



PARTS CATALOGUE

MODEL YEAR 1996

XC125H (3EKE)

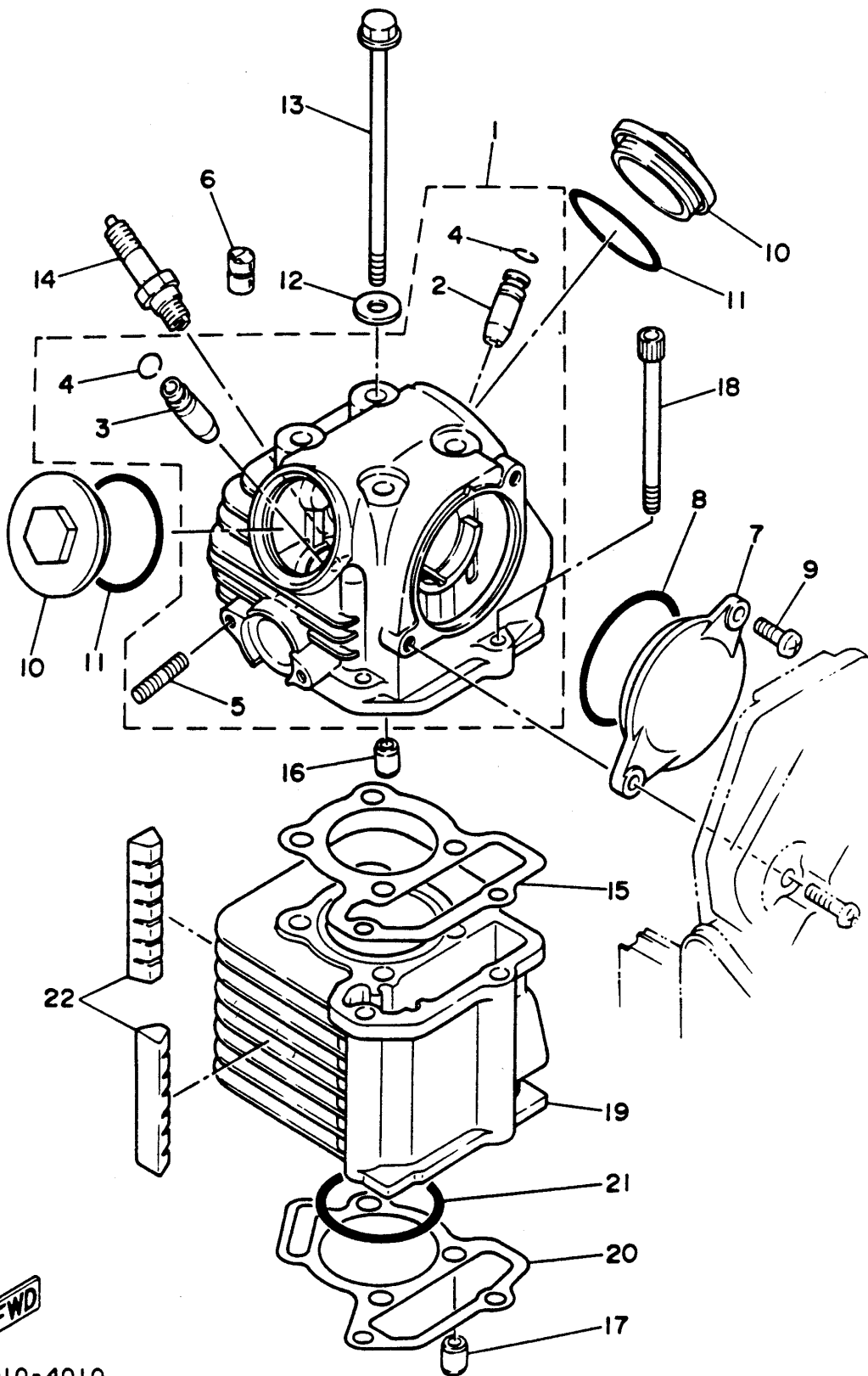
Frame Serial No.	a3EK-03a3101 and following
Engine Serial No.	3EK-033101 and following

PUBLICATION	PART NUMBER	REMARKS
OWNER'S MANUAL	LIT-11626-09-98	
ASSEMBLY MANUAL	LIT-11666-04-16	
SERVICE MANUAL	LIT-11616-04-16	



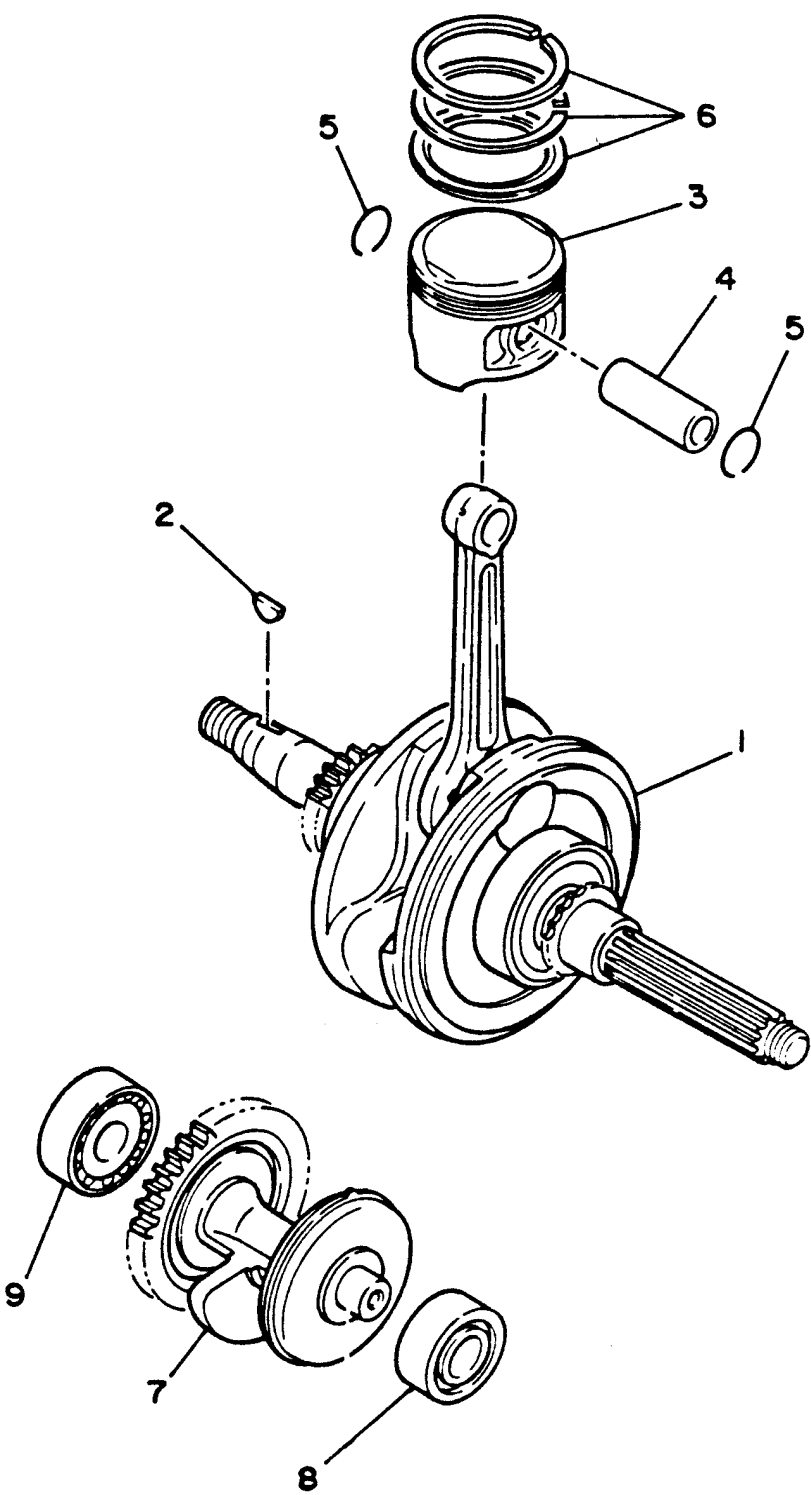
CYLINDER

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-11110-00-00	CYLINDER HEAD ASSEMBLY .	1	
2	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	1	
3	22F-11134-10-00	. GUIDE, EXHAUST VALVE ...	1	
4	93440-10109-00	. CIRCLIP	2	
5	50M-14651-00-00	. BOLT	2	
6	15A-11162-00-00	ABSORBER 2	6	
7	50M-11185-01-00	COVER, CYLINDER. HEAD SIDE 1	1	
8	93210-63556-00	O-RING	1	
9	98580-06016-00	SCREW, PAN HEAD	1	
10	22F-11186-00-00	COVER, CYLINDER HEAD SIDE 2	2	
11	93210-44704-00	O-RING	2	
12	90201-080L7-00	WASHER, PLATE	4	
13	90105-08324-00	BOLT, WASHER BASED	4	
14	NGK-C6HSA-00-00	PLUG, SPARK	1	UR
15	50M-11181-00-00	GASKET, CYLINDER HEAD 1 .	1	
16	99510-10114-00	PIN, DOWEL	2	
17	99510-10114-00	PIN, DOWEL	2	
18	91311-06110-00	BOLT	2	
19	50M-11310-00-00	CYLINDER	1	
20	50M-11351-10-00	GASKET, CYLINDER	1	
21	93210-53679-00	O-RING	1	
22	50M-11162-00-00	ABSORBER 2	3	



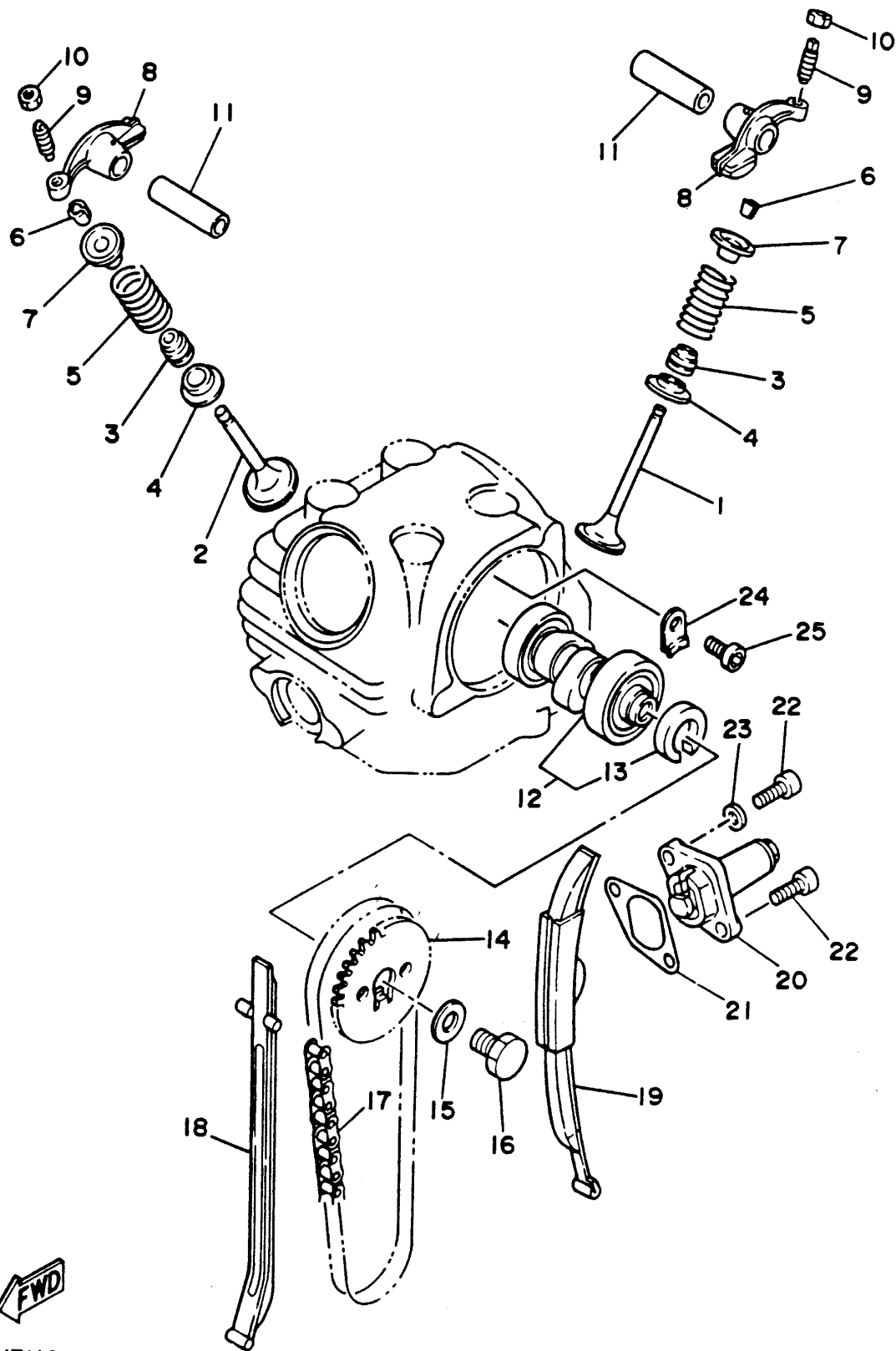
FWD
50V010-4010

CRANKSHAFT - PISTON



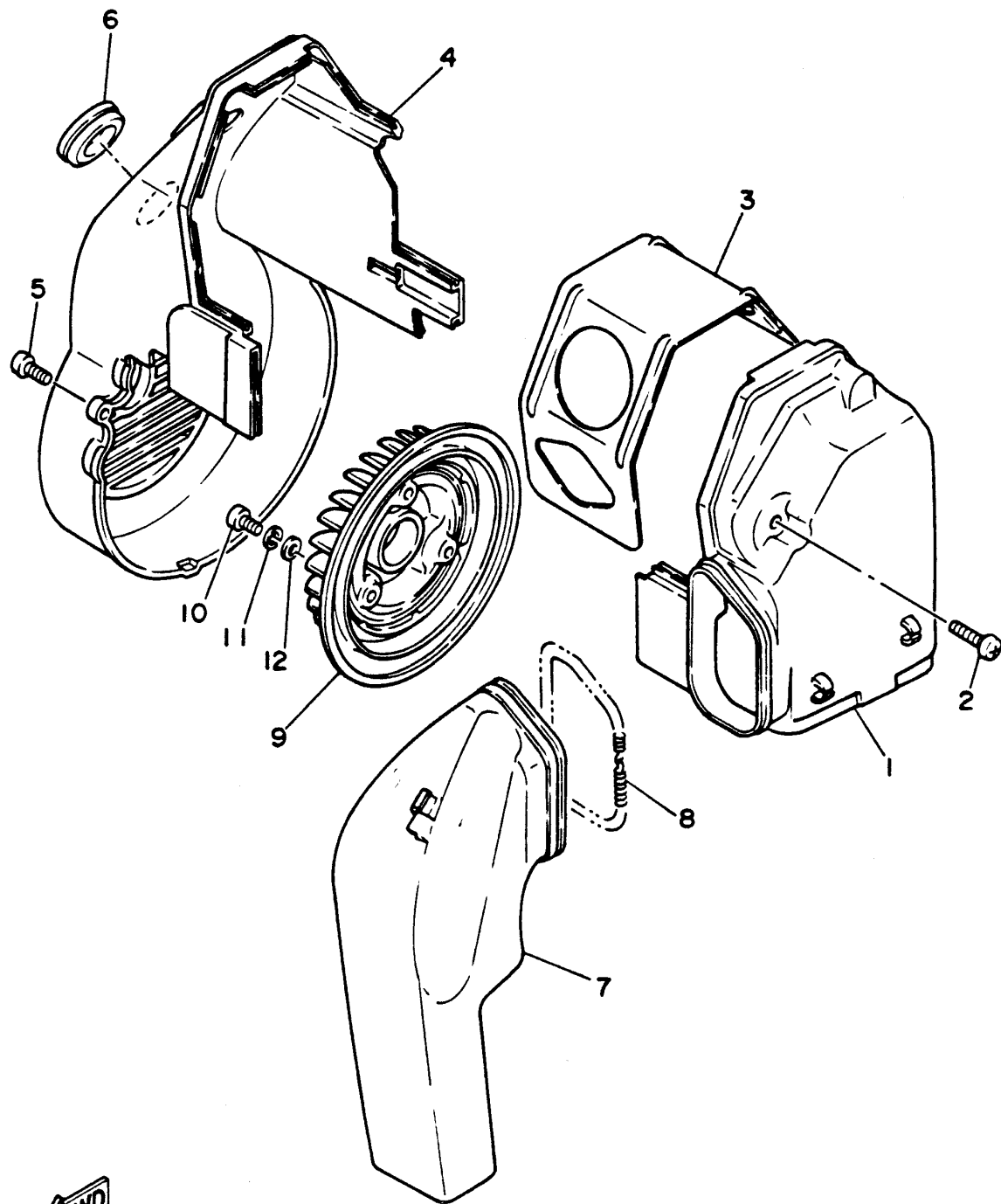
Ref. No.	Part Number	Description	Qty	Remarks
1	50M-11400-00-00	CRANKSHAFT ASSEMBLY ...	1	
2	90280-03017-00	KEY, WOODRUFF	1	
3	50M-11631-00-A0	PISTON (STD)	1	
	50M-11636-00-00	PISTON (0.50MM O/S)	1	AP
	50M-11638-00-00	PISTON (1.00MM O/S)	1	AP
4	22K-11633-01-00	PIN, PISTON	1	
5	93450-14088-00	CIRCLIP	2	
6	50M-11610-00-00	PISTON RING SET (STD)	1	
	50M-11610-20-00	PISTON RING SET (0.50MM O/S)	1	AP
	50M-11610-40-00	PISTON RING SET (1.00MM O/S)	1	AP
7	50M-11500-00-00	BALANCER ASSEMBLY	1	
8	93306-20215-00	BEARING	1	
9	93306-20336-00	BEARING	1	

 50V010-4021



VALVE

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-12111-00-00	VALVE, INTAKE	1	
2	50M-12121-01-00	VALVE, EXHAUST	1	
3	22F-12119-01-00	SEAL, VALVE STEM	2	
4	22F-12116-00-00	SEAT, VALVE SPRING	2	
5	22F-12114-00-00	SPRING, VALVE OUTER	2	
6	22F-12118-01-00	COTTER, VALVE	4	
7	22F-12117-02-00	RETAINER, VALVE SPRING ..	2	
8	50M-12151-00-00	ARM, VALVE ROCKER	2	
9	22F-12159-00-00	SCREW, VALVE ADJUSTING ..	2	
10	90170-05302-00	NUT	2	
11	22F-12156-00-00	SHAFT, ROCKER 2	2	
12	50M-12170-00-00	CAMSHAFT ASSEMBLY 1	1	
13	90387-167L5-00	. COLLAR	1	
14	50M-12176-00-00	SPROCKET, CAM CHAIN (28T)	1	
15	90201-08326-00	WASHER, PLATE	1	
16	90101-08590-00	BOLT	1	
17	94580-25092-00	CHAIN	1	
18	50M-12231-00-00	GUIDE, STOPPER 1	1	
19	50M-12241-00-00	GUIDE, STOPPER 2	1	
20	50M-12210-00-00	TENSIONER ASSEMBLY, CAM CHAIN	1	
21	50M-12213-10-00	GASKET, TENSIONER CASE ..	1	
22	91311-06016-00	BOLT, SOCKET HEAD	2	
23	90430-06014-00	GASKET	1	
24	50M-1111F-00-00	PLATE	1	
25	91316-06012-00	BOLT, SOCKET HEAD	1	



AIR SHROUD - FAN

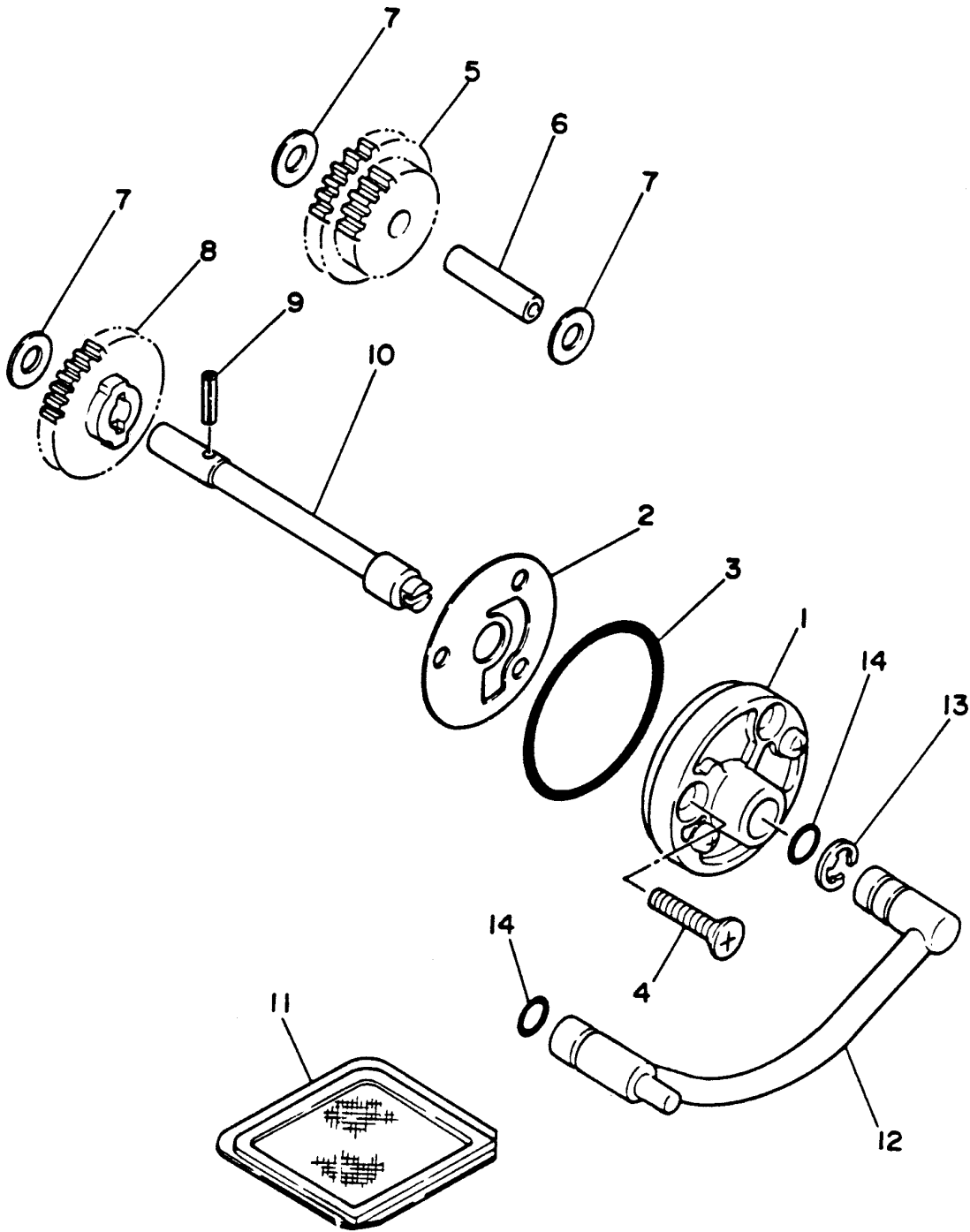
Ref. No.	Part Number	Description	Qty	Remarks
1	50M-12651-00-00	AIR SHROUD, CYLINDER 1 ...	1	
2	98517-06025-00	SCREW, PAN HEAD	1	
3	50M-12652-00-00	AIR SHROUD, CYLINDER 2 ...	1	
4	50M-12653-00-00	AIR SHROUD, CYLINDER 3 ...	1	
5	98580-06020-00	SCREW	2	
6	90480-30167-00	GROMMET	1	
7	50M-12654-00-00	AIR SHROUD, CYLINDER 4 ...	1	
8	90506-06279-00	SPRING, TENSION	1	
9	50M-12611-00-00	FAN	1	
10	97880-06018-00	SCREW, PAN HEAD	3	
11	92995-06100-00	WASHER, SPRING	3	
12	92901-06600-00	WASHER	3	



50V010-4040

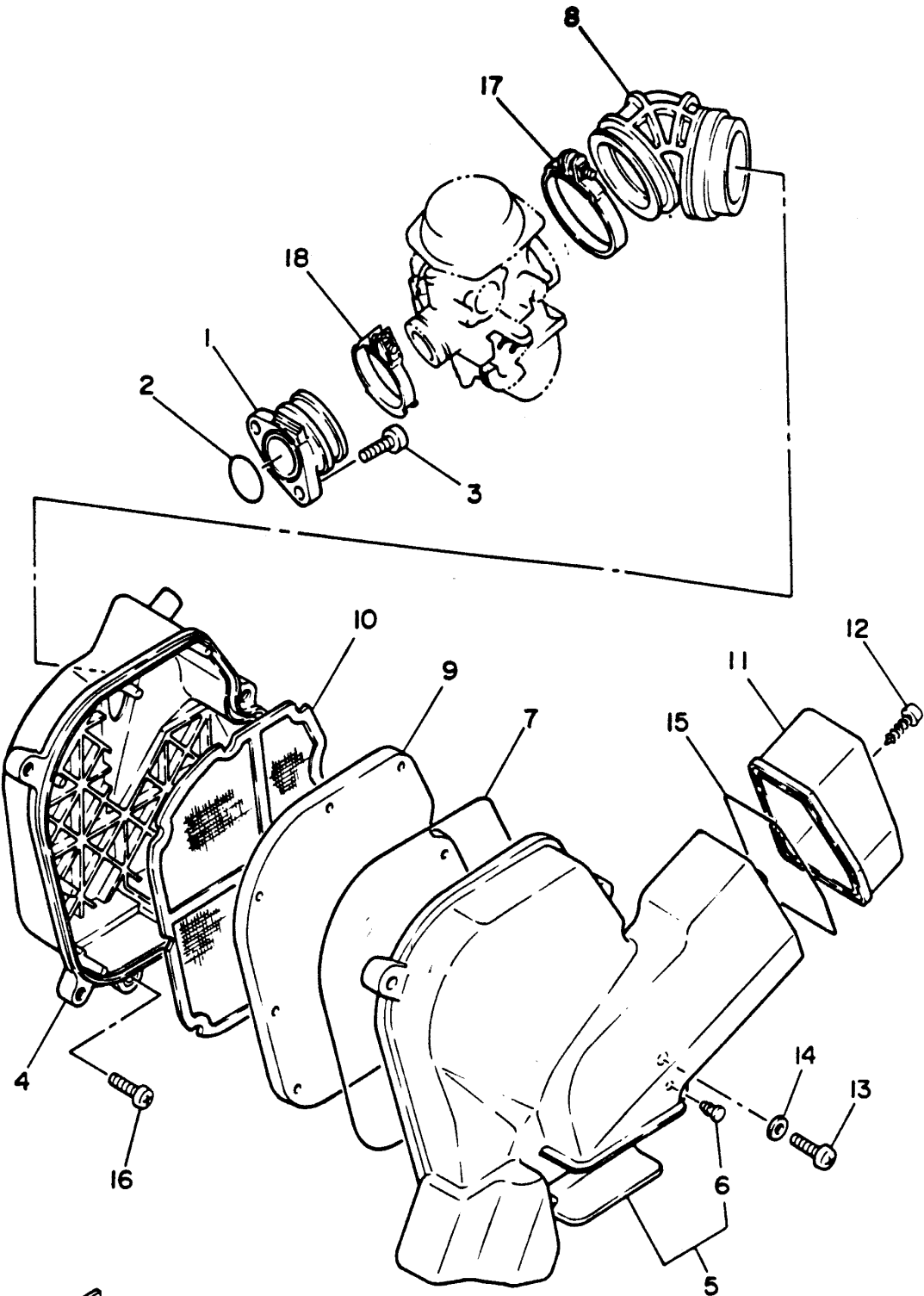
OIL PUMP

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-13300-00-00	OIL PUMP ASSEMBLY	1	
2	50M-13475-10-00	GASKET	1	
3	93210-50582-00	O-RING	1	
4	98780-06025-00	SCREW, FLAT HEAD	3	
5	50M-13341-00-00	GEAR, OIL PUMP IDLE	1	
6	50M-13342-00-00	SHAFT, IDLE GEAR	1	
7	90201-08085-00	WASHER, PLATE	3	
8	50M-13325-00-00	GEAR, PUMP DRIVEN	1	
9	91690-30014-00	PIN, SPRING	1	
10	50M-Y1334-00-00	SHAFT, DRIVEN GEAR (50M-13344-00-00)	1	
11	22F-13411-00-00	STRAINER, OIL	1	
12	50M-13405-00-00	OIL PIPE COMP. 1	1	
13	99006-10600-00	CIRCLIP	1	
14	93210-08006-00	O-RING	2	



50V010-4050

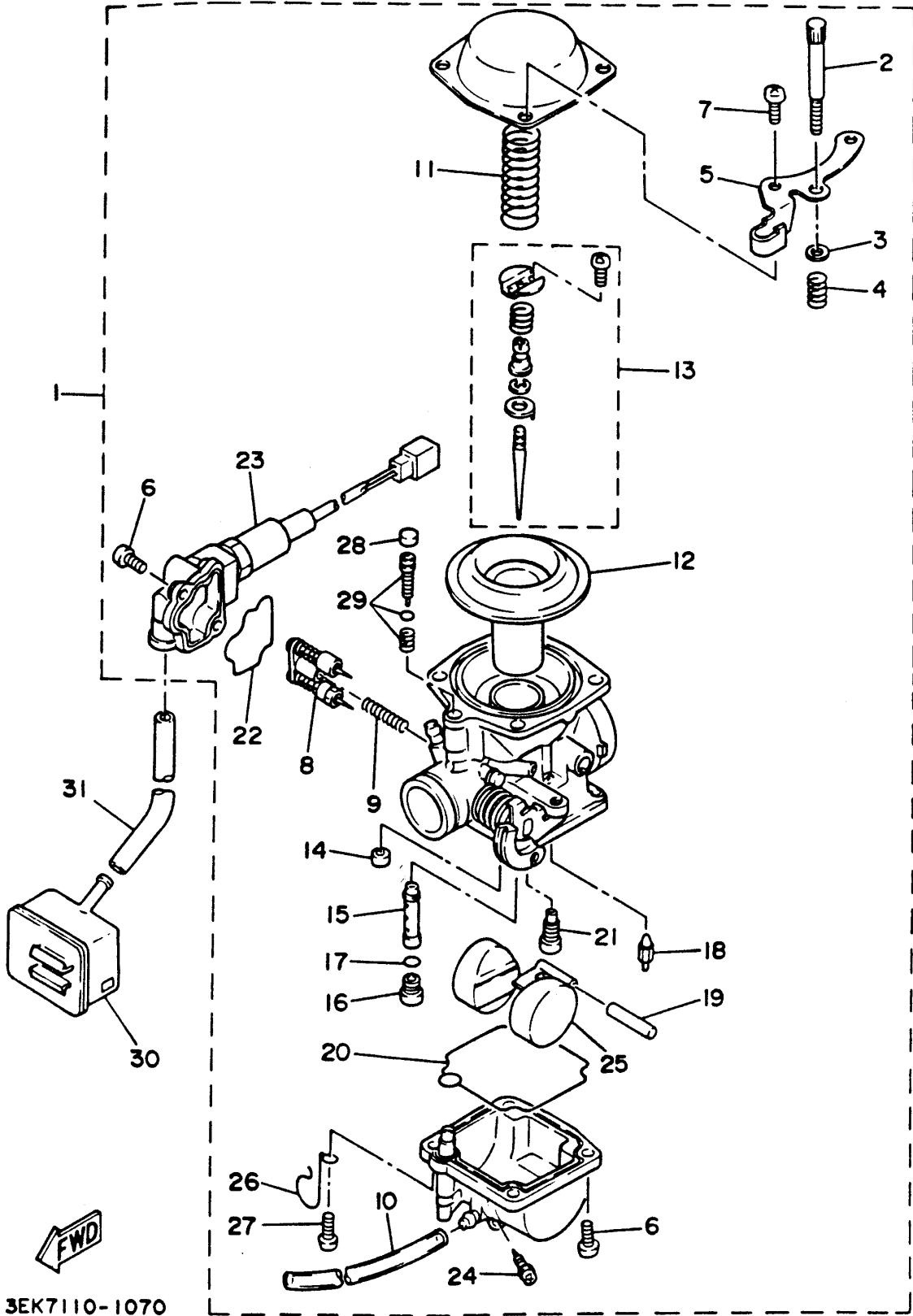
AIR FILTER



Ref. No.	Part Number	Description	Qty	Remarks
1	50M-13585-00-00	MANIFOLD	1	
2	93210-27672-00	O-RING	1	
3	91317-06020-00	BOLT	2	
4	50M-W1441-00-00	AIR CLEANER CASE COMP. ..	1	
5	50M-W1443-00-00	CAP, CLEANER CASE 1	1	
6	90338-05056-00	. PLUG	1	
7	50M-14462-01-00	SEAL	1	
8	50M-14453-00-00	JOINT, AIR CLEANER 1	1	
9	50M-14451-00-00	ELEMENT, AIR CLEANER	1	
10	50M-14472-00-00	PLATE, ELEMENT	1	
11	50M-14422-00-00	CAP, CLEANER CASE 2	1	
12	97780-40120-00	SCREW, TAPPING	1	
13	98580-05525-00	SCREW, PAN HEAD	4	
14	92990-05600-00	WASHER, PLATE	4	
15	51Y-14462-00-00	SEAL	1	
16	98580-06020-00	SCREW	2	
17	90460-56105-00	CLAMP, HOSE	1	
18	4BR-13575-00-00	CLAMP, HOSE (90460-45222-00)	1	

FWD
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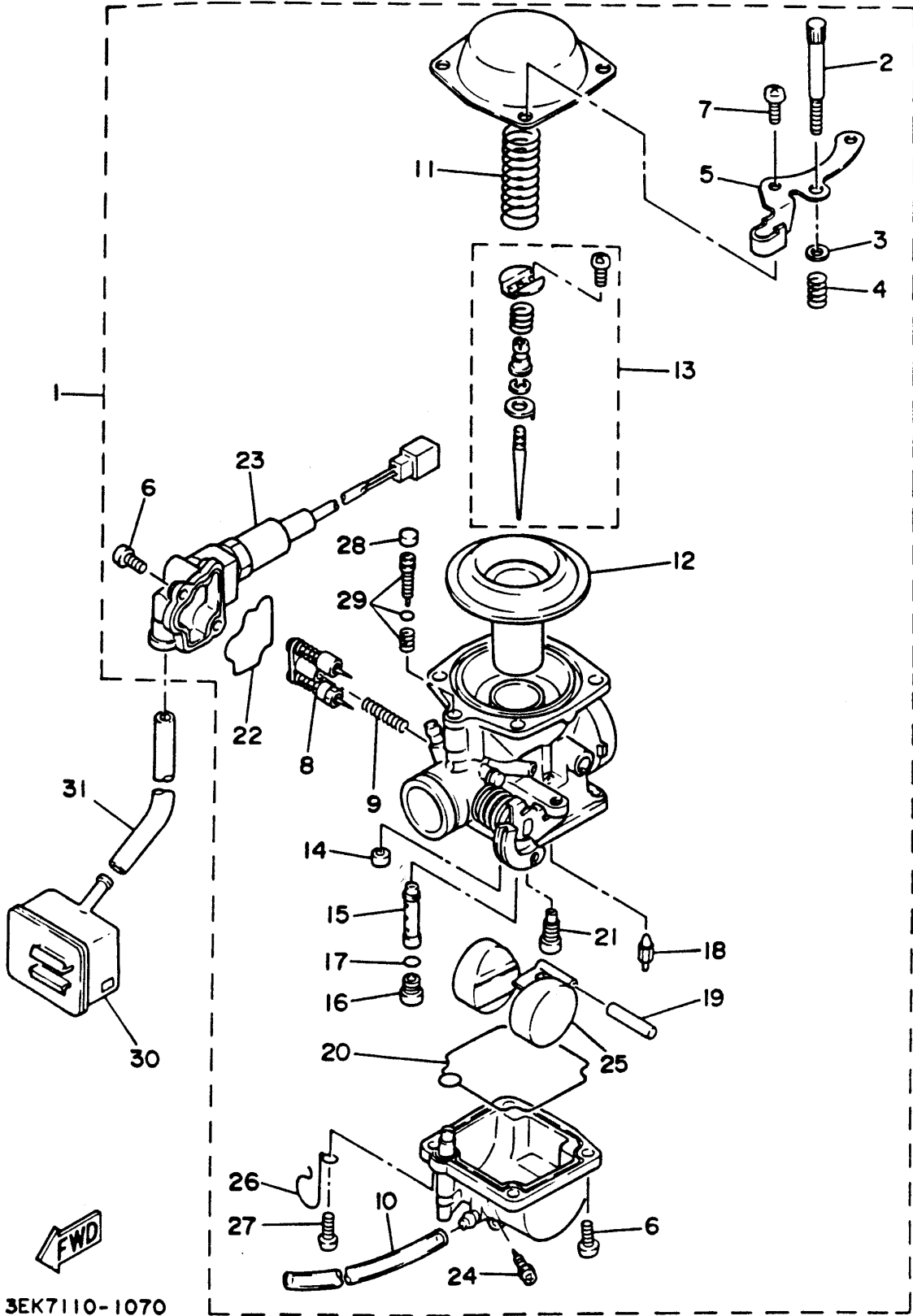
CARBURETOR



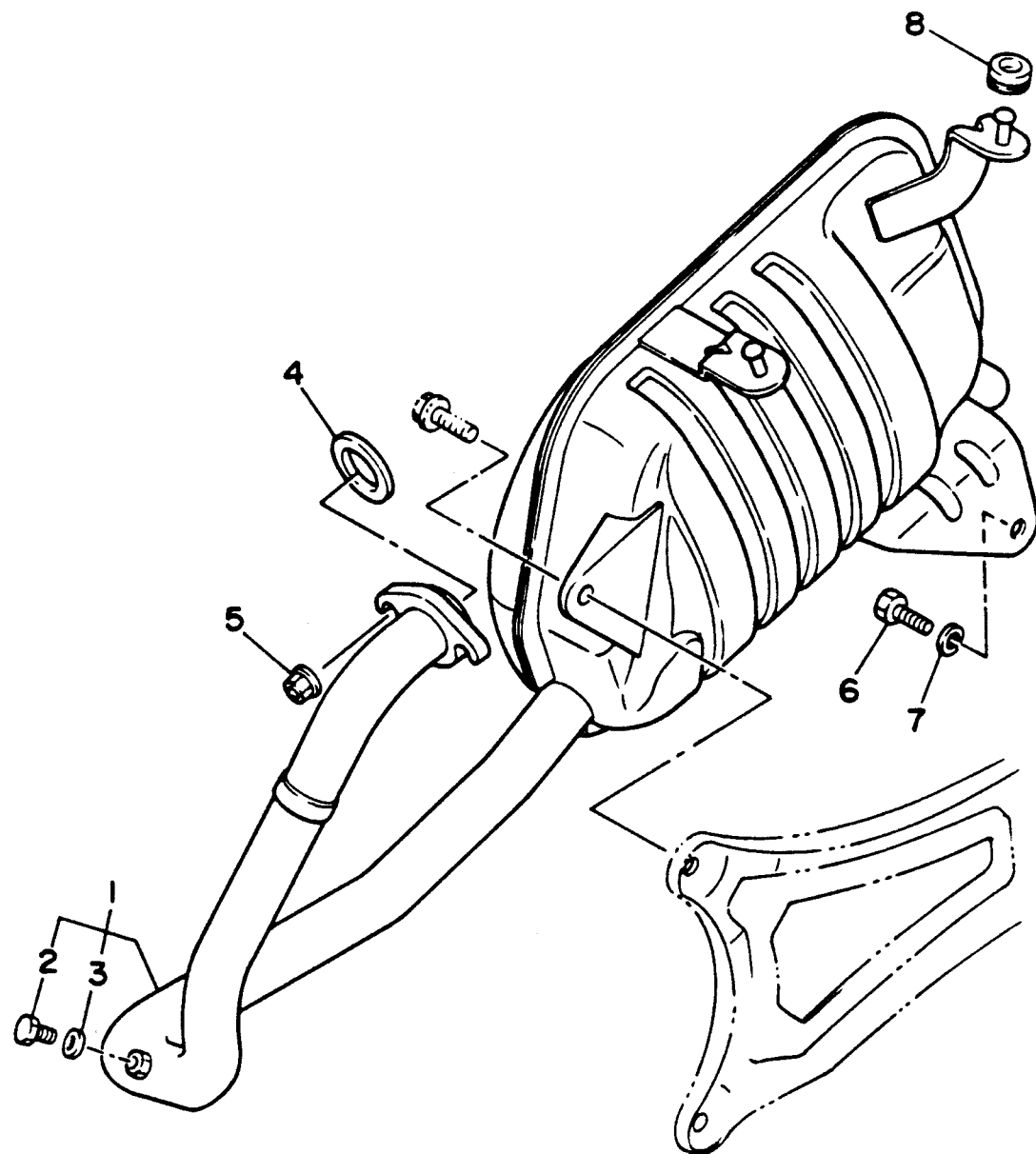
Ref. No.	Part Number	Description	Qty	Remarks
1	50N-14301-02-00	CARBURETOR ASSEMBLY 1	1	
2	50M-14321-00-00	. SCREW, THROTTLE	1	
3	50M-14952-00-00	. WASHER	1	
4	30X-14333-00-00	. SPRING, THROTTLE STOP	1	
5	50M-14926-00-00	. BRACKET, THROTTLE 1	1	
6	98517-04012-00	. SCREW, PAN HEAD	5	
7	98580-04008-00	. SCREW, PAN HEAD	4	
8	50M-14371-01-00	. PLUNGER, STARTER	1	
9	50M-14335-00-00	. SPRING, PLUNGER	1	
10	50M-14396-00-00	. PIPE	1	
11	30X-14286-00-00	. SPRING	1	
12	2YM-14340-00-00	. VALVE ASSEMBLY	1	
13	50M-1490J-01-00	. NEEDLE SET	1	
14	50M-14355-00-00	. PLUG	1	
15	2YM-14341-00-00	. NOZZLE, MAIN	1	
16	50M-14343-54-00	. JET, MAIN (#108)	1	
17	50M-14397-00-00	. O-RING	1	
18	36F-14392-00-00	. VALVE, NEEDLE	1	
19	6E5-14386-01-00	. PIN, FLOAT	1	
20	50M-14384-00-00	. GASKET, FLOAT CHAMBER	1	
21	50M-14342-16-00	. JET, PILOT (#32)	1	
22	50M-14398-00-00	. GASKET	1	
23	50V-14370-01-00	. PLANGER STARTER ASSEMBLY	1	
24	14T-14104-00-00	. AIR SCREW SET	1	
25	5Y1-14385-00-00	. FLOAT	1	
26	50M-14261-00-00	. HOLDER	1	
27	98503-04014-00	. SCREW, PAN HEAD	1	
28	50M-14355-00-00	. PLUG	1	

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CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
29	1XX-14105-00-00	. PILOT SCREW SET	1	
30	50M-14420-00-00	AIR CLEANER ASSEMBLY 2 ..	1	
31	90445-09059-00	HOSE	1	

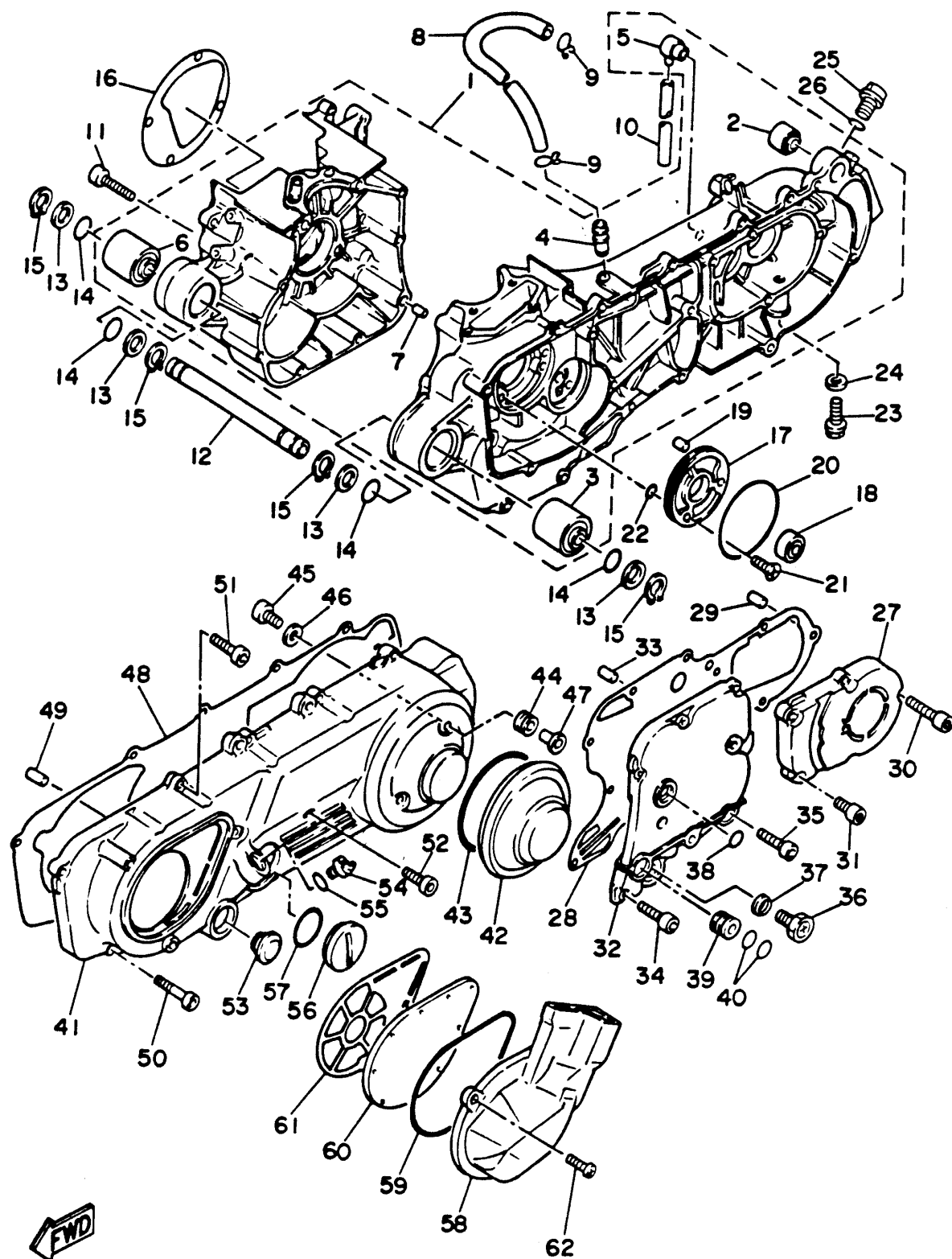


EXHAUST

Ref. No.	Part Number	Description	Qty	Remarks
1	1MM-14610-00-00	EXHAUST PIPE ASSEMBLY 1	1	
2	90101-06576-00	. BOLT	1	
3	92990-06600-00	. WASHER, PLATE	1	
4	3DM-14613-00-00	GASKET, EXHAUST PIPE	1	
5	95704-06500-00	NUT, FLANGE	2	
6	97017-08016-00	BOLT	1	
7	92990-08100-00	WASHER	1	
8	90480-12053-00	GROMMET	2	



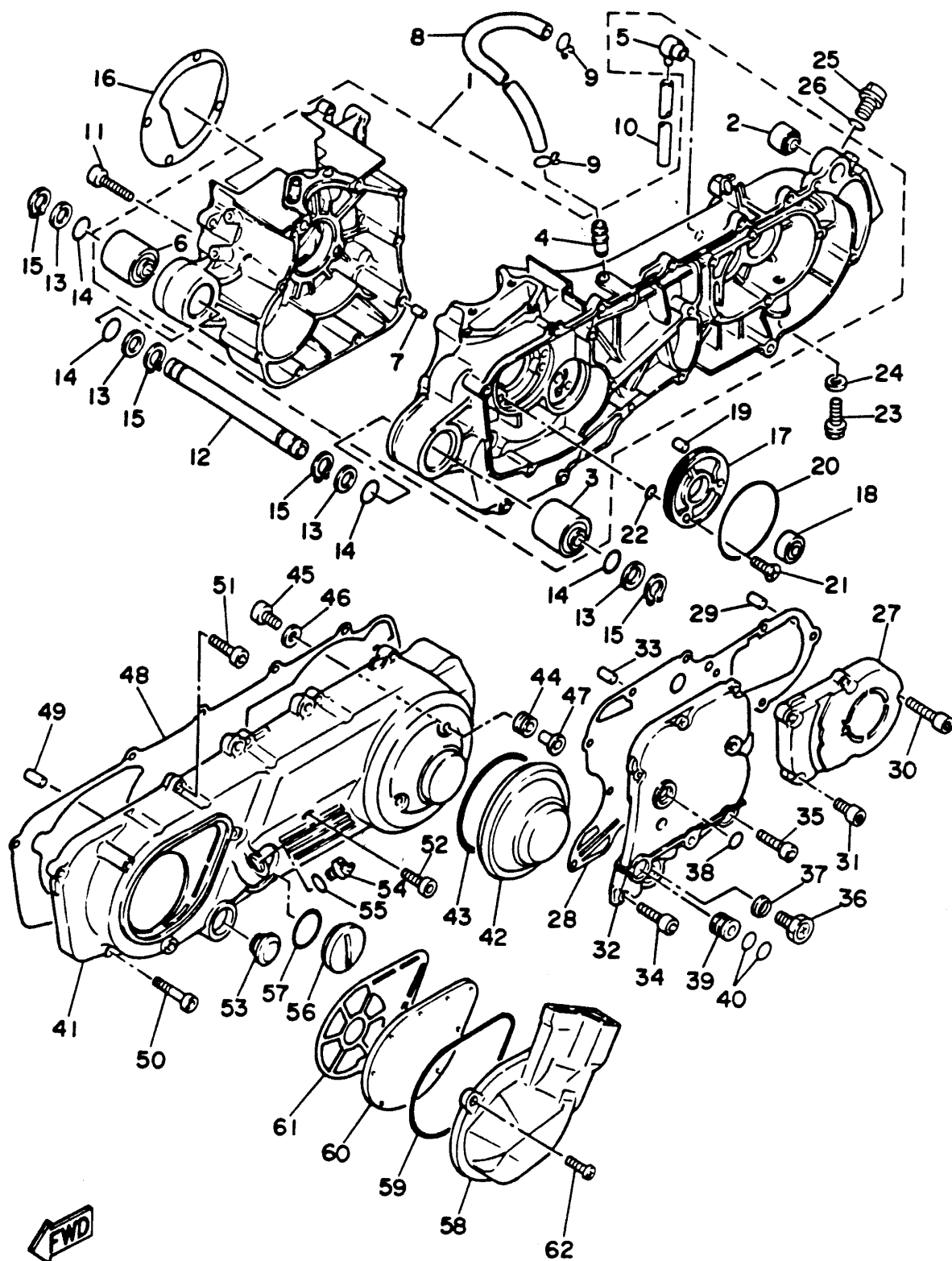
50V010-4080



CRANKCASE

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-15100-01-00	CRANKCASE ASSEMBLY	1	
2	164-22216-00-00	. BUSH, REAR SHOCK ABSORBER	1	
3	50M-15316-00-00	. DAMPER, ENGINE MOUNT 1 .	1	
4	371-11167-01-00	. PIPE, BREATHER 2	1	
5	583-15371-00-00	. BREATHER	1	
6	50M-15316-00-00	. DAMPER, ENGINE MOUNT 1 .	1	
7	99510-12016-00	. PIN, DOWEL	2	
8	50M-11166-00-00	PIPE, BREATHER 1	1	
9	90467-14015-00	CLIP	2	
10	90446-07112-00	HOSE	1	
11	91316-06060-00	BOLT	9	
12	50M-15317-01-00	SPACER, ENGINE MOUNT . . .	1	
13	90201-17485-00	WASHER, PLATE	4	
14	93210-15639-00	O-RING	4	
15	99009-17400-00	CIRCLIP	4	
16	50M-15462-10-00	GASKET, CRANKCASE COVER 3	1	
17	50M-15418-00-00	COVER, CHAIN CASE	1	
18	93102-22294-00	OIL SEAL	1	
19	93605-18078-00	PIN, DOWEL	1	
20	93210-71462-00	O-RING	1	
21	98701-06016-00	SCREW, FLAT HEAD	2	
22	93210-07540-00	O-RING	2	
23	95811-08016-00	BOLT, FLANGE	1	
24	90201-08087-00	WASHER, PLATE	1	
25	4J2-15363-00-00	PLUG, OIL	1	
26	93210-14104-00	O-RING	1	
27	50W-15421-00-00	COVER, CRANKCASE 2	1	

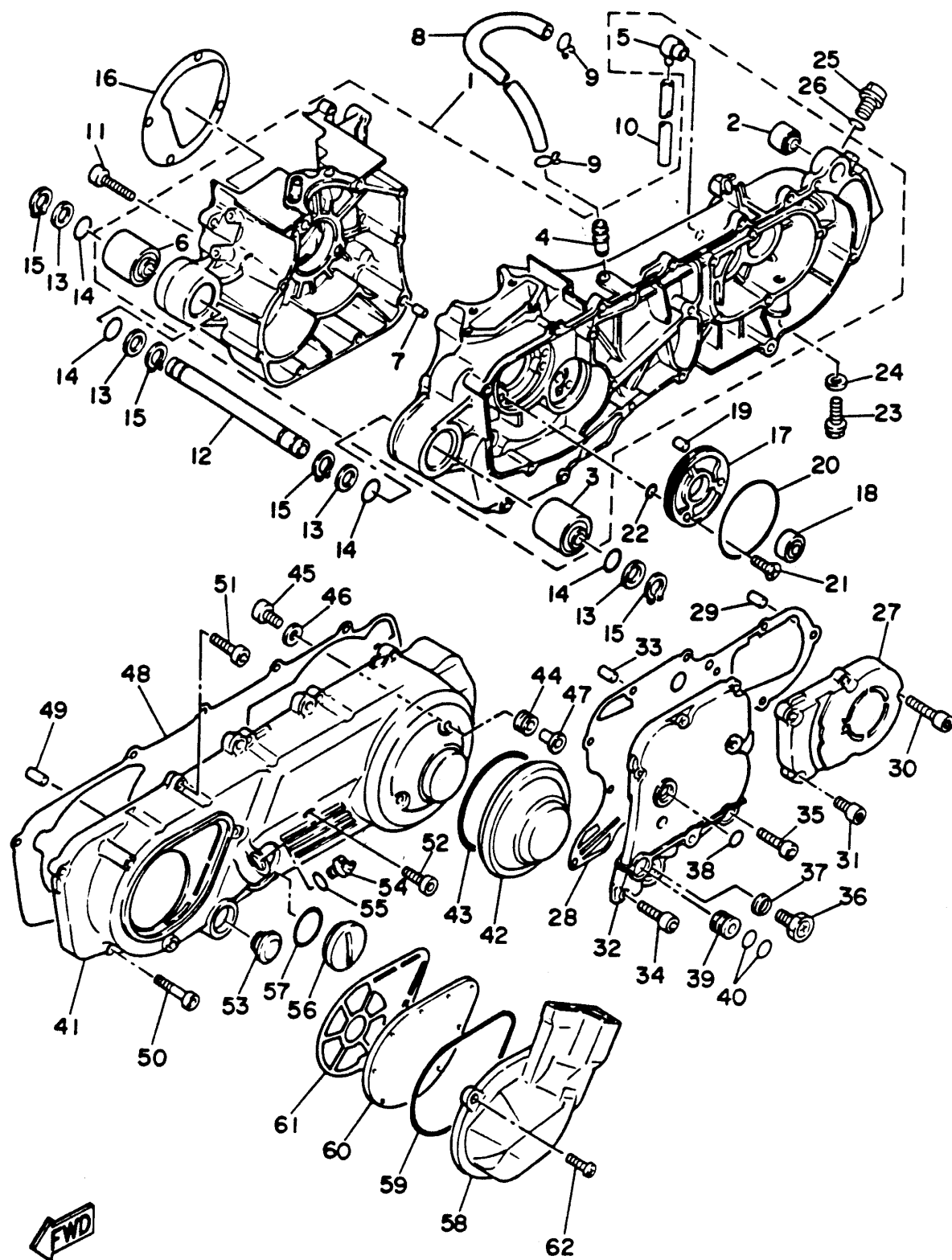
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CRANKCASE

Ref. No.	Part Number	Description	Qty	Remarks
28	50M-15461-10-00	GASKET, CRANKCASE COVER 2	1	
29	99530-10014-00	PIN, DOWEL	2	
30	91316-06035-00	BOLT	2	
31	91317-06020-00	BOLT	3	
32	50M-15431-00-00	COVER, CRANKCASE 3	1	
33	99530-10014-00	PIN, DOWEL	2	
34	91317-06020-00	BOLT	6	
35	91316-06035-00	BOLT	2	
36	50M-13455-00-00	PLUG	1	
37	812-11198-00-00	GASKET	1	
38	93210-10673-00	O-RING	1	
39	50M-15112-00-00	PIPE, OIL	1	
40	93210-16314-00	O-RING	2	
41	50M-15411-00-00	COVER, CRANKCASE 1	1	
42	50M-15417-00-00	COVER, CAP	1	
43	50M-15449-00-00	RING, RUBBER	1	
44	90480-12237-00	GROMMET	2	
45	98580-06020-00	SCREW	2	
46	92901-06600-00	WASHER	2	
47	90387-087L0-00	COLLAR	2	
48	50M-15451-10-00	GASKET, CRANKCASE COVER 1 (50M-15451-00-00)	1	
49	99530-10014-00	PIN, DOWEL	2	
50	91316-06025-00	BOLT	7	
51	91316-06035-00	BOLT	2	
52	91316-06060-00	BOLT	1	
53	2H7-15361-00-00	GAUGE, LEVEL	1	
54	1RG-15363-00-00	PLUG, OIL	1	

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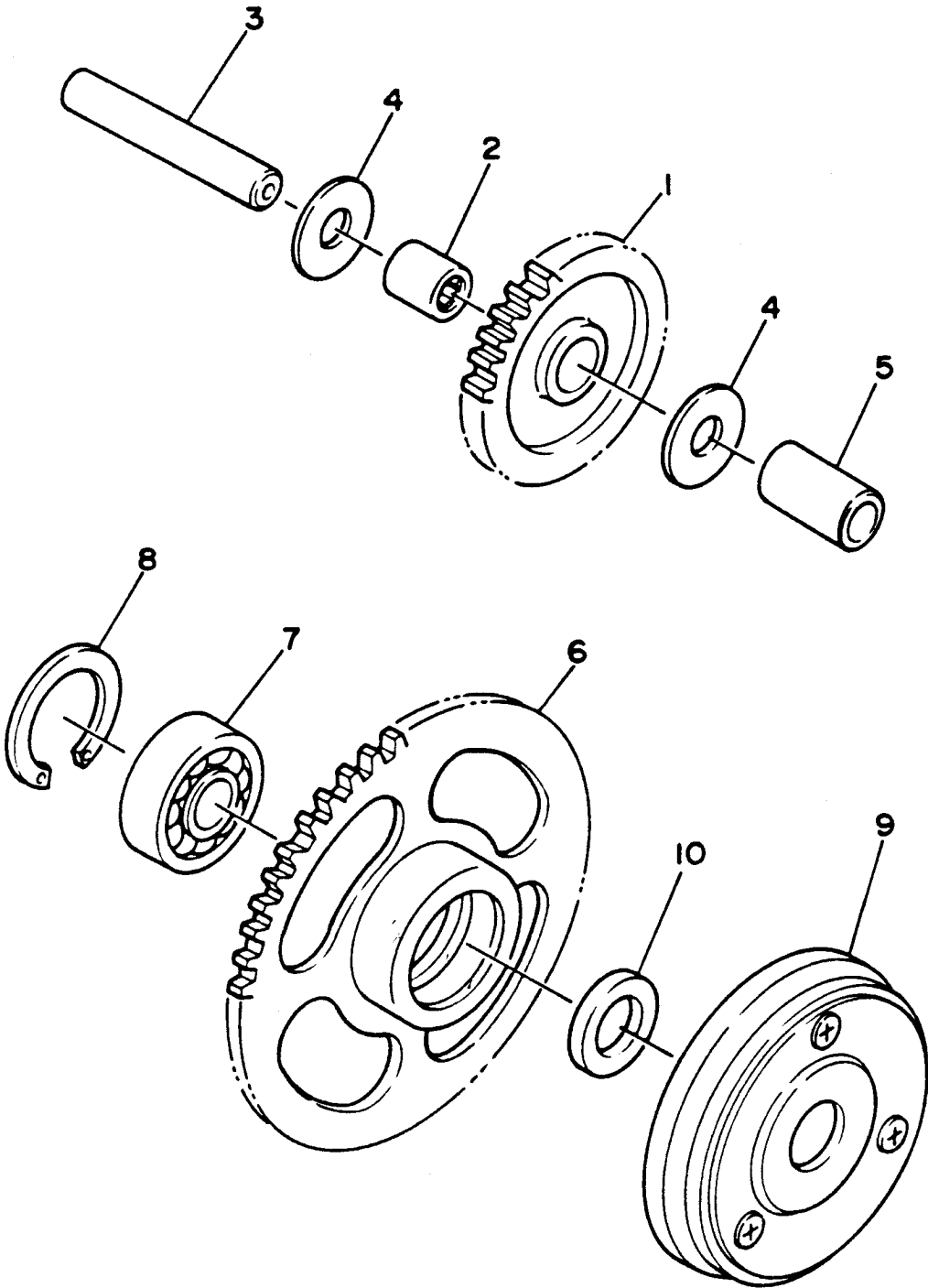


CRANKCASE

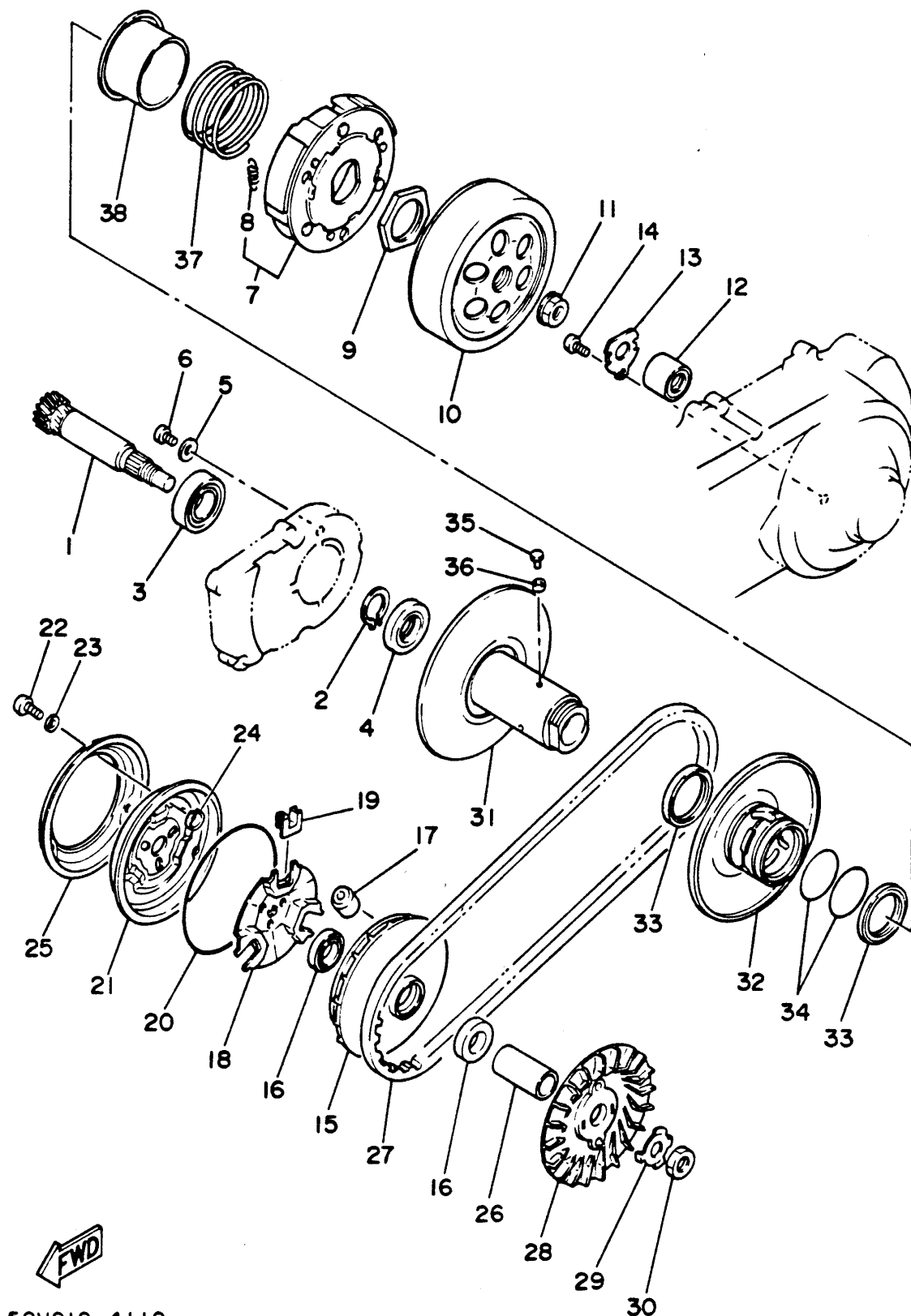
Ref. No.	Part Number	Description	Qty	Remarks
55	93210-19123-00	O-RING	1	
56	90340-36098-00	PLUG, STRAIGHT SCREW	1	
57	93210-36510-00	O-RING	1	
58	50M-15471-00-00	DUCT, AIR	1	
59	5T0-14457-00-00	SEAL	1	
60	50M-14461-00-00	ELEMENT, AIR CLEANER 2 ...	1	
61	50M-15455-00-00	GASKET 1	1	
62	98580-06020-00	SCREW	3	

STARTER CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-15512-00-00	GEAR, IDLER 1 (55T-14T)	1	
2	93315-11040-00	BEARING	1	
3	50M-15521-00-00	SHAFT 1	1	
4	90201-105J4-00	WASHER, PLATE (90201-106H1)	2	
5	90387-100L5-00	COLLAR	1	
6	50M-15524-00-00	WHEEL, STARTER (55T)	1	
7	93306-00316-00	BEARING	1	
8	93450-35015-00	CIRCLIP	1	
9	50M-15570-01-00	STARTER CLUTCH ASSEMBLY	1	
10	90201-163F8-00	WASHER, PLATE	1	



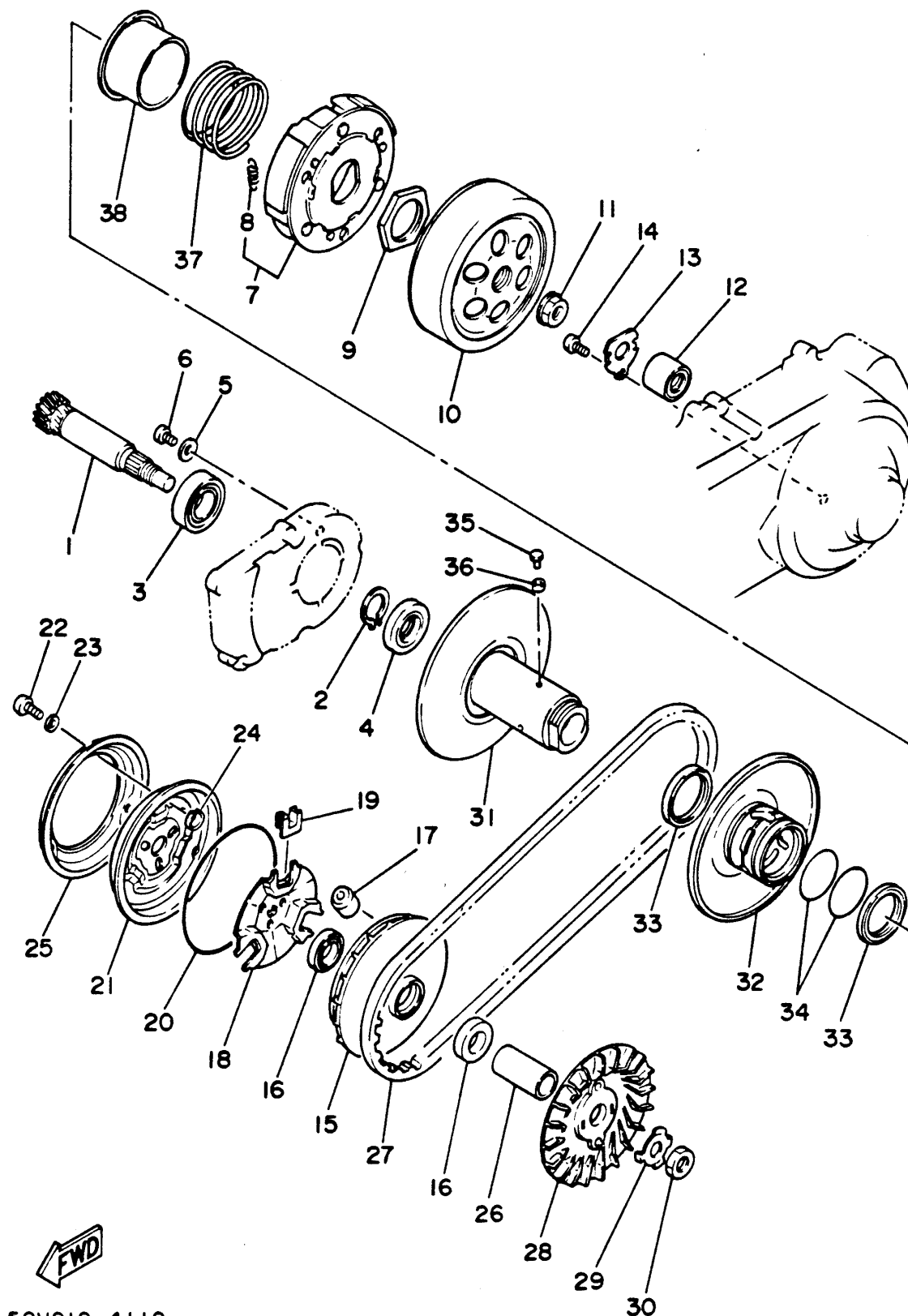
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CLUTCH

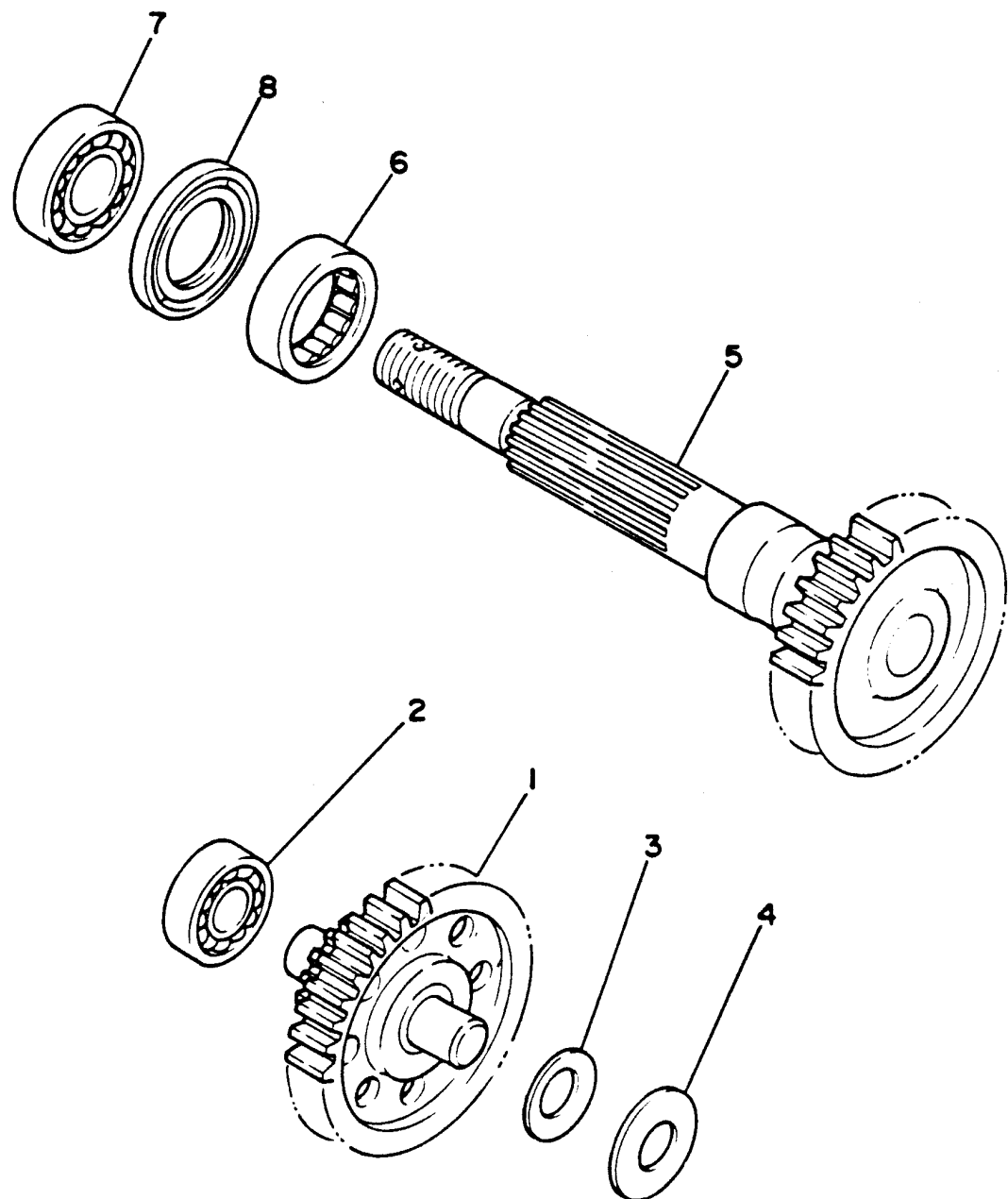
Ref. No.	Part Number	Description	Qty	Remarks
1	50M-16111-01-00	GEAR, PRIMARY DRIVE (14T)	1	
2	99009-22400-00	CIRCLIP	1	
3	93306-00433-00	BEARING	1	
4	93102-22335-00	OIL SEAL	1	
5	90201-06412-00	WASHER, PLATE	1	
6	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
7	50W-16620-20-00	CLUTCH CARRIER ASSEMBLY	1	
8	50W-16626-00-00	. SPRING, CLUTCH WEIGHT 1	3	
9	90170-36279-00	NUT	1	
10	4DH-16611-00-00	CLUTCH HOUSING COMP.	1	
11	90179-14469-00	NUT	1	
12	93399-99918-00	BEARING	1	
13	50M-15381-00-00	PLATE, BEARING COVER	1	
14	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
15	50M-17620-01-00	PRIMARY SLIDING SHEAVE COMP.	1	
16	93101-23127-00	OIL SEAL	2	
17	50M-17632-00-00	WEIGHT	6	
18	50W-17623-00-00	CAM	1	
19	50W-17653-00-00	SLIDER	3	
20	93210-97690-00	O-RING	1	
21	50M-17630-00-00	PRIMARY SHEAVE CAP COMP.	1	
22	90157-04088-00	SCREW, PAN HEAD	3	
23	92901-04600-00	WASHER, PLATE	3	
24	90214-04038-00	WASHER, CLAW	3	
25	50M-1763E-01-00	PLATE	1	
26	90387-166L7-00	COLLAR	1	
27	50W-17641-00-00	V-BELT	1	

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CLUTCH

Ref. No.	Part Number	Description	Qty	Remarks
28	50W-17611-01-00	SHEAVE, PRIMARY FIXED ...	1	
29	90215-14236-00	WASHER, LOCK	1	
30	90170-12338-00	NUT	1	
31	50W-17660-01-00	SECONDARY FIXED SHEAVE COMP.	1	
32	50M-17670-00-00	SECONDARY SLIDING SHEAVE	1	
33	93104-41091-00	OIL SEAL	2	
34	93210-43713-00	O-RING	2	
35	50W-17664-00-00	PIN, GUIDE	3	
36	50W-17674-00-00	COLLAR, GUIDE	3	
37	90501-503A3-00	SPRING, COMPRESSION	1	
38	50W-17684-00-00	SEAT, SECONDARY SPRING .	1	

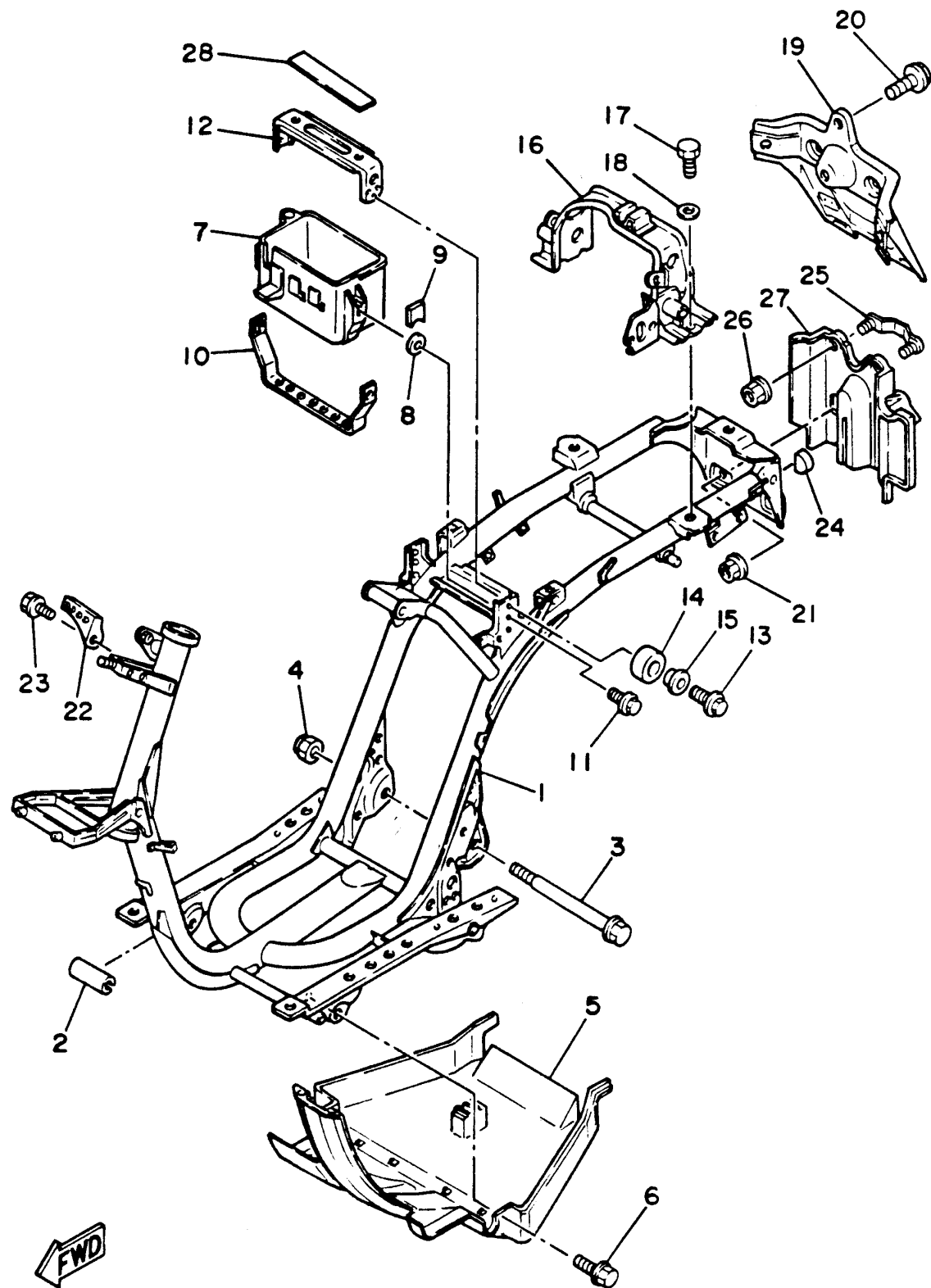


TRANSMISSION

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-17410-00-00	MAIN AXLE COMP. (14T-43T) .	1	
2	93306-30101-00	BEARING (B6301)	1	
3	90208-15037-00	WASHER, CONICAL SPRING ..	1	
4	90201-153H0-00	WASHER, PLATE	1	
5	50M-17211-00-00	GEAR, 1ST WHEEL (36T)	1	
6	93315-42536-00	BEARING	1	
7	93306-20460-00	BEARING	1	
8	93102-25334-00	OIL SEAL	1	



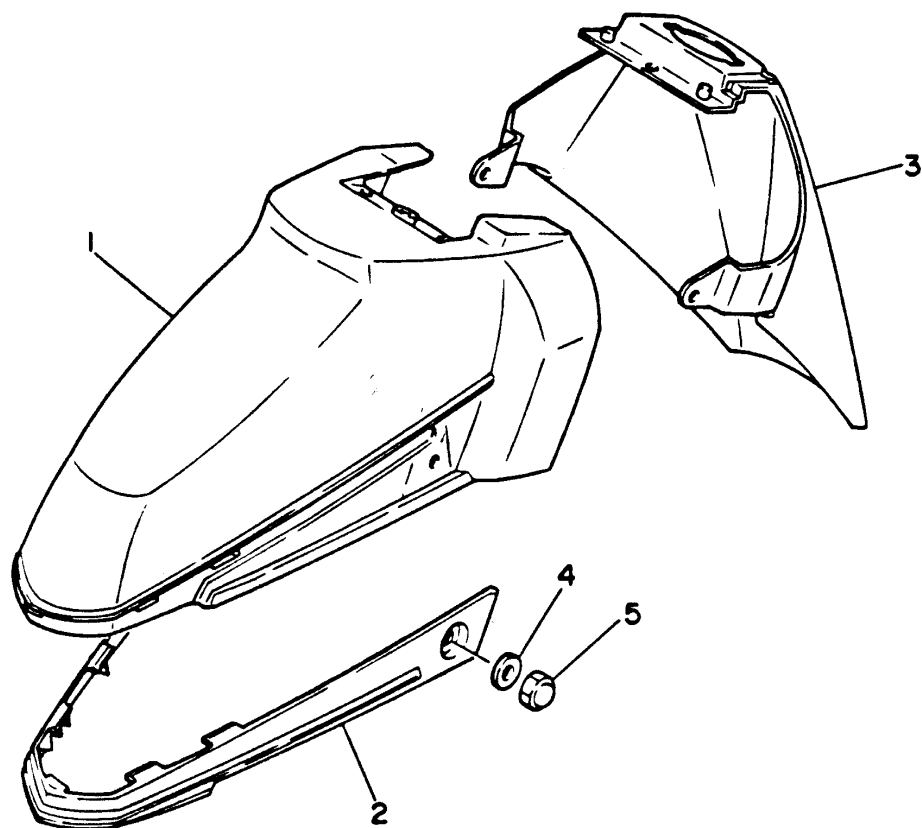
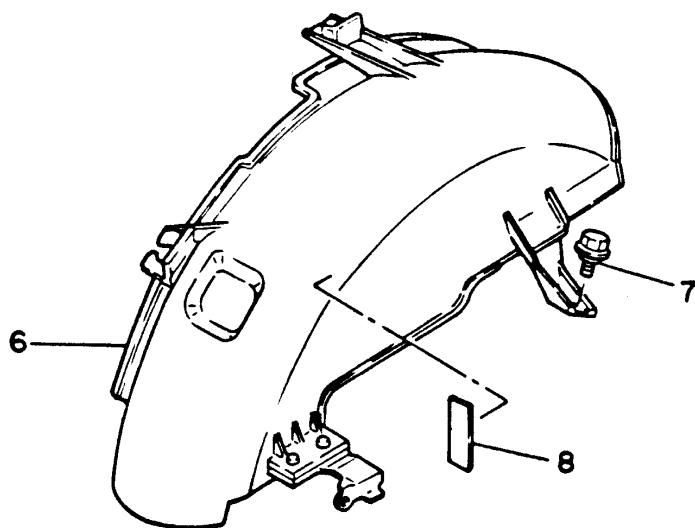
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50V010-4131

FRAME

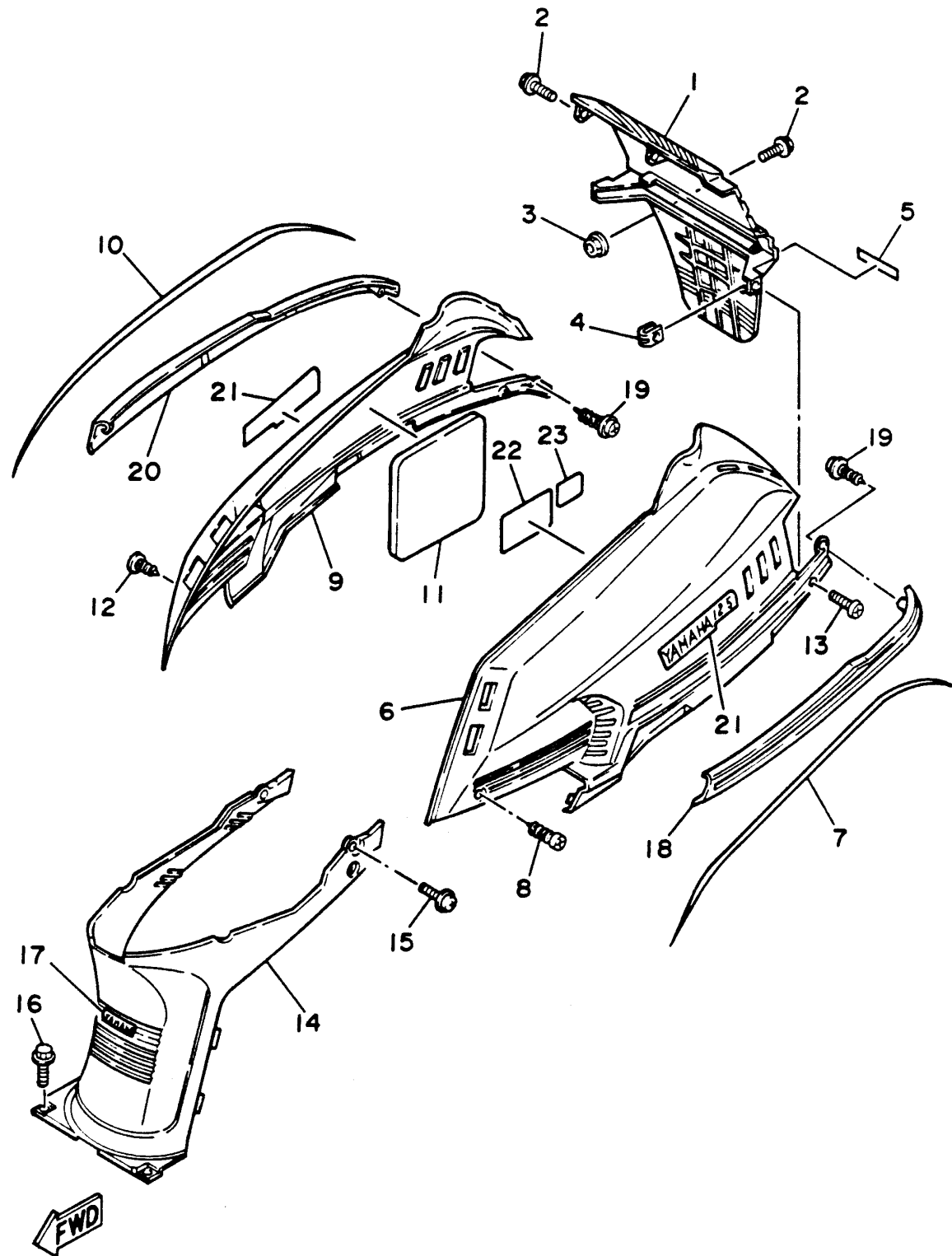
Ref. No.	Part Number	Description	Qty	Remarks
1	50M-21110-01-00	FRAME COMP.	1	
2	50W-24181-00-00	DAMPER, LOCATING 1	1	
3	90105-12228-00	BOLT, WASHER BASED	1	
4	95607-12200-00	NUT, SELF-LOCKING	1	
5	50W-21471-00-00	PROTECTOR, ENGINE	1	
6	90119-06018-00	BOLT, WITH WASHER	2	
7	50M-21171-00-00	BOX, TOOL	1	
8	90387-060U2-00	COLLAR	2	
9	50W-21172-00-00	STOPPER, BOX	2	
10	50W-21393-00-00	BRACKET, BATTERY BOX ...	1	
11	95817-06016-00	BOLT, FLANGE	2	
12	50M-21243-00-00	PLATE, BRIDGE	1	
13	95811-06030-00	BOLT, FLANGE	2	
14	50W-21717-00-00	DAMPER, SIDE COVER	2	
15	90387-061F8-00	COLLAR	2	
16	50W-21391-00-00	BRACKET, SEAT	1	
17	97313-08016-00	BOLT, HEXAGON	2	
18	92990-08600-00	WASHER, PLATE	2	
19	50W-2117E-00-00	BRACKET, TAILLIGHT	1	
20	95817-06016-00	BOLT, FLANGE	3	
21	95704-06500-00	NUT, FLANGE	2	
22	50W-2128A-00-00	BRACKET, REGULATOR	1	
23	95817-06012-00	BOLT, FLANGE	1	
24	50M-2143A-00-00	CAP	2	
25	50M-21622-00-00	BAND, FLAP	1	
26	95707-05500-00	NUT, FLANGE	2	
27	50M-21642-00-00	GUARD, FLAP	1	
28	3YF-24724-01-00	DAMPER (3YF-24724-00-00) ...	1	



50M110-5141

FENDER

Ref. No.	Part Number	Description	Qty	Remarks
1	50W-21511-00-GE	FENDER, FRONT	1	SILKY WHITE (0GE)
	50W-21511-00-P0	FENDER, FRONT	1	VIVID RED COCKTAIL 1 (121)
2	50W-21529-00-00	MOLD, FENDER	1	
3	50W-21556-00-GE	FENDER, FRONT 2	1	SILKY WHITE (0GE)
	50W-21556-00-P0	FENDER, FRONT 2	1	VIVID RED COCKTAIL 1 (121)
4	90201-067J4-00	WASHER, PLATE	2	
5	95306-06800-00	NUT	2	
6	50M-Y2162-00-00	MUD GUARD COMP.	1	
7	50W-21631-00-00	BOLT 1	1	
8	22F-2139X-00-00	DAMPER	1	

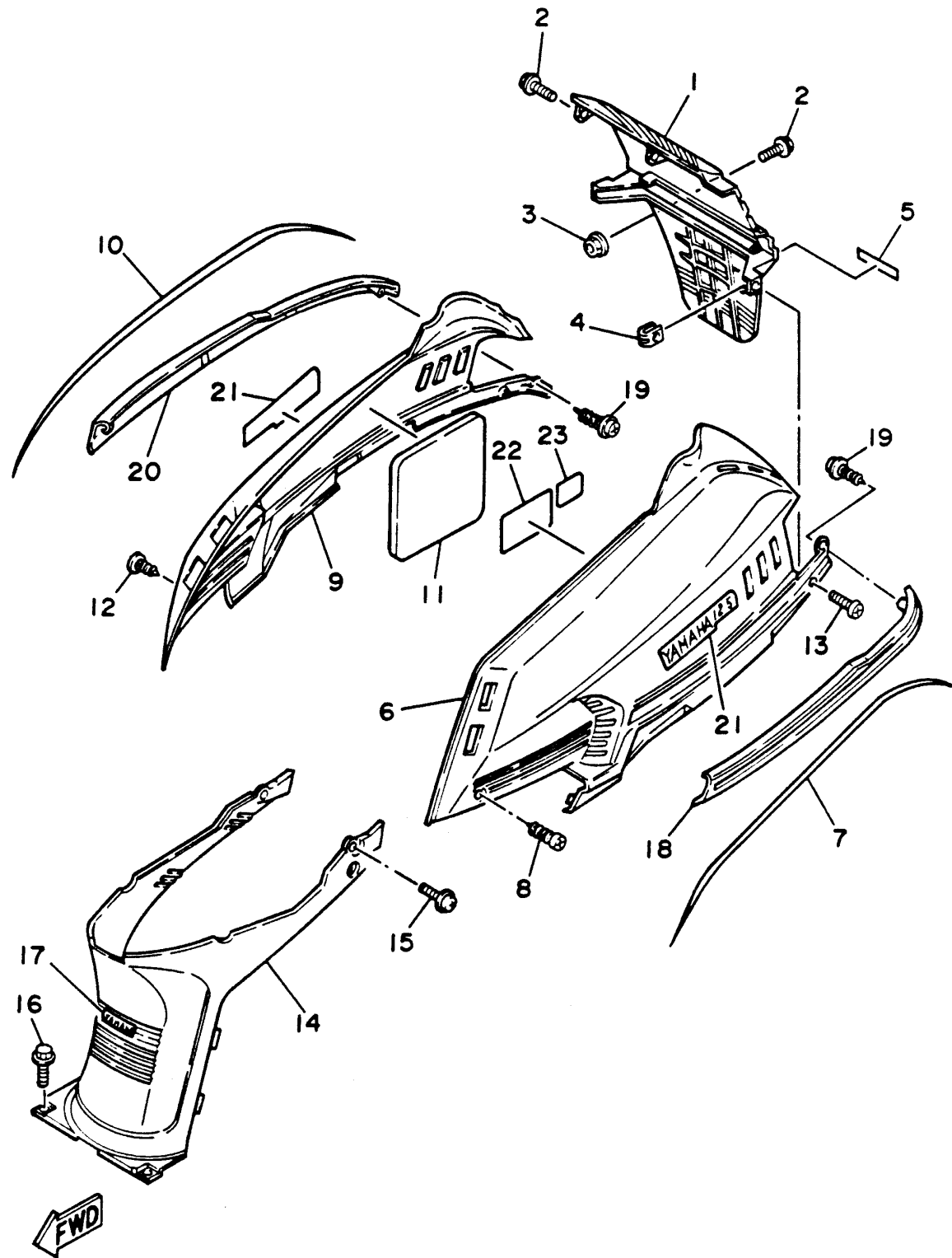


3EK1110-8150

SIDE COVER

Ref. No.	Part Number	Description	Qty	Remarks
1	50W-21711-00-00	COVER, SIDE 1	1	
2	90159-06071-00	SCREW, WITH WASHER	4	
3	95704-06500-00	NUT, FLANGE	2	
4	25G-21535-00-00	NUT 1	2	
5	50W-2173T-00-00	TAPE 1	2	
6	50W-21721-10-GE	COVER, SIDE 2	1	UR SILKY WHITE (0GE)
	50W-21721-10-P0	COVER, SIDE 2	1	UR VIVID RED COCKTAIL 1 (121)
7	3EK-2173E-10-00	GRAPHIC 1	1	UR WHITE
	3EK-2173E-20-00	GRAPHIC 1	1	UR VIVID RED COCKTAIL 1 (121)
8	90149-06184-00	SCREW	1	
9	50W-21731-10-GE	COVER, SIDE 3	1	UR SILKY WHITE (0GE)
	50W-21731-10-P0	COVER, SIDE 3	1	UR VIVID RED COCKTAIL 1 (121)
10	3EK-2173F-10-00	GRAPHIC 2	1	UR SILKY WHITE (0GE)
	3EK-2173F-20-00	GRAPHIC 2	1	UR VIVID RED COCKTAIL 1 (121)
11	50M-21732-00-00	SEAL 1	1	
12	90149-06184-00	SCREW	1	
13	90149-06306-00	SCREW	2	
14	50W-21741-10-00	COVER, SIDE 4	1	
15	90159-06071-00	SCREW, WITH WASHER	2	
16	90119-06018-00	BOLT, WITH WASHER	2	
17	3LT-24786-11-00	EMBLEM	1	
18	50W-2171L-00-00	MOLE, SIDE COVER 1	1	
19	90167-05016-00	SCREW, TAPPING	2	
20	50W-2171M-00-00	MOLE, SIDE COVER 2	1	

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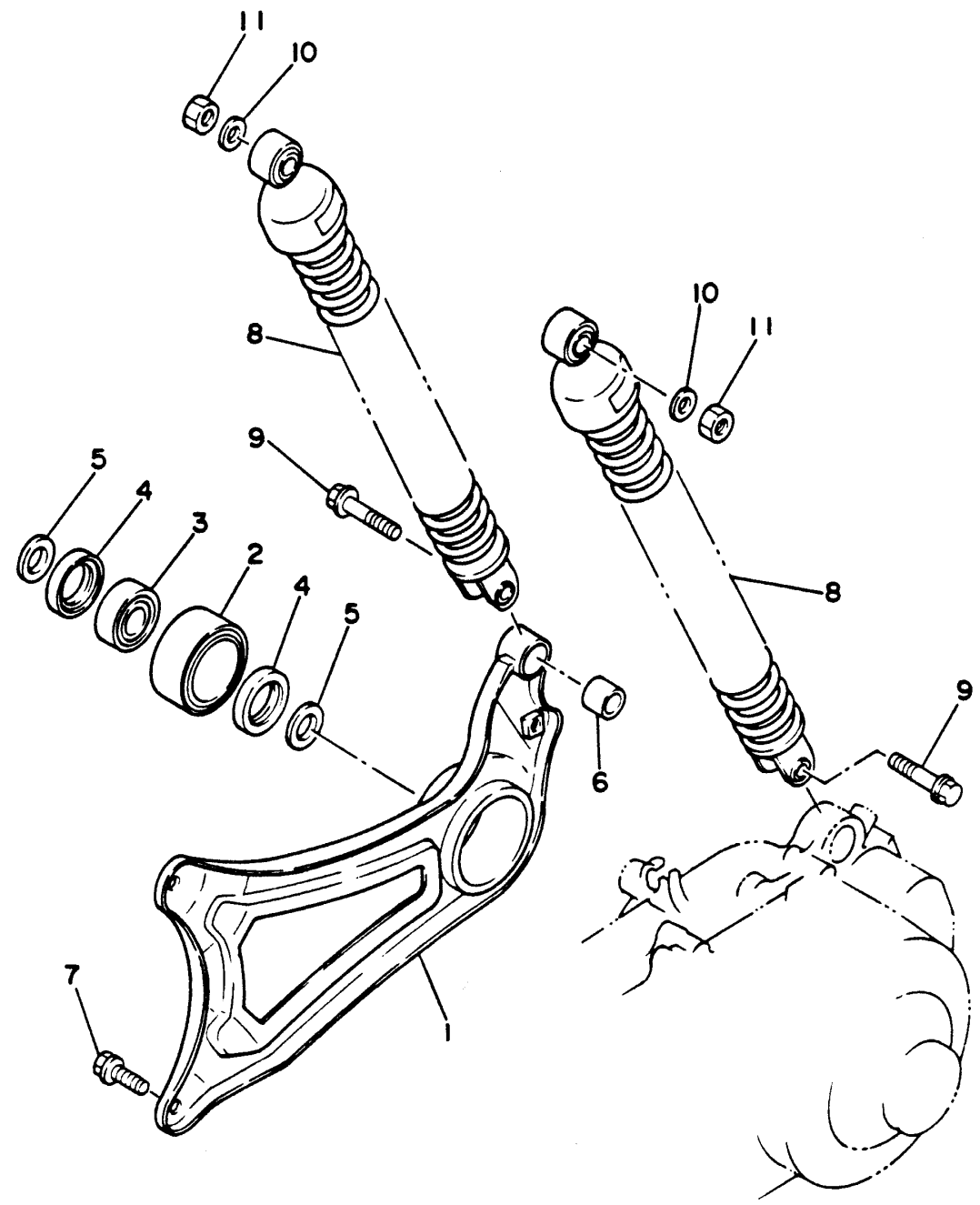


3EK1110-8150

SIDE COVER

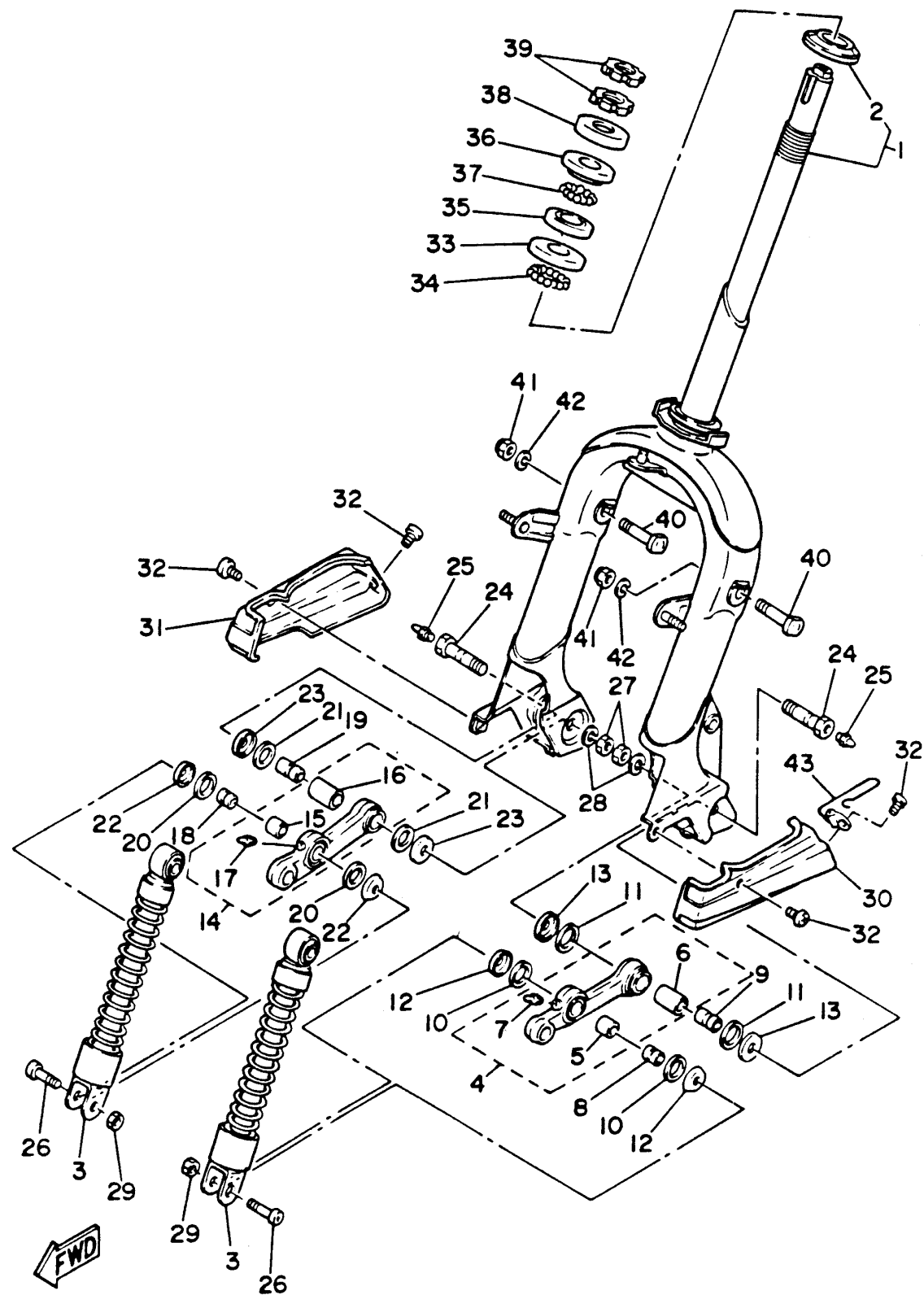
Ref. No.	Part Number	Description	Qty	Remarks
21	3EK-21737-10-00	EMBLEM 1	2	UR SILKY WHITE (0GE)
	3EK-21737-20-00	EMBLEM 1	2	UR VIVID RED COCKTAIL 1 (121)
22	3EK-2179N-70-00	PLATE, EPA CAL	1	
23	20K-21686-00-00	PLATE, ROUTING 2	1	CA ONLY

SWING ARM - REAR SHOCKS



Ref. No.	Part Number	Description	Qty	Remarks
1	50W-22110-00-00	REAR ARM COMP.	1	
2	36F-22184-00-00	BUSH	1	
3	93306-20226-00	BEARING	1	
4	93109-28043-00	OIL SEAL	2	
5	90387-155J0-00	COLLAR	2	
6	164-22216-00-00	BUSH, REAR SHOCK ABSORBER	1	
7	95821-08020-00	BOLT, FLANGE (95801-08020) .	2	
8	3EK-22210-00-00	SHOCK ABSORBER ASSEMBLY, RR	2	
9	90105-08256-00	BOLT, WASHER BASED	2	
10	90201-08795-00	WASHER, PLATE	2	
11	95336-08600-00	NUT	2	


50V010-4160

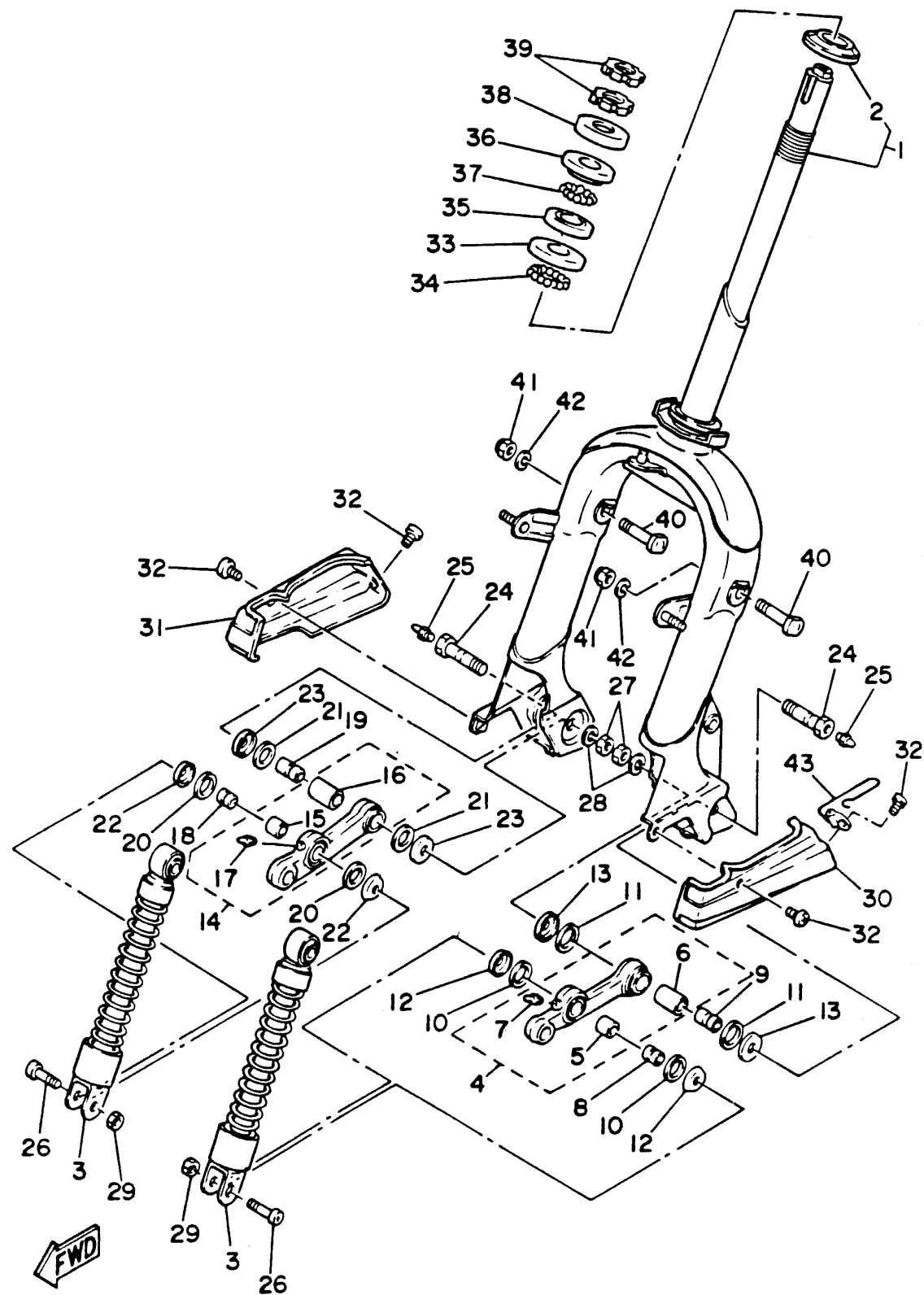


3EK1110-8170

STEERING

Ref. No.	Part Number	Description	Qty	Remarks
1	50W-23310-20-00	FORK COVER COMP. (50W-23310-11-00)	1	
2	156-23411-00-00	. RACE, BALL 1	1	
3	50M-23350-02-00	SHOCK ABSORBER ASSEMBLY	2	
4	50W-23361-00-00	ARM 1	1	
5	296-23362-09-00	. BUSH 1	1	
6	296-23372-09-00	. BUSH 2	1	
7	93700-04002-00	. NIPPLE, GREASE	1	
8	296-23363-01-00	COLLAR 1	1	
9	296-23364-02-00	COLLAR 2	1	
10	296-23381-01-00	SEAL, DUST 1	2	
11	296-23382-01-00	SEAL, DUST 2	2	
12	116-23383-00-00	COVER, DUST SEAL 1	2	
13	116-23384-00-00	COVER, DUST SEAL 2	2	
14	19E-23371-00-00	ARM 2	1	
15	296-23362-09-00	. BUSH 1	1	
16	296-23372-09-00	. BUSH 2	1	
17	93700-04002-00	. NIPPLE, GREASE	1	
18	296-23363-01-00	COLLAR 1	1	
19	296-23364-02-00	COLLAR 2	1	
20	296-23381-01-00	SEAL, DUST 1	2	
21	296-23382-01-00	SEAL, DUST 2	2	
22	116-23383-00-00	COVER, DUST SEAL 1	2	
23	116-23384-00-00	COVER, DUST SEAL 2	2	
24	90401-10035-00	BOLT, UNION	2	
25	93700-06M03-00	NIPPLE, GREASE	2	
26	90155-08002-00	SCREW, FLAT FILLISTER	2	
27	95303-10700-00	NUT	2	

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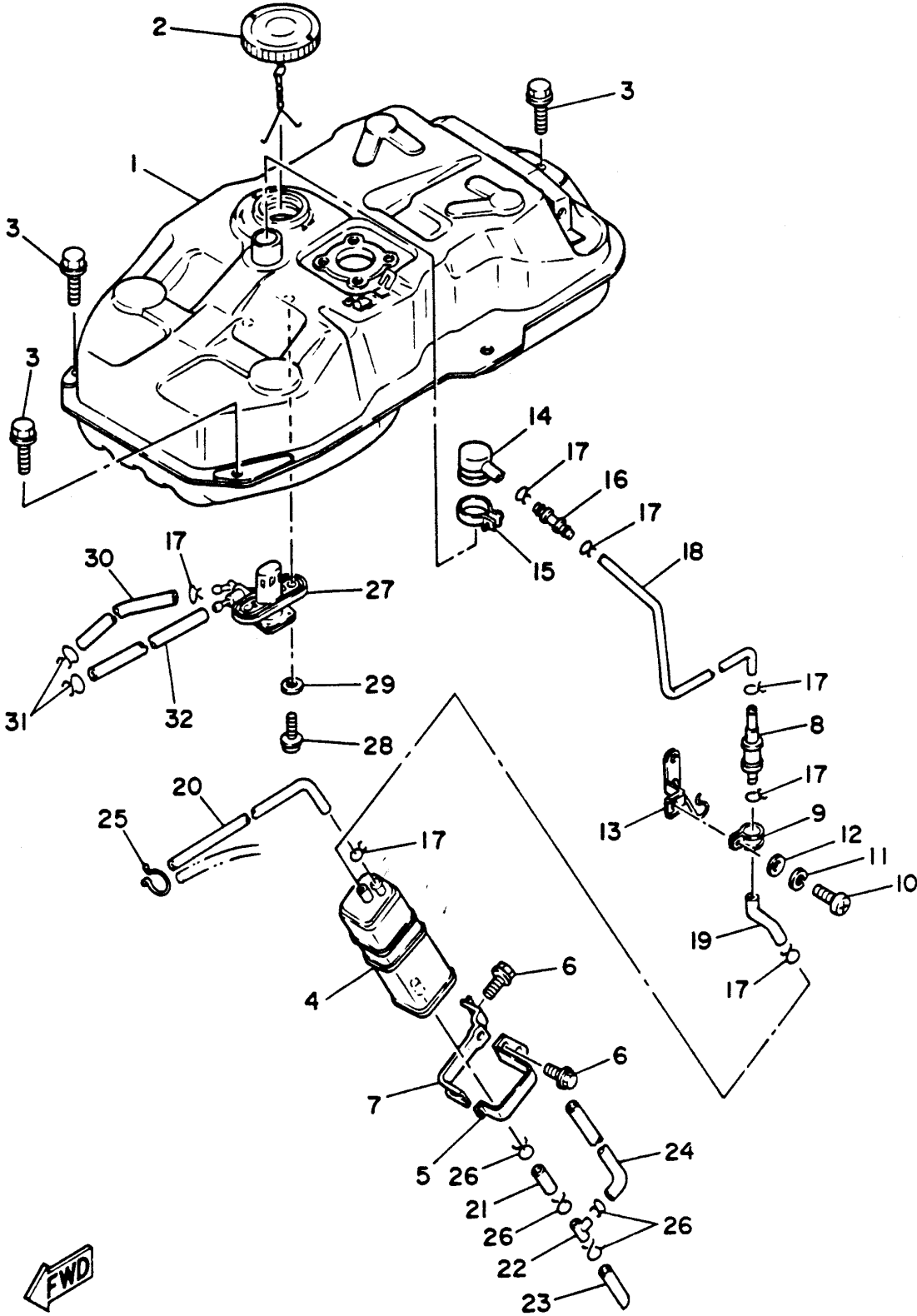


3EK1110-8170

STEERING

Ref. No.	Part Number	Description	Qty	Remarks
28	92901-10100-00	WASHER, SPRING	2	
29	95303-08700-00	NUT	2	
30	50W-23338-00-00	CAP, SIDE 1	1	
31	50W-23339-00-00	CAP, SIDE 2	1	
32	98903-06012-00	SCREW, BIND	4	
33	156-23412-00-00	RACE, BALL 2	1	
34	93501-04011-00	BALL	19	
35	22F-23412-01-00	RACE, BALL 2	1	
36	22F-23411-01-00	RACE, BALL 1	1	
37	93503-16010-00	BALL	22	
38	122-23416-00-00	COVER, BALL RACE 2	1	
39	90179-25033-00	NUT	2	
40	90109-08607-00	BOLT	2	
41	95303-08700-00	NUT	2	
42	92990-08100-00	WASHER	2	
43	50W-23317-00-00	HOLDER, CABLE	1	

FUEL TANK

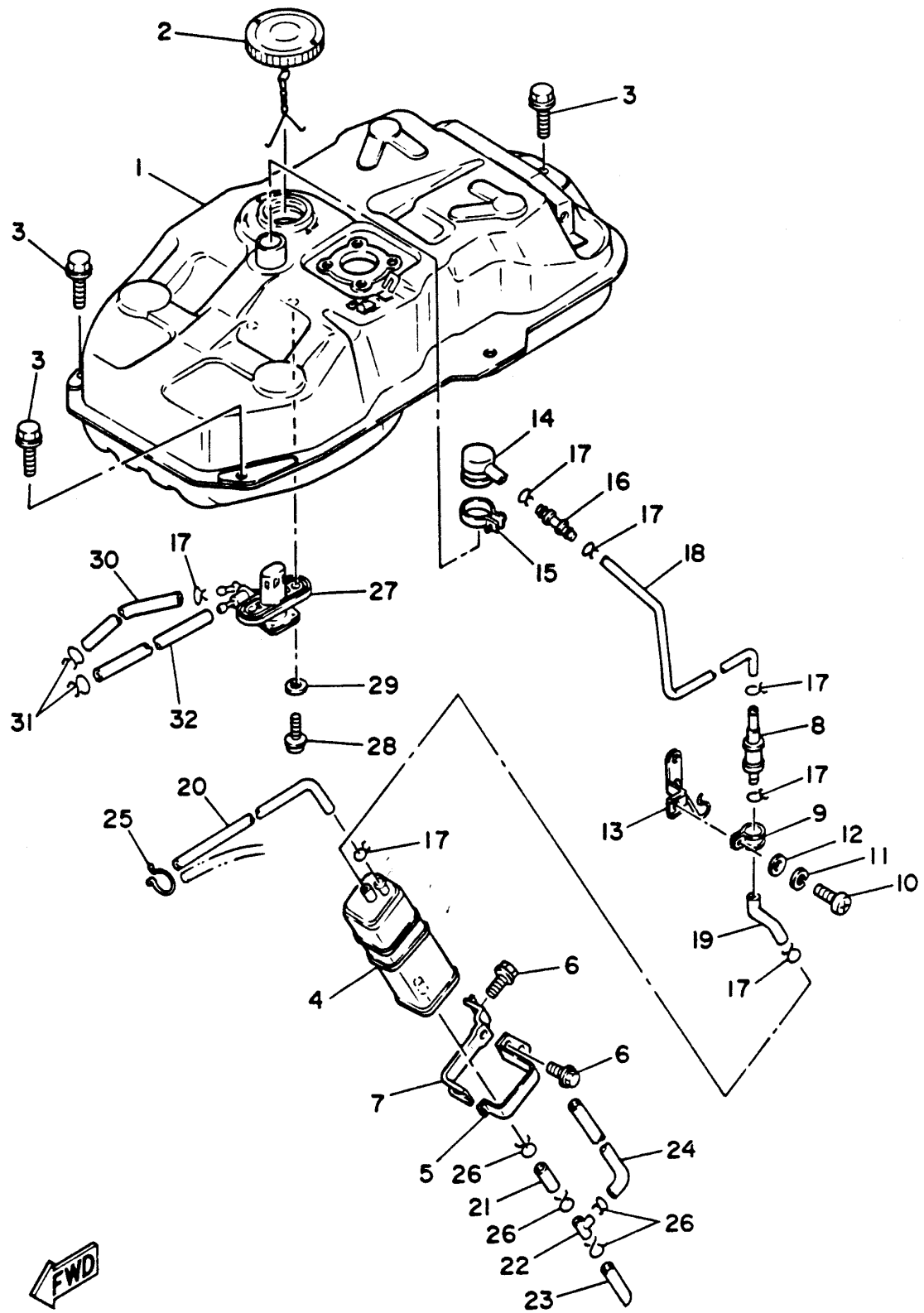


50N110-5360

Ref. No.	Part Number	Description	Qty	Remarks
1	50N-24110-00-00	FUEL TANK COMP.	1	
2	50N-24610-01-00	CAP ASSEMBLY	1	
3	95817-06012-00	BOLT, FLANGE	3	
4	50N-24170-00-00	CANISTER ASSEMBLY	1	
5	50N-2419A-00-00	HOLDER	1	
6	95817-06016-00	BOLT, FLANGE	2	
7	50N-2134X-00-00	BRACKET, CANISTER	1	
8	25H-24180-00-00	ROLL OVER VALVE ASSEMBLY	1	
9	90461-15100-00	CLAMP	1	
10	98580-05012-00	SCREW, PAN HEAD	1	
11	92990-05100-00	WASHER, SPRING	1	
12	92990-05600-00	WASHER, PLATE	1	
13	50N-2134V-00-00	BRACKET	1	
14	25H-24112-00-00	PIPE	1	
15	90460-28243-00	CLAMP, HOSE	1	
16	4N0-21753-00-00	BOSS, CONNECTOR	1	
17	90467-09006-00	CLIP	7	
18	50N-24311-00-00	PIPE, FUEL 1	1	
19	90445-10608-00	HOSE	1	
20	90445-105A0-00	HOSE	1	
21	90446-11212-00	HOSE	1	
22	3H3-24376-00-00	PIPE, JOINT 1	1	
23	90446-11207-00	HOSE	1	
24	25H-24313-00-00	PIPE 3	1	
25	90464-23041-00	CLAMP	1	
26	90467-10008-00	CLIP	4	
27	50M-24500-00-00	FUEL COCK ASSEMBLY 1 ...	1	
28	90149-06011-00	SCREW	2	

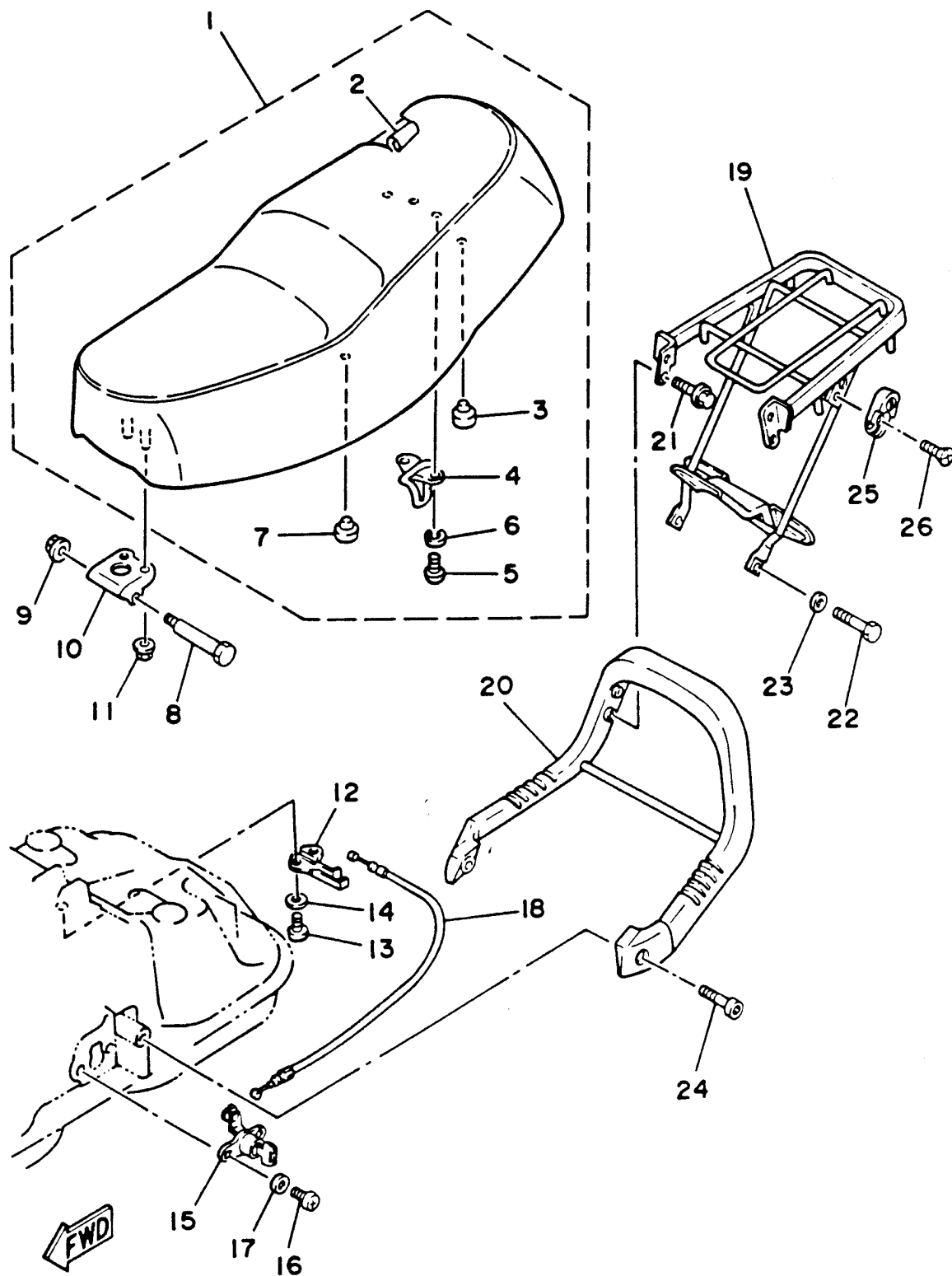
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FUEL TANK



Ref. No.	Part Number	Description	Qty	Remarks
29	90202-05187-00	WASHER, PLATE	2	
30	90445-10308-00	HOSE	1	
31	90467-09006-00	CLIP	2	
32	90445-07370-00	HOSE (L850)	1	

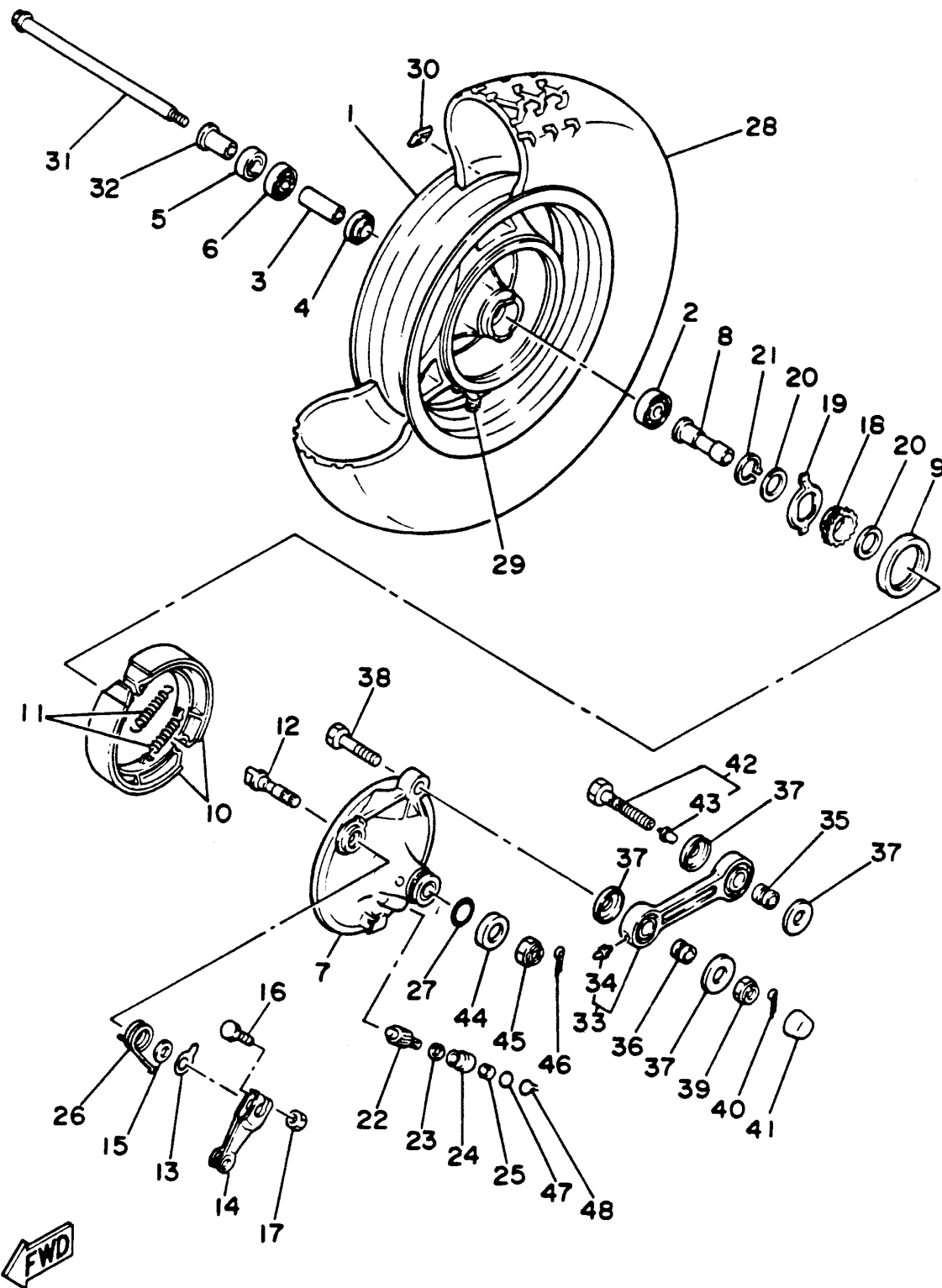
FWD
50N110-5360



50M110-5191

SEAT

Ref. No.	Part Number	Description	Qty	Remarks
1	3EK-24730-30-00	DOUBLE SEAT ASSEMBLY ...	1	YAMAHA BLACK
2	50M-24731-30-00	. COVER, SEAT	1	YAMAHA BLACK
3	4G0-24723-00-00	. DAMPER, SEAT	2	
4	50W-24728-00-00	. BRACKET, SEAT	1	
5	98580-06012-00	. SCREW, PAN HEAD	2	
6	92995-06100-00	. WASHER, SPRING	2	
7	1L9-24741-00-00	. PAD, SEAT	2	
8	90109-06504-00	BOLT	1	
9	95704-06500-00	NUT, FLANGE	1	
10	2T4-24726-10-00	HINGE, SEAT	1	
11	95704-06500-00	NUT, FLANGE	2	
12	50W-W247E-00-00	SEAT LOCK ASSEMBLY	1	
13	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
14	92901-06600-00	WASHER	2	
15	3CK-W2470-00-00	SEAT LOCK ASSEMBLY	1	
16	98502-06016-00	SCREW, PAN HEAD (98501-06014-00)	2	
17	92901-06600-00	WASHER	2	
18	50W-2478E-00-00	WIRE, SEAT HOOK	1	
19	50M-24842-00-00	CARRIER, REAR	1	
20	50W-24819-00-00	STAY, REAR	1	
21	95811-06010-00	BOLT, FLANGE	4	
22	97313-08016-00	BOLT, HEXAGON	2	
23	92990-08600-00	WASHER, PLATE	2	
24	91316-08050-00	BOLT	2	
25	55E-21308-00-00	HELMET HANGER ASSEMBLY	1	
26	98701-06016-00	SCREW, FLAT HEAD	1	

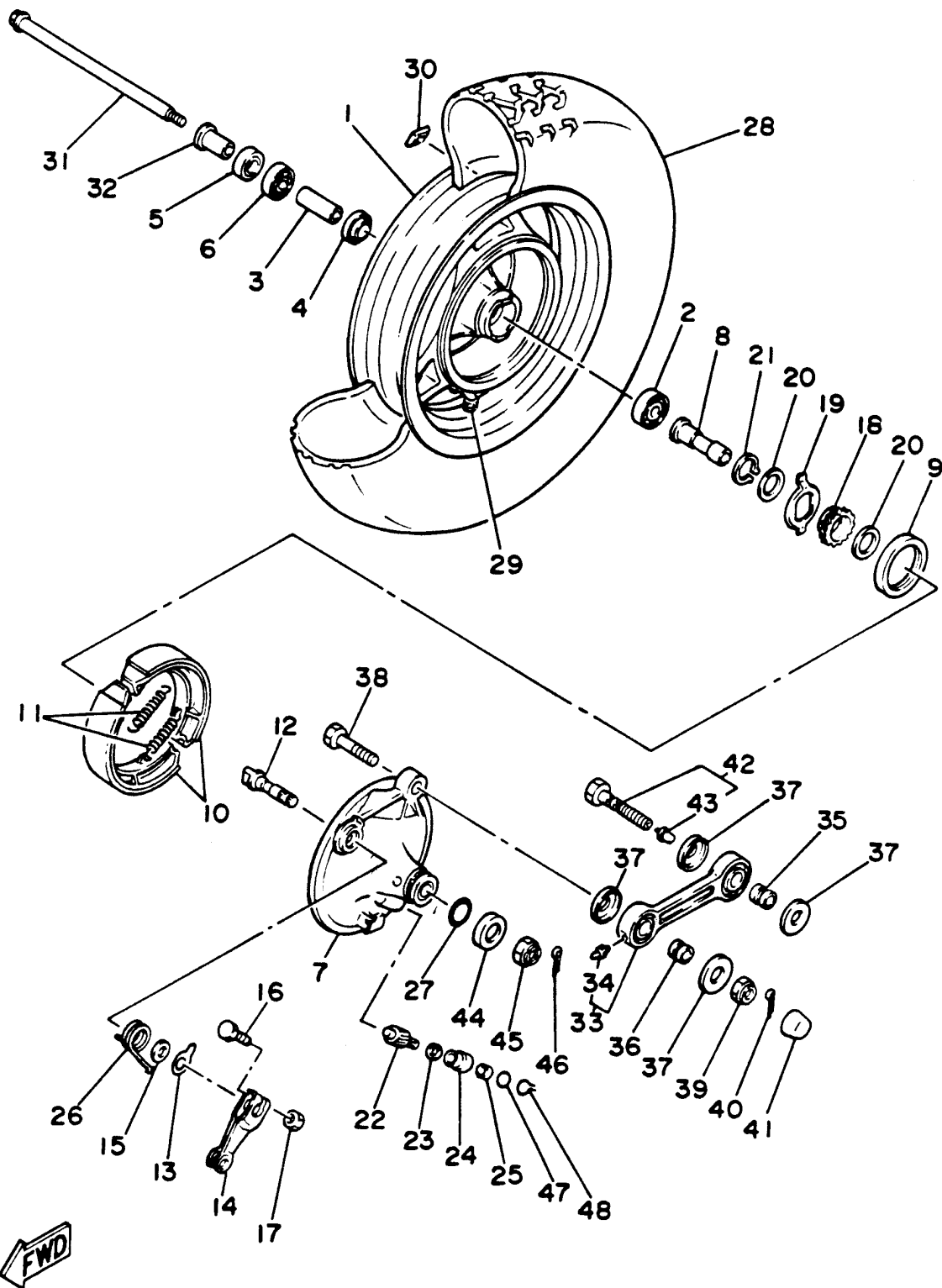


50V010-4200

FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-25168-21-35	CAST WHEEL, FRONT	1	SILVER (035)
2	93306-30109-00	BEARING	1	
3	90560-12261-00	SPACER	1	
4	109-25315-00-00	FLANGE, SPACER	1	
5	93102-17235-00	OIL SEAL	1	
6	93306-20117-00	BEARING	1	
7	50W-25121-04-35	PLATE, BRAKE SHOE	1	SILVER (035)
8	90387-120L8-00	COLLAR	1	
9	93102-47297-00	OIL SEAL	1	
10	3TE-W2535-00-00	BRAKE SHOE SET (25G-W2535-00-00)	1	
11	90506-17328-00	SPRING, TENSION	2	
12	3Y6-25351-00-00	CAMSHAFT	1	
13	5Y1-2513A-00-00	PLATE, INDICATOR	1	
14	25G-25155-00-00	LEVER, CAMSHAFT 1	1	
15	36F-25159-00-00	SEAL, CAMSHAFT	1	
16	90101-06278-00	BOLT	1	
17	95380-06600-00	NUT	1	
18	50W-25135-00-00	GEAR, DRIVE	1	
19	50W-25149-00-00	CLUTCH, METER	1	
20	90201-244J3-00	WASHER, PLATE	2	
21	93410-24042-00	CIRCLIP	1	
22	36F-25138-00-00	GEAR, METER	1	
23	90201-07076-00	WASHER, PLATE	1	
24	109-25136-00-00	BUSH	1	
25	93104-07003-00	OIL SEAL	1	
26	90508-26616-00	SPRING, TORSION	1	
27	93210-23326-00	O-RING	1	
28	94135-102N7-00	TIRE (3.50-10)	1	DUNLOP

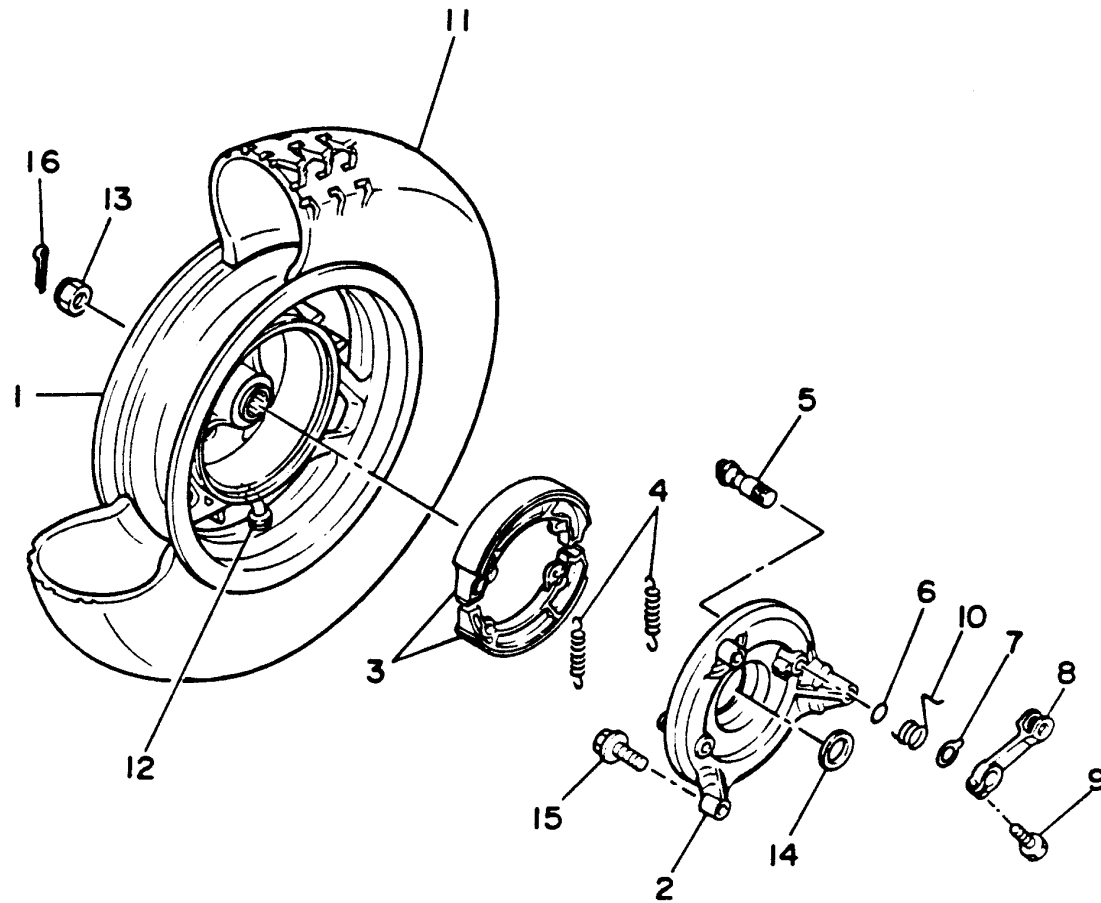
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50V010-4200

FRONT WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
29	93900-00019-00	VALVE, RIM	1	UR BRIDGESTONE
	93900-00042-00	VALVE, RIM (93900-00010-00) .	1	UR DUNLOP
30	1A1-25398-01-00	BALANCER, WHEEL	1	UN
	1A1-25399-00-00	BALANCER, WHEEL	1	UN
	2M0-25399-00-00	BALANCER, WHEEL	1	UN
31	5J0-25181-00-00	AXLE, WHEEL	1	
32	90387-120L7-00	COLLAR	1	
33	50W-25371-00-00	BAR, TENSION	1	
34	93700-04002-00	. NIPPLE, GREASE	1	
35	90387-100L9-00	COLLAR	1	
36	90387-101H3-00	COLLAR	1	
37	50W-23383-00-00	COVER, DUST SEAL 1	4	
38	90102-10031-00	BOLT, WITH HOLE	1	
39	95614-10100-00	NUT, U (95611-10100-00)	1	
40	91490-20020-00	PIN, COTTER	1	
41	50W-25188-00-00	CAP	1	
42	50W-25178-00-00	BOLT, TENSION BAR	1	
43	93700-04002-00	. NIPPLE, GREASE	1	
44	90209-12259-00	WASHER	1	
45	90171-12042-00	NUT, CASTLE	1	
46	91401-30030-00	PIN, COTTER	1	
47	93210-14104-00	O-RING	1	
48	102-25137-00-00	RING, STOP	1	

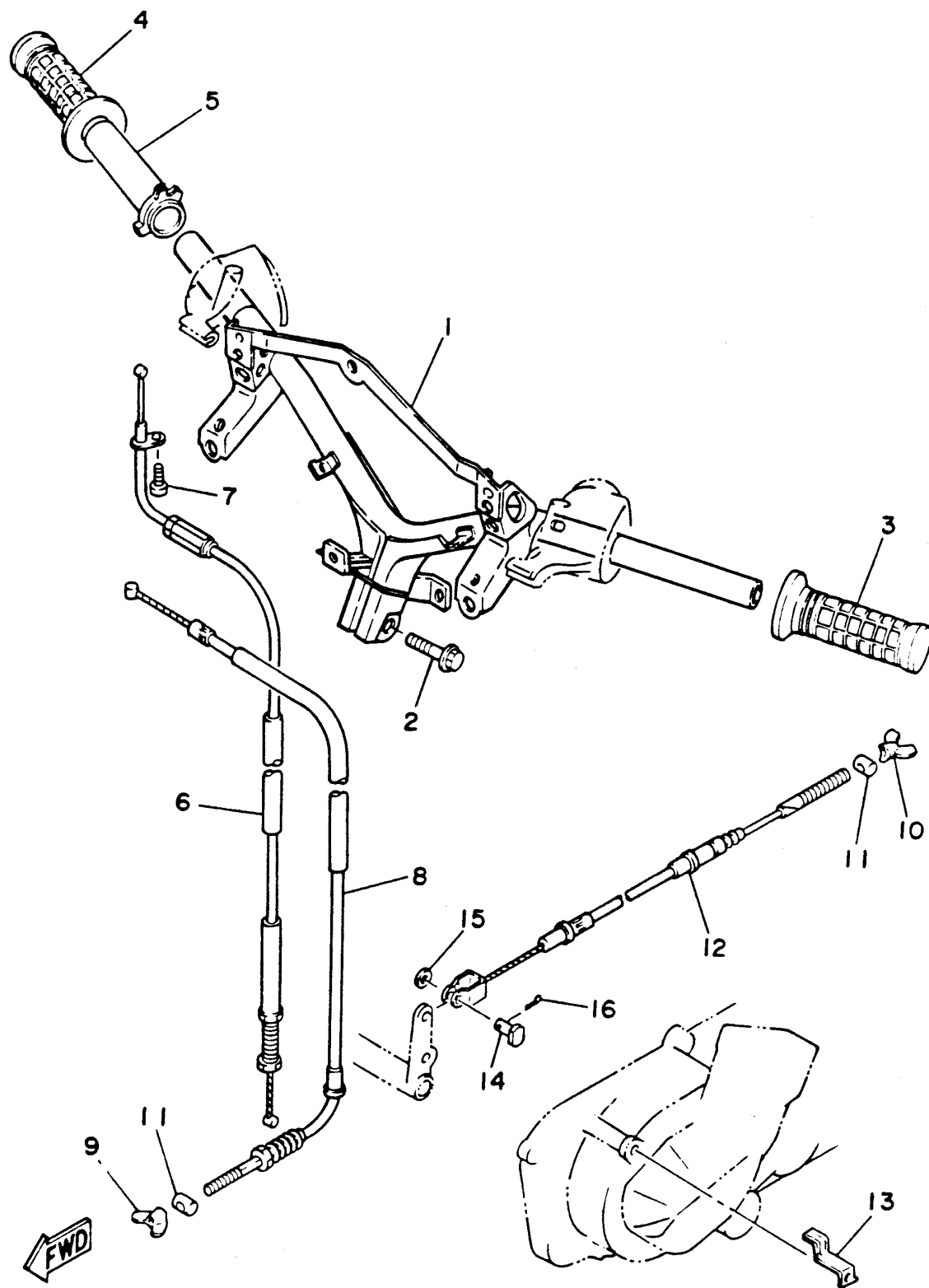


REAR WHEEL

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-25338-21-35	CAST WHEEL, REAR	1	SILVER (035)
3	3KG-W2536-00-00	BRAKE SHOE SET	1	
4	90506-17328-00	SPRING, TENSION	2	
5	2RH-25351-00-00	CAMSHAFT	1	
6	36F-25159-00-00	SEAL, CAMSHAFT	1	
7	50W-2533A-00-00	PLATE, INDICATOR	1	
8	371-25355-02-00	LEVER, CAMSHAFT	1	
9	90101-06291-00	BOLT	1	
10	90508-26653-00	SPRING, TORSION	1	
11	94135-102N8-00	TIRE (3.50-10)	1	DUNLOP
12	93900-00019-00	VALVE, RIM	1	UR BRIDGESTONE
	93900-00042-00	VALVE, RIM (93900-00010-00) .	1	UR DUNLOP
13	90185-14124-00	NUT, SELF-LOCKING	1	
14	90201-20276-00	WASHER, PLATE (1.0T)	1	
15	90119-08128-00	BOLT, WITH WASHER	3	
16	91490-20025-00	PIN, SPLIT	1	



50V010-4211

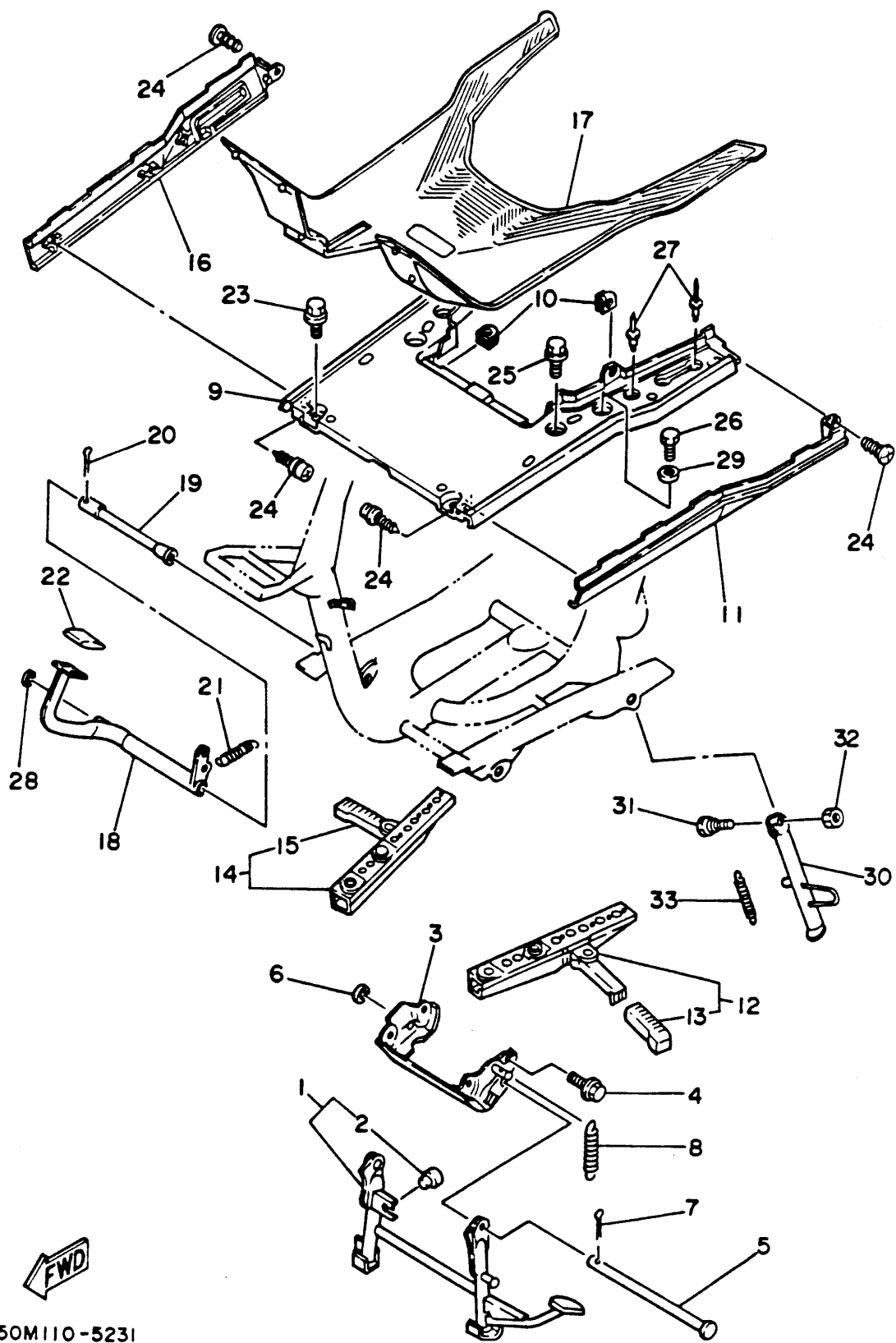


3EK1110-8220

HANDLEBAR - CABLE

Ref. No.	Part Number	Description	Qty	Remarks
1	50W-26110-20-00	HANDLE COMP.	1	
2	90105-10772-00	BOLT, WASHER BASED	1	
3	35R-26241-00-00	GRIP (LEFT)	1	
4	35R-26242-00-00	GRIP (RIGHT)	1	
5	35R-26243-00-00	TUBE, THROTTLE GUIDE	1	
6	50M-26311-02-00	CABLE, THROTTLE 1	1	
7	98580-05012-00	SCREW, PAN HEAD	1	
8	50W-26341-00-00	CABLE, BRAKE	1	
9	90179-06411-00	NUT	1	
10	90175-06019-00	NUT, WING	1	
11	90249-12008-00	PIN	2	
12	50W-26351-00-00	CABLE, BRAKE	1	
13	50W-26379-00-00	GUIDE, CABLE	1	
14	90240-06108-00	PIN, CLEVIS	1	
15	92990-06200-00	WASHER	1	
16	91490-20020-00	PIN, COTTER	1	

STAND - FOOTREST

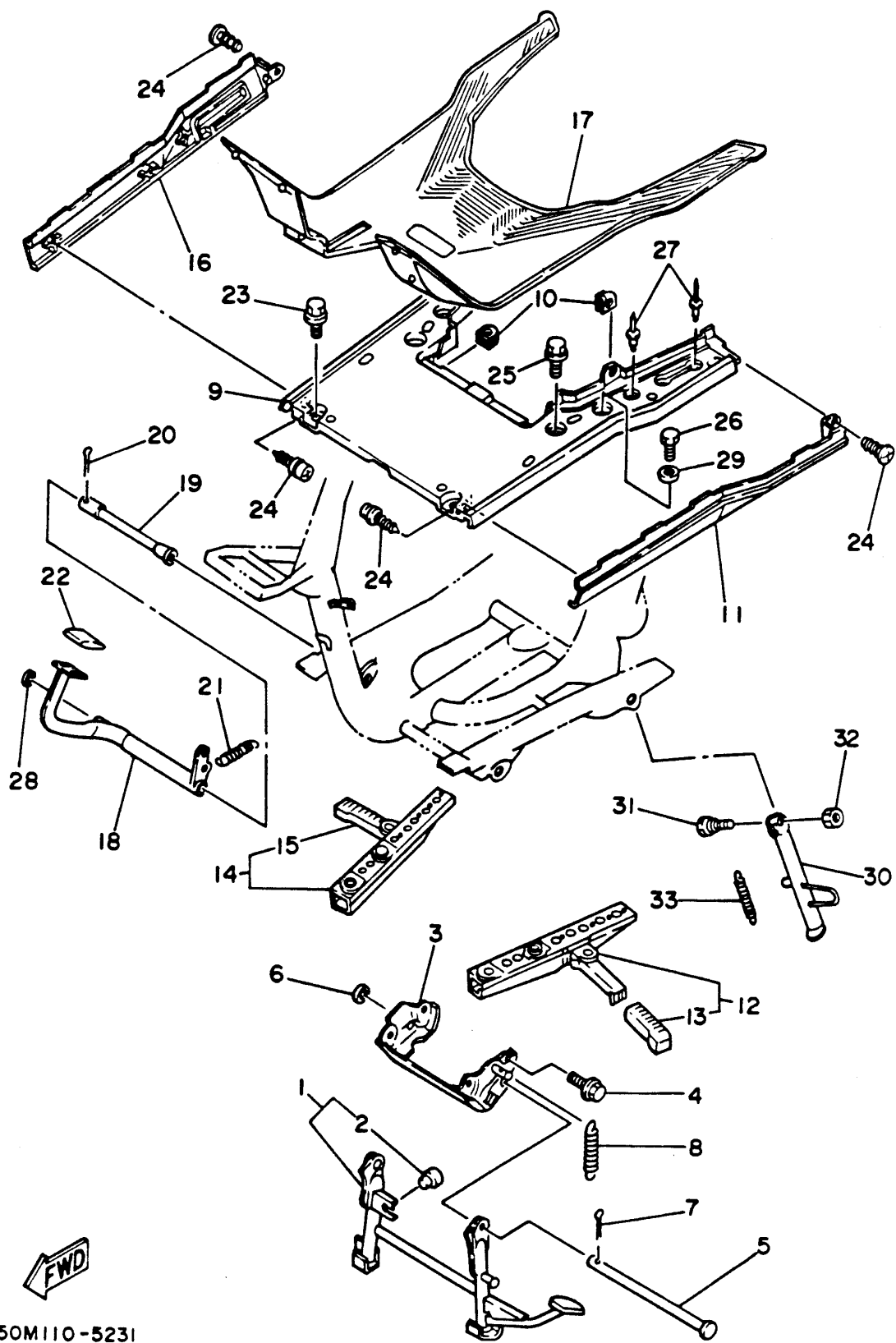


Ref. No.	Part Number	Description	Qty	Remarks
1	50M-27111-00-00	STAND, MAIN	1	
2	5G3-27114-00-00	. STOPPER, MAIN STAND	1	
3	50M-27151-00-00	BRACKET, MAIN STAND	1	
4	95811-08016-00	BOLT, FLANGE	4	
5	50M-27112-00-00	SHAFT, MAIN STAND	1	
6	92990-12200-00	WASHER, PLAIN	1	
7	91401-25020-00	PIN, COTTER	1	
8	90506-20308-00	SPRING, TENSION	1	
9	50W-27481-10-00	BOARD, FOOTREST	1	
10	25G-21535-00-00	NUT 1	4	
11	50M-27486-00-GE	COVER 1	1	UR SILKY WHITE (0GE)
	50M-27486-00-P0	COVER 1	1	UR VIVID RED COCKTAIL 1 (121)
12	50M-27430-00-00	REAR FOOTREST ASSEMBLY 1	1	
13	50M-27433-00-00	. COVER, REAR FOOTREST ..	1	
14	50M-27440-00-00	REAR FOOTREST ASSEMBLY 2	1	
15	50M-27444-00-00	. COVER, REAR FOOTREST ..	1	
16	50M-27487-00-GE	COVER 2	1	UR SILKY WHITE (0GE)
	50M-27487-00-P0	COVER 2	1	UR VIVID RED COCKTAIL 1 (121)
17	50W-27483-10-00	MAT 1	1	
18	50W-27211-00-00	PEDAL, BRAKE	1	
19	50W-27212-00-00	SHAFT, BRAKE PEDAL	1	
20	91401-20030-00	PIN, COTTER	1	
21	90506-20193-00	SPRING, TENSION	1	
22	50W-27285-00-00	CAP	1	
23	90119-06018-00	BOLT, WITH WASHER	2	

CONTINUED ON NEXT FRAME ➤

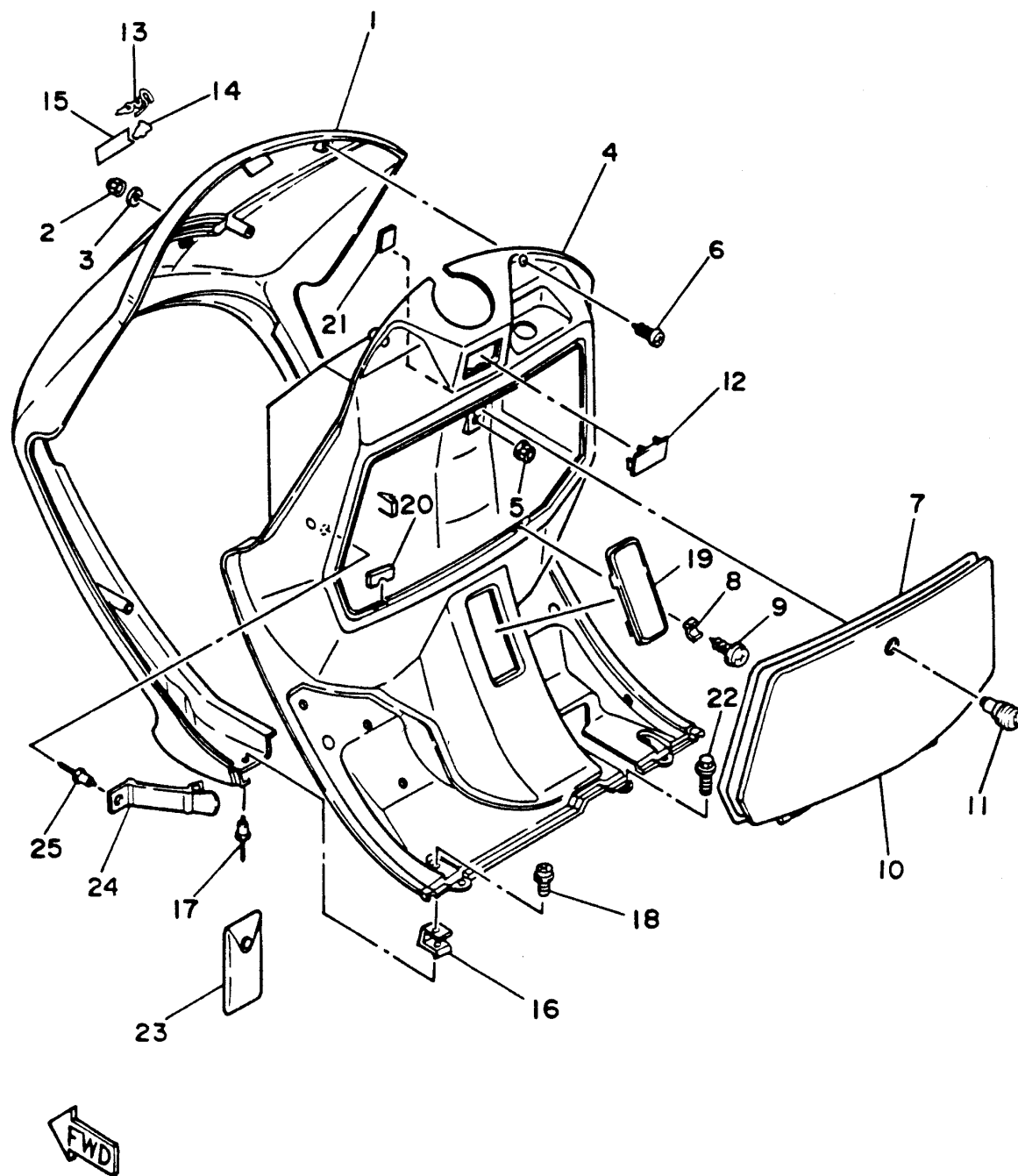
FWD
50M110-5231

STAND - FOOTREST



Ref. No.	Part Number	Description	Qty	Remarks
24	90164-04008-00	SCREW, TAPPING	8	
25	95817-08035-00	BOLT, FLANGE	2	
26	97313-06045-00	BOLT (97021-06045-00)	2	
27	90267-40054-00	RIVET, BLIND	4	
28	90201-14411-00	WASHER, PLATE	1	
29	90201-06M02-00	WASHER, PLATE	2	
30	50M-27311-01-00	STAND, SIDE (50M-27311-00-00)	1	
31	90109-103A1-00	BOLT	1	
32	95303-10700-00	NUT	1	
33	90506-20158-00	SPRING, TENSION	1	

50M110-5231

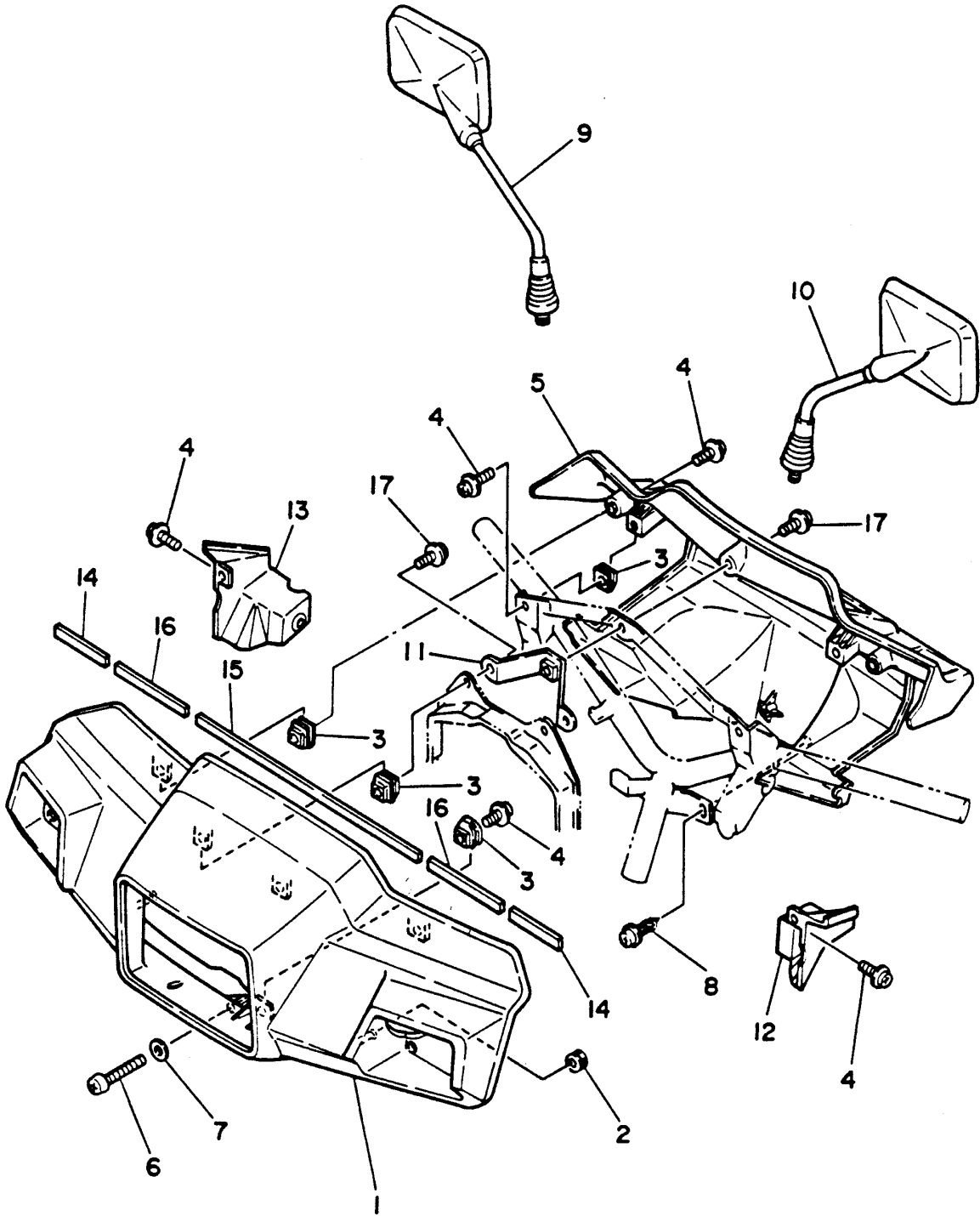


3EK7110-1240

LEG SHIELD

Ref. No.	Part Number	Description	Qty	Remarks
1	50W-28311-00-GE	LEG SHIELD 1	1	UR SILKY WHITE (0GE)
	50W-28311-00-P0	LEG SHIELD 1	1	UR VIVID RED COCKTAIL 1 (121)
2	95380-06800-00	NUT	3	
3	90201-060H9-00	WASHER, PLATE	3	
4	50M-28312-10-00	LEG SHIELD 2	1	
5	95704-06500-00	NUT, FLANGE	1	
6	90167-05016-00	SCREW, TAPPING	6	
7	50W-28371-01-00	DAMPER	1	
8	35R-21796-00-00	HINGE	2	
9	97706-40512-00	SCREW, TAPPING	2	
10	50W-28313-10-00	LID	1	
11	26H-21708-00-00	SIDE COVER LOCK ASSEMBLY	1	
12	50W-2835U-10-00	PANEL 1	1	
13	50M-28328-00-00	EMBLEM (RIVA)	1	
14	50M-2839H-00-00	EMBLEM 1	1	
15	3EK-2153A-20-00	EMBLEM 1	1	
16	50W-28321-00-00	STAY (LEFT)	2	
17	90267-40073-00	RIVET, BLIND	2	
18	90159-06013-00	SCREW, WITH WASHER	2	
19	14T-28349-40-00	CAP	1	YAMAHA BLACK
20	50M-2834J-00-00	CAP 2	2	
21	50W-2834V-00-00	PROTECTOR 1	1	
22	90119-06018-00	BOLT, WITH WASHER	1	
23	50M-28100-00-00	TOOL KIT	1	
24	33M-21376-00-00	BAND, TOOL	1	
25	90267-40054-00	RIVET, BLIND	1	

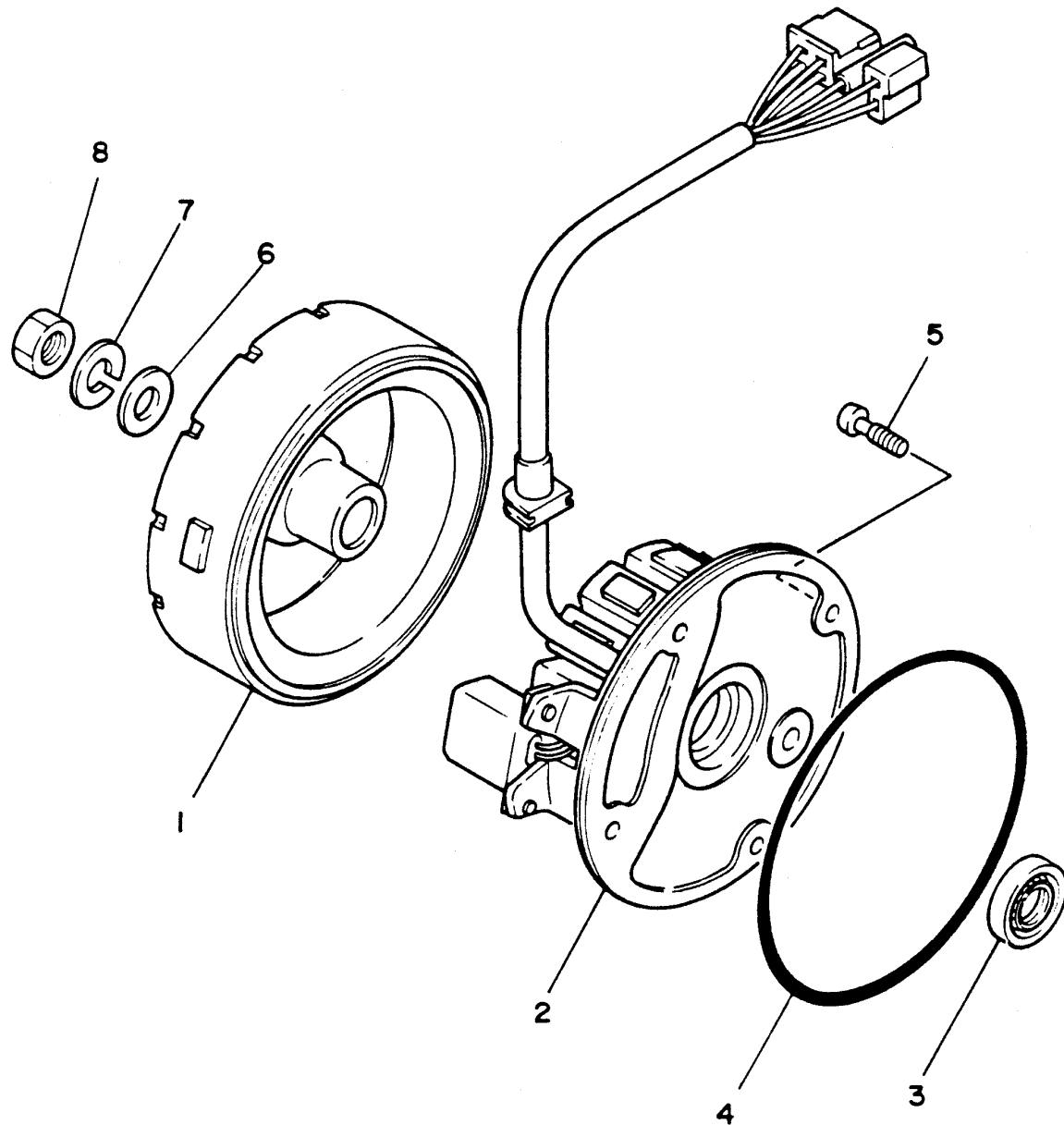
COWLING 1



Ref. No.	Part Number	Description	Qty	Remarks
1	50W-26143-00-GE	HANDLEBAR UPPER 1	1	UR SILKY WHITE (0GE)
	50W-26143-00-P0	COVER, HANDLEBAR UPPER 1	1	UR VIVID RED COCKTAIL 1 (121)
2	90480-13018-00	GROMMET	2	
3	35R-26294-00-00	NUT 1	7	
4	90159-05089-00	SCREW, WITH WASHER	7	
5	50W-26145-10-00	COVER, HANDLEBAR UPPER 2	1	
6	98580-05540-00	SCREW, PAN HEAD	1	
7	92990-05600-00	WASHER, PLATE	1	
8	90167-05015-00	SCREW, TAPPING	2	
9	50M-26290-00-00	BACK MIRROR ASSEMBLY (RIGHT)	1	
10	50M-26290-10-00	BACK MIRROR ASSEMBLY (LEFT)	1	
11	50W-26223-00-00	BRACKET, HANDLE 1	1	
12	50W-26372-00-00	COVER, HANDLE LEVER 1 ...	1	
13	50W-2637A-00-00	COVER, HANDLE LEVER 2 ...	1	
14	3CV-28378-00-00	PAD	2	
15	3FA-21639-00-00	DAMPER (3CV-28371-00-00) ..	1	
16	3FA-21639-00-00	DAMPER (3CV-28371-00-00) ..	2	
17	90159-05089-00	SCREW, WITH WASHER	3	



50V010-4250



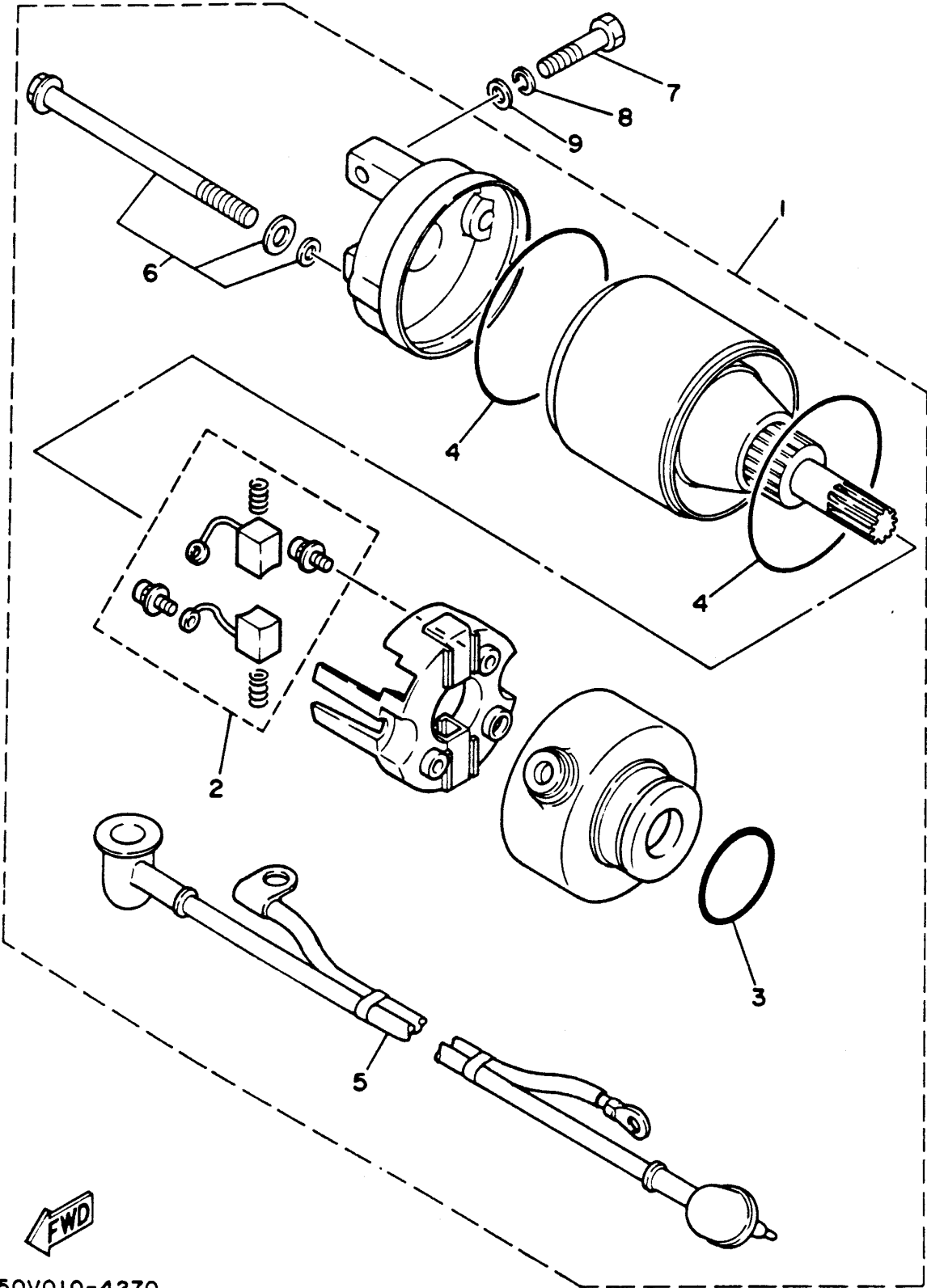
GENERATOR

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-81450-10-00	ROTOR ASSEMBLY	1	
2	50M-81410-10-00	STATOR ASSEMBLY	1	
3	93102-19276-00	OIL SEAL	1	
4	93211-08563-00	O-RING	1	
5	98580-06020-00	SCREW	4	
6	92990-12600-00	WASHER, PLATE	1	
7	92901-12100-00	WASHER, SPRING	1	
8	90170-12181-00	NUT	1	



50V010- 4260

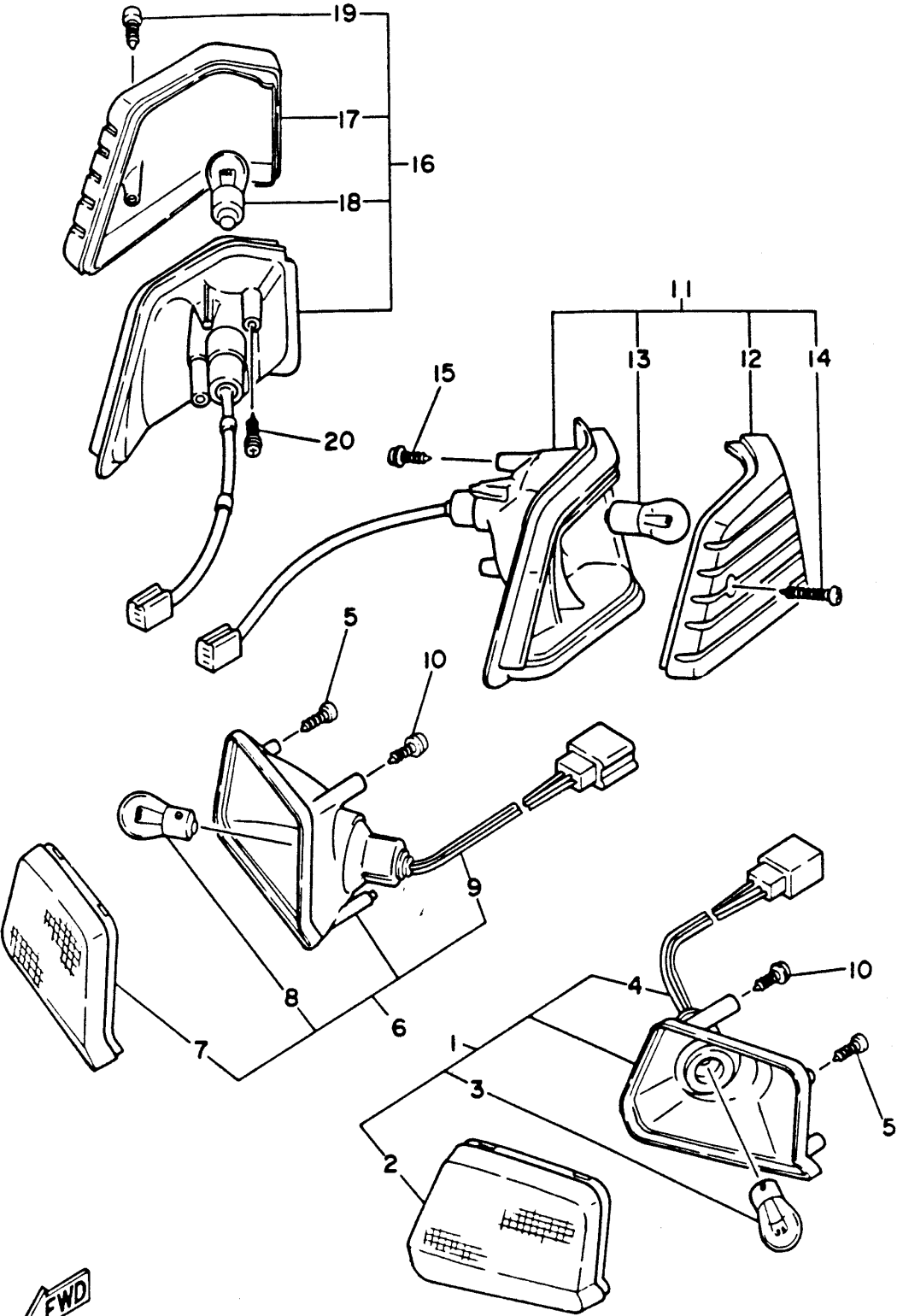
STARTING MOTOR



Ref. No.	Part Number	Description	Qty	Remarks
1	2YM-81800-01-00	STARTING MOTOR ASSEMBLY (2YM-81800-00-00)	1	
2	50M-81801-M0-00	. BRUSH SET	1	
3	93210-25711-00	. O-RING	1	
4	93210-55669-00	. O-RING	2	
5	50M-8183G-M0-00	. CORD COMP	1	
6	50M-81828-M0-00	. BOLT 2	2	
7	97011-06025-00	BOLT (97001-06025)	2	
8	92995-06100-00	WASHER, SPRING	2	
9	92901-06600-00	WASHER	2	

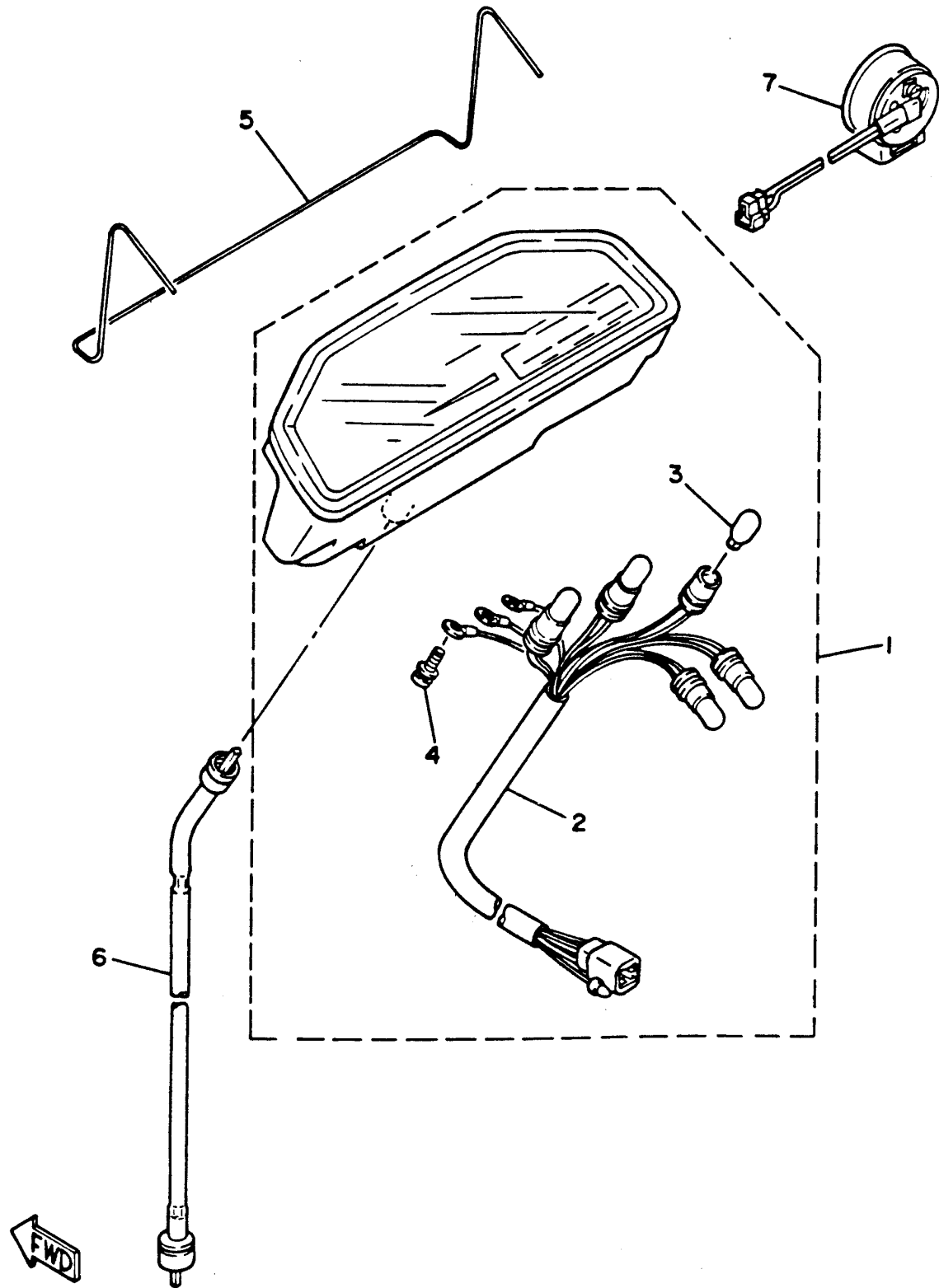
50V010-4270

FLASHER LIGHT



Ref. No.	Part Number	Description	Qty	Remarks
1	3EK-83310-00-00	FRONT FLASHER LIGHT ASSEMBLY 1	1	
2	3EK-83312-00-00	. LENS, FLASHER	1	
3	256-84714-61-00	. BULB (12V-27/8W)	1	
4	3EK-8331E-00-00	. CORD ASSEMBLY	1	
5	90167-05015-00	SCREW, TAPPING	2	
6	3EK-83320-00-00	FRONT FLASHER LIGHT ASSEMBLY 2	1	
7	3EK-83322-00-00	. LENS, FLASHER 2	1	
8	256-84714-61-00	. BULB (12V-27/8W)	1	
9	3EK-8332E-00-00	. CORD ASSEMBLY	1	
10	97780-50120-00	SCREW, TAPPING	2	
11	50M-83330-00-00	RR. FLASHER LGHT ASSEMBLY (L.H)	1	
12	25G-83332-00-00	. LENS, FLASHER (L.H)	1	
13	256-83311-70-XX	. BULB, TS 12V27W	1	
14	97780-40130-00	. SCREW, PANHEAD TAPPING (97701-40130-00)	1	
15	97780-60116-00	SCREW, TAPPING	2	
16	50M-83340-00-00	RR. FLASHER LGHT ASSEMBLY (R.H)	1	
17	25G-83342-00-00	. LENS, FLASHER (R.H)	1	
18	256-83311-70-XX	. BULB, TS 12V27W	1	
19	97780-40130-00	. SCREW, PANHEAD TAPPING (97701-40130-00)	1	
20	97780-60116-00	SCREW, TAPPING	2	

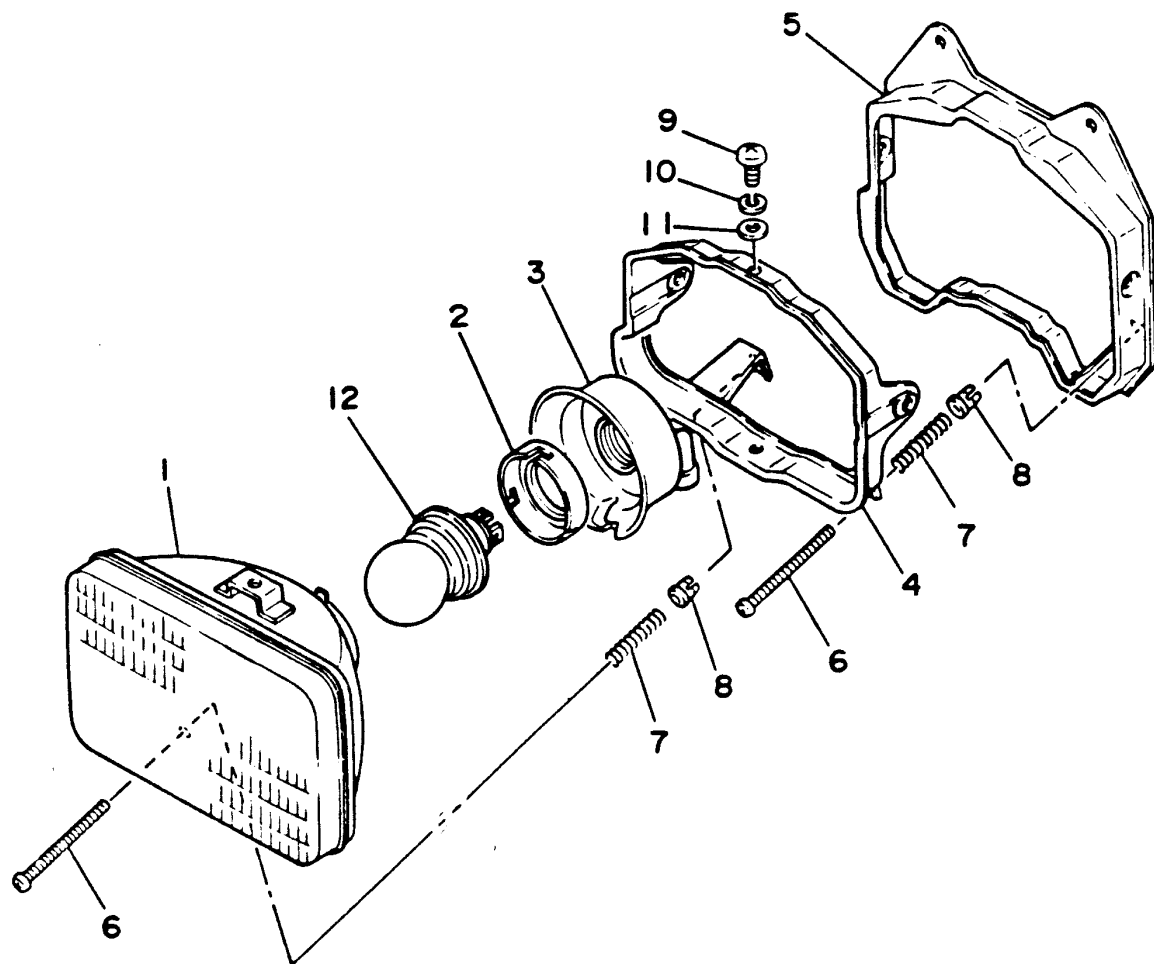
3EK1110-8280



50M110-5290

METER

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-83510-A0-00	SPEEDOMETER ASSEMBLY ..	1	
2	50M-83509-00-00	. SOCKET CORD ASSEMBLY .	1	
3	4G1-84744-00-00	. BULB, MTR.12V3.4W	5	
4	90159-03102-00	. SCREW, WITH WASHER	3	
5	50W-83515-00-00	SPRING, METER	1	
6	50W-83550-01-00	SPEEDOMETER CABLE ASSEMBLY	1	
7	35R-83390-20-00	AUDIO PILOT ASSEMBLY	1	

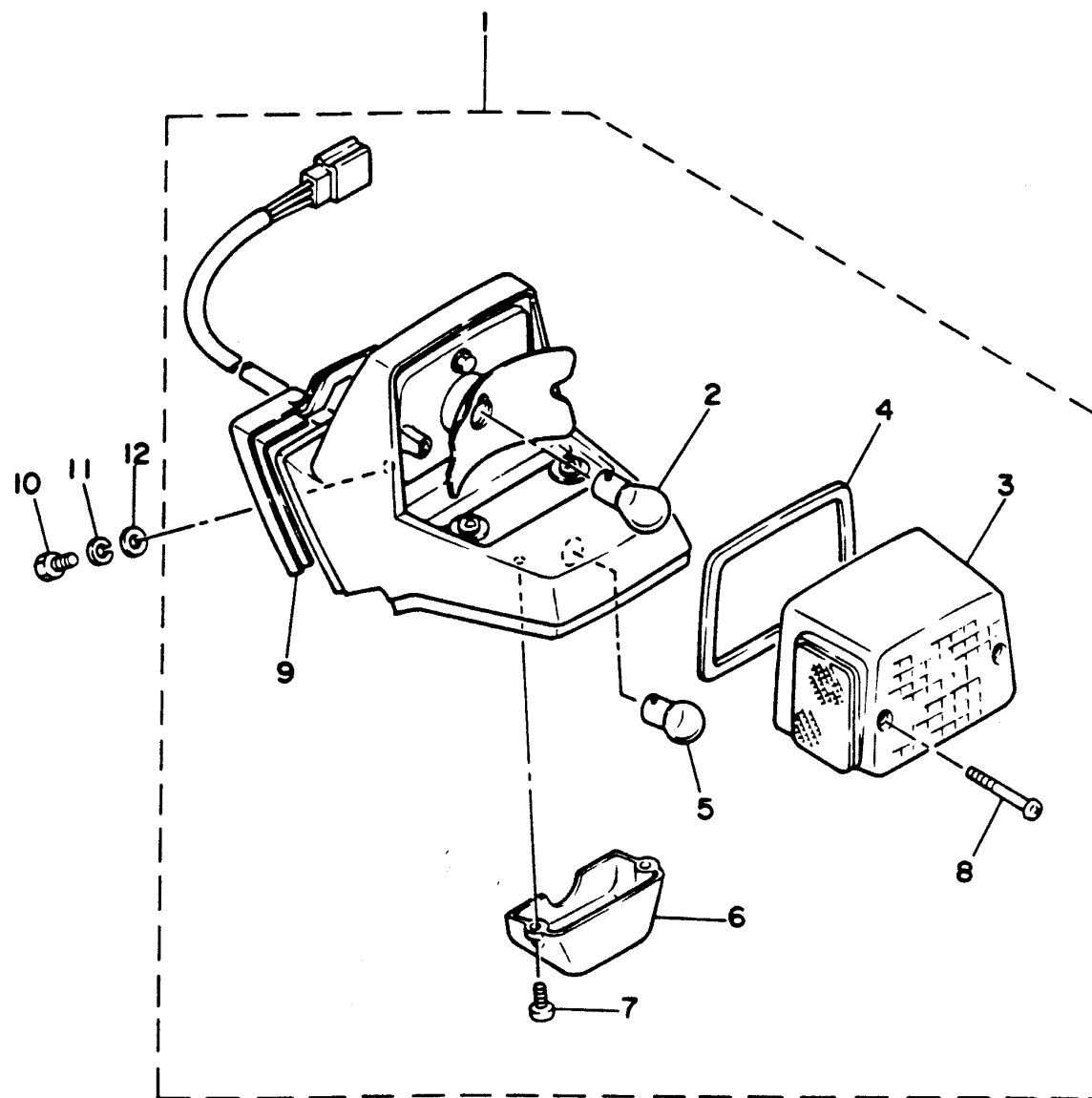


HEADLIGHT

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-84320-60-00	LENS ASSEMBLY	1	
2	341-84393-40-00	HOLDER, BULB	1	
3	46X-84396-00-00	COVER	1	
4	50W-84395-00-00	RING, RETAINING	1	
5	50W-84394-00-00	RING, MOUNTING	1	
6	98501-04050-00	SCREW, PAN HEAD	2	
7	341-84332-60-00	SPRING, SCREW	2	
8	50W-84334-00-00	NUT, ADJUSTING	2	
9	50W-84333-00-00	SCREW	4	
10	92990-05100-00	WASHER, SPRING	4	
11	92990-05600-00	WASHER, PLATE	4	
12	1U4-84314-40-XX	BULB, HEAD LIGHT (12V-45/40W)	1	LM



3EK1110-8300

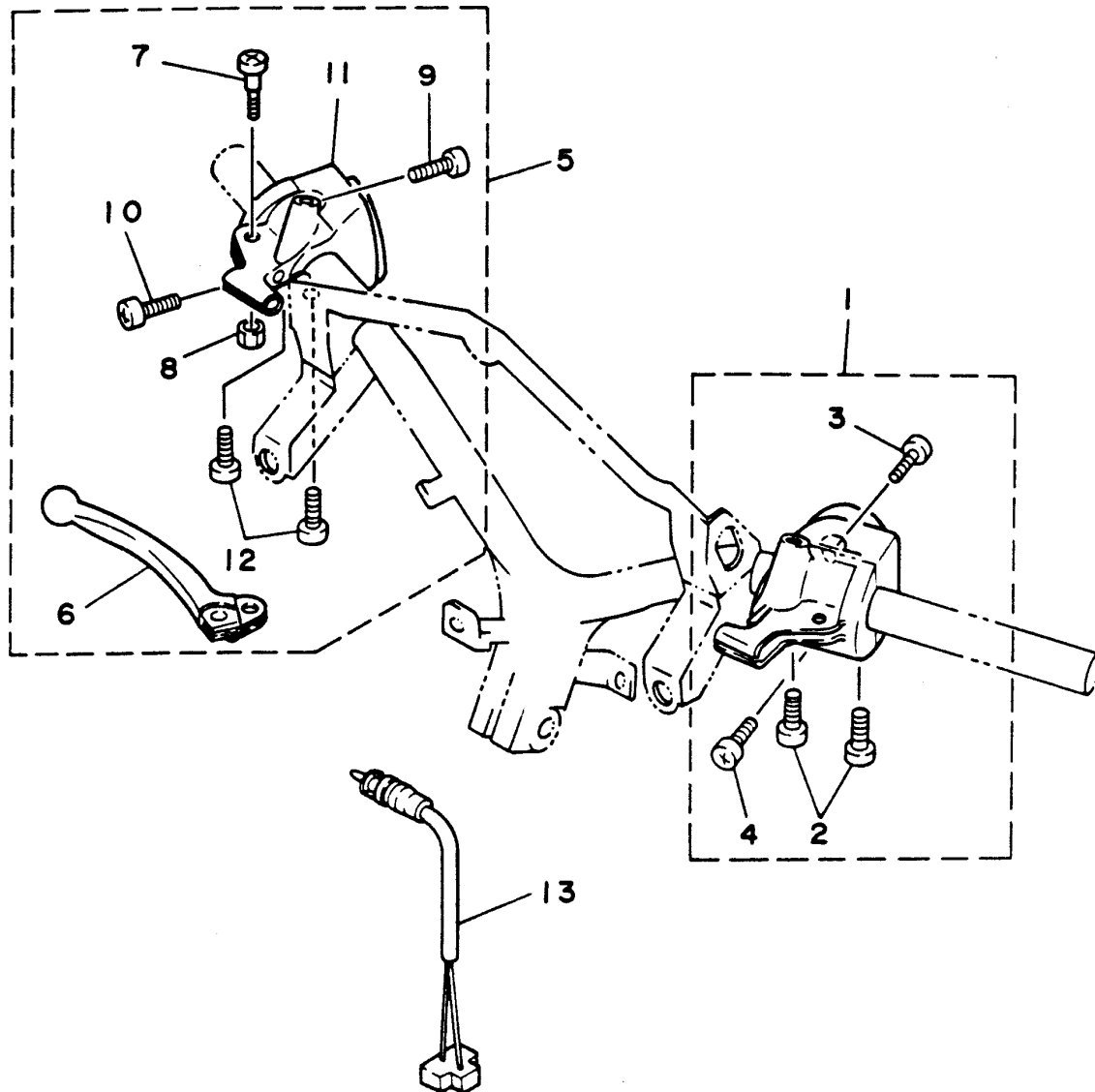


TAILLIGHT

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-84700-60-GE	TAILLIGHT ASSEMBLY	1	UR SILKY WHITE (0GE)
	50M-84700-60-P0	TAILLIGHT ASSEMBLY	1	UR VIVID RED COCKTAIL 1 (121)
2	256-84714-61-00	. BULB (12V-27/8W)	1	
3	4H7-84721-60-00	. LENS, TAILLIGHT	1	
4	4H7-84723-00-00	. GASKET, TAIL LENS	1	
5	4H7-84744-00-00	. BULB (12V-8W)	1	
6	4H7-84743-00-00	. LENS, LICENSE LIGHT	1	
7	98517-04012-00	. SCREW, PAN HEAD	2	
8	1M1-84524-60-00	. SCREW, LENS FITTING	2	
9	50W-84704-00-00	. GASKET, TAILLIGHT	1	
10	97014-06016-00	BOLT (97011-06016-00)	3	
11	92995-06100-00	WASHER, SPRING	3	
12	92990-06600-00	WASHER, PLATE	3	



50M110-5310



HANDLE SWITCH - LEVER

Ref. No.	Part Number	Description	Qty	Remarks
1	50M-83973-30-00	SWITCH, HANDLE 3	1	
2	98901-04010-00	. SCREW, BIND	2	
3	98506-05012-00	. SCREW, PAN HEAD	1	
4	98507-05020-00	. SCREW, PAN HEAD	1	
5	50M-W8292-31-00	LEVER HOLDER ASSEMBLY (RIGHT)	1	
6	56J-83922-00-00	. LEVER 2	1	
7	90149-05121-00	. SCREW	1	
8	95601-05100-00	. NUT, U	1	
9	98506-05012-00	. SCREW, PAN HEAD	1	
10	98507-05020-00	. SCREW, PAN HEAD	1	
11	50M-83975-30-00	. SWITCH, HANDLE 2	1	
12	98901-04010-00	. SCREW, BIND	2	
13	86S-83980-00-00	FRONT STOP SWITCH ASSEMBLY (50W-83980-00-00)	1	



50V010-4321

ELECTRICAL 1

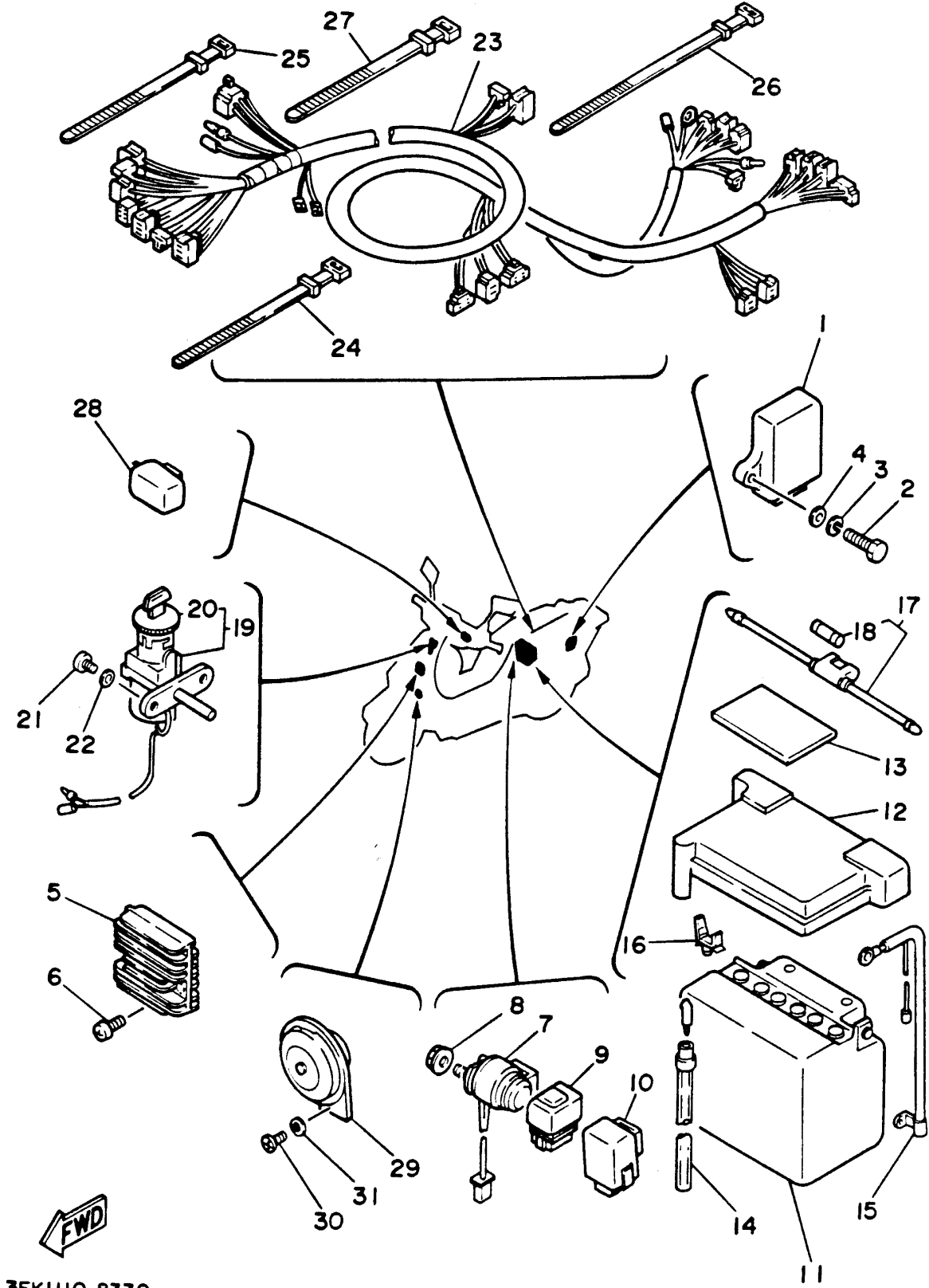
Ref. No.	Part Number	Description	Qty	Remarks
1	50M-82305-10-00	IGNITOR UNIT ASSEMBLY ...	1	
2	97011-06025-00	BOLT (97001-06025)	2	
3	92995-06100-00	WASHER, SPRING	2	
4	92990-06600-00	WASHER, PLATE	2	
5	36F-81960-A1-00	RECTIFIER & REGULATOR ASSEMBLY (36F-81960-A0-00)	1	
6	98580-06020-00	SCREW	2	
7	50W-81940-10-00	STARTER RELAY ASSEMBLY .	1	
8	95704-06500-00	NUT, FLANGE	2	
9	25G-81950-01-00	RELAY ASSEMBLY	1	
10	50M-81950-00-00	RELAY ASSEMBLY	1	
11	BTG-GM7CZ-3D-00	GS GM7CZ-3D	1	GS
12	50W-82129-00-00	COVER, BATTERY	1	
13	50W-82121-00-00	PAD, BATTERY	1	
14	90445-08336-00	HOSE	1	
15	50W-82115-00-00	WIRE, PLUS LEAD	1	
16	90464-06053-00	CLAMP	1	
17	2UJ-82150-02-00	FUSE HOLDER ASSEMBLY ...	1	
18	1A0-82161-00-00	. FUSE (20A) (148-82151-00-00)	1	
19	50M-82501-30-00	MAIN SWITCH STEERING LOCK	1	
20	50W-82552-30-00	. CAP, SWITCH	1	
21	98503-06014-00	SCREW, PAN HEAD (92502-06016)	2	
22	92901-06600-00	WASHER	2	
23	50M-82590-10-00	WIRE HARNESS ASSEMBLY ..	1	
24	437-83936-11-00	BAND, SWITCH CORD	2	
25	437-83936-01-00	BAND, SWITCH CORD	1	
26	25G-83936-01-00	BAND, SWITCH CORD	2	
27	25G-83936-01-00	BAND, SWITCH CORD	1	

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ELECTRICAL 1

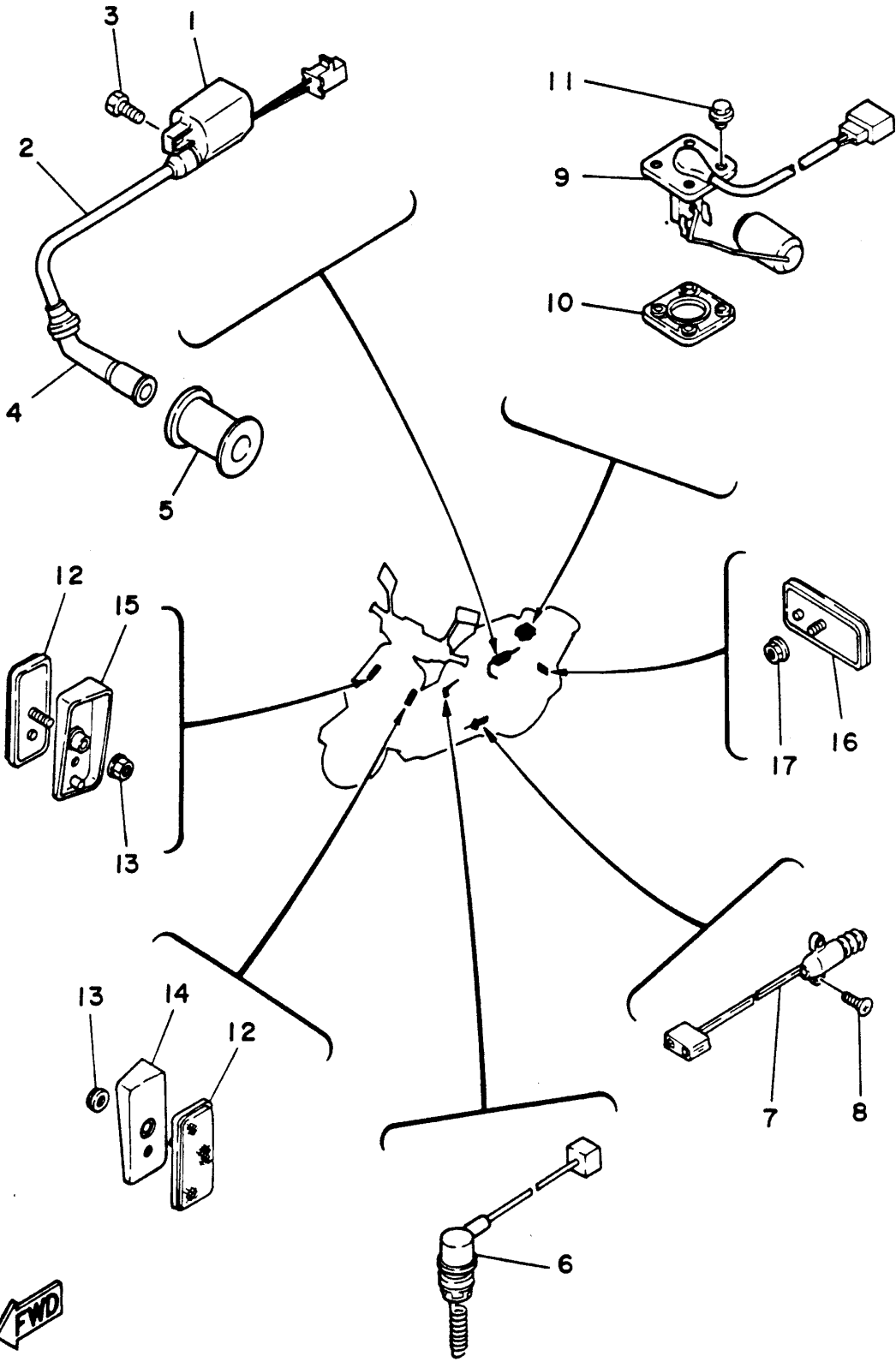
Ref. No.	Part Number	Description	Qty	Remarks
28	31G-83350-20-00	FLASHER RELAY ASSEMBLY .	1	
29	50M-83371-20-00	HORN	1	
30	98516-06012-00	SCREW, PAN HEAD	1	
31	92906-06100-00	WASHER, SPRING	1	



FWD
3EK1110-8330

ELECTRICAL 2

Ref. No.	Part Number	Description	Qty	Remarks
1	25G-82310-10-00	IGNITION COIL ASSEMBLY ...	1	
2	137-82341-01-00	CORD, HIGH TENSION 1 (3AD-82341-00-00)	1	
3	97017-06020-00	BOLT	2	
4	33M-82370-01-00	PLUG CAP ASSEMBLY	1	
5	50M-82372-00-00	SEAL, PLUG CAP	1	
6	50W-82530-02-00	STOP SWITCH ASSEMBLY (50W-82530-01-00)	1	
7	50M-82566-00-00	SWITCH, SIDE STAND	1	
8	90152-05020-00	SCREW, COUNTERSUNK	2	
9	50W-85752-00-00	SENDER UNIT ASSEMBLY, FUEL METER	1	
10	5G3-85753-00-00	GASKET, SENDER UNIT	1	
11	90119-05071-00	BOLT, WITH WASHER	4	
12	50M-85110-00-00	REFLECTOR ASSEMBLY	2	
13	95707-05500-00	NUT, FLANGE	2	
14	50M-85112-00-00	BRACKET, REFLECTOR 1	1	
15	50M-85122-00-00	BRACKET, REFLECTOR 2	1	
16	3Y6-85130-02-00	REAR REFLECTOR ASSEMBLY	1	
17	95707-05500-00	NUT, FLANGE	1	



50M110 - 5340

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WARRANTY POLICIES

INTRODUCTION

This makes finding the information you want even easier. When you want general policy and procedure information about Yamaha warranty, check the Handbook. When you know the policy but want to check the specific details that apply to the product line you carry, just check this quick-reference bulletin. This is also an advantage to you if a policy detail changes. We can provide the specifics in a new version of this bulletin rather than having you update your Warranty Handbook with several new pages.

See **Yamaha Warranty and Y.E.S. Handbook**, Page 1-3 for more information.

Model	Warranty Period	Remarks	Limited Warranty Statement Part Number
Riva	1 Year		LIT-16790-00-87
California Emissions Control Warranty	5 Years or mileage by displacement (see Remarks)	50~169cc: 7,465 mi 170~279cc: 11,185 mi 280cc+: 18,641 mi	LIT-11790-01-88

The Primary ID is derived from the **frame number (V.I.N.)** as follows:

Last six digits are production number

4th, 5th, and 6th digits are prefix

NOTE: On models earlier than '96, the Primary ID is also the engine number. If the production number on the engine does not match the frame, use the frame number.

\$500.00 or below	Authorization NOT needed
\$500.01 or above	Call RTA for authorization

Total repair cost includes:

	Warranty	Y.E.S.
Parts	DOES PLUS or YCS: Dealer cost + 25% Mail-in Paper form: Dealer cost + 10%	YPAD Suggested Retail
Labor	Flat rate time at approved hourly rate + any extra labor claimed	Flat rate time at approved hourly rate + any extra labor claimed

*See Page 7-5 of the **Warranty and Y.E.S. Handbook** if an accident or fire occurred.

Department	Phone Number	Purpose	Handbook Ref.
Warranty	1-800-227-5963	Registration questions Labor Rate Questions Recall questions	Chapter 5 Chapter 1 Chapter 8
Warranty FAX	(714) 761-7303	FAXing (rather than mail): • Registration transfer or correction documents • Warranty Appeals form • Other Warranty or Y.E.S. documents	Chapter 5 Chapter 10
Regional Technical Advisor	See "Toll-Free Service Assistance" Technical Bulletin	• Warranty Authorizations • Y.E.S. Authorizations • Out-of-Warranty Authorizations • Customer Relations Assistance • Technical Assistance	Chapter 7 Chapter 7 Chapter 7 Chapter 7
Y.E.S.	1-800-227-5963	Y.E.S. questions (except authorizations)	Chapters 2, 5
Customer Relations (Dealer Calls)	1-800-635-0736	• Return calls to Customer Relations • Accident or fire-related reports/authorizations	Chapter 7
Customer Calls: • Customer Relations	1-800-962-7926	• For customers who insist on talking to Yamaha instead of letting you help • Any recall questions	Chapter 7 Chapter 8
Distribution	(714) 761-7650	Shipping Damage Authorizations	Chapter 3
Technical Publications	(714) 761-7462	Replacement copies of: • Technical Bulletins (current) • Flat Rate Tables (current)	

Warranty and Y.E.S. Phone Numbers (Cont'd.)

Department	Phone Number	Purpose	Handbook Ref.
Bell & Howell	1-800-221-5362	Microfiche of Service Manuals, Technical Bulletins or Flat Rates for previous year models, and seminar literature from past years — Ask for "Yamaha Customer Service."	
YCS or DOES PLUS Support	1-800-854-4876	Questions related to the use of your on-line entry computer program	

WARRANTY AND Y.E.S. LITERATURE

Riva-Only Forms

Description	Part Number	Handbook Reference and Usage Notes
Riva Assembly and Predelivery Checklist (50/pkg.)	LIT-16161-00-87	See Page 4-2. Checklist for procedures required before delivery to customer.

Warranty and Y.E.S. Forms

Description	Part Number	Handbook Reference and Usage Notes
Warranty and Y.E.S. Handbook	LIT-11760-00-95	New edition — covers warranty and Y.E.S. for all products.
Warranty Request Worksheets (25/pkg.)	LIT-11801-00-02	See Chapter 6. Fill out before submitting warranty or Y.E.S. claim on DOES PLUS or YCS.
Warranty Request Forms (25/pkg.)	LIT-11791-01-00	See Chapter 6. Mail-in warranty or Y.E.S. claim form if YCS or DOES PLUS is not used.
Warranty Request Parts Supplement (25/pkg.)	LIT-11791-00-01	See Page 6-7. For mail-in requests if request has more than 10 parts.
Transfer of Owner Registration (10/pkg.)	LIT-11790-07-83	See Page 5-7. Update registration records with new owner and transfer any warranty or Y.E.S. coverage.
Warranty Registration Correction Form (5/pkg.)	LIT-11792-00-00	See Page 5-6. For correcting warranty or Y.E.S. registration errors.
Warranty Return Envelopes (25/pkg.)	LIT-11784-00-01	Pre-addressed envelopes for mailing documents to Warranty Department.
Warranty Status Chart Pads (50/pad)	LIT-11790-00-00	See Chapter 10. Track status of warranty and Y.E.S. claims.
Warranty Parts Tags (50/pkg.)	LIT-11790-02-00	See Page 9-1. Identify parts claimed on warranty requests.
Warranty Document ID Form (25/pkg.)	LIT-11791-00-04	See Page 1-6. Identify any supporting documents mailed to Warranty.
Recall Reimbursement Request (10/pkg.)	LIT-11790-00-94	See Page 8-2. Mail-in form to request reimbursement for Factory Modification Campaign if YCS or DOES PLUS is not used.

Warranty and Y.E.S. Forms (Cont'd.)

Description	Part Number	Handbook Reference and Usage Notes
Warranty Labor Rate Change Request	LIT-11791-02-95	See Page 1-5. Request setup or change of the labor rate amount used to calculate warranty reimbursement.
Service Schedule Pad (25/pkg.)	LIT-11561-00-95	Used to schedule service work. Includes column for warranty request information.
Warranty Error Notification Explanation Booklet	LIT-11791-01-94	See Page 10-3. Used only if registrations and warranty requests are mailed in on paper forms, and there are errors.

Y.E.S. - Only Forms

Description	Part Number	Handbook Reference and Usage Notes
Y.E.S. Plan Highlights Form for Motorcycle/ATV/Riva (20/pkg.)	LIT-11580-00-05	See Page 2-2. Sales tool to explain benefits of Y.E.S. plan to customer.
Sample Y.E.S. Contract for Motorcycle/ATV/Riva	LIT-11580-00-27	See Page 2-2. Given to each customer at the time of sale. The actual "live" contract is mailed to the customer separately by Yamaha.
Y.E.S. Plan Registration Card (10/pkg.)	LIT-11580-00-04	See Page 5-5. Used to register Y.E.S. coverage sold after unit purchase (not needed if DOES PLUS or YCS is used).
Y.E.S. Lienholder Information (20/pkg.)	LIT-11580-00-08	See Page 5-4. Used when lienholder requests additional documentation about the Y.E.S. coverage.
Y.E.S. Used Unit Registration (10/pkg.)	LIT-11580-00-19	See Page 5-5. Used to register Y.E.S. coverage on a used unit sold from dealer inventory.
Y.E.S. Plan Request to Cancel (5/pkg.)	LIT-11580-00-10	See Page 2-5. Required for cancellation of Y.E.S. Plan.
Y.E.S. Hangtags (10/pkg.)	LIT-11580-00-16	For product display. Lists main customer benefits of coverage. For motorcycle, ATV, Riva, Snowmobile, and Water Vehicle.
Y.E.S. Price Tags (20/pkg.)	LIT-11580-00-17	For product display. Promotes Y.E.S. coverage with convenient monthly payment information.
Factory Service Brochures (20/pkg.)	LIT-11580-00-18	Sales brochure for Y.E.S. with features and benefits. For Motorcycle, ATV, Riva, Snowmobile, and Water Vehicle.

Florida Y.E.S. Forms

Description	Part Number	Handbook Reference and Usage Notes
Florida Y.E.S. Plan Highlights & Contract	Call Y.E.S.	See Page 2-2. A "live" contract required when Y.E.S. is sold in Florida.
Florida Envelopes (10/pkg.)	LIT-11580-FL-02	Used to mail contracts to Yamaha.

1996 MODELS

V.I.N./PRIMARY ID NUMBERS & SERVICE LITERATURE

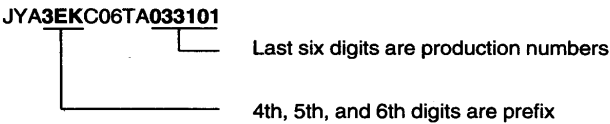
i

INTRODUCTION

This bulletin contains a comprehensive listing of V.I.N. and Primary ID numbers, and service literature part numbers for 1996 models.

Important: Beginning with 1996 model Rivas, the Primary ID is derived from the V.I.N. (frame number) instead of the engine number.

The Primary ID is derived from the **V.I.N.** as follows:



For identification purposes, the factory has released the following list of starting production numbers.

If the service literature used in prior years is still current, the literature part number will still be listed, but "Same as . . ." will appear in the appropriate Manual column.

MODEL	ACTUAL DISPLACE- MENT	STARTING VIN/FRAME NUMBER	STARTING PRIMARY I.D. NUMBER	OWNER'S MANUAL	ASSEMBLY MANUAL	SERVICE MANUAL
RIVA						
XC125H	124	JYA3EKC0() TA033101	3EK-033101	LIT-11626-09-98	LIT-11666-04-16 Same as XC125N-F	LIT-11616-04-16 Same as XC125N-F
SH50H	49	JYA3EPA0() TA228101	3EP-228101	LIT-11626-10-10	LIT-11666-05-80 Same as SH50T-F	LIT-11616-05-80 Same as SH50T-F
CY50H	49	JYA4FBA0() TA034101	4FB-034101	LIT-11626-10-06	LIT-11666-08-16 Same as CY50D,E,F	LIT-11616-08-16 Same as CY50D,E,F

NOTE: "()" in the vin/frame number designates a check digit. This number plays an important role in registering the unit, and will change with each individual unit. It is the product of a special government computing procedure designed to help reduce the number of vehicle theft losses.

OTHER PUBLICATIONS	PART NUMBER
Warranty Statement*	LIT-16790-00-87
Warranty and Y.E.S. Handbook	LIT-11760-00-95
1995 Technical Service Data Booklet	LIT-11571-SD-95
Parts Policies and Procedures Manual	LIT-10080-06-00
Assembly & Preparation Checklist	LIT-17161-00-90
Service Appointment Pad	LIT-11561-00-95
Heavy Duty Service Binder	LIT-10501-01-80
Riding Tips Booklet-Street Motorcycle	LIT-11626-07-31

*The Limited Warranty Statement is also printed in each Owner's Manual.

DEALER

YAMAHA

RIVA

3/1/95

R95-004

SUBJECTS: 1. Reformulated Gasoline
2. Areas Exceeding Federal Ozone Standards

Reformulated Gasoline

Beginning January 1, 1995, extreme and severe non-ozone attainment cities are required to sell only reformulated gasoline (RFG) year round, not seasonally like Oxygenated fuels. Topic number 2 in this Tech Exchange contains a list of affected cities. Other serious, moderate, and marginal attainment areas will phase in this gasoline to fulfill their individual agendas for pollution abatement.

What is RFG?

As the name indicates, it is the next generation of fuels reformulated to reduce pollutants and protect the environment. The main focus of RFG is to reduce pollutants that affect the ozone, however, it will contain the same Oxygenates used in fuels that are currently being used (seasonally) in various mandated areas to lower CO emissions. Oxygenated fuels are primarily used between the months of October and February in these selected areas. The following table illustrates the major ingredients of RFG that will be reformulated and the environmental benefits of reformulation.

FOCUS OF FUEL REFORMULATING

Potential Reformulation

Reduce Sulfur
Reduce Benzene
Reduce Aromatics & Olefins
Reduce fuel volatility
Increase oxygen contents
Alter distillation characteristics
Deposit control additives

Environmental Benefits

Reduces acid rain, improves vehicle catalyst efficiency
Reduces incidence of cancer, reduces toxicity of emissions
Reduces photochemical reactivity/smog formation
Reduces evaporative emissions/smog formation
Reduces tailpipe/exhaust CO emissions, replaces toxic components
Control of evaporative & exhaust emissions
Reduce engine deposits, thus reducing exhaust emissions

Can Yamaha Products Operate On Reformulated Gasoline?

Extensive testing has been done on the affects of RFG on lubricity and material compatibility, **particularly with 2-stroke engines**. Results show no adverse affects or catastrophic failures when using RFG. Tests also indicate that no increase in service intervals beyond the existing Yamaha recommendations were necessary.

RUNNING CHARACTERISTICS WITH RFG

Because RFG contains oxygenates, the fuel mixture can lean-out slightly causing a rougher than normal idle. This can usually be corrected by small adjustments to the idle mixture screws. **Be sure to refer to your Yamaha technical specifications for correct fuel mixture settings! Use an engine exhaust gas analyzer where applicable.**

GUIDELINES FOR RFG USAGE

- Become familiar with the areas where RFG is sold. Normally the gas station will post a sign about the type of fuel they sell.
- Storage life of RFG is shorter than the fuel sold in the past. Treat stored fuel with Yamaha Fuel Stabilizer and Conditioner. Be sure to store gasoline in an approved container and place in a cool, dry place.
- In the case of large fuel tanks (such as in a boat or a large touring motorcycle), be sure to keep the tank completely full to prevent water accumulation. The expanding and contracting of the fuel causes air to enter the fuel tank. Water in the air will condense in the tank if the tank is not kept full.
- Be sure to use fresh fuel when doing a tune-up on any unit that has been in storage for a long time.

If you have technical tips you think other dealers could use, let us know. You'll receive credit in the Tech Exchange for ideas we use, and we'll send you an exclusive Yamaha Tech Exchange hat as our thanks.
Send your tips to: Yamaha Motor Corporation, U.S.A., Attn: Tech Exchange, P.O. Box 6555, Cypress, CA 90630

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DEALER

YAMAHA

RIVA

6/30/95

R95-005

SUBJECTS: 1. Tip for Removing and Installing Fasteners
2. New Warranty Labor Rate Change Request Form

Tip For Removing And Installing Fasteners

(The following Tech Exchange was submitted by Nelson Hughes of Peabody Int'l. in Houlton, ME.
Thanks Nelson! Your Tech Exchange hat is on the way!)

Applying Permatex® Water Based Valve Grinding Compound to the screwdriver tip when removing or installing hard-to-get-at or hard-to-remove fasteners will increase the grip of the screwdriver on the fastener making removal or

installation much easier. This is especially helpful where an impact driver cannot be used.

The recommended product is Permatex® #34B. It is available at most local auto parts suppliers.

New Warranty Labor Rate Change Request Form

The Warranty Department has recently introduced a new Warranty Labor Rate Change Request form. The old form was available only on special request from the Warranty Department. The new form is simpler and has a part number so you can order it from Yamaha Parts and Accessories. The part number is LIT-11791-02-95.

YAMAHA

WARRANTY LABOR RATE CHANGE REQUEST

DEALERSHIP NAME

DEALER NUMBER

ADDRESS

CITY/STATE/ZIP

REASON FOR REQUEST (Check one box)

AMOUNT REQUESTED

☐ New Setup

☐ Labor Rate Change

☐ Buy Out Of #

Old Rate \$ /HR

New Rate \$ /HR

☐ All Product Lines

☐ All Except

I certify that the new rate is the same as that which is consistently applied to calculate retail customer labor charges and is prominently displayed on a professionally made, permanent sign where customers can see it.

I understand that this request is subject to Warranty Department and Regional Service Representative approval and will be compared with other dealerships in my area, both Yamaha and non-Yamaha, to ensure that the rate is on a competitive level. I understand and will comply with conditions set forth in Chapter 15 of the Yamaha Warranty Handbook. Yamaha Motor Corporation, U.S.A. reserves the right to limit the warranty labor reimbursement rate. In no case will labor rate changes be retroactive.

OWNER'S SIGNATURE

DATE

Please allow approximately 10 days to process

FOR YAMAHA USE ONLY

Date received

Date of last rate change

Trade area average rate

Service Representative

☐ Approved

☐ Denied

☐ Adjusted to

Reason for denial or adjustment

Warranty Manager approval

Effective date

Notification letter sent

Rate displayed?

Inspected records?

Rate justified?

Audit necessary?

Debit account?

Comments

Signature

If you have technical tips you think other dealers could use, let us know. You'll receive credit in the Tech Exchange for ideas we use, and we'll send you an exclusive Yamaha Tech Exchange hat as our thanks.
Send your tips to: Yamaha Motor Corporation, U.S.A., Attn: Tech Exchange, P.O. Box 6555, Cypress, CA 90630

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Reformulated Gasoline (Cont'd.)

SUMMARY

More information will become available during the next year as RFG penetrates the market. If you want more information on gasoline, send for the technical manual, *Changes in Gasoline II* at:

Changes in Gasoline II
Technicians Manual
Downstream Alternatives, Inc.
PO Box 190
Bremen, IN 46506-0190

The cost of this manual is \$2.00 each.

Areas Exceeding Federal Ozone Standards

The following charts show the areas of the country that exceed the Federal Ozone Standards. The nine cities in the **Extreme and Severe** areas are required to start selling RFG during 1995. This program is optional in the other listed areas.

RFG FUEL AREAS EXCEEDING FEDERAL OZONE STANDARDS			
Extreme Areas* Los Angeles*	Moderate Areas Atlantic City, NJ Bowling Green, KY Charleston, WV Charlotte, NC-SC Cincinnati, OH-KY-IN Cleveland, OH Dallas, TX Dayton-Springfield, OH Detroit, MI Grand Rapids, MI Greensboro, NC Jefferson County, NY Kewaunee County, WI Knox County, ME Louisville, KY-IN Memphis, TN-AR-MS Miami, FL Modesto, CA Nashville, TN Pittsburgh, PA Portland, ME Raleigh-Durham, NC Reading, PA Richmond, VA Salt Lake City, UT San Francisco-Oakland-San Jose, CA Santa Barbara, CA Smyth County, VA St. Louis, MO-IL Toledo, OH Visalia, CA Worcester, MA	Marginal Areas Albany, NY Allentown, PA-NJ Altoona, PA Birmingham, AL Buffalo, NY Canton, OH Columbus, OH Erie, PA Essex County, NY Evansville, IN-KY Fayetteville, NC Greenbrier County, WV Greenville-Spartanburg, SC Hancock County, ME Harrisburg, PA Indianapolis, IN Johnson City-Kingsport-Bristol, TN Johnstown, PA Kansas City, MO-KS Knoxville, TN Lake Charles, LA Lancaster, PA Lewiston, ME Lexington, KY Lincoln County, ME Manchester, NH Montgomery, AL Norfolk, VA Owensboro, KY Paducah, KY Poughkeepsie, NY Scranton, PA	South Bend, IN Stockton, CA Sussex County, DE Tampa, FL Waldo County, ME York, PA Youngstown, OH-Sharon, PA
Severe Areas* Baltimore, MD Chicago, IL-IN-WI Houston, TX Milwaukee, WI Muskegon, MI New York, NY-NJ-CT Philadelphia, PA-NJ-DE-MD San Diego, CA			
Serious Areas* Atlanta, GA Bakersfield, CA Baton Rouge, LA Beaumont, TX Boston, MA-NH El Paso, TX Fresno, CA Hartford, CT Huntington, WV-KY-OH Parkersburg, WV-OH Portsmouth, NH-ME Providence, RI Sacramento, CA Sheboygan, WI Springfield, MA Washington, DC-MD-VA			
*Nine cities with highest ozone levels designated extreme or severe will be required to implement reformulated gasoline programs in 1995. Other ozone non-attainment areas may elect to "opt-in" to this program.			

Oxygenated Fuel Sold Seasonally in These Areas Exceeding Federal Carbon Monoxide Standards			
Albuquerque, NM Anchorage, AK Baltimore, MD Boston, MA Chico, CA Cleveland, OH Colorado Springs, CO Denver/Boulder, CO Duluth, MN El Paso, TX	Fairbanks, AK Ft Collins, CO Fresno, CA Grants Pass, OR Greensboro, NC Hartford, CT Klamath County, OR Las Vegas, NV Los Angeles, CA Medford, OR	Memphis, TN Minneapolis, MN Missoula, MT Modesto, CA New York/Northern NJ Philadelphia, PA Phoenix, AZ Portland, OR Provo/Orem, UT Raleigh, NC	Reno, NV Sacramento, CA San Diego, CA San Francisco, CA Seattle, WA Spokane, WA Stockton, CA Syracuse, NY Washington, DC