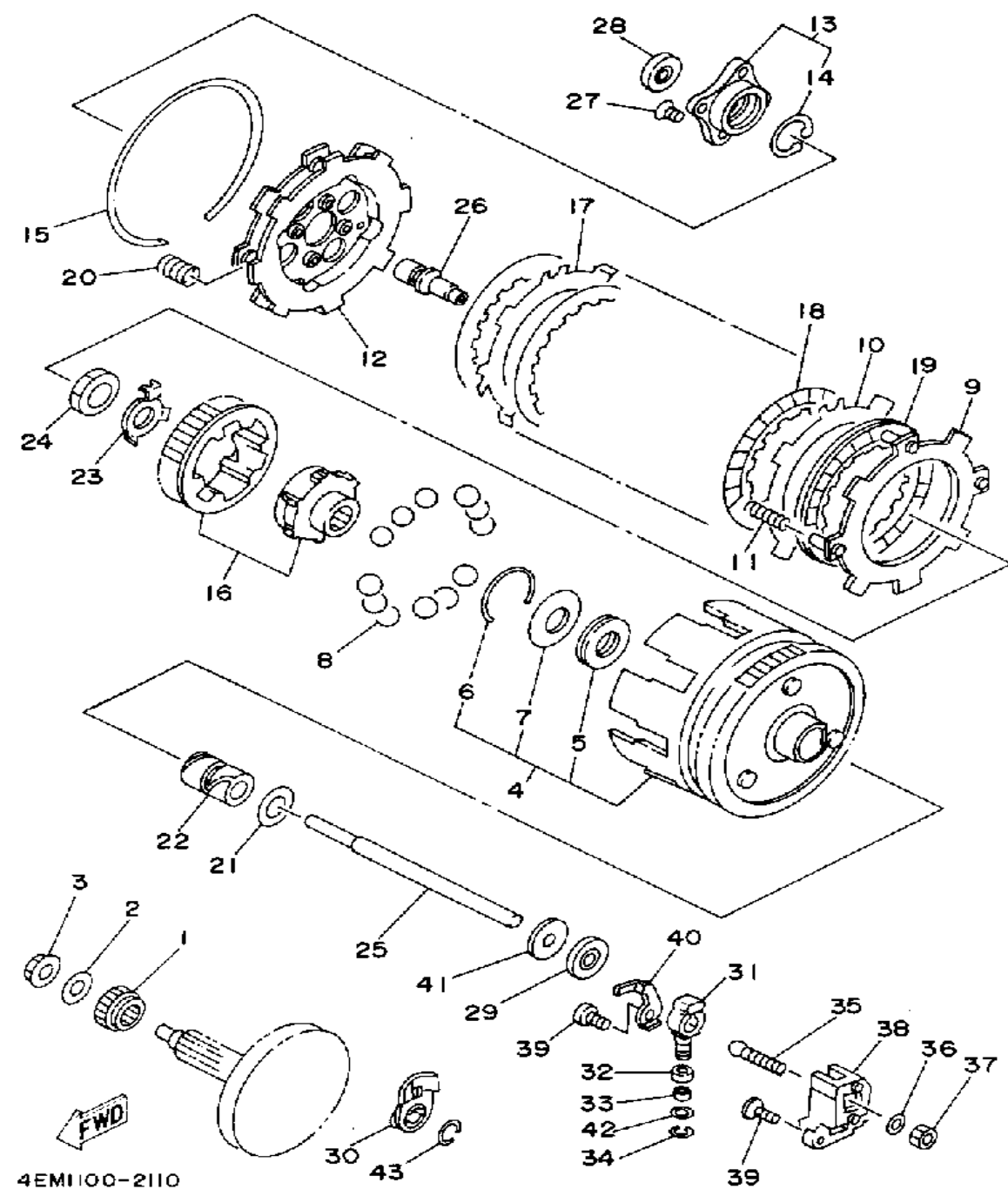
Ref. No.	Part Number	Description	Qty	Remarks
1	55X-81800-51-00	STARTING MOTOR ASSEMBLY	1	
2	55X-81826-50-00	. BOLT	2	
3	5J3-81847-50-00	. O-RING	1	
4	22J-81801-50-00	. BRUSH SET	1	
5	55X-81855-50-00	. SPRING, BRUSH	2	
6	97601-04112-00	. SCREW, PN/HD.W/WSHR (97602-04112-00)	2	
7	22J-81847-50-00	. O-RING	1	
8	91311-06035-00	BOLT, SOCKET HEAD	2	
9	92990-06200-00	WASHER, PLAIN	1	



CLUTCH

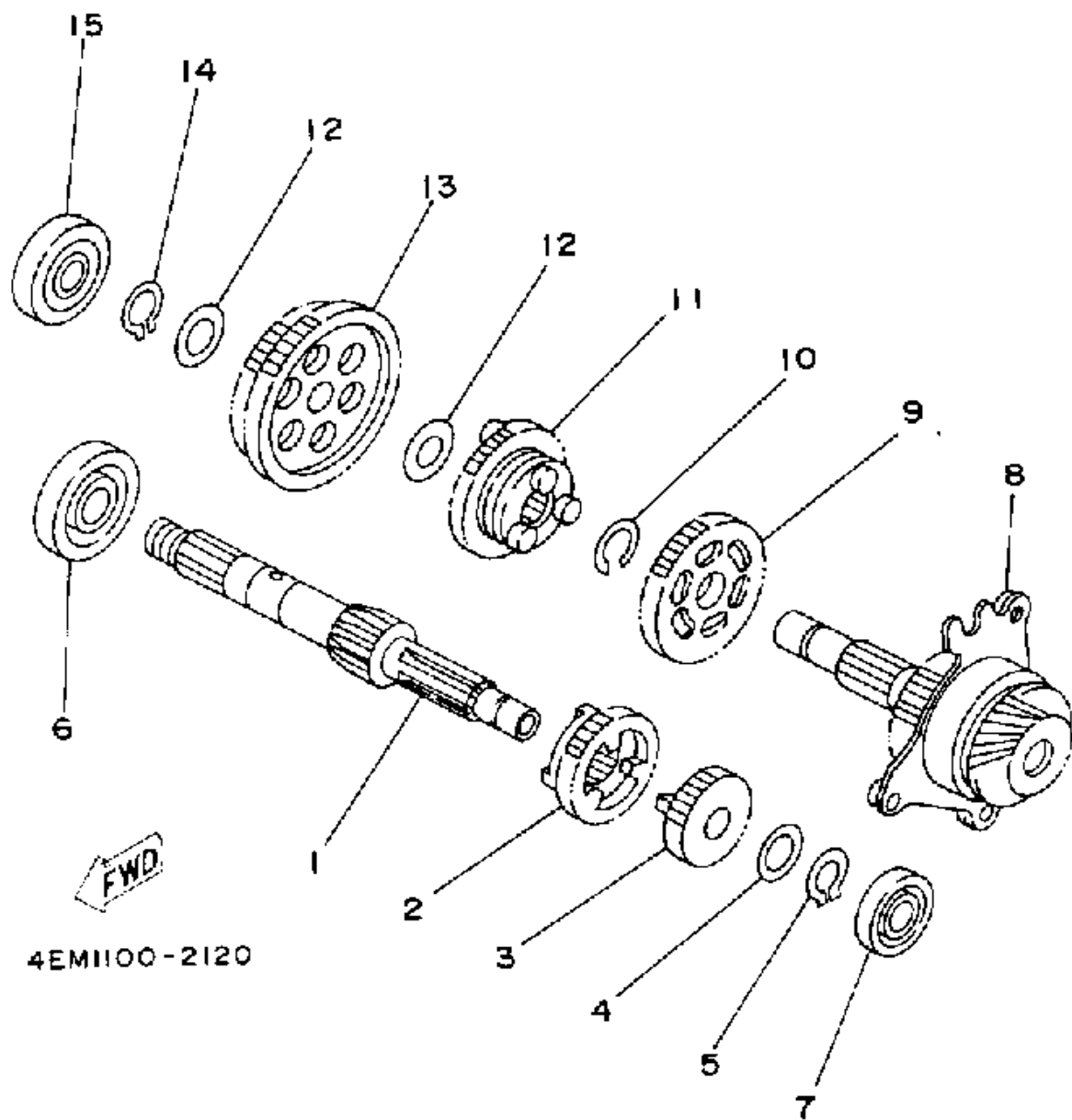
Ref. No.	Part Number	Description	Qty	Remarks
1	22K-16111-00-00	GEAR, PRIMARY DRIVE	1	
2	90208-12015-00	WASHER, CONICAL SPR	1	
3	90179-12244-00	NUT, SPEC'L SHAPE	1	
4	3GB-16150-00-00	PRIMARY DRIVEN GEAR COMP.	1	
5	93341-22302-00	. BEARING	1	
6	93450-42112-00	. CIRCLIP	1	
7	22F-16153-10-00	. WASHER, THRUST (1.9T)	1	UR
	22F-16153-20-00	. WASHER, THRUST (2.1T)	1	UR
	22F-16153-30-00	. WASHER, THRUST (2.3T)	1	UR
	22F-16153-40-00	. WASHER, THRUST (1.7T)	1	UR
8	93505-08030-00	BALL	12	
9	22K-16520-00-00	PLATE, THRUST WEIGHT	1	
10	517-16524-10-00	PLATE, CLUTCH 1 (1.2T)	4	UR
	517-16524-20-00	PLATE, CLUTCH 1 (1.4T)	4	UR
	517-16524-30-00	PLATE, CLUTCH 1 (1.6T)	4	UR
11	90501-105A5-00	SPRING, COMPRESSION	4	
12	22F-16550-00-00	PRESSURE PLATE ASSEMBLY	1	
13	22K-16590-00-00	PUSH PLATE ASSEMBLY	1	
14	93420-27069-00	. CIRCLIP	1	
15	93451-08094-00	CIRCLIP	1	
16	22K-W1657-00-00	CLUTCH BOSS SET	1	
17	22F-16524-01-00	PLATE, CLUTCH 1	1	
18	3E5-16521-00-00	PLATE, FRICTION	5	
19	22F-16521-00-00	PLATE, FRICTION	1	
20	90501-135A4-00	SPRING, COMPRESSION	8	
21	122-16164-00-00	PLATE, THRUST 2	1	
22	90560-17146-00	SPACER	1	
23	90215-14249-00	WASHER, LOCK	1	

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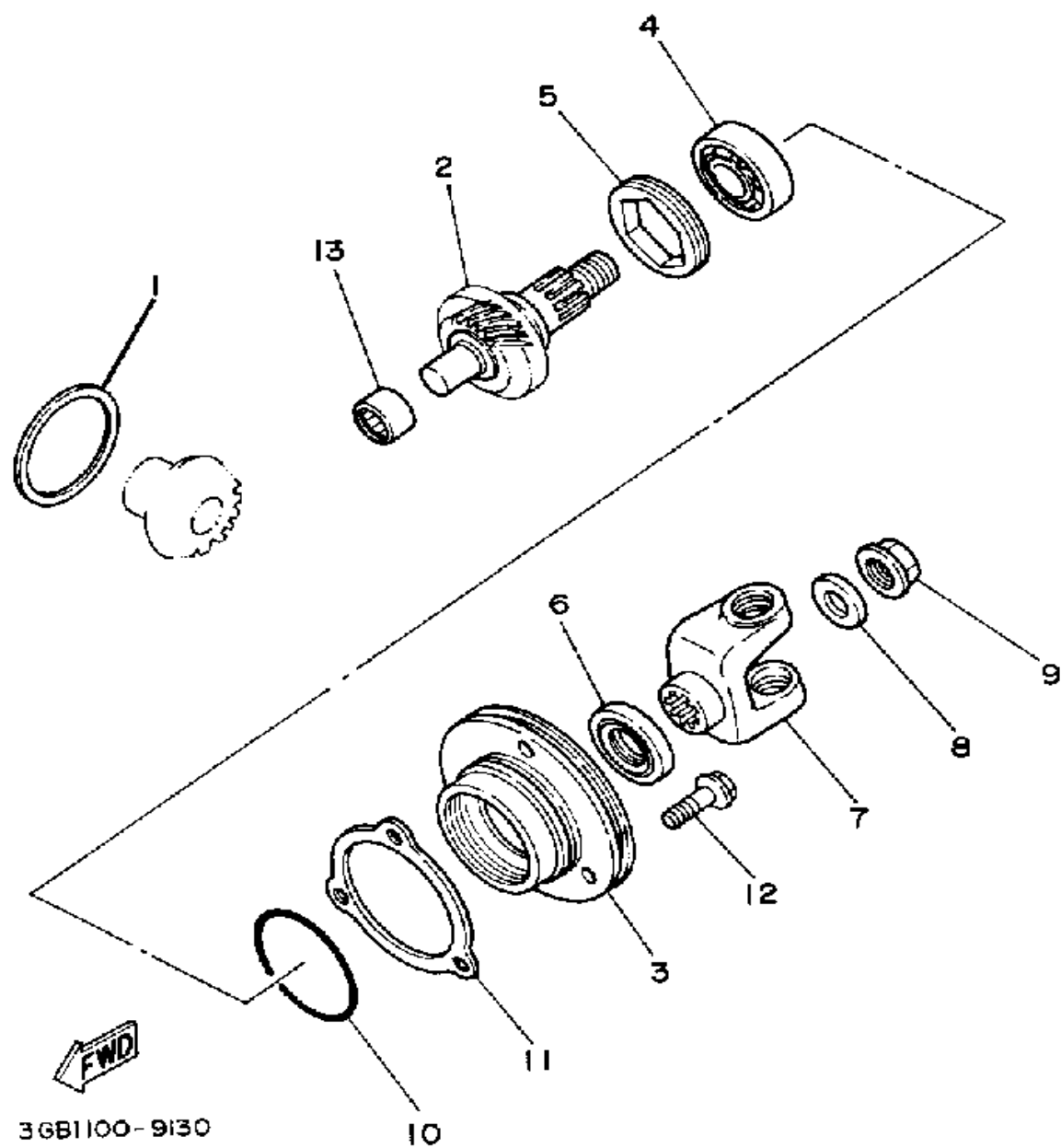
CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
24	90170-14284-00	NUT	1	
25	22F-16357-01-00	ROD, PUSH 2	1	
26	22K-16356-00-00	ROD, PUSH 1	1	
27	90151-06028-00	SCREW, COUNTERSUNK	4	
28	93104-10076-00	OIL SEAL	1	
29	93102-07292-00	OIL SEAL	1	
30	22F-16362-01-00	LEVER, PUSH 2	1	
31	22F-16342-01-00	LEVER, PUSH	1	
32	90387-062G9-00	COLLAR	1	
33	90387-062G8-00	COLLAR	1	
34	99080-04600-00	CIRCLIP (E)	1	
35	22F-16382-00-00	AXLE, PUSH LEVER	1	
36	92901-06600-00	WASHER	1	
37	95380-06600-00	NUT, HEXAGON	1	
38	22F-16399-00-00	GUIDE, PUSH ROD	1	
39	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
40	22F-16383-00-00	SPRING, CLUTCH BOSS	1	
41	90380-07118-00	BUSH, SOLID	1	
42	22F-16163-00-00	WASHER, THRUST 2	1	
43	93440-11128-00	CIRCLIP	1	



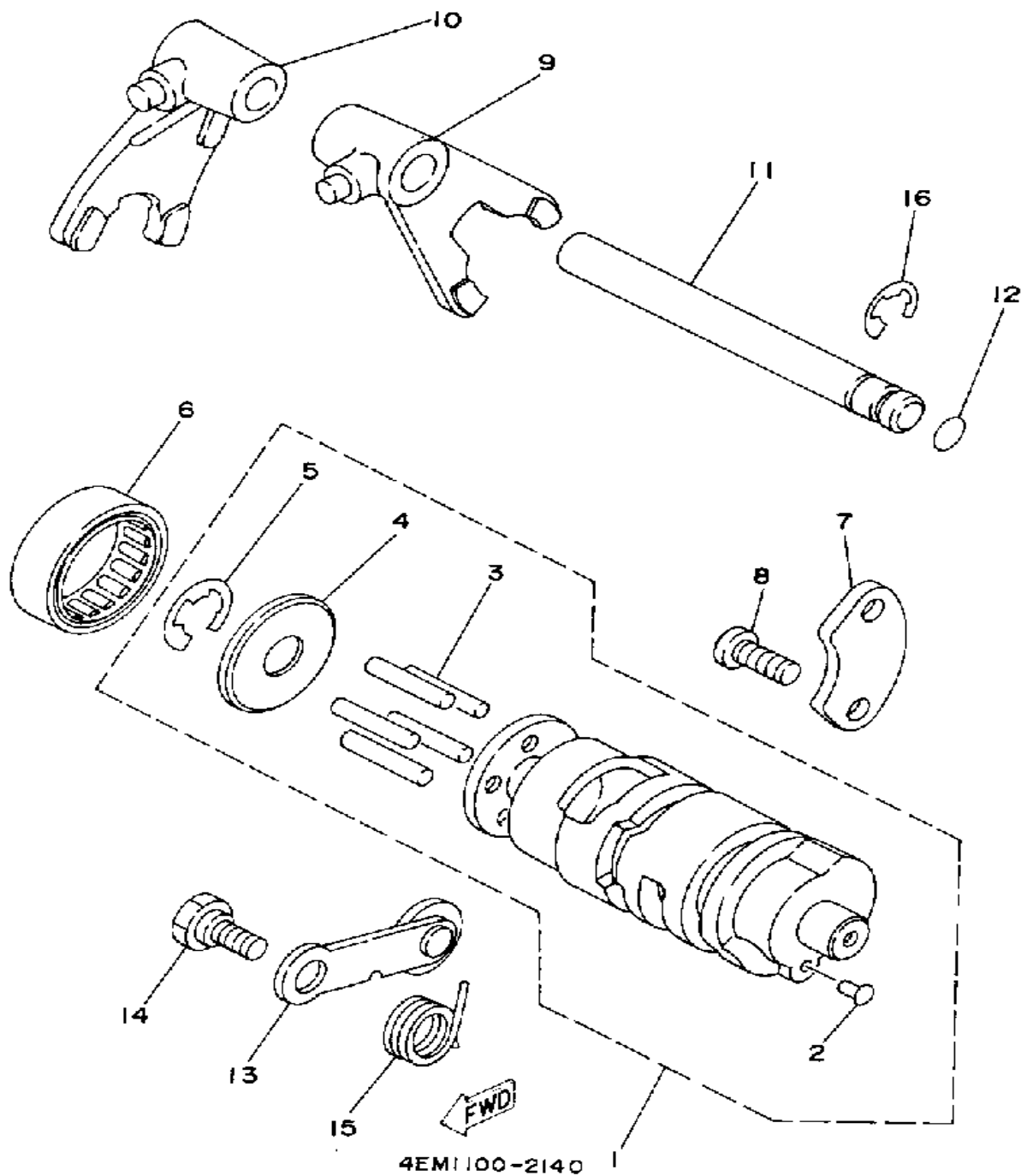
TRANSMISSION

Ref. No.	Part Number	Description	Qty	Remarks
1	2HX-17411-01-00	AXLE, MAIN	1	
2	55X-17131-00-00	GEAR, 3RD PINION (22T)	1	
3	2HX-17121-00-00	GEAR, 2ND PINION (17T)	1	
4	90201-124F8-00	WASHER, PLATE	1	
5	99009-12400-00	CIRCLIP	1	
6	93306-20310-00	BEARING (B6203DU)	1	
7	93306-00105-00	BEARING (B6001)	1	
8	3GB-17402-00-00	DRIVE AXLE ASSEMBLY	1	
9	55X-17231-00-00	GEAR, 3RD WHEEL (31T)	1	
10	93440-16089-00	CIRCLIP	1	
11	55X-17241-00-00	GEAR, 4TH WHEEL (27T)	1	
12	90201-132G5-00	WASHER, PLATE	2	
13	3GB-17211-00-00	GEAR, 1ST WHEEL (39T)	1	
14	99009-12400-00	CIRCLIP	1	
15	93306-30101-00	BEARING (B6301)	1	



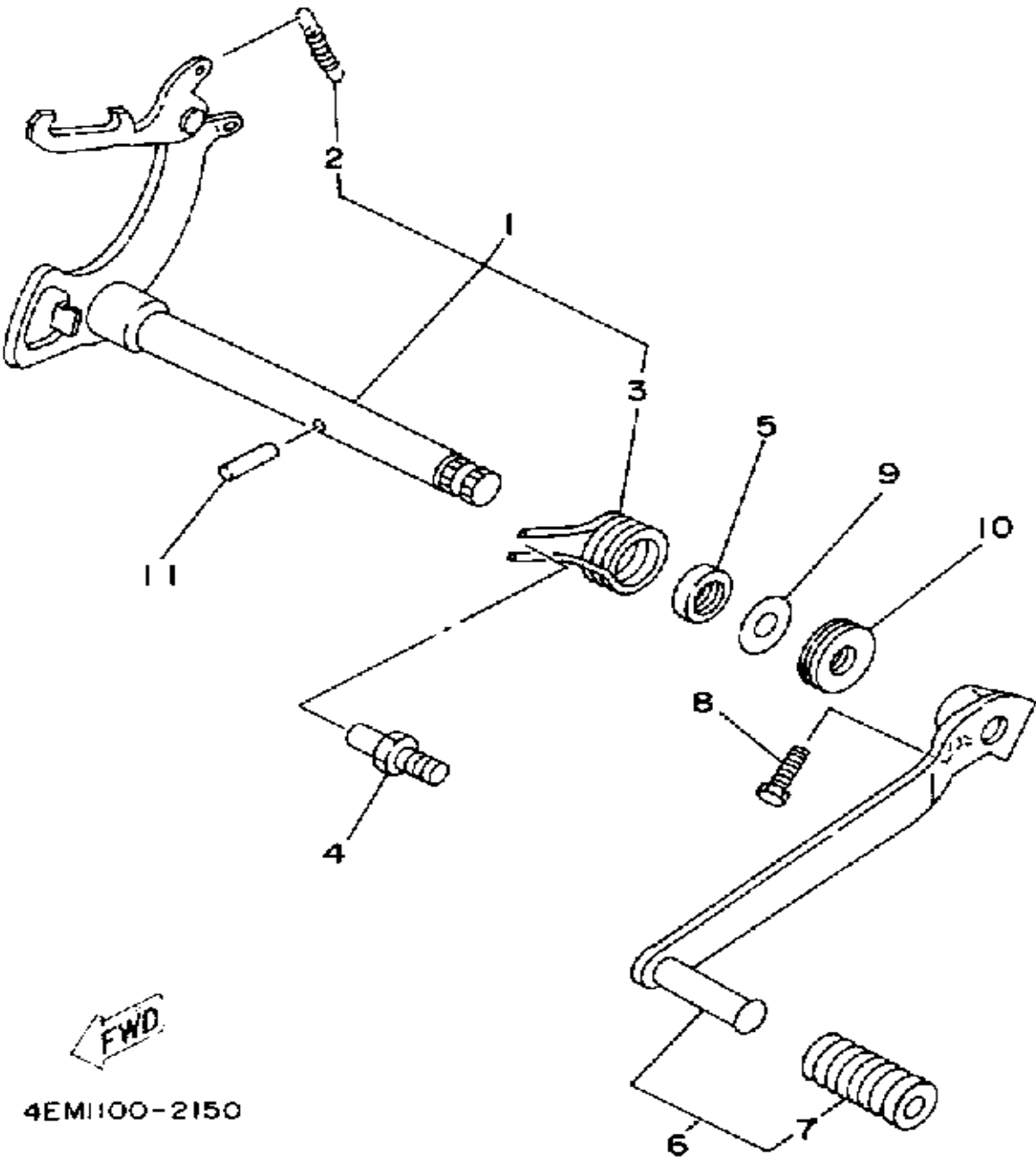
MIDDLE DRIVE GEAR

Ref. No.	Part Number	Description	Qty	Remarks
1	22F-17537-00-00	SHIM, THRUST	1	
2	3GB-17508-00-00	MIDDLE DRIVEN GEAR COMP.	1	
3	22F-17551-00-00	HOUSING, BEARING	1	
4	93306-20310-00	BEARING (B6203DU)	1	
5	90179-42480-00	NUT	1	
6	93101-24110-00	OIL SEAL	1	
7	22F-17556-01-00	YOKE, JOINT	1	
8	90201-125F7-00	WASHER, PLATE	1	
9	90179-12421-00	NUT, SPEC'L SHAPE	1	
10	93210-50553-00	O-RING	1	
11	22F-17531-00-01	SHIM, PINION (0.15T)	1	UR
	22F-17531-00-05	SHIM, PINION (0.50T)	1	UR
	22F-17531-00-30	SHIM, PINION (0.30T)	1	UR
12	95811-06020-00	BOLT, FLANGE	3	
13	93317-21236-00	BEARING	1	



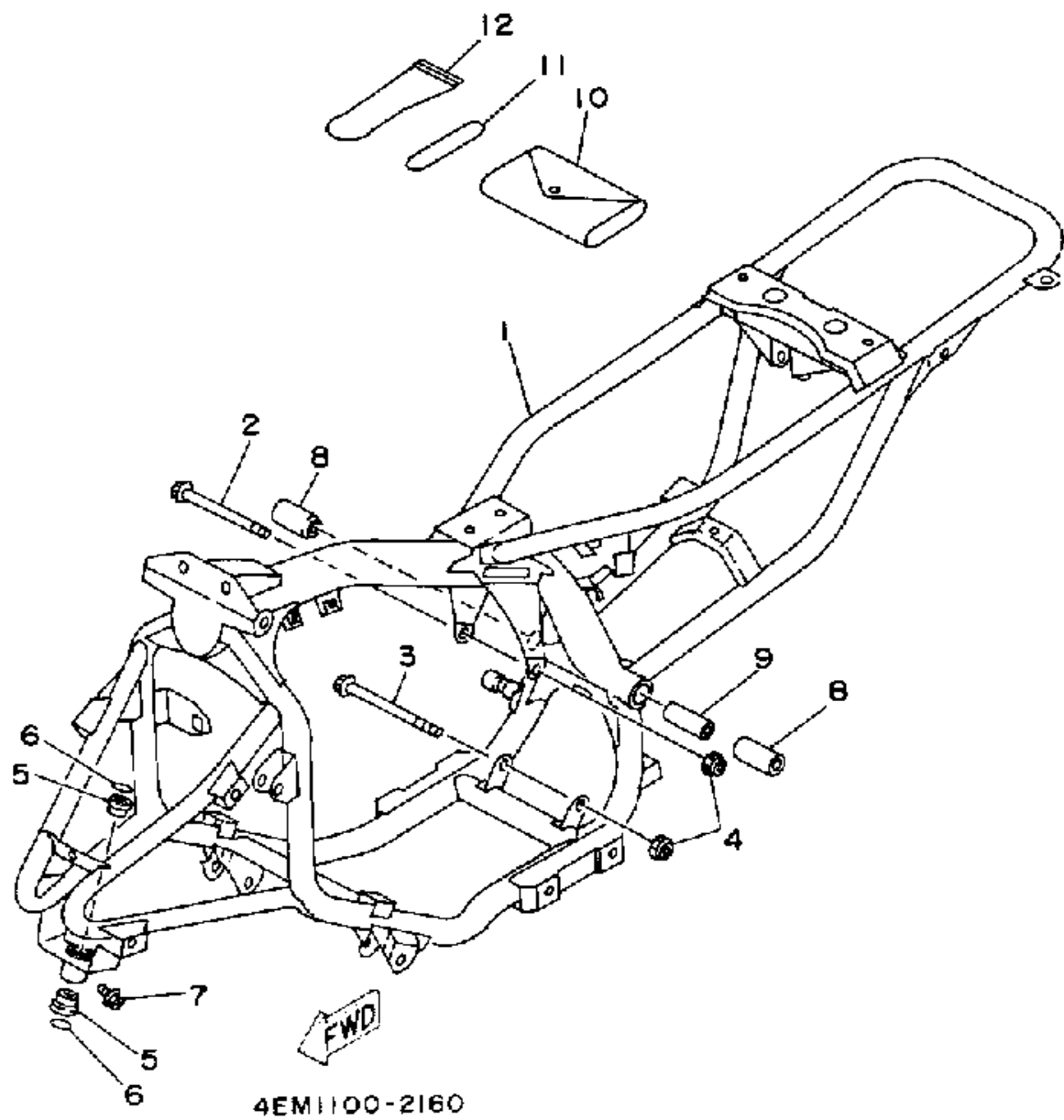
SHIFT CAM-FORK

Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-18540-00-00	SHIFT CAM ASSEMBLY	1	
2	136-18542-00-00	. POINT, NEUTRAL	1	
3	93604-22050-00	. PIN, DOWEL	5	
4	296-18561-00-00	. PLATE, SIDE 1	1	
5	99001-09600-00	. CIRCLIP	1	
6	93315-23208-00	BEARING, CYLINDER.# 5	1	
7	22F-18562-01-00	PLATE, STOPPER 2	1	
8	98503-06014-00	SCREW, PAN HEAD (92501-06015)	2	
9	2MK-18511-00-00	FORK, SHIFT 1	1	
10	29F-18512-00-00	FORK, SHIFT 2	1	
11	22F-18531-00-00	BAR, SHIFT FORK GUIDE 1 . . .	1	
12	93210-07540-00	O-RING	1	
13	29F-18140-00-00	STOPPER LEVER ASSEMBLY .	1	
14	90109-063F6-00	BOLT	1	
15	90508-20576-00	SPRING, TORSION	1	
16	93430-08036-00	CIRCLIP	1	



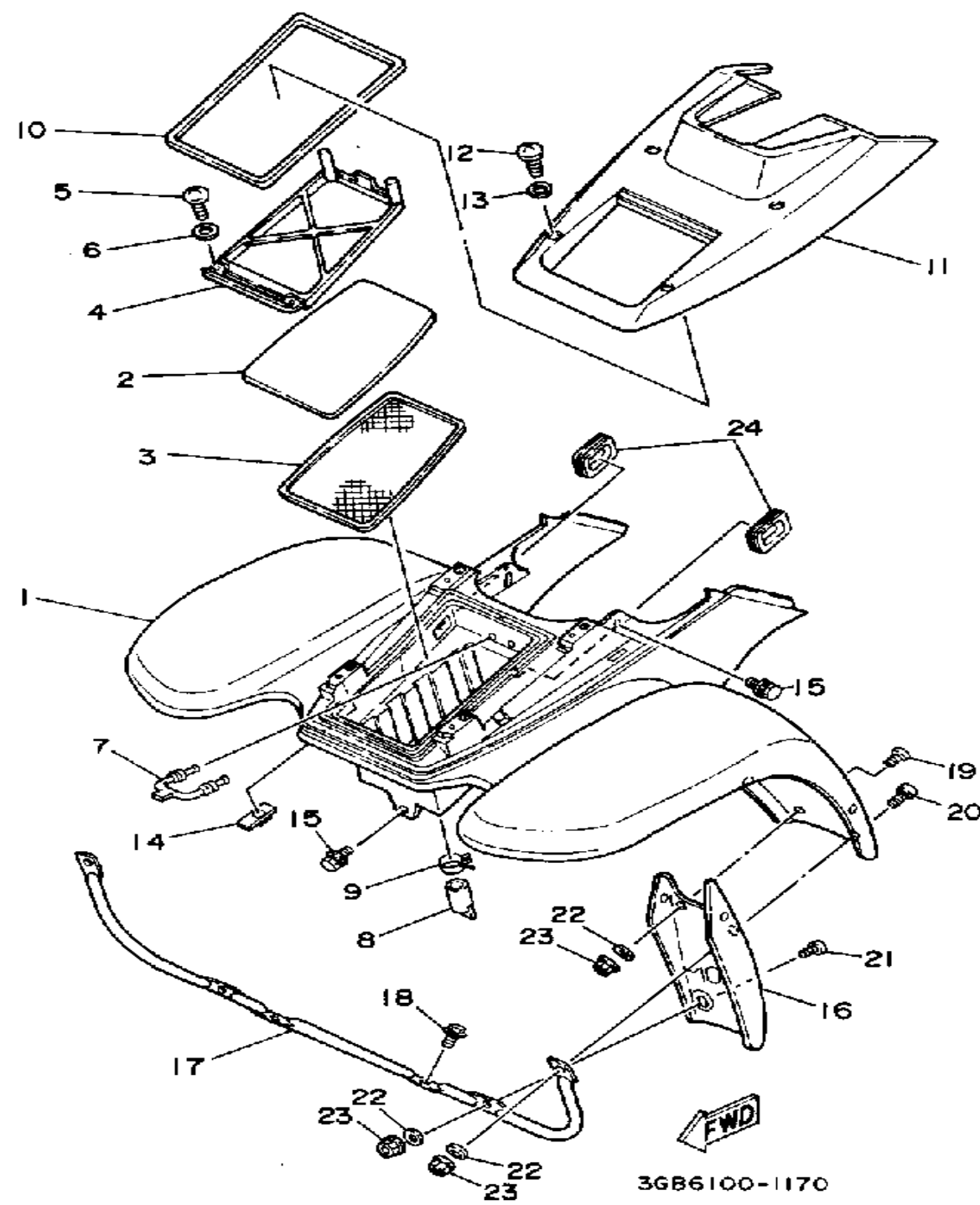
SHIFT SHAFT

Ref. No.	Part Number	Description	Qty	Remarks
1	22F-18101-02-00	SHIFT SHAFT ASSEMBLY	1	
2	90506-08122-00	. SPRING, TENSION	1	
3	90508-32563-00	. SPRING, TORSION	1	
4	278-18127-00-00	STOPPER, SCREW	1	
5	93102-12321-00	OIL SEAL, SD-TYPE	1	
6	2HX-18110-00-00	SHIFT PEDAL ASSEMBLY	1	
7	132-18113-01-00	. COVER, SHIFT PEDAL	1	
8	97011-06020-00	BOLT	1	
9	90201-127F4-00	WASHER, PLATE	1	
10	93341-21213-00	BEARING, THRUST	1	
11	93604-20156-00	PIN, DOWEL	1	



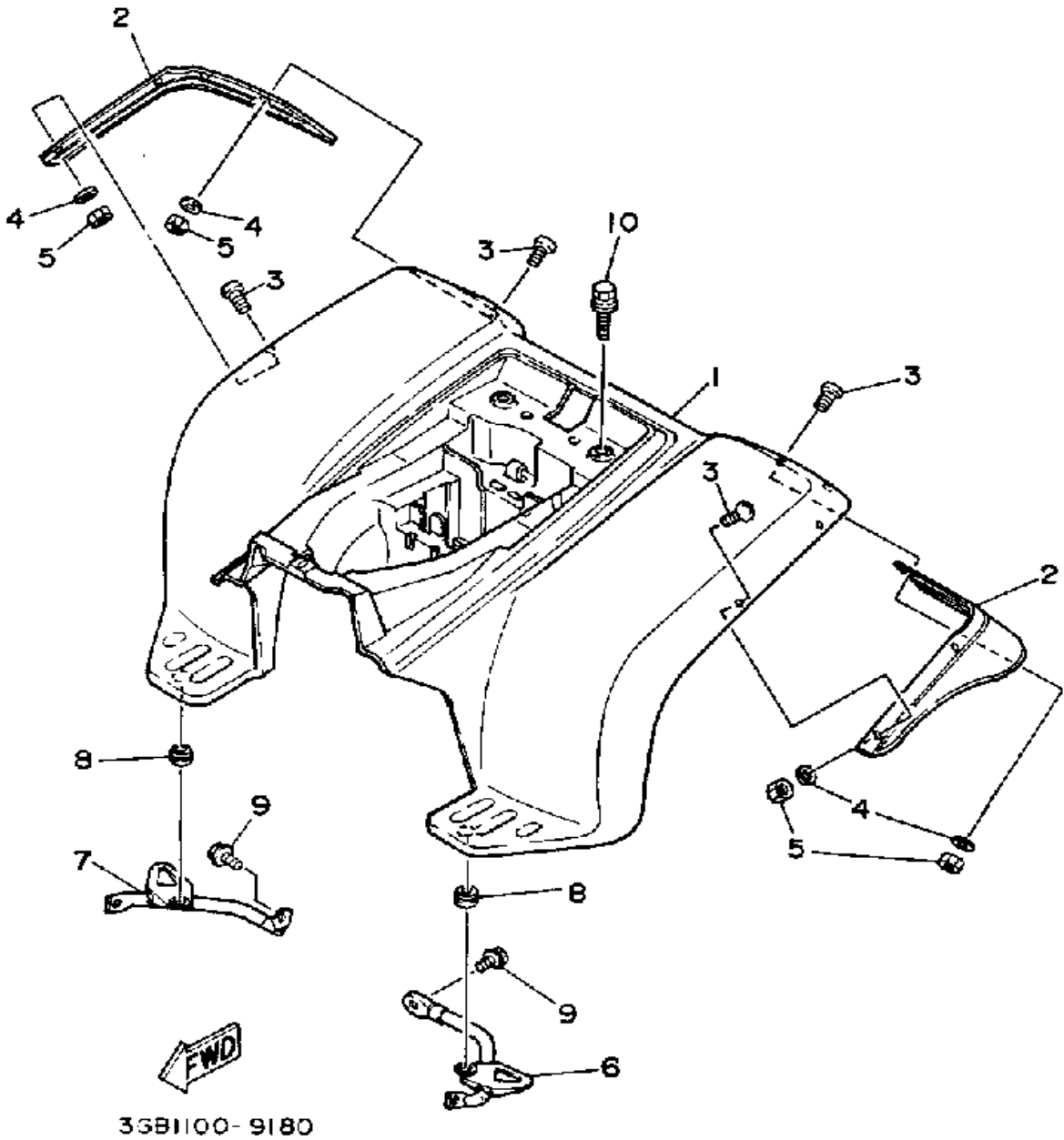
FRAME

Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-21110-00-33	FRAME COMP.	1	YAMAHA BLACK
2	90105-08114-00	BOLT, WASHER BASED	1	
3	95811-08120-00	BOLT, FLANGE (95812-08120) .	1	
4	95601-08200-00	NUT, SELF LOCKING	2	
5	90381-15040-00	BUSH, SOLID	2	
6	93210-15566-00	O-RING	2	
7	93700-06M03-00	NIPPLE, GREASE	1	
8	3GB-22123-00-00	BUSH 1	2	
9	3GB-22155-00-00	PIPE	1	
10	3GB-28100-00-00	TOOL KIT	1	
11	93210-40407-00	O-RING	1	
12	1NV-2811A-00-00	GAUGE, AIR	1	



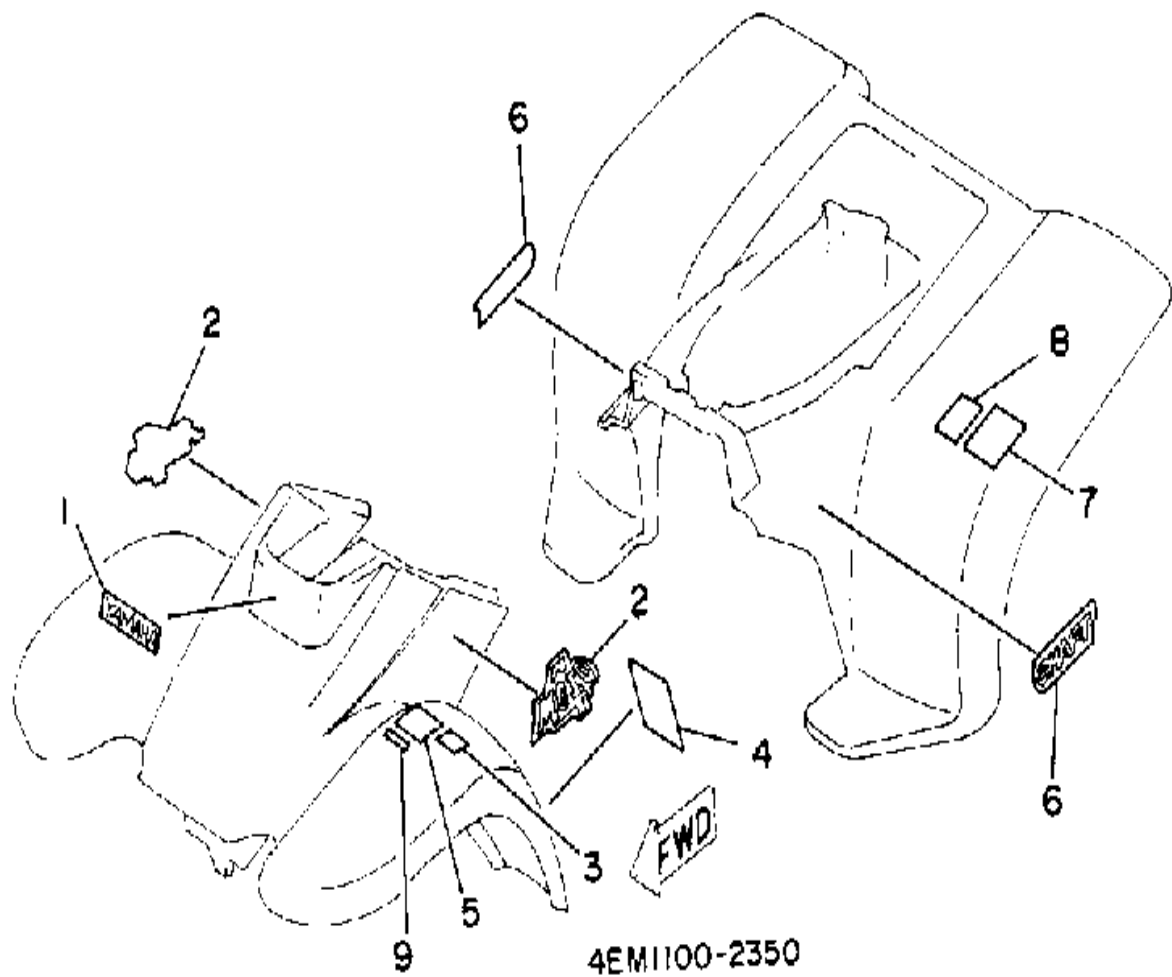
FRONT FENDER

Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-21511-00-00	FENDER, FRONT	1	
2	55X-14451-00-00	ELEMENT, AIR CLEANER	1	
3	55X-14472-01-00	PLATE, ELEMENT	1	
4	55X-14458-00-00	GUIDE	1	
5	97780-40116-00	SCREW, TAPPING	2	
6	92990-04200-00	WASHER, PLAIN	2	
7	55X-14436-00-00	HOOK	1	
8	59V-14457-00-00	SEAL	1	
9	90467-22080-00	CLIP	1	
10	2HX-14452-00-00	SEAL	1	
11	4EM-21551-00-00	OVER, FENDER	1	
12	98506-05025-00	SCREW, PAN HEAD	4	
13	92906-05600-00	WASHER, PLATE	4	
14	55X-21535-00-00	NUT 1	4	
15	90119-06056-00	BOLT, WITH WASHER	3	
16	2HX-21521-01-00	FLAP, FRONT FENDER	2	
17	3GB-21513-00-00	STAY, FENDER 1	1	
18	95811-06010-00	BOLT, FLANGE	2	
19	90154-05005-00	SCREW, BINDING	6	
20	90154-05052-00	SCREW, BINDING	2	
21	90154-05005-00	SCREW, BINDING	2	
22	90201-05029-00	WASHER, PLATE	10	
23	95701-05300-00	NUT, NYLON	10	
24	2HX-14437-01-00	DUCT	2	



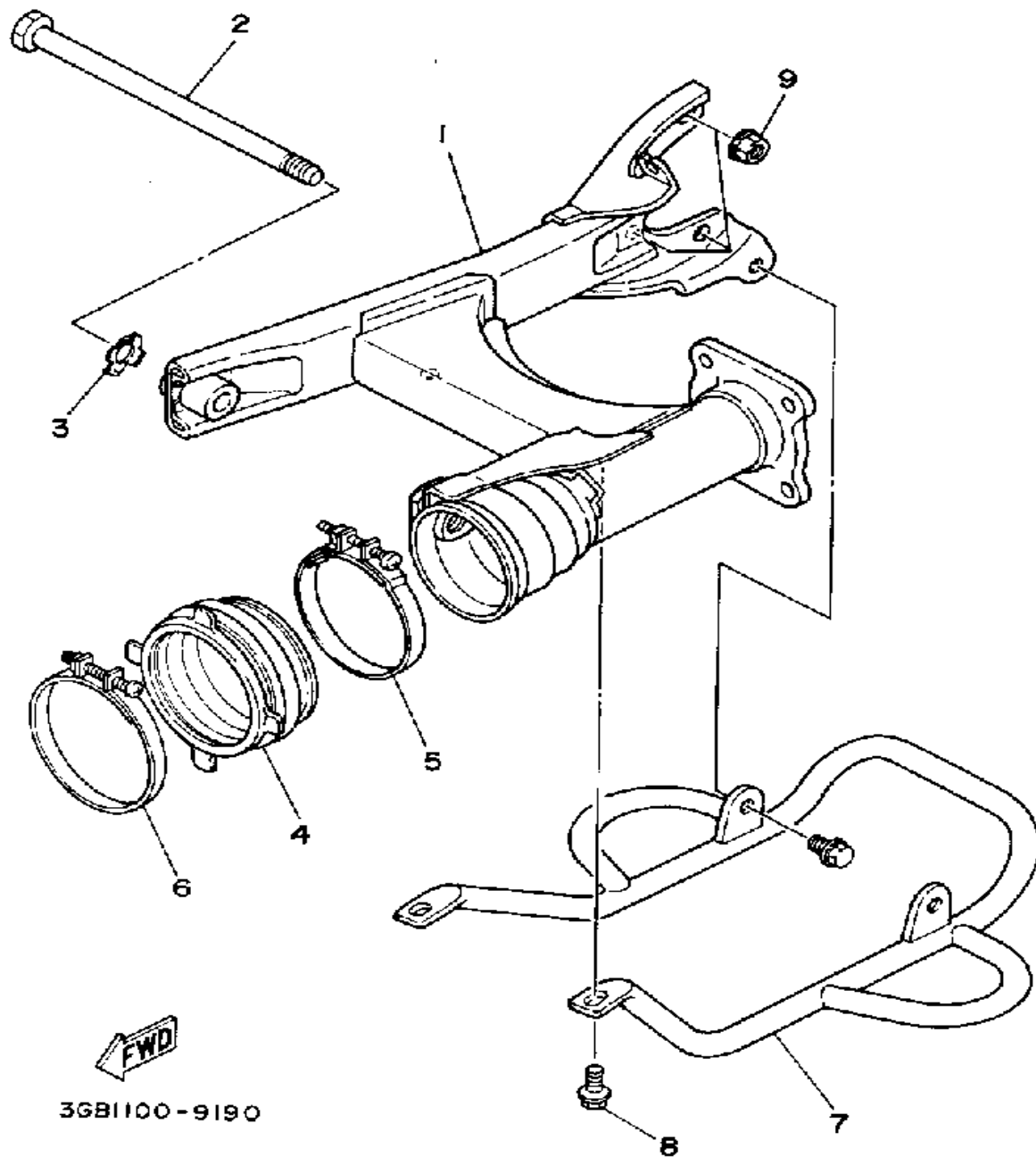
REAR FENDER

Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-21611-00-00	FENDER, REAR	1	
2	2HX-21621-00-00	FLAP	2	
3	90154-05005-00	SCREW, BINDING	8	
4	90201-05029-00	WASHER, PLATE	8	
5	95701-05300-00	NUT, NYLON	8	
6	3GB-21613-00-00	STAY, FENDER 1	1	
7	3GB-21614-00-00	STAY, FENDER 2	1	
8	90480-16233-00	GROMMET	2	
9	95811-08012-00	BOLT, FLANGE (95801-08012-00)	4	
10	90119-06056-00	BOLT, WITH WASHER	4	



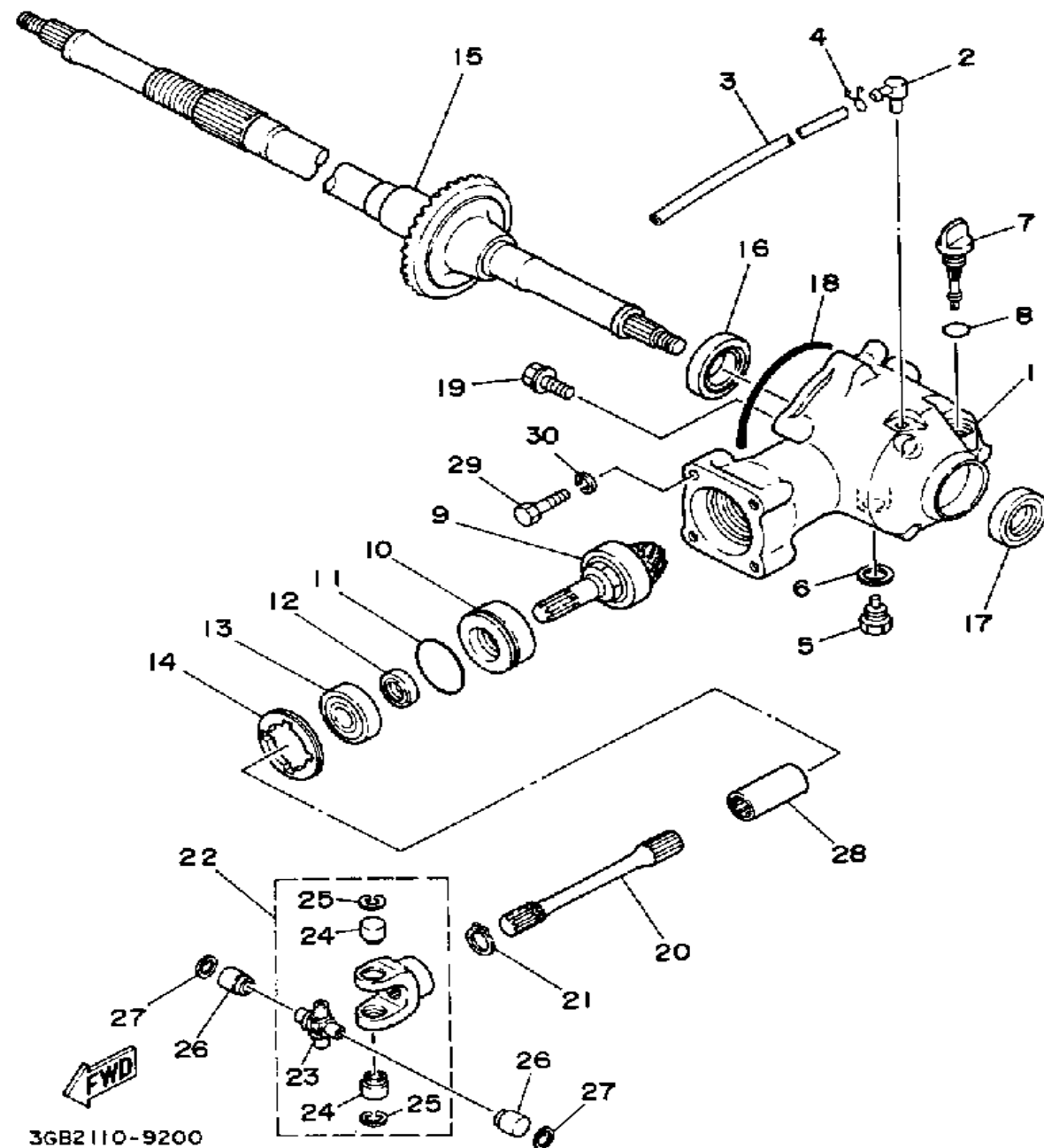
EMBLEM-LABEL 1

Ref. No.	Part Number	Description	Qty	Remarks
1	99241-00020-00	EMBLEM, YAMAHA (3GG)	1	
2	4EM-21571-00-00	GRAPHIC, FRT.FENDER	2	
3	3TW-2415A-00-00	LABEL, CAUTION	1	
4	3JN-21568-00-00	LABEL, WARNING	1	
5	4EM-2415A-00-00	LABEL, CAUTION	1	
6	4EM-2163G-00-00	EMBLEM 1	2	
7	3GB-21696-20-00	LABEL, CAUTION	1	
8	3JN-2151H-00-00	LABEL 5	1	
9	48H-2415A-00-00	LABEL, CAUTION	1	



SWING ARM

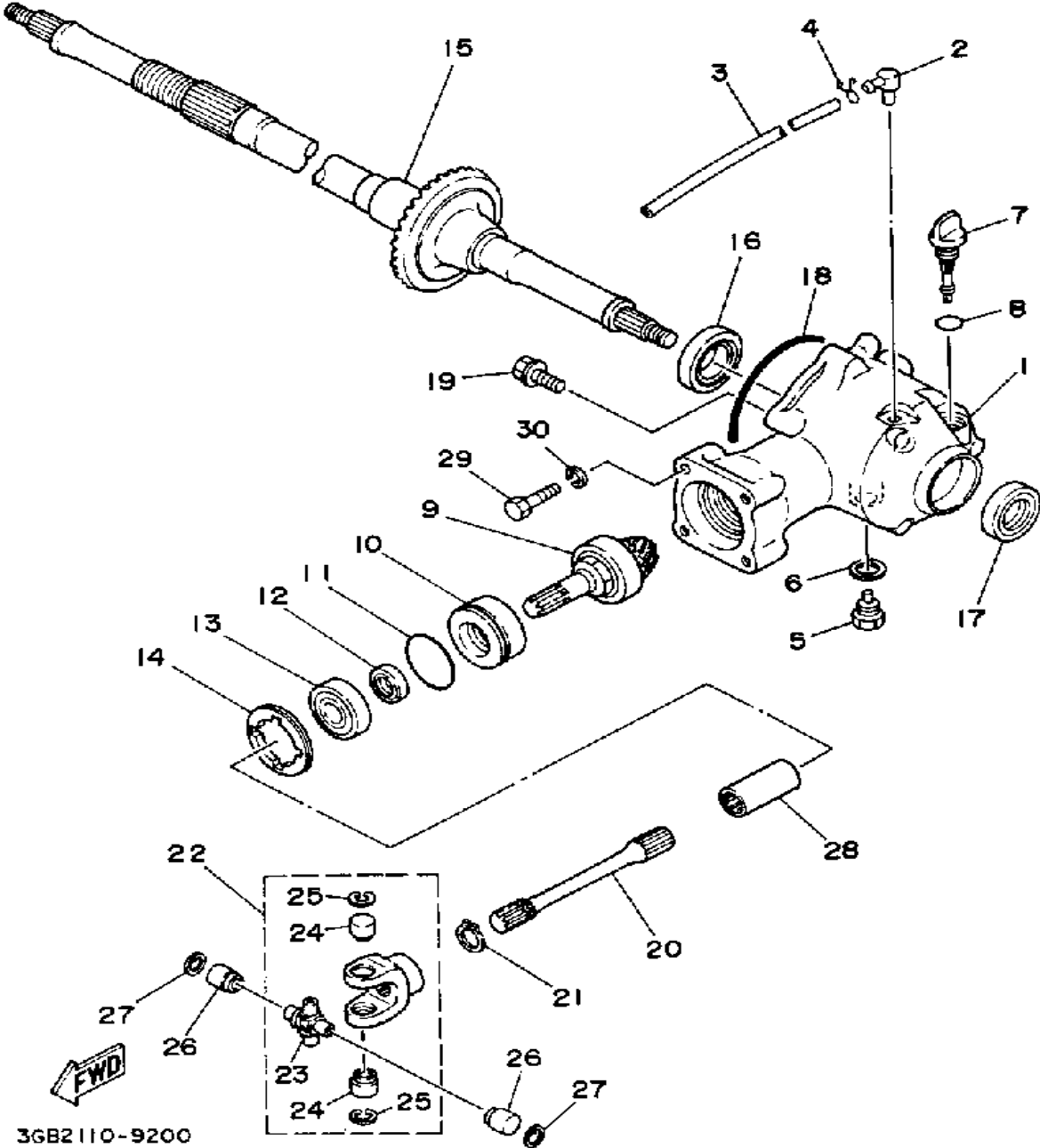
Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-22110-00-33	REAR ARM COMP.	1	YAMAHA BLACK
2	22W-25181-01-00	AXLE, WHEEL	1	
3	3GB-22156-00-00	WASHER, PLATE	1	
4	55X-22189-00-00	BOOT, RUBBER	1	
5	90460-75020-00	CLAMP, HOSE	1	
6	90460-85277-00	CLAMP, HOSE	1	
7	3GB-2219X-00-00	COVER	1	
8	95811-08014-00	BOLT, FLANGE	4	
9	90185-10115-00	NUT, SELF-LOCKING	3	



DRIVE SHAFT

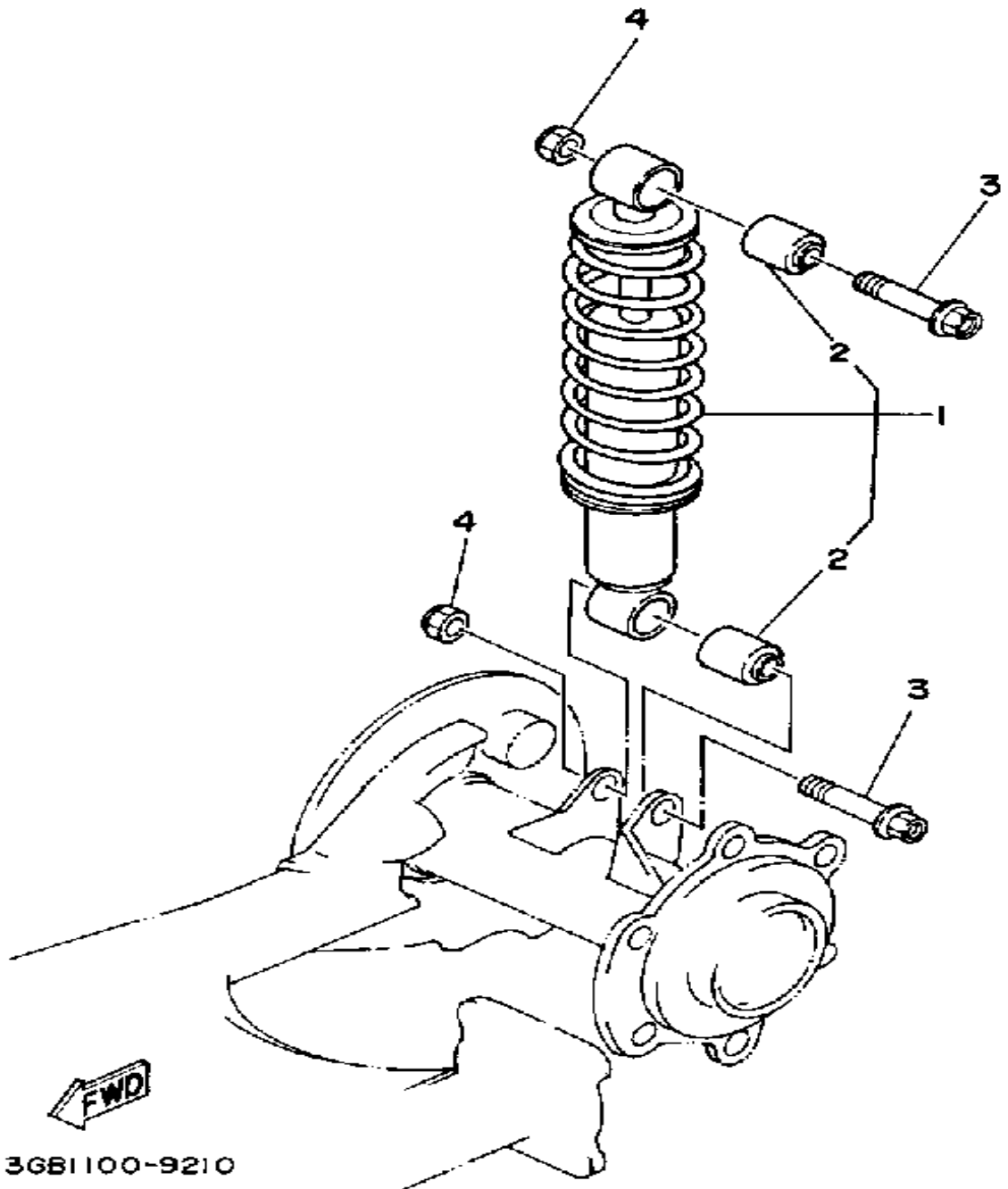
Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-46151-00-00	HOUSING, DRIVE SHAFT	1	
2	2N4-15371-00-00	BREATHER	1	
3	90445-073F9-00	HOSE	1	
4	90467-07029-00	CLIP	1	
5	90340-14118-00	PLUG, STRAIGHT SCREW	1	
6	214-11198-01-00	GASKET	1	
7	3GB-15362-00-00	PLUG, OIL LEVEL	1	
8	93210-14104-00	O-RING	1	
9	3GB-46120-00-00	DRIVE PINION COMP.	1	
10	90560-23355-00	SPACER	1	
11	93210-43713-00	O-RING	1	
12	93102-17271-00	OIL SEAL	1	
13	93306-30309-00	BEARING	1	
14	90179-55464-00	NUT	1	
15	3GB-46110-10-00	RING GEAR COMP.	1	
16	93306-20547-00	BEARING	1	
17	93102-28022-00	OIL SEAL	1	
18	93211-05393-00	O-RING	1	
19	95811-06016-00	BOLT, FLANGE (95801-06016) .	6	
20	3GB-46172-01-00	SHAFT, DRIVE	1	
21	99009-17400-00	CIRCLIP	1	
22	2HX-46180-00-00	CROSS JOINT COMP.	1	
23	22F-46187-00-00	. SPIDER	1	
24	93311-20952-00	. BEARING	2	
25	99009-17500-00	. CIRCLIP	2	
26	93311-20952-00	BEARING	2	
27	99009-17500-00	CIRCLIP	2	
28	22F-46123-01-00	COUPLING, GEAR	1	
29	90101-08461-00	BOLT	4	

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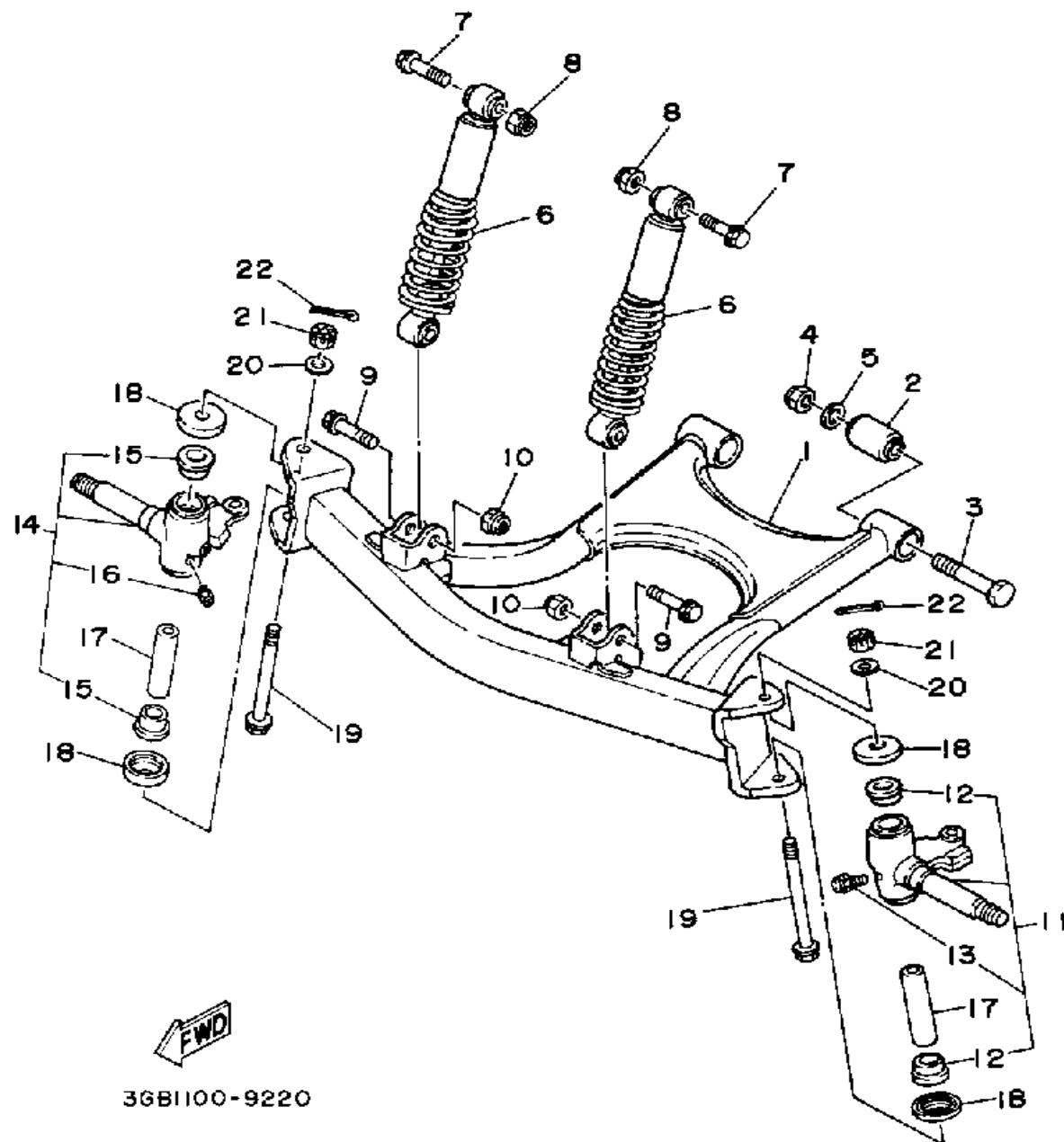
DRIVE SHAFT

Ref. No.	Part Number	Description	Qty	Remarks
30	92990-08100-00	WASHER, SPRING	4	



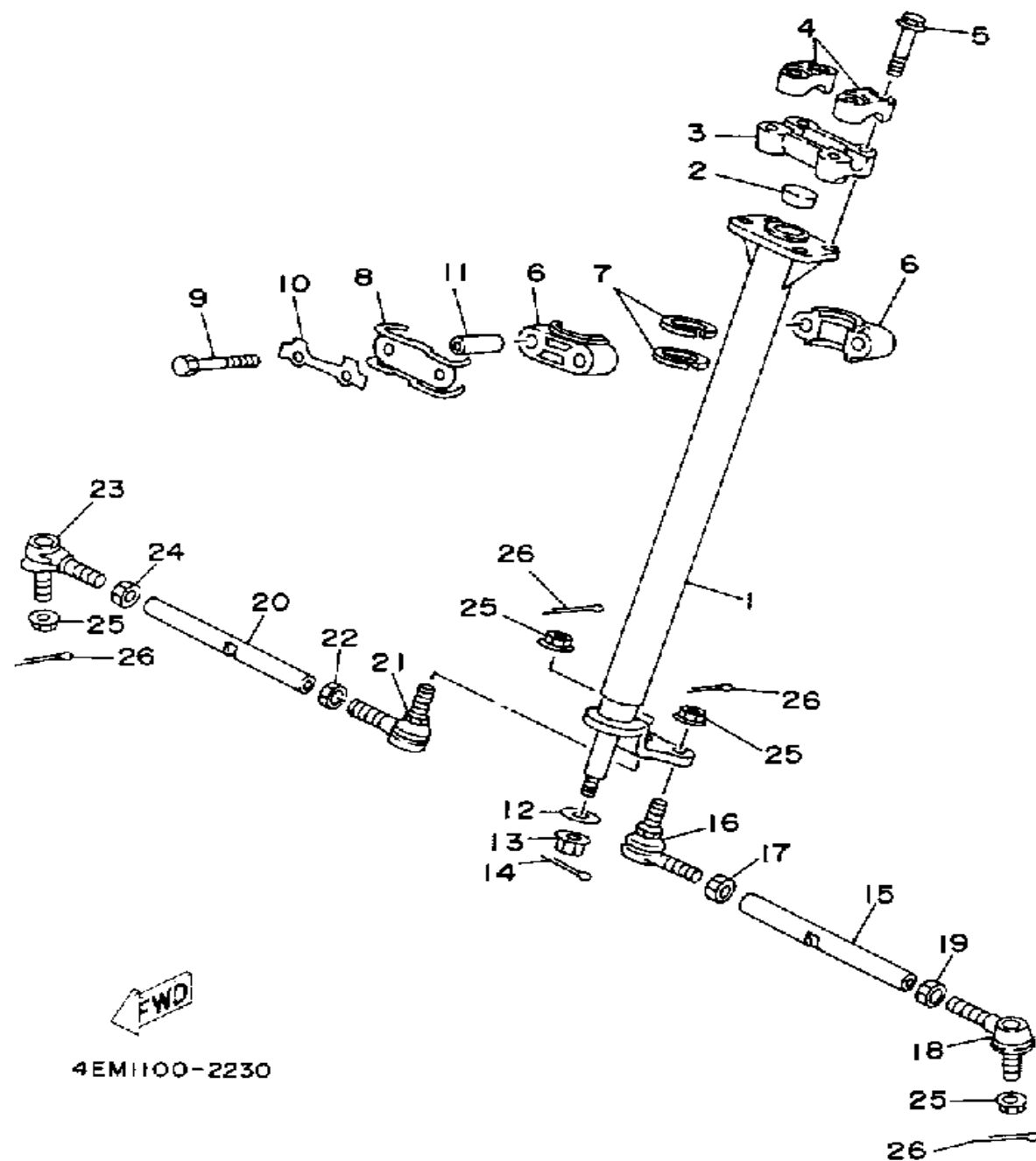
REAR SHOCKS

Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-22210-00-33	SHOCK ABSORBER ASSEMBLY, REAR	1	YAMAHA BLACK
2	59V-22216-00-00	. BUSH, REAR SHOCK ABSORBER	2	
3	90105-10388-00	BOLT, WASHER BASED	2	
4	90185-10060-00	NUT, SELF-LOCKING	2	



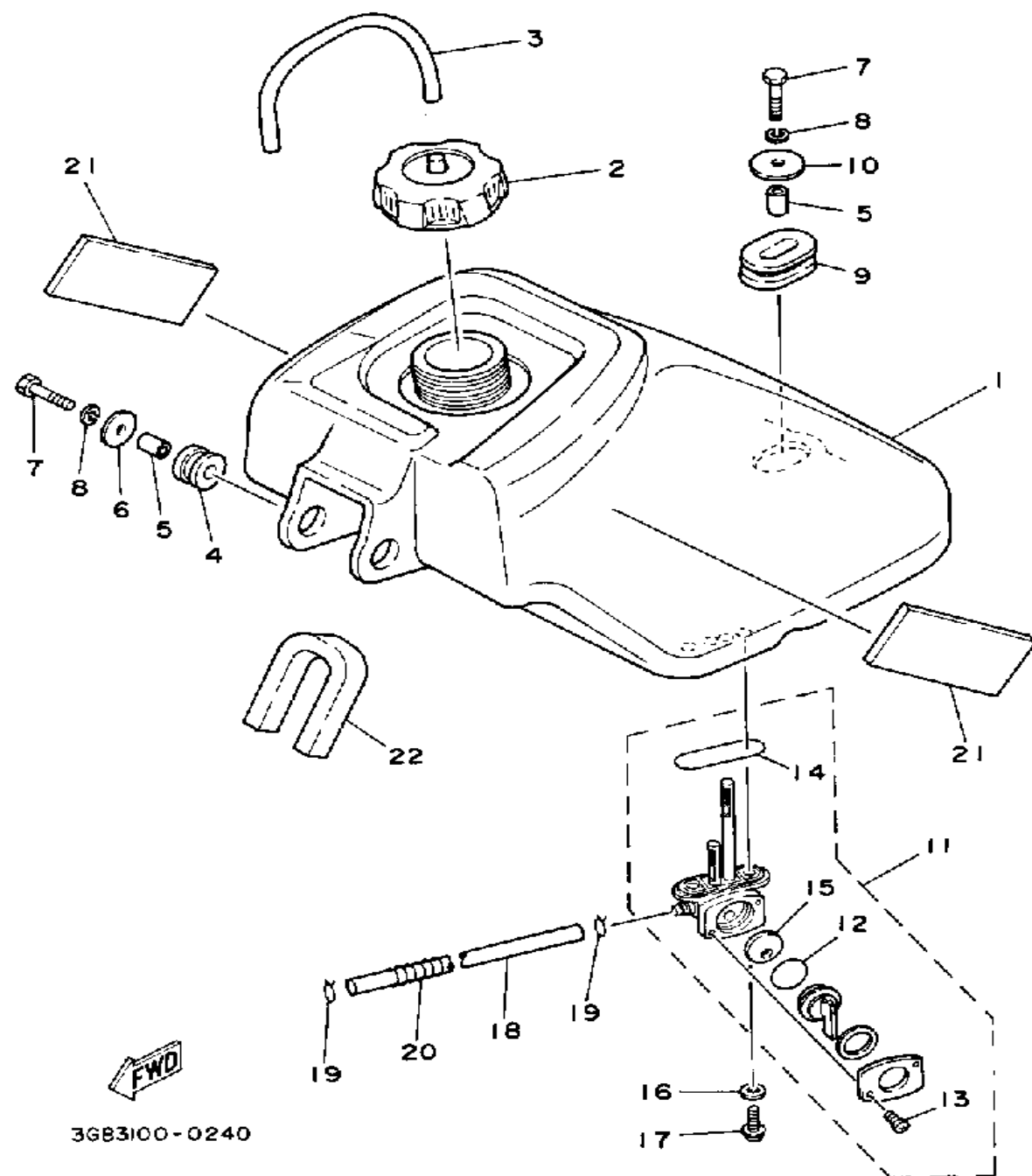
FRONT SUSPENSION-WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-23570-00-33	FRONT LOWER ARM COMP. . .	1	YAMAHA BLACK
2	307-22123-00-00	BUSH 1	2	
3	90101-12498-00	BOLT	2	
4	90185-12046-00	NUT, SELF-LOCKING	2	
5	90201-124E4-00	WASHER, PLATE	2	
6	2HX-23350-00-00	SHOCK ABSORBER ASSEMBLY	2	
7	90105-10561-00	BOLT, WASHER BASED	2	
8	90185-10060-00	NUT, SELF-LOCKING	2	
9	(90105-12460-00)	BOLT, WASHER BASED	2	
10	90185-12046-00	NUT, SELF-LOCKING	2	
11	3GB-23501-10-00	STEERING, KNUCKLE ASSEMBLY (LEFT)	1	
12	90381-17067-00	. BUSH, SOLID	2	
13	93700-06M03-00	. NIPPLE, GREASE	1	
14	3GB-23502-10-00	STEERING, KNUCKLE ASSEMBLY (RIGHT)	1	
15	90381-17067-00	. BUSH, SOLID	2	
16	93700-06M03-00	. NIPPLE, GREASE	1	
17	3GB-23448-00-00	SPACER	2	
18	3JN-23517-00-00	COVER, THRUST 1	4	
19	90109-104A8-00	BOLT	2	
20	90201-08759-00	WASHER, PLATE	2	
21	90171-10004-00	NUT, CASTLE	2	
22	91490-20020-00	PIN, COTTER (91401-20020-00)	2	



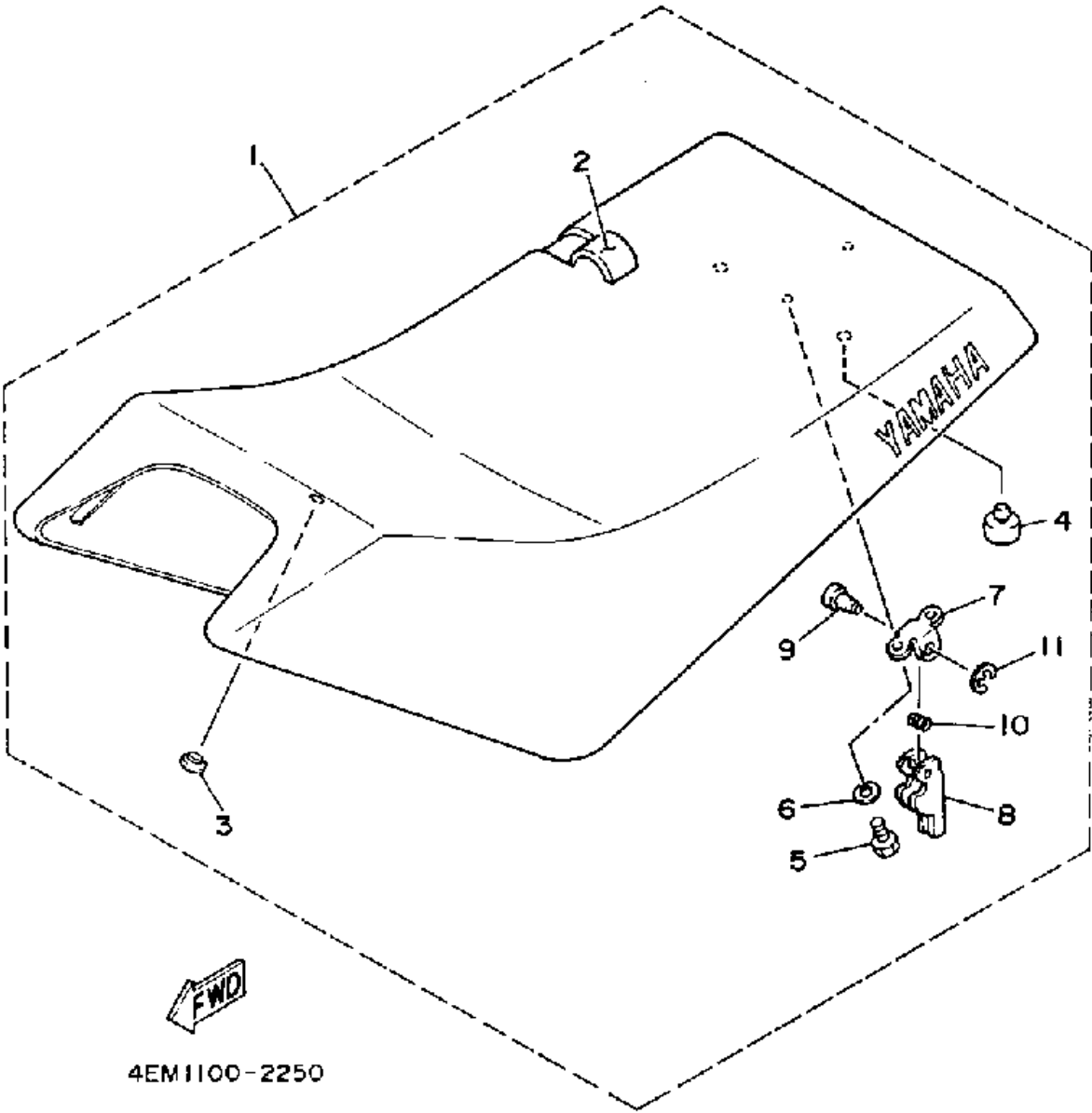
STEERING

Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-23813-00-00	COLUMN, STEERING 2	1	
2	90336-28053-00	PLUG, TAPER	1	
3	164-23441-00-98	HOLDER, HANDLE UPPER	1	LOW GLOSS BLACK
4	1E6-23441-00-00	HOLDER, HANDLE UPPER	2	
5	95811-08055-00	BOLT, FLANGE	4	
6	1UY-23812-00-00	PLANE BEARING, STEERING	2	
7	93112-31011-00	OIL SEAL	2	
8	3GB-23868-00-00	BRACKET, STEERING LOWER	1	
9	97013-08060-00	BOLT (663)	2	
10	1UY-23894-01-00	WASHER, LOCK 1	1	
11	90387-106T4-00	COLLAR (903-87090-R0-00)	2	
12	90201-10774-00	WASHER, PLATE	1	
13	90185-10115-00	NUT, SELF-LOCKING	1	
14	91490-20020-00	PIN, COTTER (91401-20020-00)	1	
15	3GB-23831-00-00	ROD, TIE	1	
16	55X-23841-01-00	JOINT, UNIVERSAL 1	1	
17	95303-10700-00	NUT	1	
18	52H-23845-01-00	JOINT, UNIVERSAL 2	1	
19	90170-10186-00	NUT	1	
20	3GB-23831-00-00	ROD, TIE	1	
21	55X-23841-01-00	JOINT, UNIVERSAL 1	1	
22	95303-10700-00	NUT	1	
23	52H-23845-01-00	JOINT, UNIVERSAL 2	1	
24	90170-10186-00	NUT	1	
25	90185-10115-00	NUT, SELF-LOCKING	4	
26	91490-20020-00	PIN, COTTER (91401-20020-00)	4	



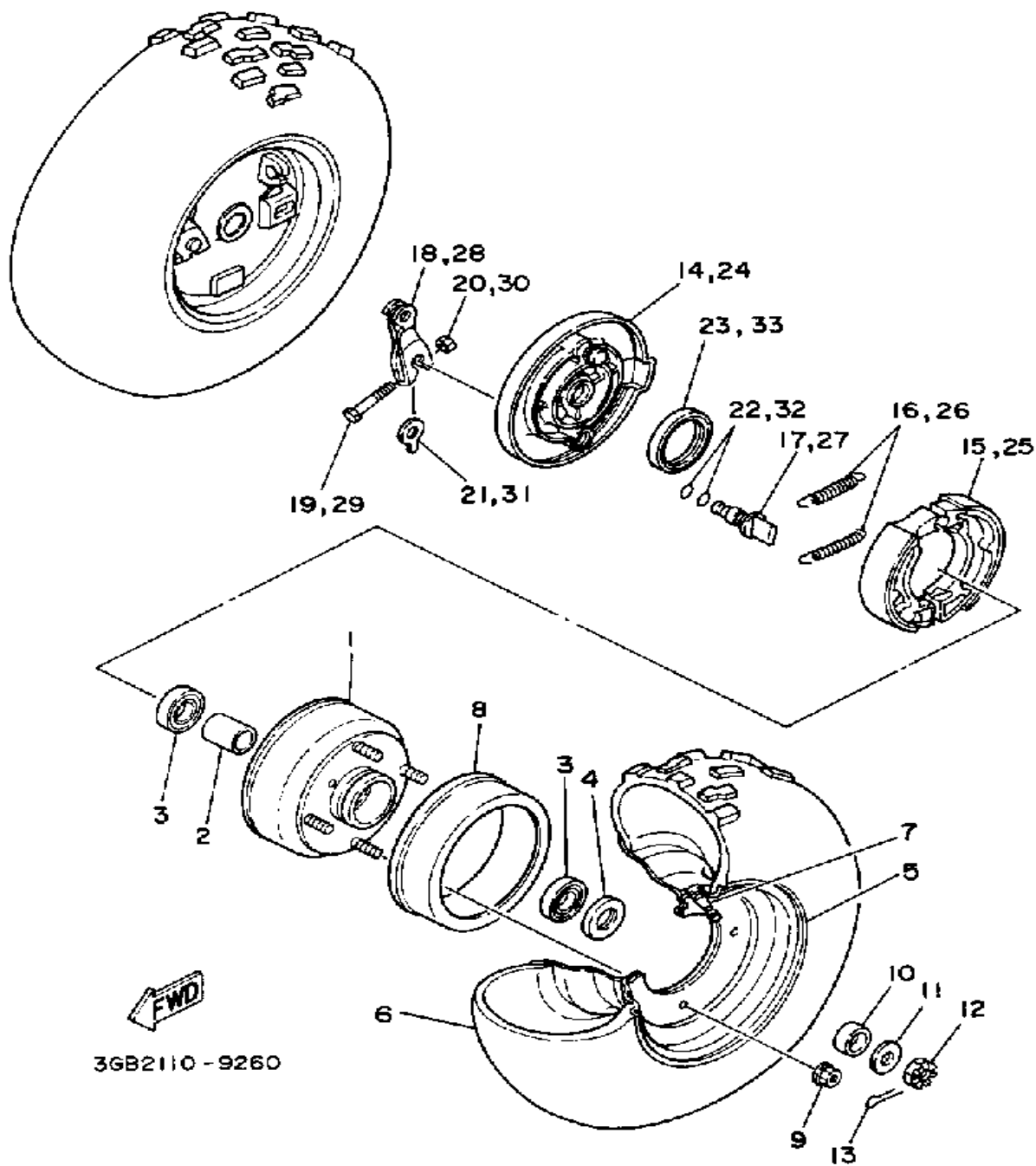
FUEL TANK

Ref. No.	Part Number	Description	Qty	Remarks
1	2HX-24110-00-00	FUEL TANK COMP.	1	
2	2FJ-24610-00-00	CAP ASSY	1	
3	90445-09111-00	HOSE	1	
4	90480-18290-00	GROMMET	2	
5	90387-07598-00	COLLAR	3	
6	90201-06072-00	WASHER, PLATE	2	
7	97021-06030-00	BOLT	3	
8	92995-06100-00	WASHER, SPRING	3	
9	90480-01400-00	GROMMET	1	
10	90201-060L5-00	WASHER, PLATE	1	
11	55X-24500-01-00	FUEL COCK ASSEMBLY 1 ...	1	
12	3AJ-24534-00-00	. SEAL, COCK	1	
13	98580-03008-00	. SCREW, PAN HEAD (98501-03008-00)	2	
14	4X8-24512-00-00	. O-RING	1	
15	3AJ-24523-00-00	. VALVE PACKING	1	
16	90202-05187-00	WASHER, PLATE	2	
17	90149-06011-00	SCREW	2	
18	90445-10638-00	HOSE	1	
19	90467-09006-00	CLIP	2	
20	90504-06030-00	SPRING, COMPRESSION	1	
21	5X2-24183-00-00	DAMPER, LOCATING 3	2	
22	88T-77198-00-00	DAMPER 1	1	



SEAT

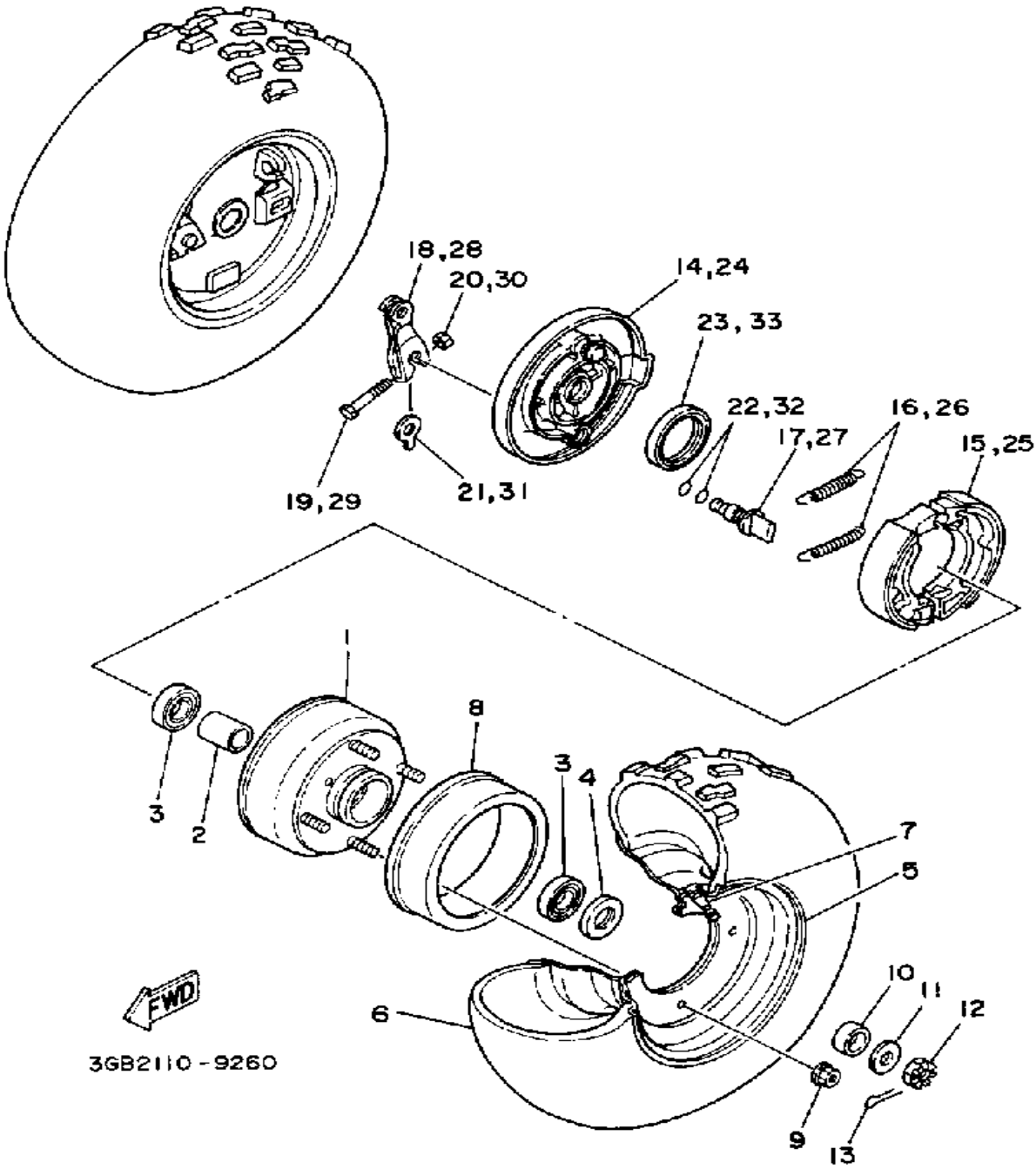
Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-24710-00-00	SINGLE SEAT ASSEMBLY . . .	1	
2	4EM-24731-00-00	. COVER, DOUBLE SEAT	1	
3	3L7-24724-00-00	. DAMPER, SEAT	2	
4	371-27114-00-00	. STOPPER, MAIN STAND	2	
5	97013-06012-00	. BOLT	2	
6	92995-06100-00	. WASHER, SPRING	2	
7	4K0-24775-00-00	. BRACKET, SEAT LEVER	1	
8	29U-24776-00-00	. LEVER, SEAT	1	
9	4K0-24774-01-00	. PIN	1	
10	90508-20454-00	. SPRING, TORSION	1	
11	93430-04002-00	. CIRCLIP	1	



FRONT WHEEL

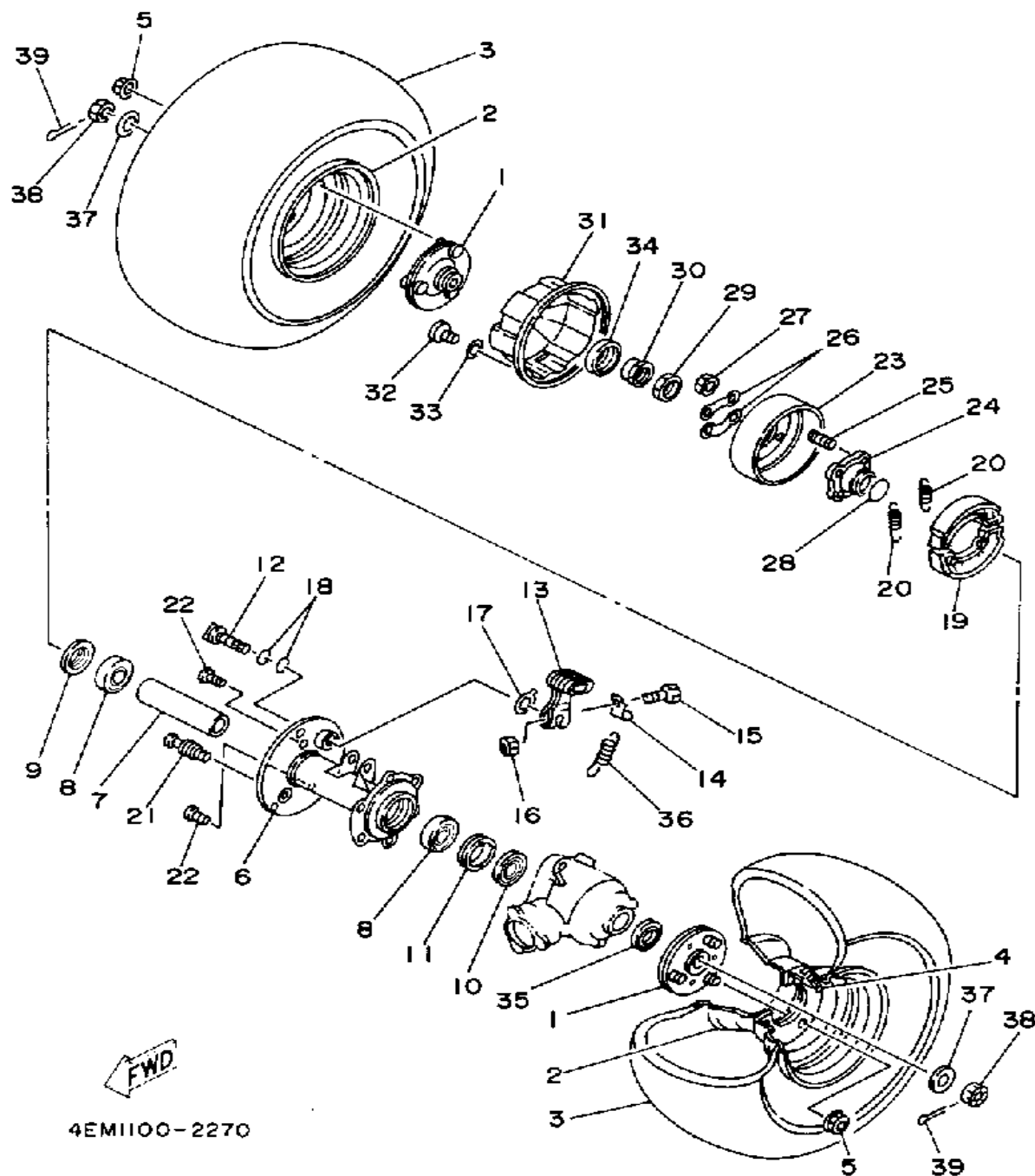
Ref. No.	Part Number	Description	Qty	Remarks
1	2FJ-25111-00-00	HUB, FRONT	2	
2	3FA-25117-00-00	SPACER, BEARING	2	
3	93306-00302-00	BEARING (B6003C3)	4	
4	93102-23275-00	OIL SEAL	2	
5	2FJ-25180-00-35	WHEEL COMP.	2	SILVER
6	94107-073Y9-00	TIRE (AT18X7-7 *KT586T/L N) .	2	DUNLOP
7	93900-00030-00	VALVE, RIM	2	
8	3GB-25185-00-00	RING 1	2	
9	95701-08500-00	NUT, FLANGE (95702-08500) ..	8	
10	90387-175R2-00	COLLAR	2	
11	90201-14586-00	WASHER, PLATE	2	
12	90171-14020-00	NUT, CASTLE	2	
13	91401-30030-00	PIN, COTTER	2	
14	2FJ-25121-00-00	PLATE, BRAKE SHOE	1	
15	4BE-W2536-00-00	BRAKE SHOE SET	1	
16	90506-15260-00	SPRING, TENSION	2	
17	3GB-25151-00-00	CAMSHAFT	1	
18	2FJ-25155-00-00	LEVER, CAMSHAFT 1	1	
19	90101-06278-00	BOLT	1	
20	95380-06600-00	NUT, HEXAGON	1	
21	52H-2513A-00-00	PLATE, INDICATOR	1	
22	93210-12790-00	O-RING	2	
23	93106-40027-00	OIL SEAL	1	
24	2FJ-25169-00-00	PLATE, BRAKE SHOE 2	1	
25	4BE-W2536-00-00	BRAKE SHOE SET	1	
26	90506-15260-00	SPRING, TENSION	2	
27	3GB-25151-00-00	CAMSHAFT	1	
28	2FJ-25156-00-00	LEVER, CAMSHAFT 2	1	
29	90101-06278-00	BOLT	1	

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FRONT WHEEL

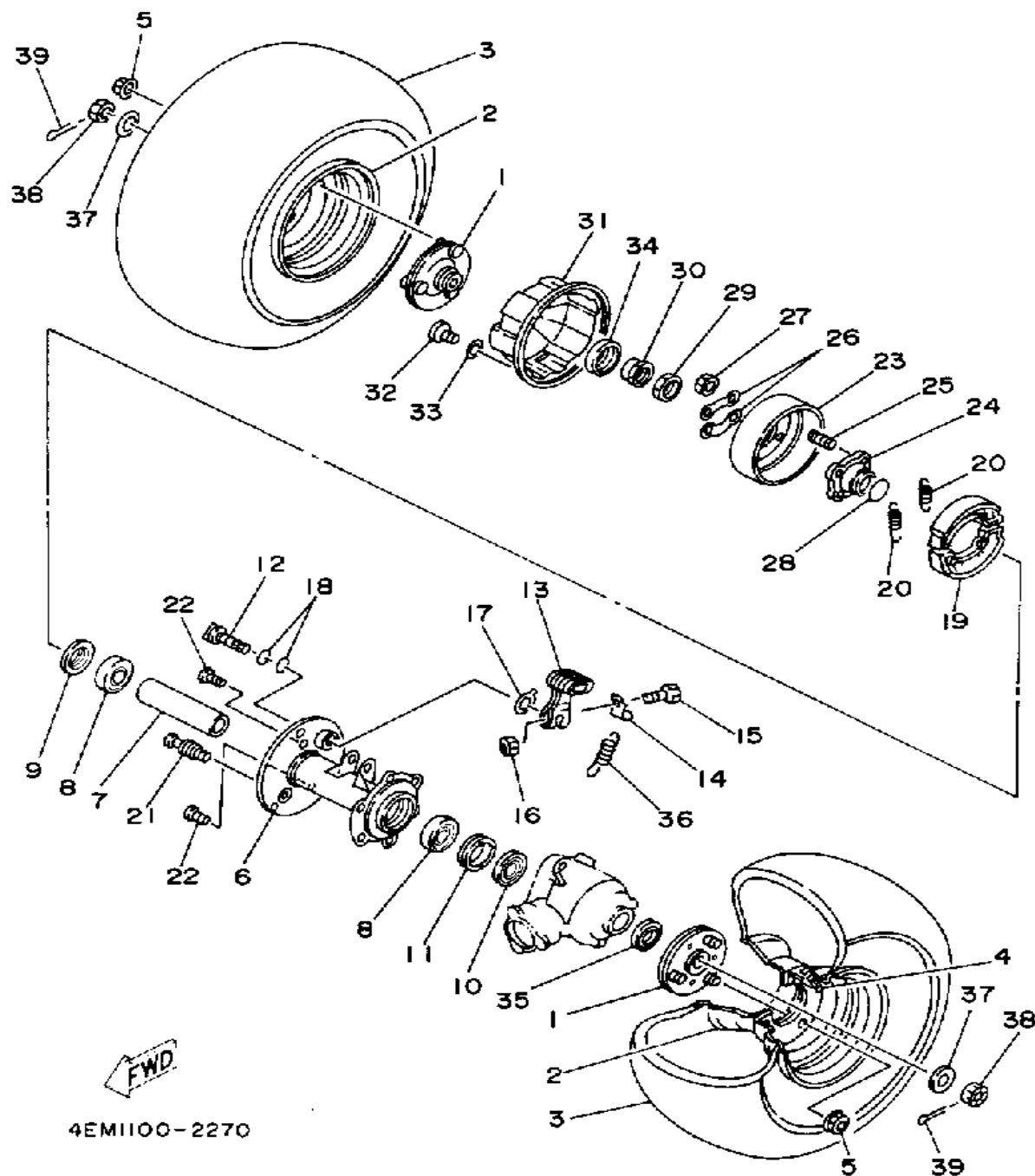
Ref. No.	Part Number	Description	Qty	Remarks
30	95380-06600-00	NUT, HEXAGON	1	
31	52H-2513A-00-00	PLATE, INDICATOR	1	
32	93210-12790-00	O-RING	2	
33	93106-40027-00	OIL SEAL	1	



REAR WHEEL

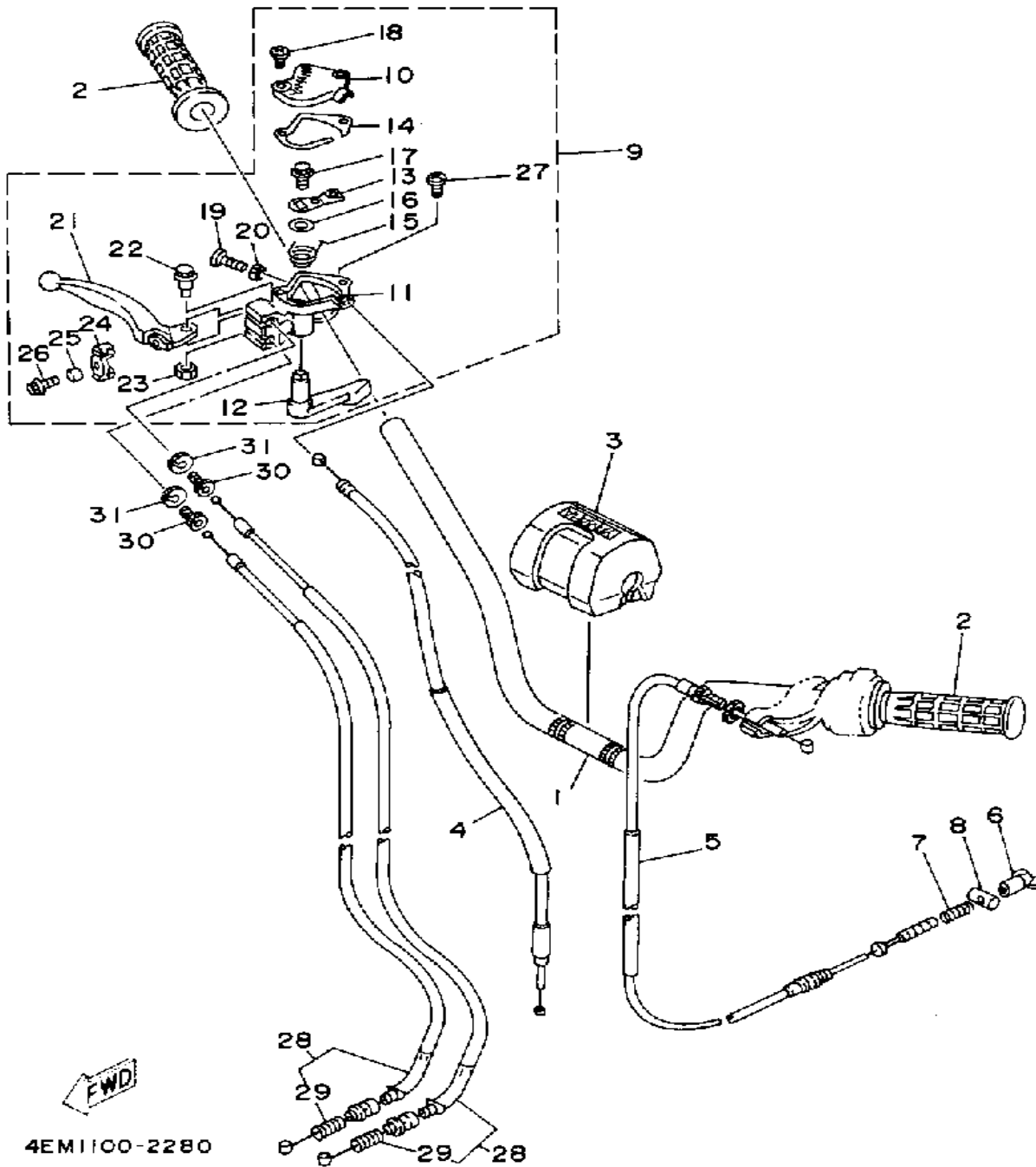
Ref. No.	Part Number	Description	Qty	Remarks
1	55X-25383-00-00	COLLAR, WHEEL	2	
2	2FJ-25390-00-35	REAR WHEEL COMP.	2	SILVER
3	94108-073Y8-00	TIRE (AT18X8-7**KT587T/L N) .	2	DUNLOP
4	93900-00030-00	VALVE, RIM	2	
5	95701-08500-00	NUT, FLANGE (95702-08500) ..	6	
6	3GB-25311-00-33	HUB, REAR	1	YAMAHA BLACK
7	3GB-25317-00-00	SPACER, BEARING	1	
8	93306-00612-00	BEARING	2	
9	93102-38383-00	OIL SEAL	1	
10	93102-36409-00	OIL SEAL	1	
11	3GB-25382-00-00	NUT, AXLE	1	
12	3Y6-25351-00-00	CAMSHAFT	1	
13	55X-25355-00-00	LEVER, CAMSHAFT	1	
14	55X-2533H-00-00	HOOK, SPRING	1	
15	90101-06562-00	BOLT	1	
16	95380-06600-00	NUT, HEXAGON	1	
17	23F-2533A-00-00	PLATE, INDICATOR	1	
18	93210-14104-00	O-RING	2	
19	3FA-W2536-00-00	BRAKE SHOE SET	1	
20	90506-16447-00	SPRING, TENSION	2	
21	3GB-25326-00-00	PIN, PIVOT	1	
22	90114-10005-00	BOLT, SERRATION	2	
23	3GB-2531E-00-00	DRUM, BRAKE	1	
24	3GB-25343-00-00	BOSS	1	
25	90116-08507-00	BOLT, STUD	4	
26	40E-25834-00-00	WASHER, LOCK	2	
27	95333-08600-00	NUT	4	
28	93210-26662-00	O-RING	1	
29	90170-28379-00	NUT	1	

CONTINUED ON NEXT FRAME ►



REAR WHEEL

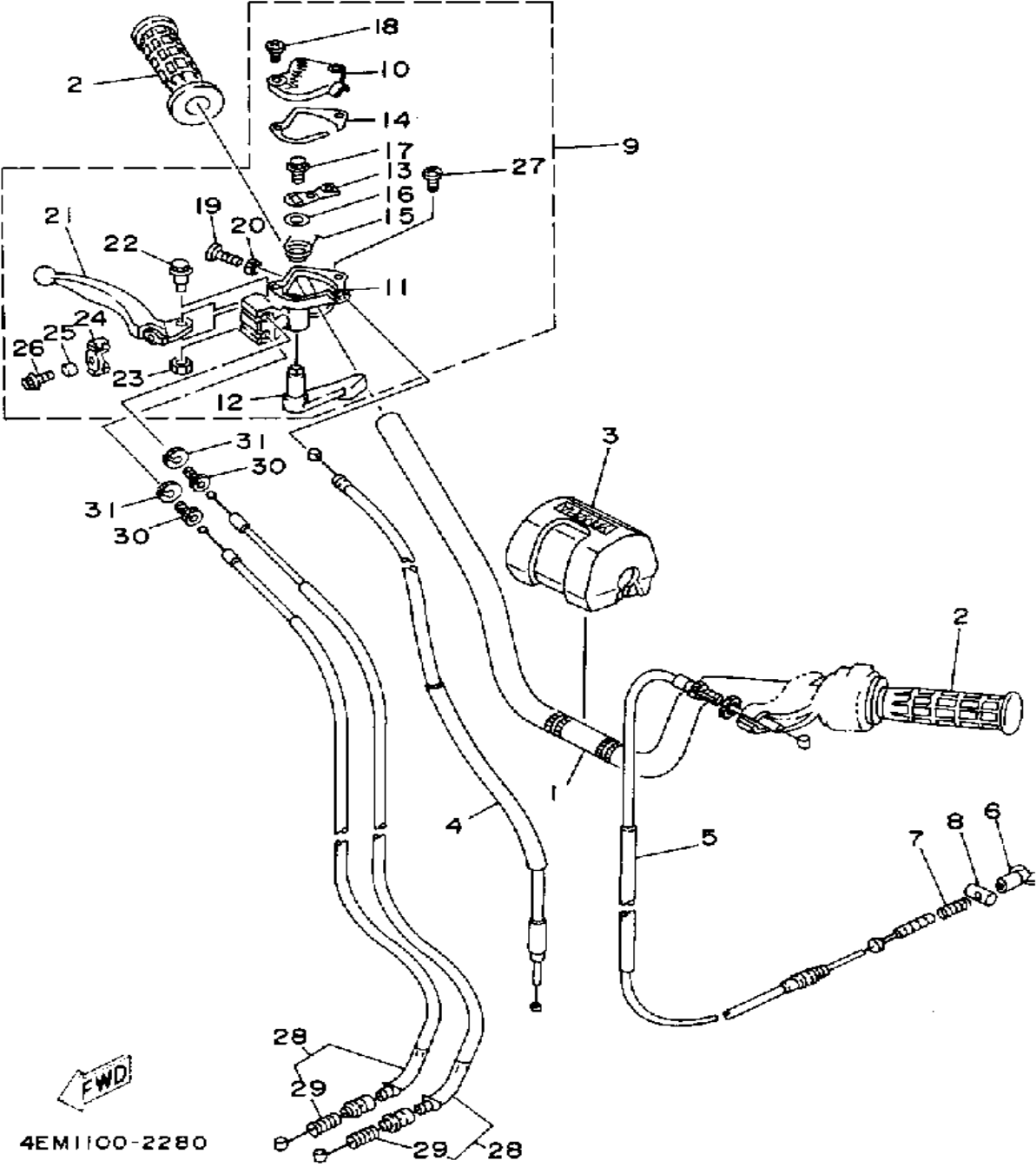
Ref. No.	Part Number	Description	Qty	Remarks
30	90179-28573-00	NUT	1	
31	3GB-25715-00-00	COVER 1	1	
32	98580-06012-00	SCREW, PAN HEAD (92501-06012-00)	3	
33	92995-06100-00	WASHER, SPRING	3	
34	93102-35349-00	OIL SEAL	1	
35	3GB-25367-00-00	COVER, HUB DUST	1	
36	90507-15038-00	SPRING, TENSION	1	
37	90201-126A7-00	WASHER, PLATE	2	
38	90171-12039-00	NUT, CASTLE	2	
39	91401-25030-00	PIN, COTTER	2	



HANDLEBAR-CABLE

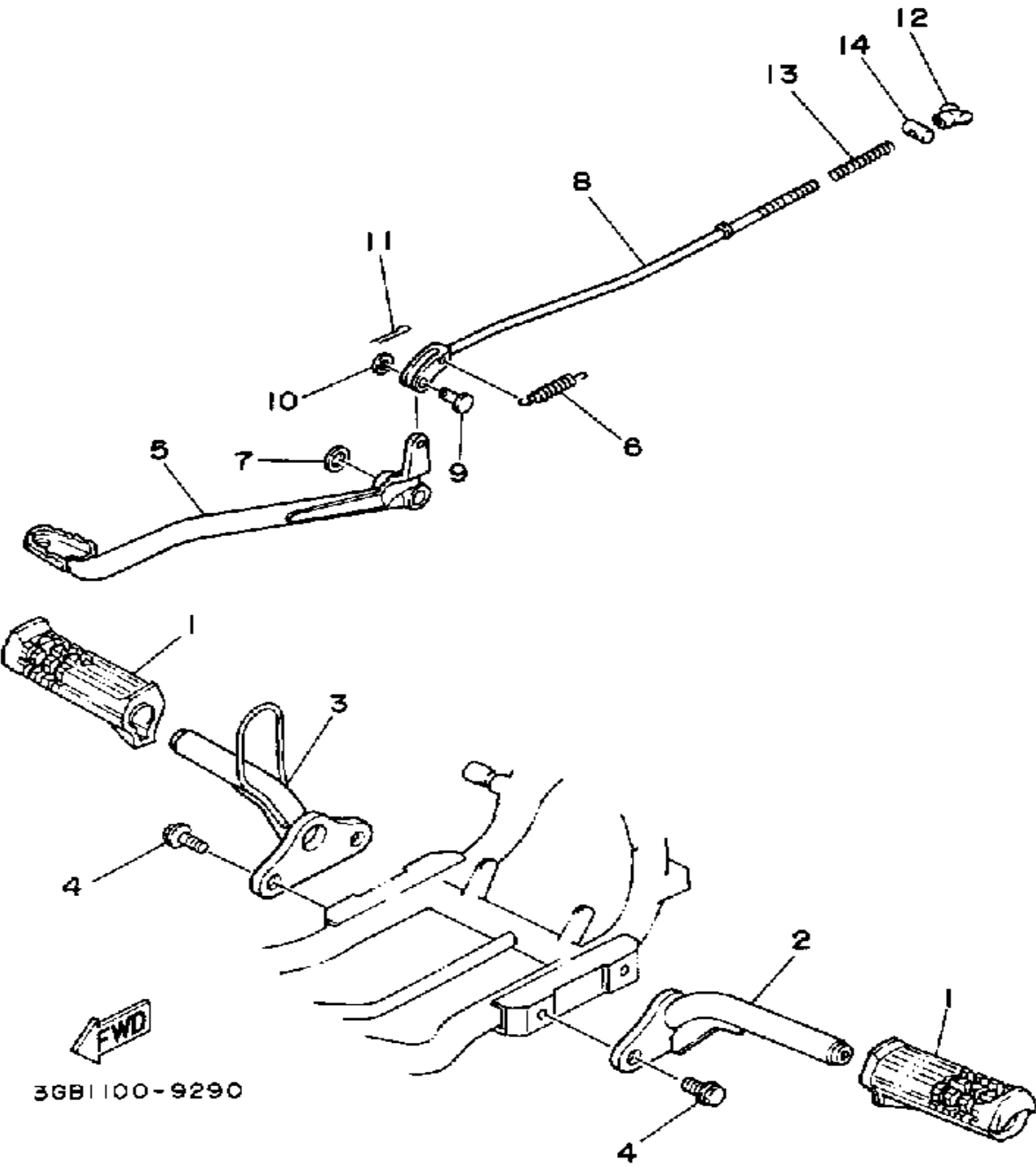
Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-26111-00-00	HANDLEBAR	1	
2	3GB-26241-00-00	GRIP (LEFT)	2	
3	3GD-26124-00-00	PROTECTOR, HANDLEBAR ..	1	LOW GLOSS GRAY
4	3GB-26311-01-00	CABLE, THROTTLE 1	1	
5	3GB-26341-01-00	CABLE, BRAKE	1	
6	20E-26343-00-00	NUT, ADJUSTING	1	
7	90501-10782-00	SPRING, COMPRESSION	1	
8	90249-12008-00	PIN	1	
9	3GB-26250-01-00	THROTTLE LEVER ASSY	1	
10	3GB-2628F-00-00	. CAP, GEAR	1	
11	3GB-2625E-00-00	. BODY, THROTTLE	1	
12	3GB-2625G-00-00	. LEVER, THROTTLE	1	
13	3GB-2625H-00-00	. ARM, THROTTLE	1	
14	3GB-2628G-01-00	. GASKET	1	
15	90508-10775-00	. SPRING, TORSION	1	
16	90201-145M4-00	. WASHER, PLATE	1	
17	95811-08012-00	. BOLT, FLANGE (95801-08012-00)	1	
18	98506-04010-00	. SCREW, PAN HEAD	2	
19	98506-05020-00	. SCREW, PAN HEAD	1	
20	95316-05700-00	. NUT	1	
21	3GB-83922-00-00	. LEVER 2	1	
22	90109-061F3-00	. BOLT	1	
23	95601-06100-00	. NUT, U	1	
24	3GB-26347-00-00	. JOINT, CABLE	1	
25	90387-066V8-00	. COLLAR	1	
26	95816-06016-00	. BOLT, FLANGE	1	
27	98516-06020-00	. SCREW, PAN HEAD	1	
28	3GB-26361-02-00	CABLE, BRAKE	2	

CONTINUED ON NEXT FRAME ➤



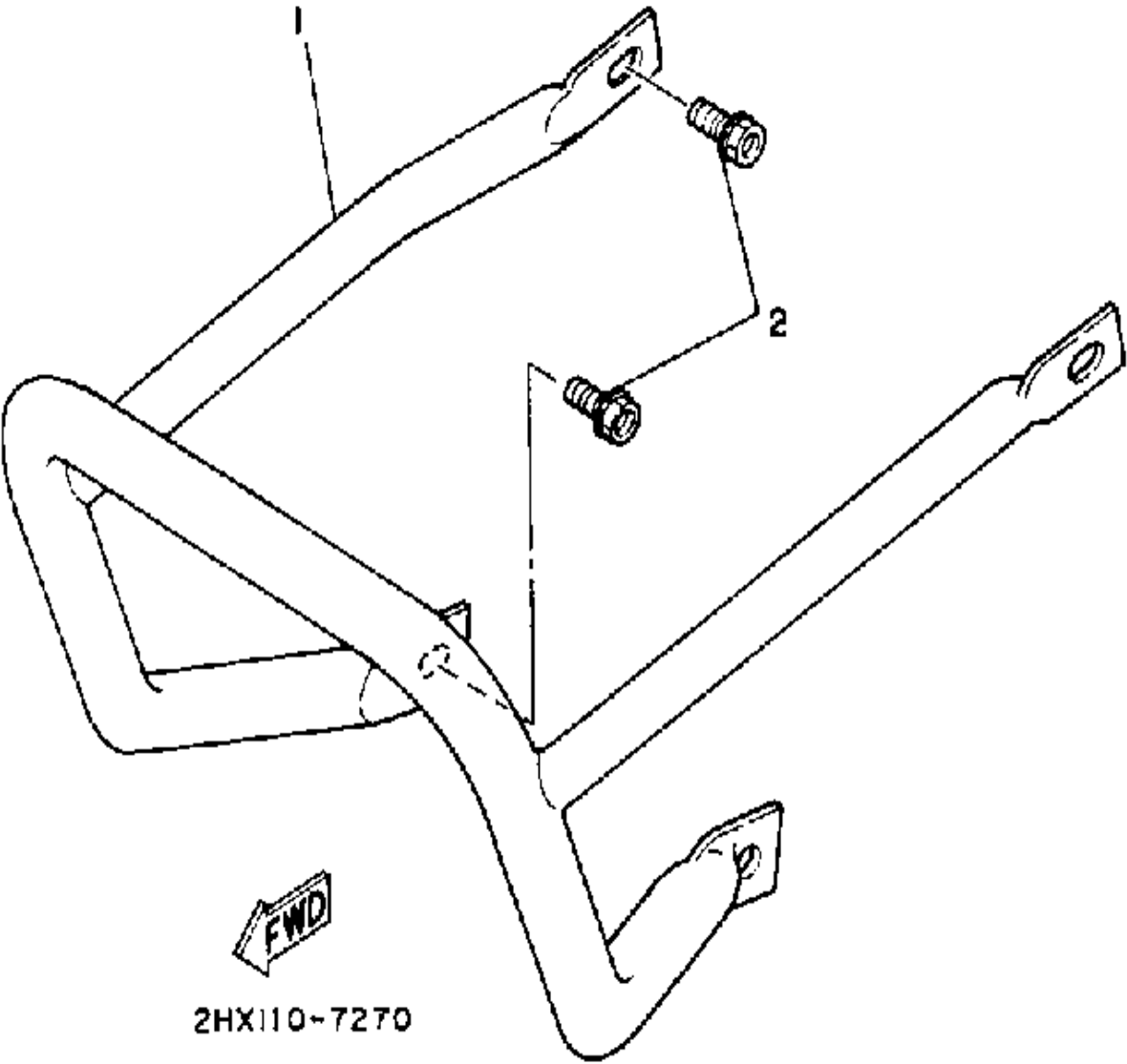
HANDLEBAR-CABLE

Ref. No.	Part Number	Description	Qty	Remarks
29	90501-08511-00	. SPRING, COMPRESSION	1	
30	90123-08106-00	BOLT	2	
31	90179-08148-00	NUT	2	



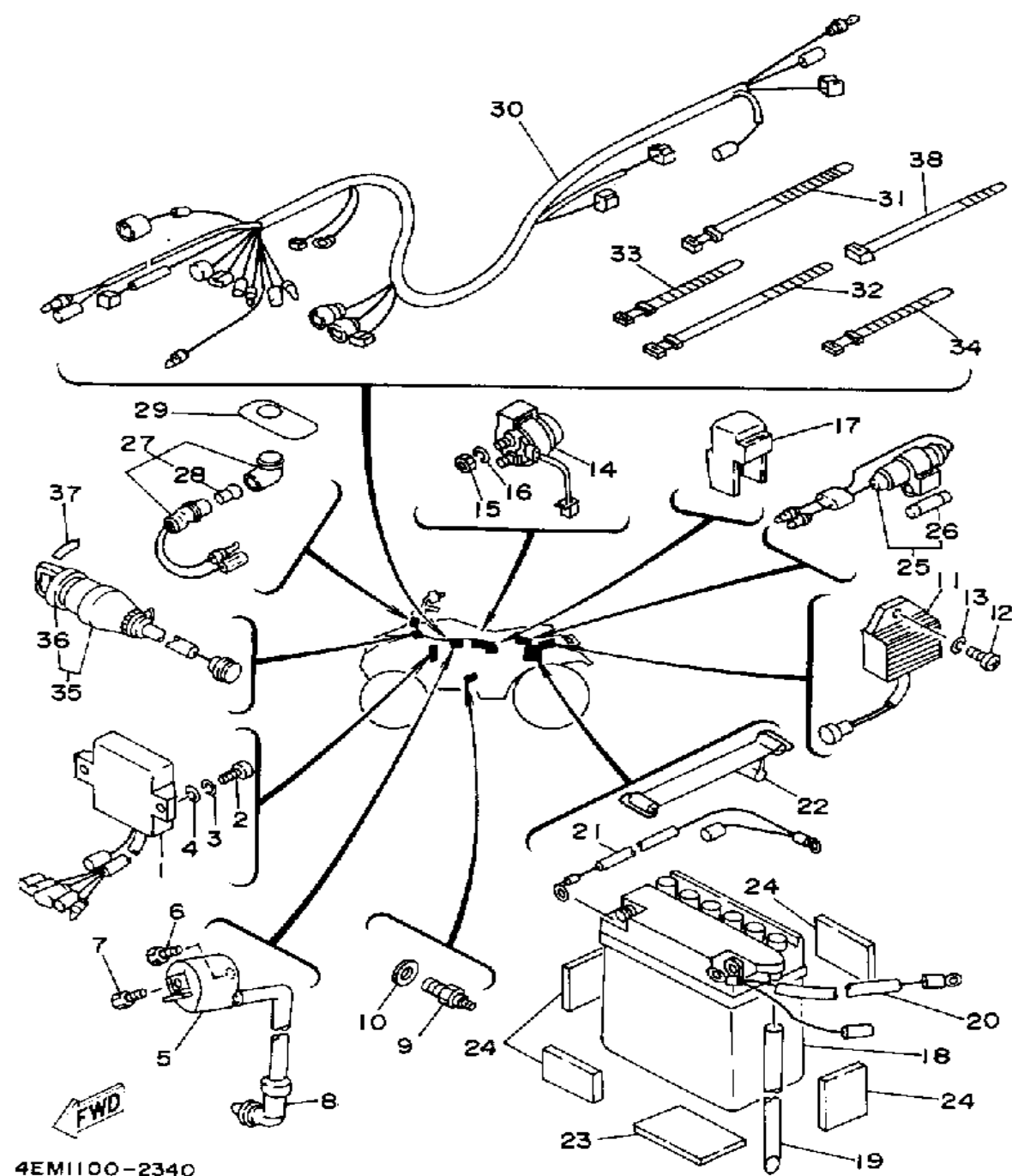
STAND-FOOTREST

Ref. No.	Part Number	Description	Qty	Remarks
1	55X-27413-00-00	COVER, FOOTREST	2	
2	3GB-27411-10-00	FOOTREST 1	1	
3	3GB-27421-10-00	FOOTREST 2	1	
4	95811-12020-00	BOLT, FLANGE	4	
5	3GB-27211-00-00	PEDAL, BRAKE	1	
6	90506-16318-00	SPRING, TENSION	1	
7	90201-15797-00	WASHER, PLATE	1	
8	3GB-27231-00-00	ROD, BRAKE	1	
9	90240-06103-00	PIN, CLEVIS	1	
10	92990-06200-00	WASHER, PLAIN	1	
11	91490-20020-00	PIN, COTTER (91401-20020-00)	1	
12	20E-26343-00-00	NUT, ADJUSTING	1	
13	90501-10245-00	SPRING, COMPRESSION	1	
14	90249-12008-00	PIN	1	



GUARD

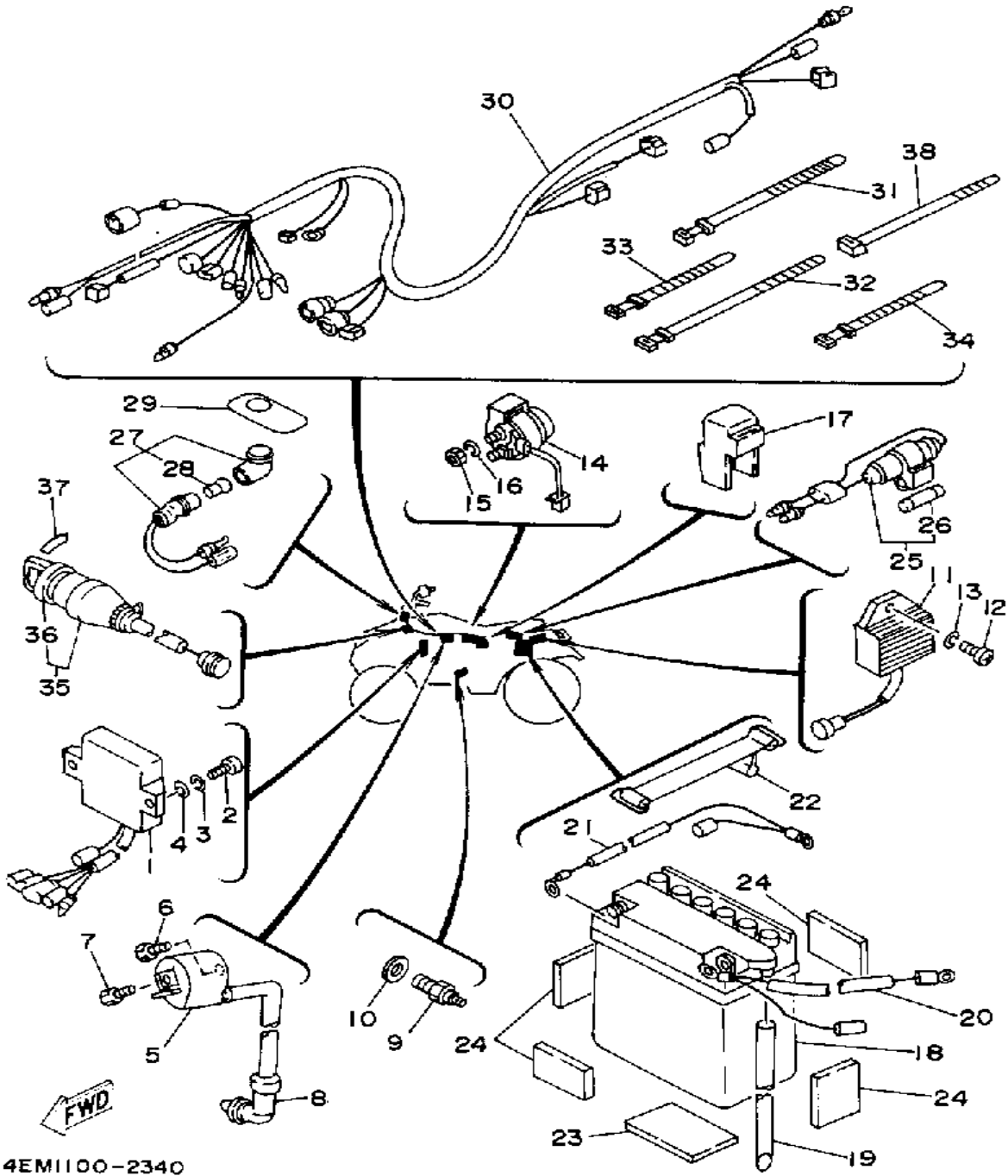
Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-2845N-00-00	BAR, CARRY FRONT	1	
2	95811-08014-00	BOLT, FLANGE	4	



ELECTRICAL 1

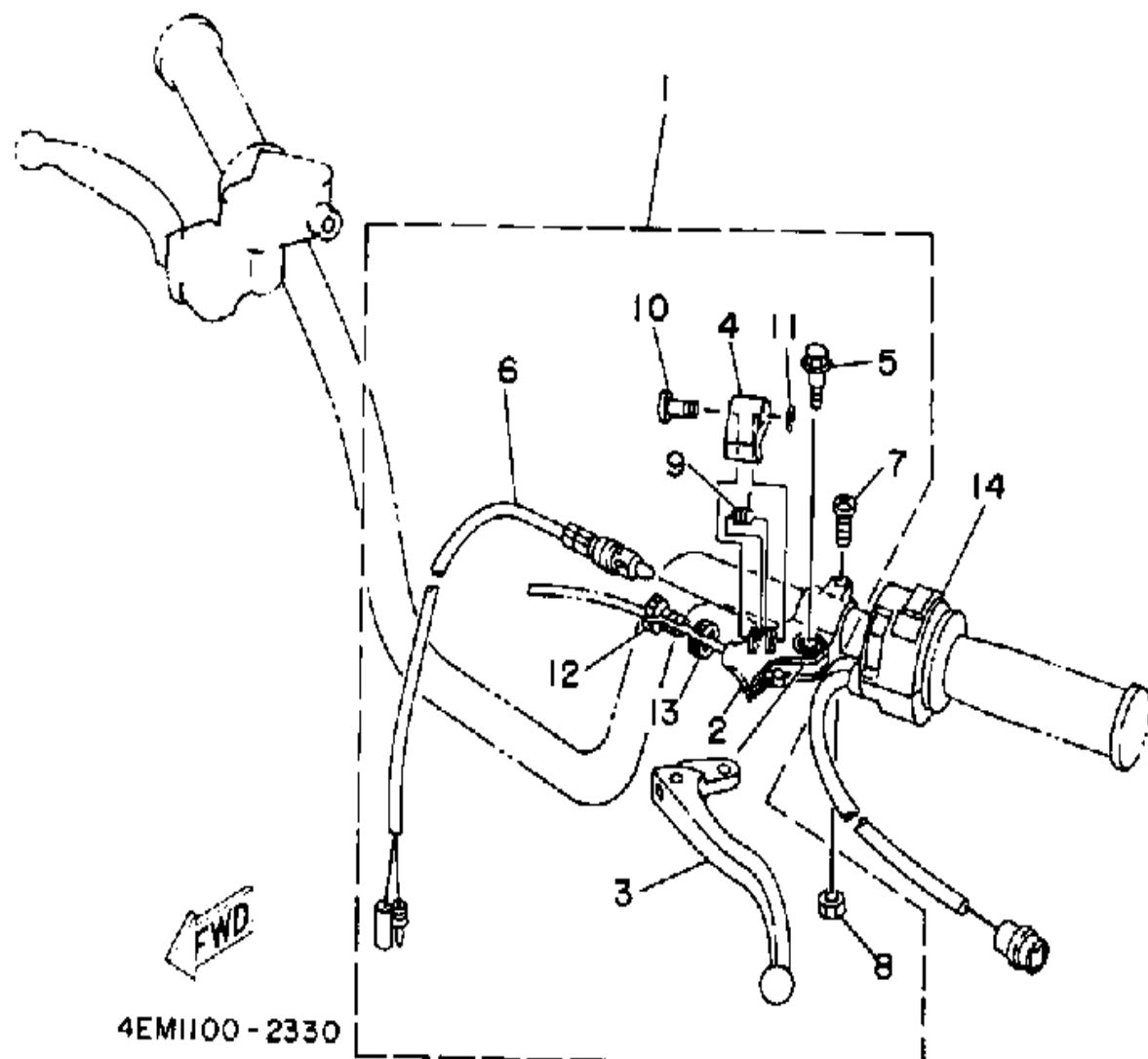
Ref. No.	Part Number	Description	Qty	Remarks
1	4EM-85540-00-00	C.D.I. UNIT ASSEMBLY	1	
2	98580-06020-00	SCREW, PAN HEAD	2	
3	92995-06100-00	WASHER, SPRING	2	
4	92990-06600-00	WASHER, PLATE	2	
5	2UV-82310-M0-00	IGNITION COIL ASSEMBLY . . .	1	
6	97313-06016-00	BOLT	1	
7	90153-06034-00	SCREW, HEXAGON	1	
8	55X-82370-00-00	PLUG CAP ASSEMBLY	1	
9	3GB-82540-00-00	REVERSE SWITCH	1	
10	90430-10171-00	GASKET	1	
11	3GB-81960-00-00	RECTIFIER & REGULATOR ASSEMBLY	1	
12	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	1	
13	92995-06100-00	WASHER, SPRING	1	
14	3AY-81940-00-00	STARTER RELAY ASSEMBLY . .	1	
15	95380-06700-00	NUT	2	
16	92995-06100-00	WASHER, SPRING	2	
17	1RL-81950-92-00	RELAY ASSEMBLY	1	
18	BTG-12N7D-3B-00	BATTERY ASSEMBLY (GS 12N7D-3B)	1	
19	90445-085E0-00	HOSE	1	
20	55X-82115-00-00	WIRE, PLUS LEAD	1	
21	3GB-82116-00-00	WIRE, MINUS LEAD	1	
22	4J2-82131-01-00	BAND, BATTERY	1	
23	55X-82122-00-00	SEAT, BATTERY	1	
24	1UY-21638-00-00	DAMPER 1	4	
25	3GB-82150-00-00	FUSE HOLDER ASSY	1	
26	3GB-82151-00-00	. FUSE (5A)	2	
27	24W-83530-00-00	PILOT LIGHT ASSEMBLY	1	

CONTINUED ON NEXT FRAME ►



ELECTRICAL 1

Ref. No.	Part Number	Description	Qty	Remarks
28	123-83516-21-00	. BULB (12V-3.4W)	1	
29	4EM-83585-10-00	LABEL	1	
30	4EM-82590-00-00	WIRE HARNESS ASSEMBLY ..	1	
31	437-83936-11-00	BAND, SWITCH CORD	1	
32	25G-83936-01-00	BAND, SWITCH CORD	2	
33	437-83936-01-00	BAND, SWITCH CORD	1	
34	437-83936-01-00	BAND, SWITCH CORD	3	
35	2FJ-82510-02-00	MAIN SWITCH ASSEMBLY ...	1	
36	3HN-82579-00-00	. CAP, KEY	1	
37	29U-83585-10-00	LABEL	1	
38	1UY-82591-00-00	BAND	1	



HANDLE SWITCH-LEVER

Ref. No.	Part Number	Description	Qty	Remarks
1	3GB-82910-20-00	LEVER HOLDER ASSEMBLY (LEFT)	1	
2	3FA-82911-00-00	. HOLDER, LEVER 1	1	
3	1NV-83912-00-00	. LEVER 1	1	
4	3FA-83965-00-00	. LEVER, LOCK	1	
5	90109-06799-00	. BOLT	1	
6	1YW-83980-00-00	. FRONT STOP SWITCH ASSY	1	
7	98516-06020-00	. SCREW, PAN HEAD	1	
8	95616-06100-00	. NUT, U	1	
9	3FA-83966-00-00	. SPRING, RETURN	1	
10	3FA-83967-00-00	. PIN, LOCK 1	1	
11	3FA-26466-00-00	. RING, SNAP	1	
12	90123-08046-00	. BOLT	1	
13	90179-08148-00	. NUT	1	
14	2FJ-83975-00-00	SWITCH, HANDLE 2	1	

1992 SERVICE DATA

MODEL / MODEL CODE	YFM80D / 4EM
INITIAL ENGINE NUMBER / FRAME NUMBER	4EM-000101 / JY44EMW0()NA000101
ENGINE:	Air-Cooled, Four-Stroke, SOHC Single
Bore / Stroke / Number Cylinders / Displacement	47mm / 45.6mm / 1 / 79cc
Piston Skirt Clearance New / Max	0.025 ~ 0.045mm / 0.1mm
Valve Clearance (Cold): Intake / Exhaust	0.05 ~ 0.10mm / 0.075 ~ 0.125mm
Oil Type: Above 5°C (40°F)	Yamalube 4* SAE20W40SE or SF
Oil Type: Below 15°C (60°F)	Yamalube 4* SAE10W30 SE or SF
Capacity: Oil and Filter Change / Oil Change Only	ø / 950cc (1.0 qt)
Oil Filter Part Number	ø
TRANSMISSION:	
Oil Type / Capacity / Drive Chain Free Play	See ENGINE / ø / ø
MIDDLE GEAR CASE: Oil Type / Capacity	ø / ø
FINAL GEAR CASE: Oil or Grease Type / Capacity	SAE 80API GL-4 Hypoid Gear Oil / 120cc
FUEL TANK: Main / Reserve / Fuel Type	6.8 Lit (1.8 gal) / 0.9 Lit (0.24 gal) / Unleaded Regular
COOLING SYSTEM: Coolant Type / Mixing Ratio (Liquid)	ø / ø
CARBURETOR:	
Manufacturer / Type / ID Number	Mikuni / VM16SH / 3GB-00
Main Jet / Pilot Jet / Pilot Screw (Turns Out)	#80 / #12.5 / 1-1/8
Needle Jet / Jet Needle / Clip Position	D-8 (#559) / 3PZ5 / 3
Slide Cutaway	3.5
Float Height / Fuel Level	21 ±1mm / 3.5 ±1mm (With Special Tool)
Idle rpm	1800 ±100
SUSPENSION:	
Front: Toe-In	0 ~ 10mm (0 ~ 0.4 in.)
Oil Type / Level / Quantity	ø / ø / ø
Gas or Air Pressure Min ~ Max / Standard	ø / ø
Rear: Gas or Air Pressure Min ~ Max / Standard	ø / ø
TIRES: Size / Nominal Pressure: Front	AT18X7-7 / 0.17 ~ 0.23 kg/cm ² (2.4 ~ 3.3 psi)
Size / Nominal Pressure: Rear	AT18X8-7 / 0.17 ~ 0.23 kg/cm ² (2.4 ~ 3.3 psi)
CHARGING SYSTEM:	Flywheel Magneto
Battery: Model / Specific Gravity / Charge Rate	12N7D-3B (12V7A) / 1.280 / 0.7A
Maximum Output	3A @ 8000 rpm
Field Coil Color Code / Ω	ø
Stator Coil Color Code / Ω	ø
Charge Coil Color Code / Ω	B ~ W / 0.9Ω ±10%
IGNITION SYSTEM:	Capacitor Discharge
Ignition Timing	10° @ 1700 rpm Full Adv: 30° @ 5000 rpm
Spark Plug Type	NGK C7HSA or ND U22FS-U
Spark Plug Gap / Torque / Cap Ω	0.6~0.7mm / 12.5m·kg (9 ft·lb) / 10KΩ
Ignition Coil Test Gap / Primary Ω / Secondary Ω	6mm / 1.6Ω ±10% / 6.6kΩ ±20%
Pulser Coil or Pickup Coil Color Code / Ω	G-W ~ W-R / 330Ω ±10%
Source Coil Color Code / Ω	W-B ~ B-R / 380Ω / ±10%

ø = Does not apply to this model
NA = Information not available

* = Available from YPAD
⊕ = For diagnostic use only

PAGE 1 OF 2

LIGHTING SYSTEM	
Headlight / Taillight / Turn Signal	12V25-25W / 12V3.8W / ø
Lighting Coil Color Code / Ω	Y-R ~ B / 0.4Ω ±10%
TORQUE VALUES:	
Front Axle Shaft Nut	M12: 6.5 m·kg (47 ft·lb)
Rear Wheel Nut	M10: 5.0 m·kg (36 ft·lb)
Rear Wheel Shaft Castle Nut	M14: 8.5 m·kg (63 ft·lb)
Clutch Nut	M14: 6.0 m·kg (43 ft·lb)
Drain Plug	M12: 2.0 m·kg (14 ft·lb)
Flywheel Nut	M10: 4.0 m·kg (29 ft·lb)
Cylinder Head Cover	M6: 0.7 m·kg (5 ft·lb)
Cylinder Head:	M6: 1.0 m·kg (7 ft·lb)
	M7: 1.6 m·kg (8 ft·lb)
Engine Mounting Bolt: Upper	M8: 2.4 m·kg (17 ft·lb)
Rear	M8: 2.4 m·kg (17 ft·lb)
Pivot Shaft	NA
SERVICE LITERATURE:	
Owner's Manual	LIT-11626-08-19
Service Manual	LIT-11616-08-19
Assembly Manual	LIT-11666-08-19

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