

MC250/A





2. Fuel & Engine



3. Frame & Chassis



4. Electrical System



5. MC250



6. MC250/A/C/W







This book is Specific Shop Manual. Refer to "Basic Shop Manual" for basic and common maintenance instructions. MC250/A-G (2016) MC250-H (2017)

MC250/A/C/W-K (2019)

6. MC250/A/C/W-K ADDENDUM

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A Few Words About Safety

Service Information

The service and repair information contained in this manual is intended for use by qualified, professional technicians.

Attempting service or repairs without the proper training, tools, and equipment could cause injury to you or others. It could also damage the vehicle or create an unsafe condition.

This manual describes the proper methods and procedures for performing service, maintenance and repairs. Some procedures require the use of specially designed tools and dedicated equipment. Any person who intends to use a replacement part, service procedure or a tool that is not recommended by Honda, must determine the risks to their personal safety and the safe operation of the vehicle.

If you need to replace a part, use genuine Honda parts with the correct part number or an equivalent part. We strongly recommend that you do not use replacement parts of inferior quality.

For Your Customer's Safety

Proper service and maintenance are essential to the customer's safety and the reliability of the vehicle. Any error or oversight while servicing a vehicle can result in faulty operation, damage to the vehicle, or injury to others.

AWARNING

Improper service or repairs can create an unsafe condition that can cause your customer to be seriously hurt or killed.

Follow the procedures and precautions in this manual and other service materials carefully.

For Your Safety

Because this manual is intended for the professional service technician, we do not provide warnings about many basic shop safety practices (e.g., Hot parts—wear gloves). If you have not received shop safety training or do not feel confident about your knowledge of safe servicing practice, we recommended that you do not attempt to perform the procedures described in this manual.

Some of the most important general service safety precautions are given below. However, we cannot warn you of every conceivable hazard that can arise in performing service and repair procedures. Only you can decide whether or not you should perform a given task.

AWARNING

Failure to properly follow instructions and precautions can cause you to be seriously hurt or killed.

Follow the procedures and precautions in this manual carefully.

Important Safety Precautions

Make sure you have a clear understanding of all basic shop safety practices and that you are wearing appropriate clothing and using safety equipment. When performing any service task, be especially careful of the following:

- Read all of the instructions before you begin, and make sure you have the tools, the replacement or repair parts, and the skills required to perform the tasks safely and completely.
- Protect your eyes by using proper safety glasses, goggles or face shields any time you hammer, drill, grind, pry or work around
 pressurized air or liquids, and springs or other stored-energy components. If there is any doubt, put on eye protection.
- Use other protective wear when necessary, for example gloves or safety shoes. Handling hot or sharp parts can cause severe burns or cuts. Before you grab something that looks like it can hurt you, stop and put on gloves.
- Protect yourself and others whenever you have the vehicle up in the air. Any time you lift the vehicle, either with a hoist or a jack,
 make sure that it is always securely supported. Use jack stands.

Make sure the engine is off before you begin any servicing procedures, unless the instruction tells you to do otherwise. This will help eliminate several potential hazards:

- Carbon monoxide poisoning from engine exhaust. Be sure there is adequate ventilation whenever you run the engine
- Burns from hot parts or coolant. Let the engine and exhaust system cool before working in those areas.
- Injury from moving parts. If the instruction tells you to run the engine, be sure your hands, fingers and clothing are out of the way.

Gasoline vapors and hydrogen gases from batteries are explosive. To reduce the possibility of a fire or explosion, be careful when working around gasoline or batteries.

- Use only a nonflammable solvent, not gasoline, to clean parts.
- Never drain or store gasoline in an open container.
- Keep all cigarettes, sparks and flames away from the battery and all fuel-related parts.

How To Use This Manual

This manual describes the service procedures for the MC250/A/C/W-K.

Refer to MC250-H SHOP MANUAL (No.62K31B0Z) for service procedures and data not included in this addendum.

Your safety, and the safety of others, is very important. To help you make informed decisions we have provided safety messages and other information throughout this manual. Of course, it is not practical or possible to warn you about all the hazards associated with servicing this vehicle.

You must use your own good judgement.

You will find important safety information in a variety of forms including:

- · Safety Labels on the vehicle
- Safety Messages preceded by a safety alert symbol and one of three signal words, DANGER, WARNING, or CAUTION. These signal words mean:

ADANGER You WILL be KILLED or SERIOUSLY HURT if you don't follow instructions.

AWARNING You CAN be KILLED or SERIOUSLY HURT if you don't follow instructions.

ACAUTION You CAN be HURT if you don't follow instructions.

• Instructions – how to service this vehicle correctly and safely.

As you read this manual, you will find information that is preceded by a **NOTICE** symbol. The purpose of this message is to help prevent damage to your vehicle, other property, or the environment.

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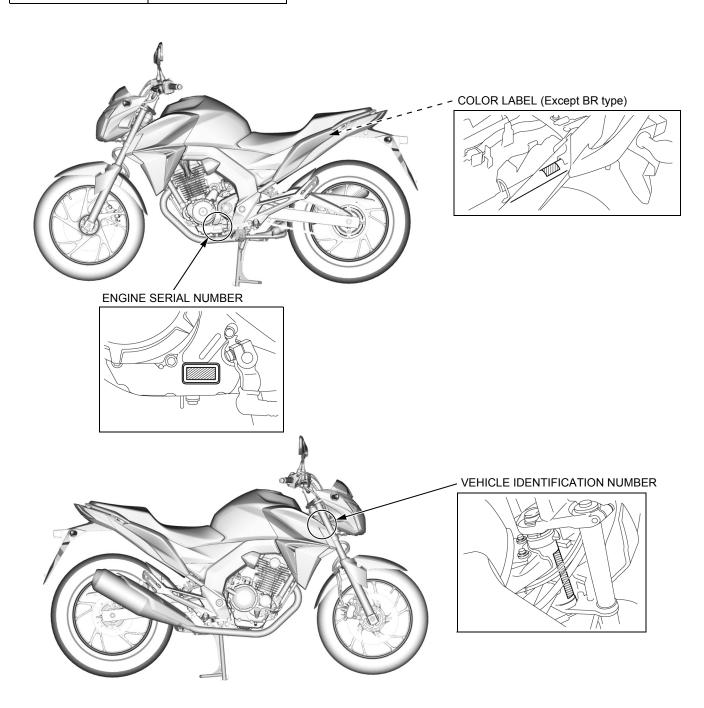
Date of Issue: September, 2018

MODEL IDENTIFICATION

• Model name: MC250/A/C/W-K

TYPE	MC250	MC250A	MC250C	MC250W
Code	AG, LA	BR	BR	LA
CBS	_	_	0	_
ABS	_	0	_	_
ETHANOL INDICATOR	_	0	0	-

Code	Destination
AG	Argentina
LA	Latin america
BR	Brazil



SPECIFICATIONS GENERAL SPECIFICATIONS

	ITEM		SPECIFICATIONS		
DIMENSIONS	Overall length		2,065 mm		
	Overall width		753 mm		
Overall height			1,072 mm		
	Wheelbase		1,386 mm		
	Seat height		784 mm		
	Footpeg height		320 mm		
	Ground clearance		192 mm		
	Curb weight	STD	148 kg		
		CBS	149 kg		
		ABS	150 kg		
	Maximum weight capacity		175 kg		
FRAME	Frame type		Diamond type		
	Front suspension		Telescopic fork		
	Front axle travel		117 mm		
	Rear suspension		Swingarm		
	Rear axle travel		108 mm		
	Front tire size		110/70R17M/C 54H		
	Rear tire size		140/70R17M/C 66H		
	Front tire brand		DIABLO ROSSO II (PIRELLI)		
			DIABLO ROSSO II (PIRELLI)		
	Front brake		Hydraulic disc brake		
			Hydraulic disc brake		
	Caster angle		25°33'		
	Trail length		101 mm		
	Fuel tank capacity		16.5 liters		
	Fuel tank reserve capacity		3.3 liters		
ENGINE	Cylinder arrangement		Single cylinder 15° inclined from vertical		
			71.000 x 63.038 mm		
	Displacement		249.58 cm ³		
	Compression ratio		9.6 : 1		
	Valve train		Chain driven, OHC		
	Intake valve		0° BTDC at 1 mm lift		
			35° ABDC at 1 mm lift		
	Exhaust valve		40° BBDC at 1 mm lift		
		closes	-5° ATDC at 1 mm lift		
	Lubrication system		Forced pressure and wet sump		
	Oil pump type		Trochoid		
	Cooling system		Air cooled		
	Air filtration		Viscous paper filter		
	Engine dry weight	STD	33.2 kg		
	CBS		33.2 kg		
		ABS	33.3 kg		
	Emission control system	•	Crankcase emission control system		
			Three-way catalytic converter		
FUEL SYSTEM	Туре		PGM-FI		
	Throttle bore		34 mm		

MC250/A/C/W-K ADDENDUM

	ITEM		SPECIFICATIONS		
DRIVE TRAIN	Clutch system		Multi-plate, wet		
	Clutch operation system		Cable operating		
	Transmission		6 speed		
	Primary reduction		2.863 (63/22)		
	Final reduction		3.076 (40/13)		
	Gear ratio	1st	2.846 (37/13)		
		2nd	1.777 (32/18)		
		3rd	1.272 (28/22)		
		4th	1.083 (26/24)		
		5th	0.961 (25/26)		
		6th	0.851 (23/27)		
	Gearshift pattern		Left foot operated return system		
			1 - N - 2 - 3 - 4 - 5 - 6		
ELECTRICAL	Starting system Charging system		Full transistorized ignition		
			Starting system Electric starter motor		Electric starter motor
			Charging system Triple phase output alternator		
			SCR shorted, triple phase full wave rectification		
	Lighting system		Battery		

FUEL & ENGINE SPECIFICATIONS

FUEL SYSTEM

ITEM	SPECIFICATIONS
Throttle body identification number	GQB8A

FRAME & CHASSIS SPECIFICATIONS

FRONT WHEEL/SUSPENSION/STEERING

Unit: mm

IT.	EM	STANDARD	LIMIT
Fork	Recommended fluid	MOBIL ATF 200R	_

HYDRAULIC BRAKE

Unit: mm

ITEM		STANDARD	LIMIT		
Front	Front Specified brake fluid		DOT3 or 4 brake fluid	-	
	Caliper cylinder I.D.	STD, ABS		25.400 – 25.450	-
		CBS	Upper, Lower	25.400 – 25.450	-
			Center	22.650 – 22.700	-
	Caliper piston O.D.	STD, ABS		25.318 – 25.368	-
		CBS	Upper, Lower	25.318 – 25.368	-
			Center	22.585 – 22.618	-
Rear	Specified brake fluid			DOT3 or 4 brake fluid	-
	Caliper cylinder I.D.	STD, ABS		32.030 – 32.080	-
		CBS		33.96 – 34.01	-
	Caliper piston O.D.	STD, ABS		31.948 – 31.998	_
		CBS		33.878 – 33.928	_

ELECTRICAL SYSTEM SPECIFICATIONS

BATTERY/CHARGING SYSTEM

		ITEM		SPECIFICATIONS
Battery	Туре		STD	YTZ7S
			CBS, ABS	DTZ6
	Capacity		STD	12 V – 6 Ah (10 HR)
			CBS, ABS	12 V – 5 Ah (10 HR)
	Voltage	Fully charged		12.8 V minimum
	(20°C)	Needs charging		Below 12.3 V
	Charging	Normal	STD	0.6 A/5 – 10 h
	current		CBS, ABS	0.5 A/5 – 10 h
		Quick	STD	3 A/1 h
			CBS, ABS	5 A/0.5 h
Current le	akage			0.10 mA maximum

LIGHTS/METERS/SWITCHES

ITEM			SPECIFICATIONS		
Bulbs (LED)	Front turn sign	nal light	LED		
	Rear turn sign	nal light	LED		
Fuse	Main fuse		20 A		
	Sub fuse		10 A x 4		
	ABS fuse	Main	10 A		
	(ABS type)	Sub	20 A x 2		

TORQUE VALUE

BODY PANELS

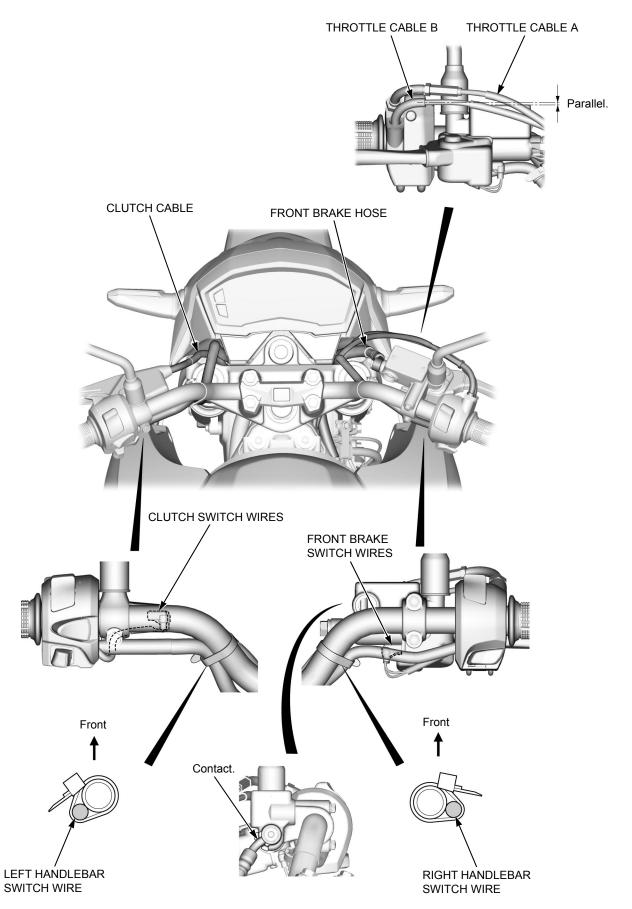
ITEM	Q'TY	DIA	TRQ	REMARKS
Rearview mirror adapter bolt	2	10	20	

FRONT BRAKE

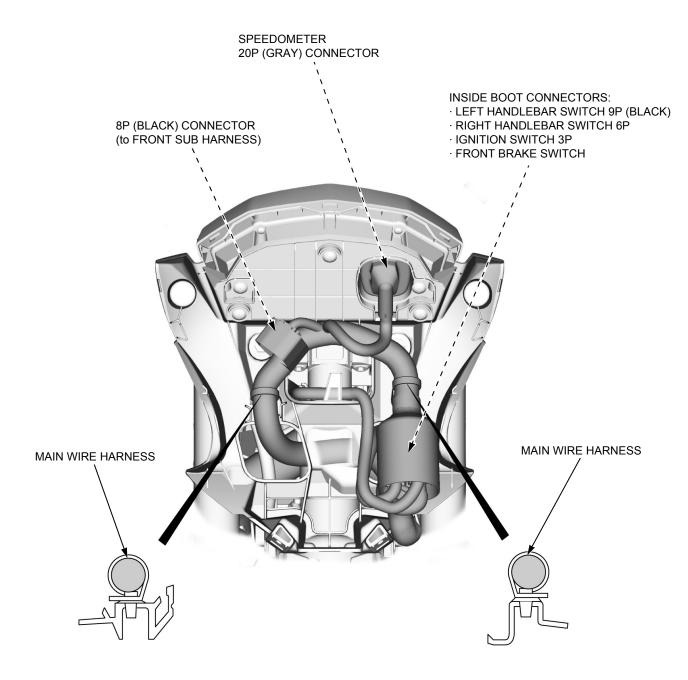
ITEM	Q'TY	DIA	TRQ	REMARKS
Front brake hose oil bolt (CBS type)	3	10	34	
Brake pipe joint nut (CBS type)	4	10	14	



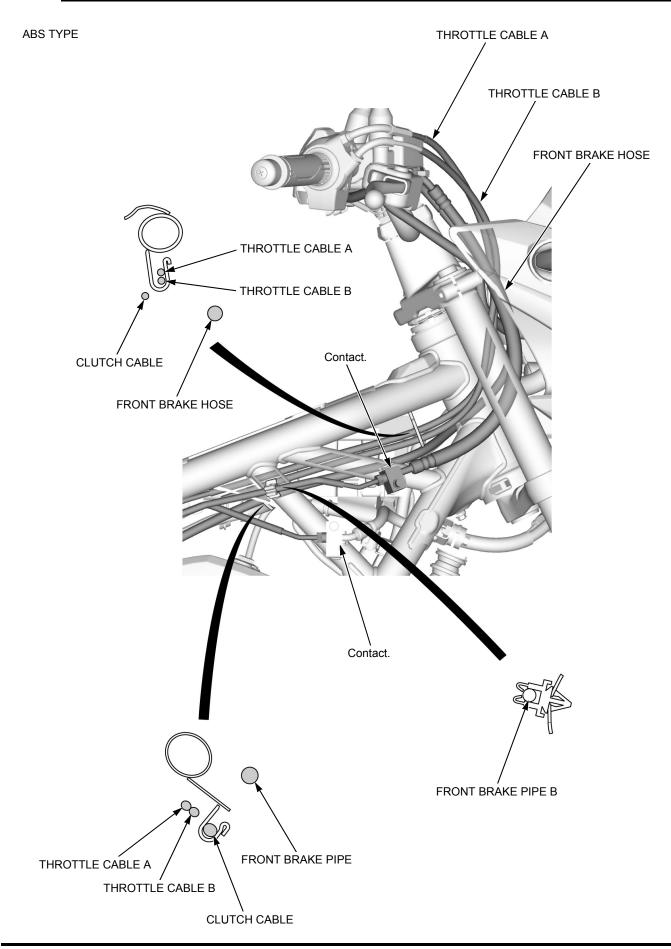
CABLE & HARNESS ROUTING



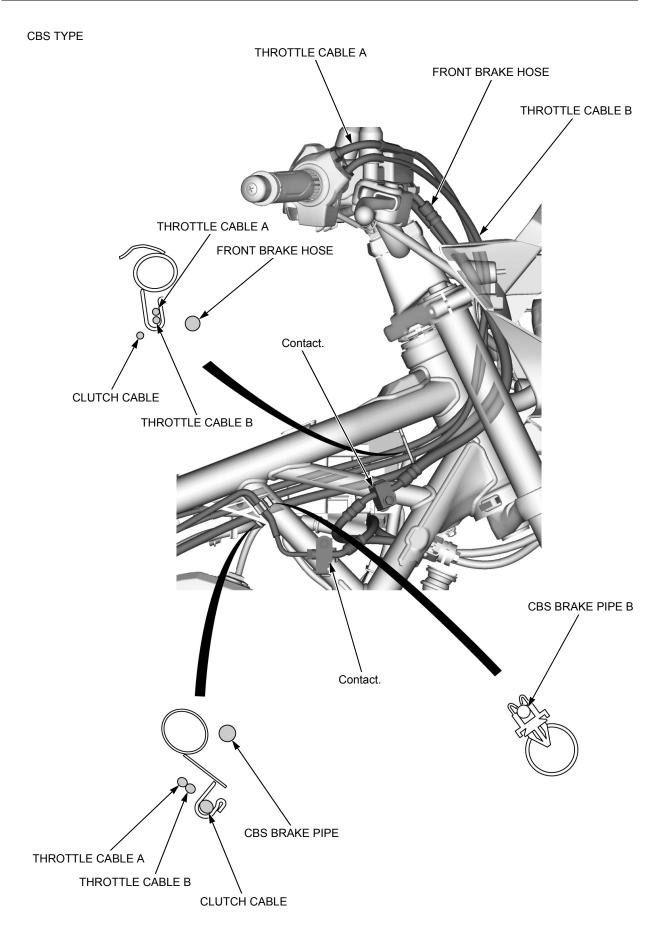






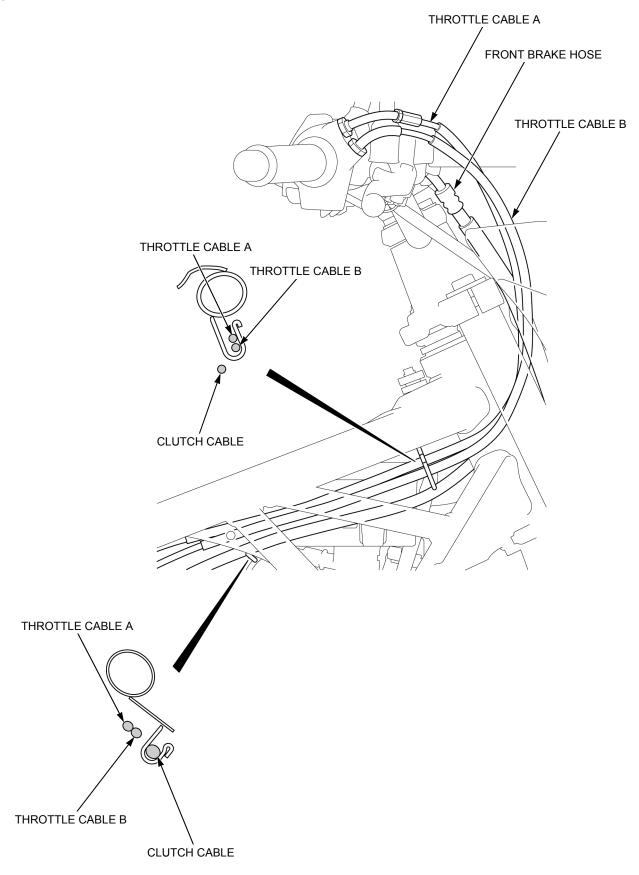






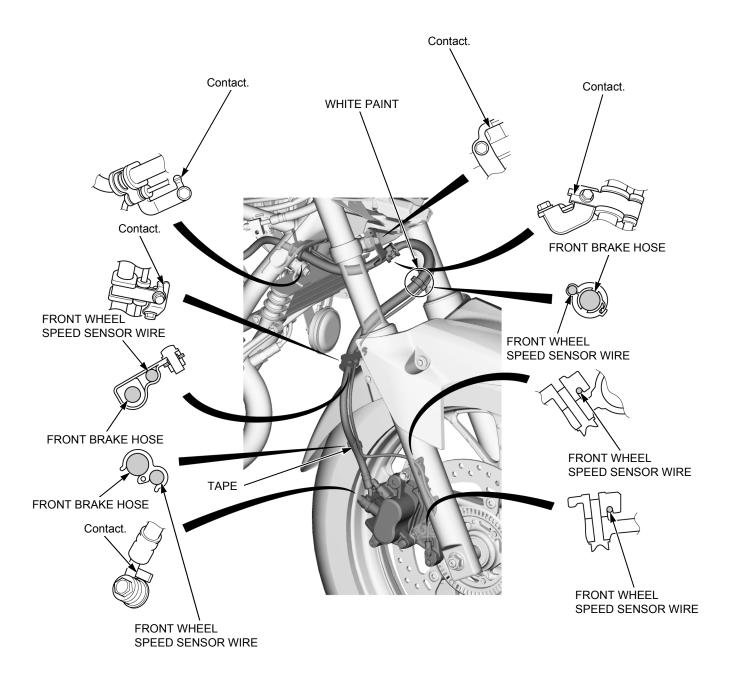


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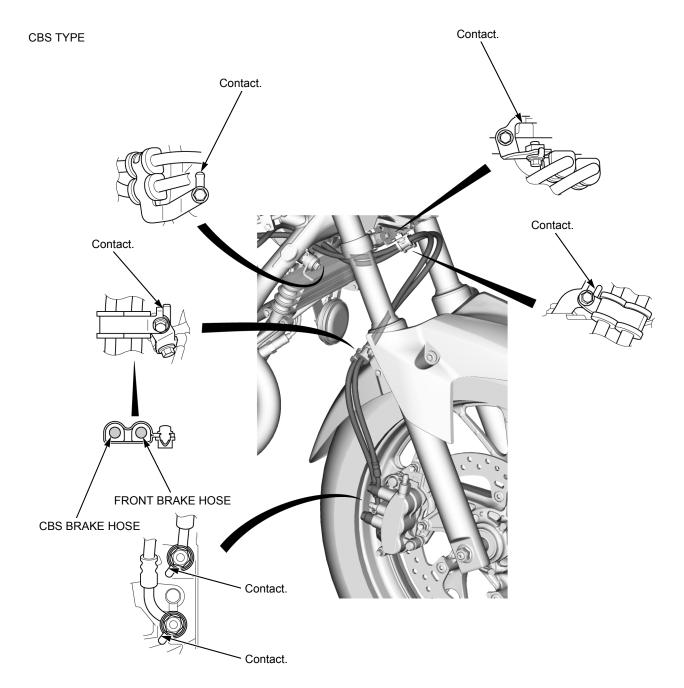




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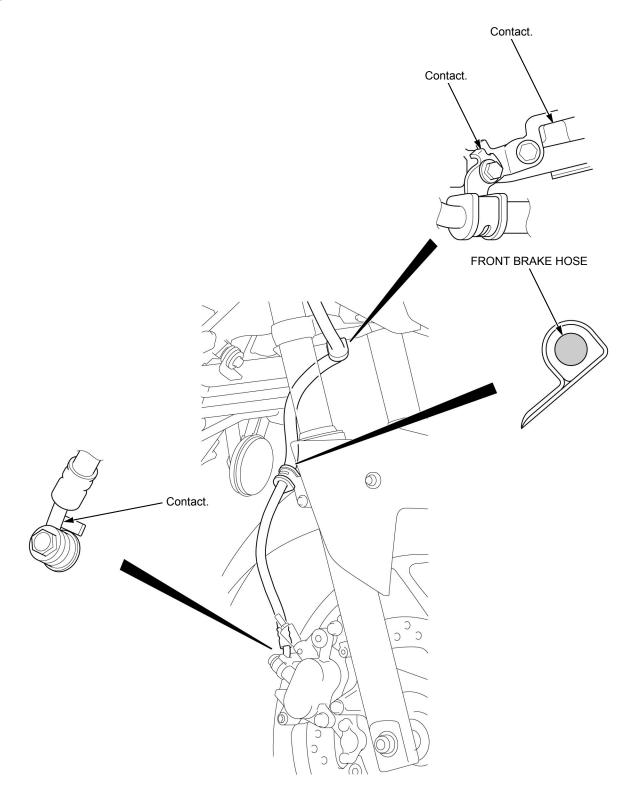




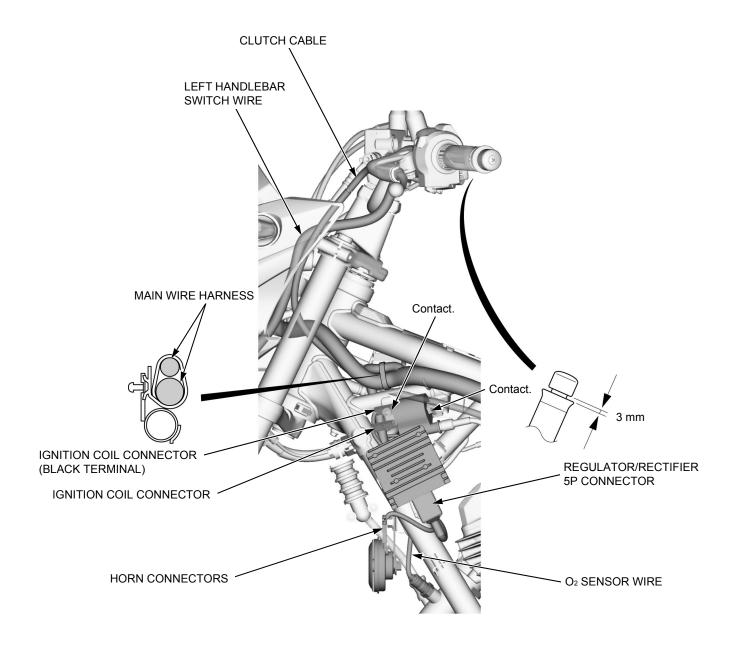




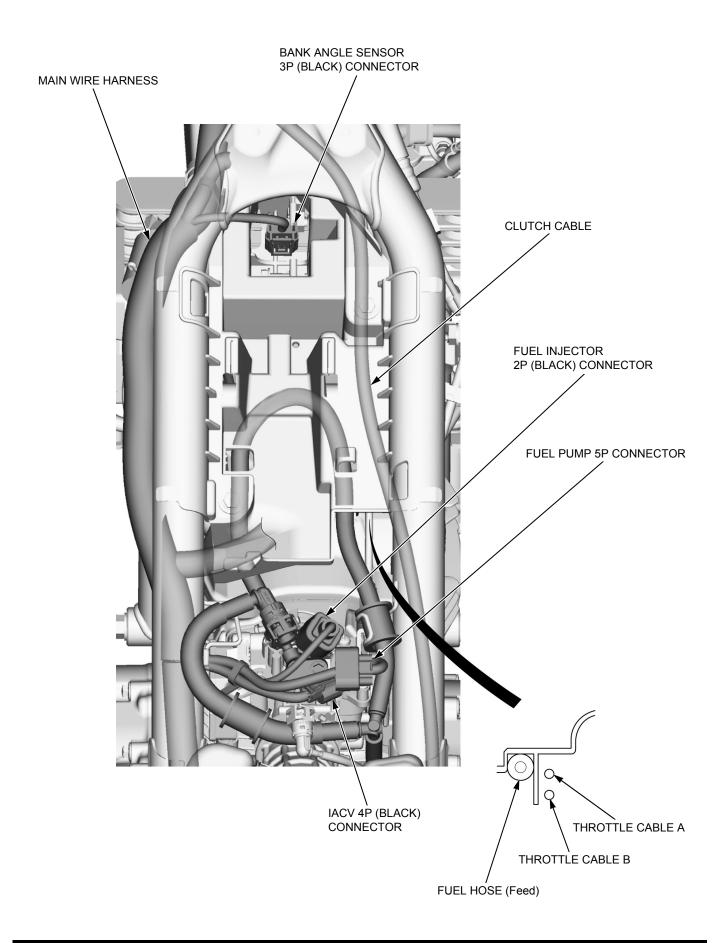
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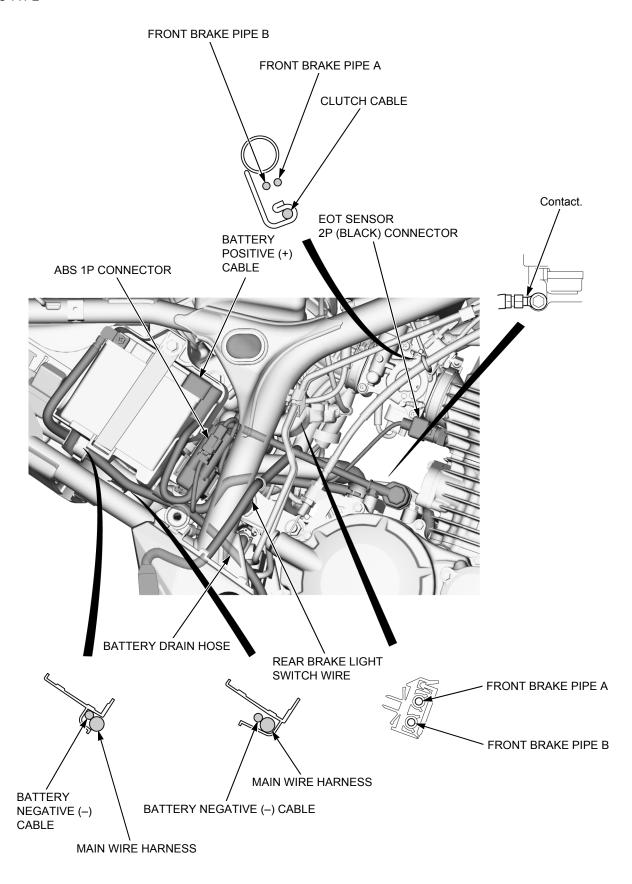






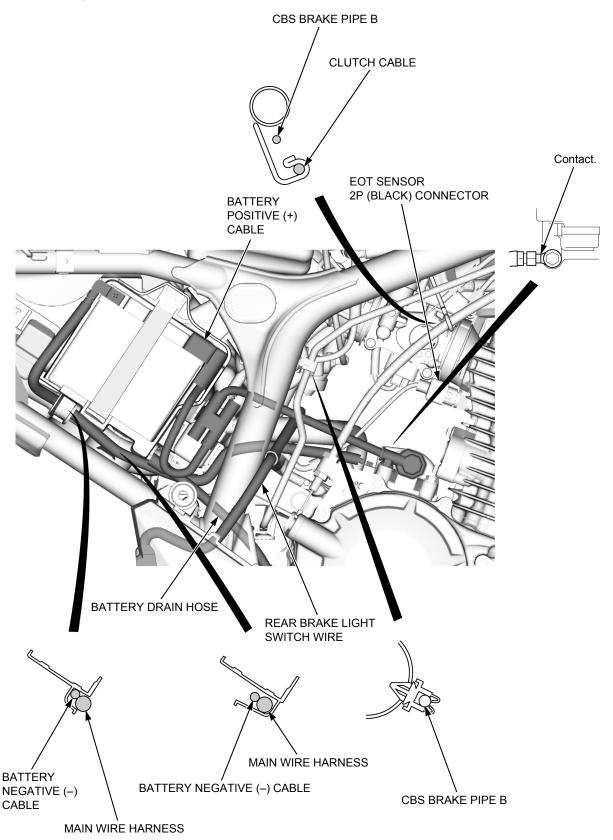


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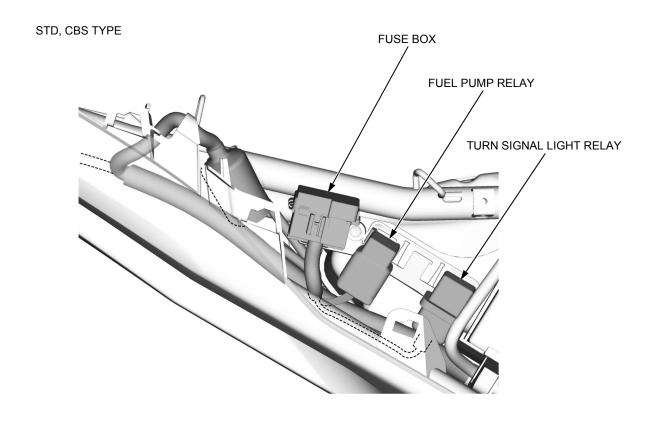


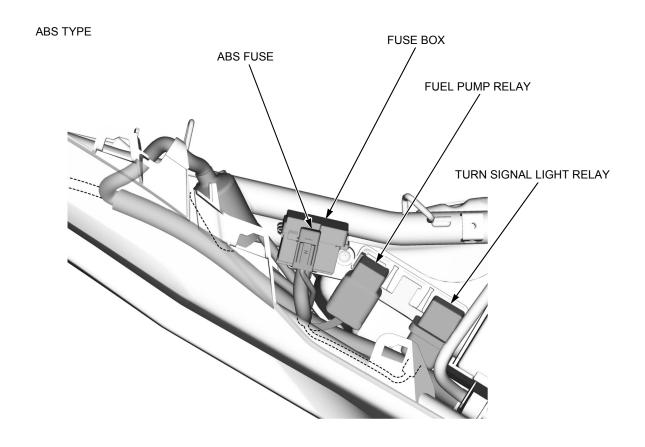


STD, CBS TYPE (CBS TYPE shown)

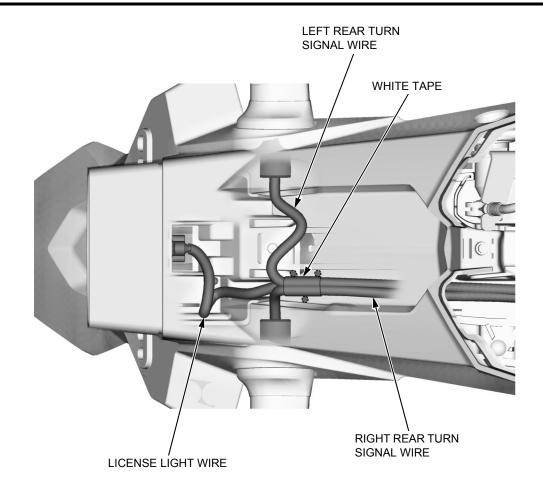


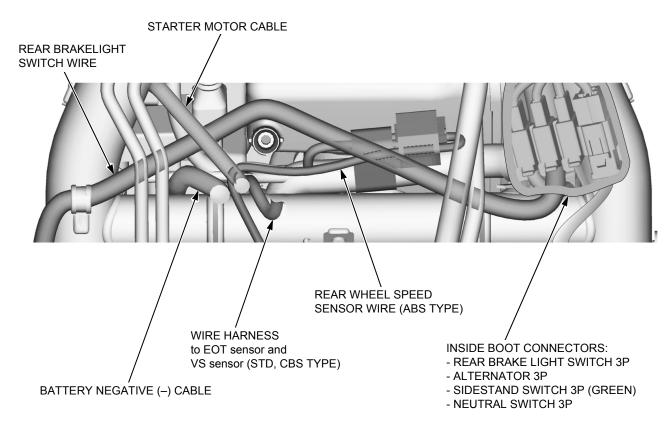




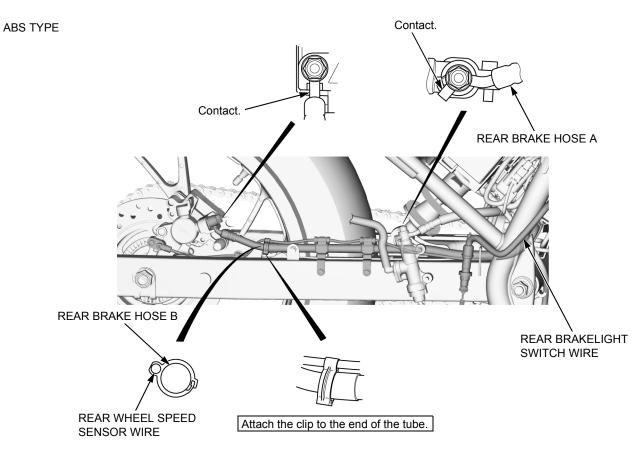




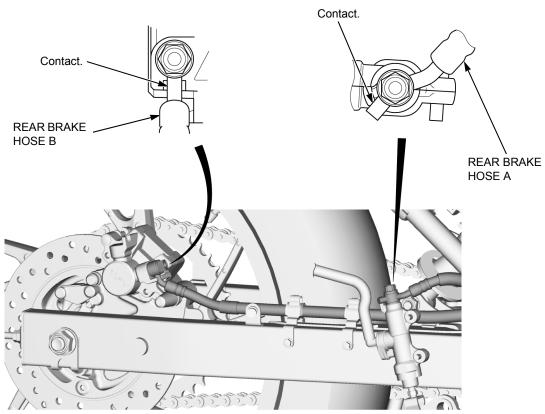




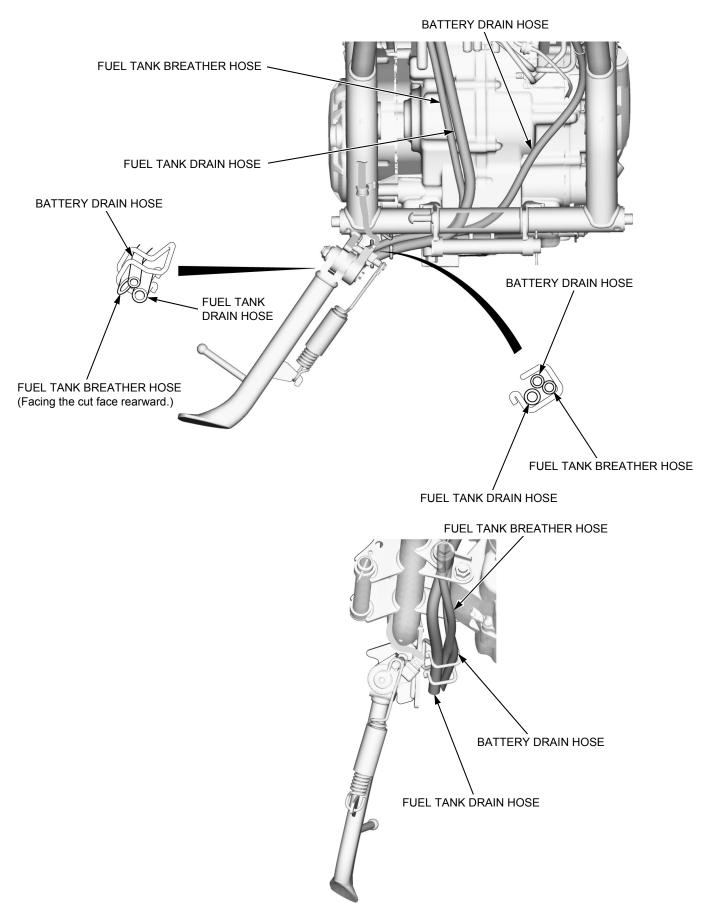












MAINTENANCE SCHEDULE

- · Perform the Pre-ride inspection in the Owner's Manual at each scheduled maintenance period.
- I: Inspect and Clean, Adjust, Lubricate or Replace if necessary. C: Clean. R: Replace. A: Adjust. L: Lubricate.
- The following items require some mechanical knowledge. Certain items (particularly those marked * and **) may require more technical information and tools. Consult a dealer.



Refer to "Basic" Service Manual for each maintenance instruction except the instructions described in this
manual.

AG, LA type

			FREQUENCY (NOTE 1)								ANINILIAI	DECLII AD	REFER
ITEMS		NOTE	X1,000 km	1	6	12	18	24	30	36		REGULAR REPLACE	TO
			X1,000 mi	0.6	4	8	12	16	20	24	CHECK	KEPLACE	PAGE
*	FUEL LINE							I		I	ı		
**	FUEL FILTER			Every 48,000 km (32,000 mi) R			R			→ 2-5			
*	THROTTLE					ı		ı		ı	ı		
	OPERATION					'		'			'		
*	AIR CLEANER	NOTE2					R			R			→ 2-8
	CRANKCASE BREATHER	NOTE3			С	С	С	С	С	С			
	SPARK PLUG							R		ı			
*	VALVE CLEARANCE							ı		ı			→ 2-17
	ENGINE OIL			R		R		R		R	R		→ 2-13
	ENGINE OIL FILTER			R				R					
*	ENGINE IDLE SPEED							ı		ı	I		
	DRIVE CHAIN Every 1,000 km (600 mi) I, L												
	DRIVE CHAIN SLIDER							ı		I			
	BRAKE FLUID	NOTE4			ı		ı	ı	ı	ı	I	2 years	
	BRAKE PADS WEAR				ı		ı	I	ı	I	I		
	BRAKE SYSTEM							ı		I	I		
	BRAKE LIGHT												
	SWITCH					'		!		'	'		
	HEADLIGHT AIM							ı		ı			→ 4-51
	CLUTCH SYSTEM				ı		ı	ı	ı	ı	- 1		
	SIDESTAND							ı		ı	I		
*	SUSPENSION							I		I	ı		
*	NUTS, BOLTS, FASTENERS					ı		ı		I	I		
**	WHEELS/TIRES					T		ı		ı	1		
**						ı		ı		ı	ı		

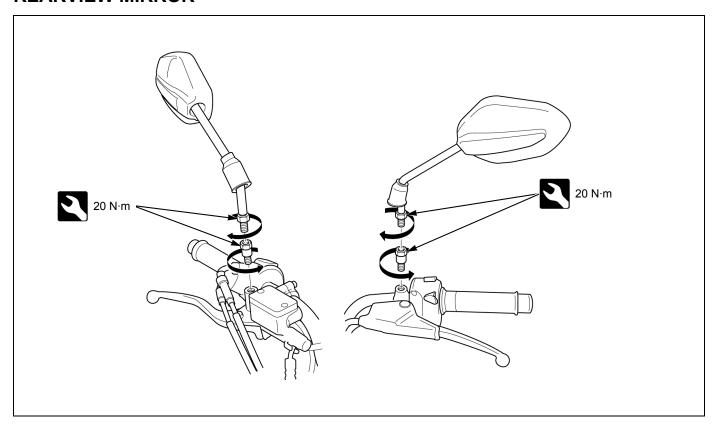
- * Should be serviced by a dealer, unless the owner has proper tools and service data and is mechanically qualified.
- ** In the interest of safety, we recommend these items be serviced only by a dealer.
- · Honda recommends that a dealer should road test the vehicle after each periodic maintenance is carried out.

NOTES:

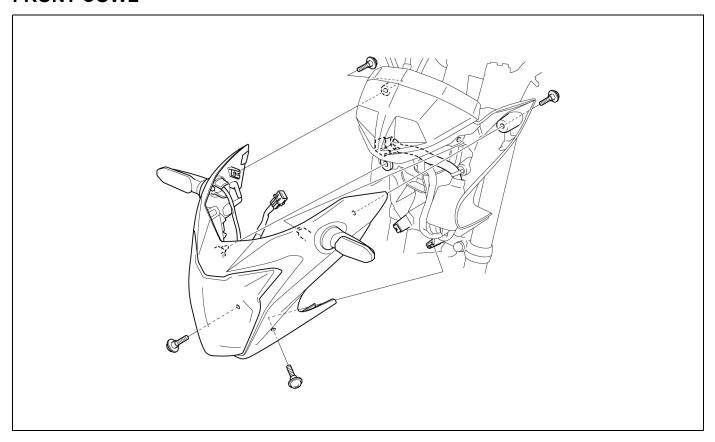
- 1. At higher odometer readings, repeat at the frequency interval established here.
- 2. Service more frequently when riding in unusually wet or dusty areas.
- 3. Service more frequently when riding in rain or at full throttle.
- 4. Replacement requires mechanical skill.



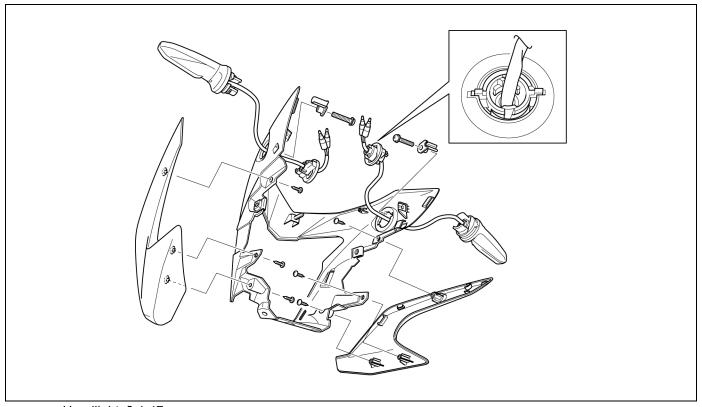
BODY PANELS REARVIEW MIRROR



FRONT COWL



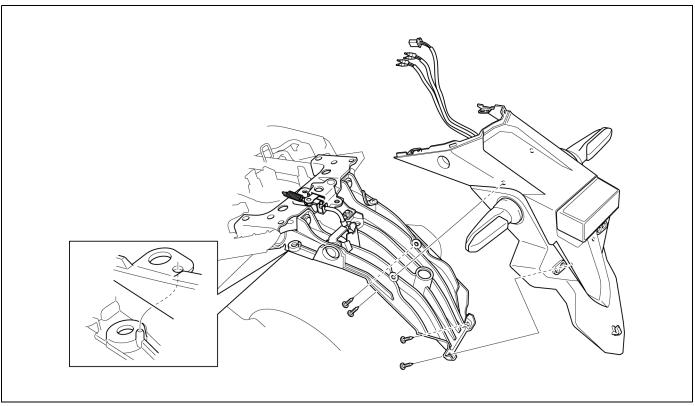






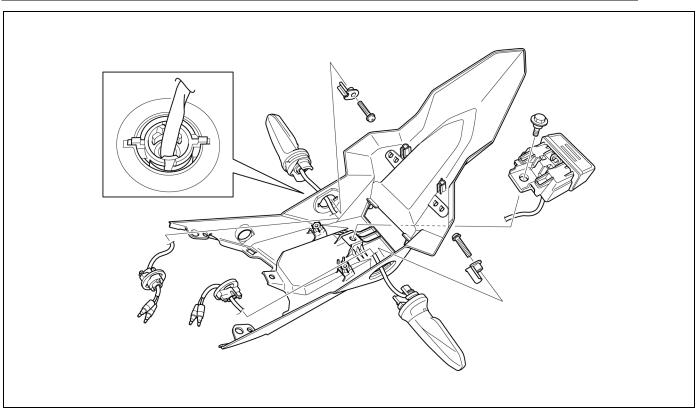
Headlight →4-47

REAR FENDER A

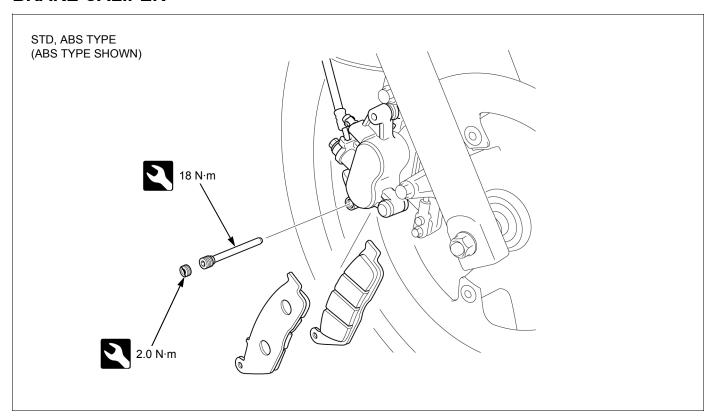


• Rear center cowl →3-7

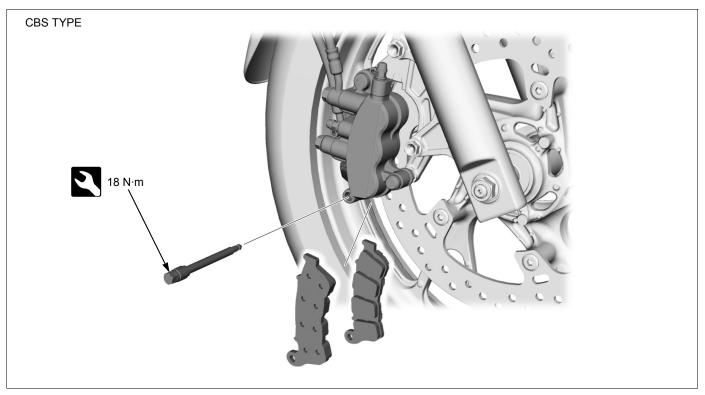


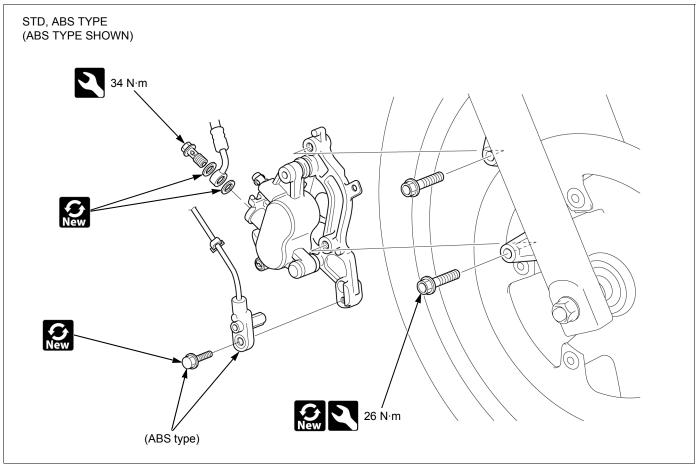


FRONT BRAKE BRAKE CALIPER



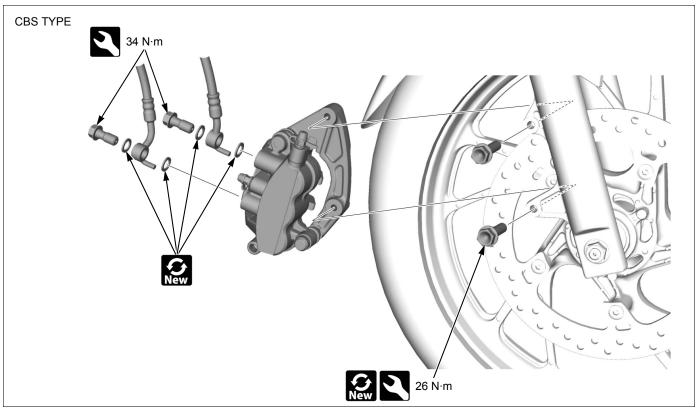






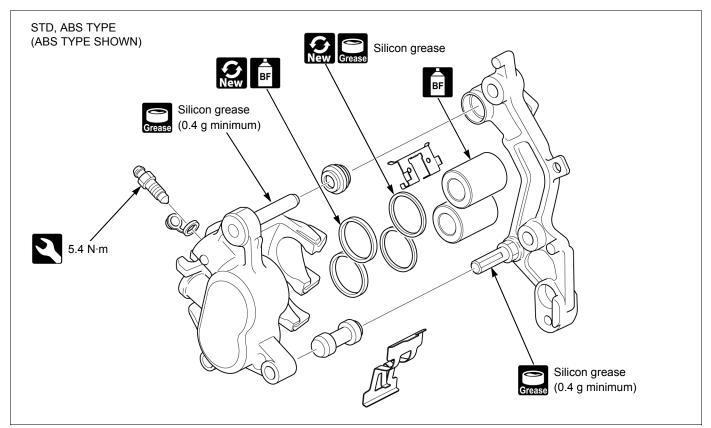
• Brake fluid →3-26







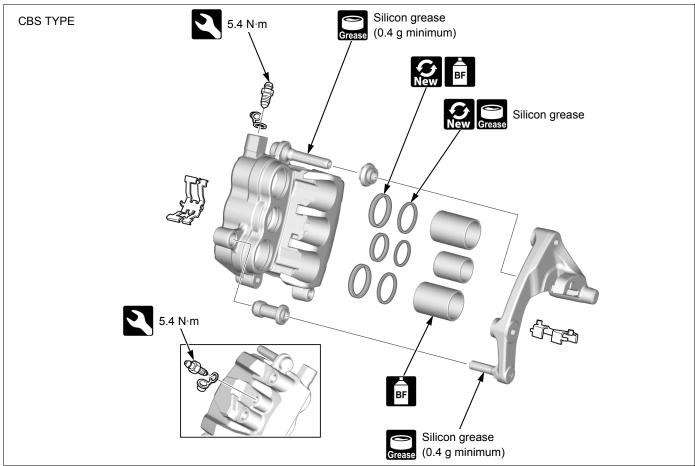
Brake fluid →3-26





· Brake caliper inspection

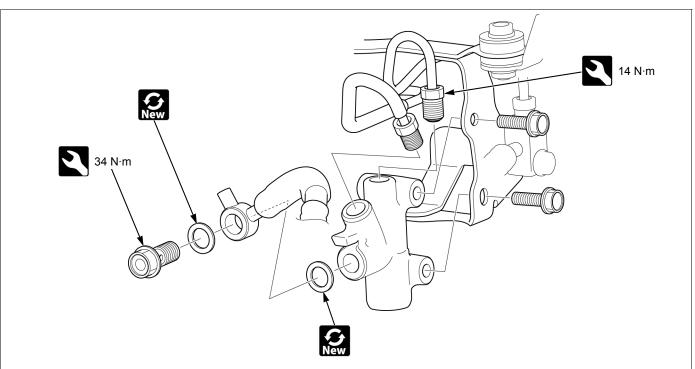
MC250/A/C/W-K ADDENDUM



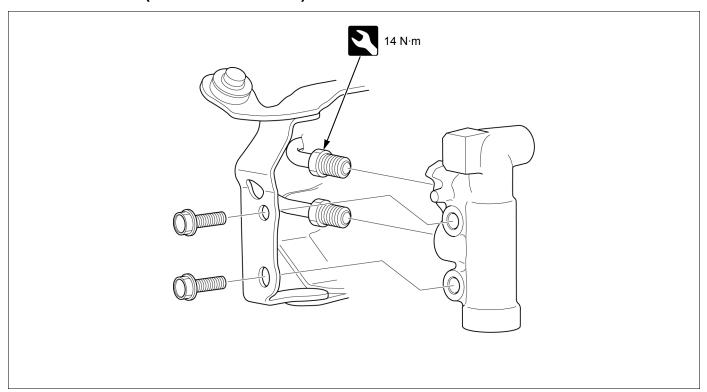
Basic

Brake caliper inspection

PCV VALVE (CBS TYPE ONLY)



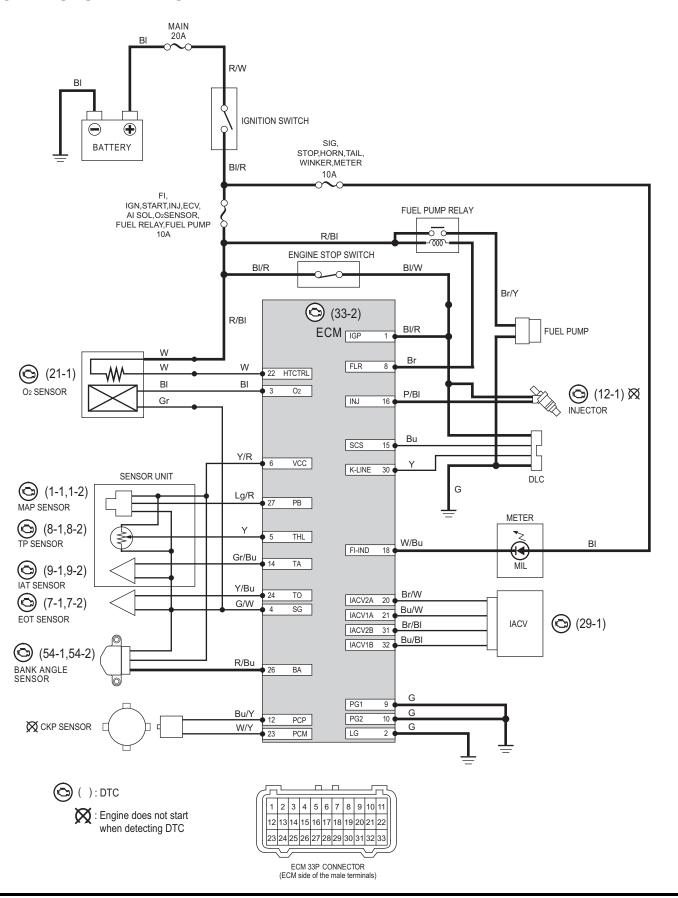
DELAY VALVE (CBS TYPE ONLY)





PGM-FI SYSTEM

PGM-FI SYSTEM DIAGRAM





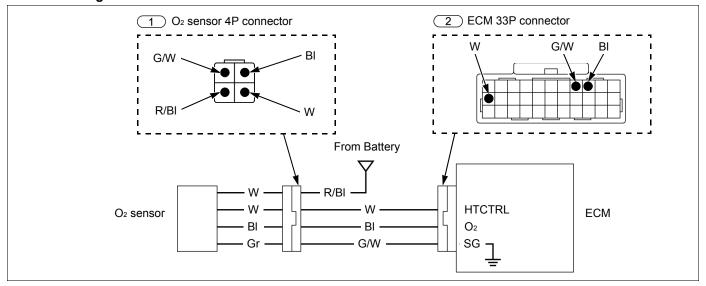
DTC TROUBLESHOOTING

DTC 21-1 (O₂ SENSOR)



Fuel tank →2-7

O₂ Sensor Diagram



1. O₂ Sensor System Inspection

- Test-ride the vehicle and check the O₂ sensor with MCS.
- · Is the DTC 21-1 is indicated?

Yes ▼

- No
- · Intermittent failure
- · Loose or poor contact at the connector

2. O₂ Sensor Circuit Inspection

- · Check an open or short circuit in BI and G/W wire.
- · Is there open or short circuit?

No ▼



· Faulty BI or G/W wire

3. O₂ Sensor Inspection

- Replace the O₂ sensor with a new one. →4-21
- · Erase the DTC's.
- Test-ride the vehicle and check the O₂ sensor with MCS.
- If DTC 21-1 is indicated, replace the ECM with a new one →4-20, and recheck.



MC250/A/C/W-K ADDENDUM

ABS DTC CODE INDEX

DTO	Function Failure	Dete	ction	Or was to malfail and a few ation	Dama	
DTC	Function Failure		*B	Symptom/Fail-safe function	Page	
	ABS indicator malfunction • ABS modulator voltage input line			ABS indicator never come ON at all	→ 4-36	
_	Indicator related wiresSpeedometerABS modulatorABS fuses			ABS indicator stays ON	→ 6-37	
1-1	Front wheel speed sensor circuit inspection • Wheel speed sensor or related wires	0	0	Stops ABS operation		
1-2	 Front wheel speed sensor malfunction Wheel speed sensor, pulser ring or related wires Electromagnetic interference 		0	Stops ABS operation	→ 6-38	
1-3	Rear wheel speed sensor circuit malfunction • Wheel speed sensor or related wires	0	0	Stops ABS operation		
1-4	Rear wheel speed sensor malfunction Wheel speed sensor, pulser ring or related wires Electromagnetic interference		0	Stops ABS operation	→ 6-39	
2-1	Front pulser ring • Pulser ring or related wires		0	Stops ABS operation	→ 6-38	
2-3	Rear pulser ring • Pulser ring or related wires		0	Stops ABS operation	→ 6-39	
3-1 3-2 3-3 3-4	Solenoid valve malfunction (ABS modulator)	0	0	Stops ABS operation	→ 4-41	
4-1	Front wheel lock Riding condition		0	Stops ABS operation	→ 6-38	
4-2	Front wheel lock (Wheelie) Riding condition		0		70-30	
4-3	Rear wheel lock Riding condition		0	Stops ABS operation	→ 6-39	
5-1	Pump motor lock Pump motor (ABS modulator) or related wires ABS MOTOR 20 A fuse	0	0	Stops ABS operation		
5-2	Pump motor stuck off Pump motor (ABS modulator) or related wires ABS MOTOR 20 A fuse	0	0	Stops ABS operation	→ 6-40	
5-3	Pump motor stuck on • Pump motor (ABS modulator) or related wires • ABS MOTOR 20 A fuse	0	0	Stops ABS operation		
5-4	Power supply relay malfunction Power supply relay (ABS modulator) or related wiresABS MOTOR 20 A fuse	0	0	Stops ABS operation	→ 6-41	

MC250/A/C/W-K ADDENDUM



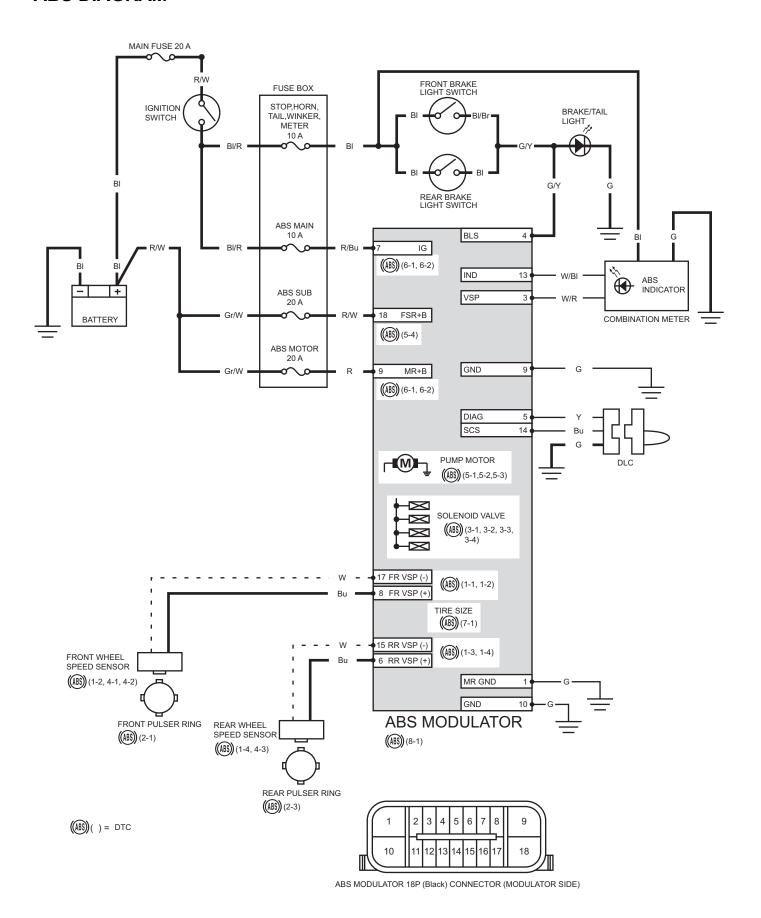
DTC	Function Failure	Dete	ction	Symptom/Fail-safe function	Page
Dic	i unction i anule	*A	*A *B Symptom/i an-sale		raye
6-1	Power circuit under voltage Input footage (too low) ABS MAIN 10 A fuse	0	0	Stops ABS operation	→ 4-43
6-2	Power circuit over voltage • Input voltage (too high)	0	0	Stops ABS operation	
7-1	Tire malfunction • Tire size		0	Stops ABS operation	→ 4-44
8-1	ABS control unit ABS control unit malfunction (ABS modulator)	0	0	Stops ABS operation	→ 4-44

^{*}A: Pre-start self-diagnosis

^{*}B: Ordinary self-diagnosis: diagnoses while the vehicle is running (after pre-start self-diagnosis)



ABS DIAGRAM

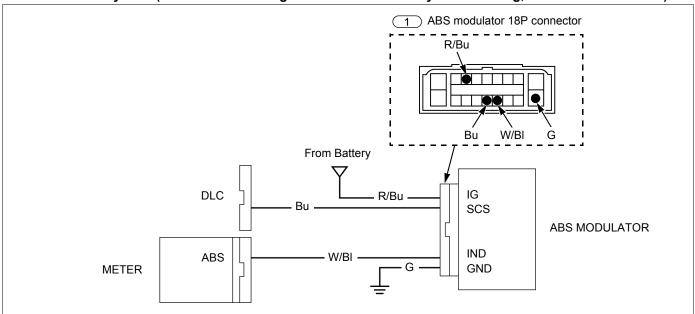




DTC TROUBLESHOOTING

ABS INDICATION MALFUNCTION

ABS indicator stays ON (Indicator does not go off when the motorcycle is running, but DTC is not stored)



1. Service Check Line Inspection

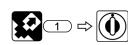
- · Check a short circuit in Bu wire.
- · Is there short circuit?

No ▶

· Faulty Bu wire



2. ABS Indicator Line Inspection



- Install a jumper wire between the terminal and ground.
 - Jumper terminal: W/BI
- Does the ABS indicator go off?



- · Faulty W/BI wire
- · If wire is ok, faulty meter.

3. ABS Modulator Ground Line Inspection

- · Check an open circuit in G wire.
- Is there no open circuit?

No ▶

No

· Faulty G wire

Yes ▼

4. ABS Modulator Power Line Inspection



- Connection: R/Bu (+) Ground (–)
- · Does the battery voltage exist?

Yes ▼

Faulty ABS modulator

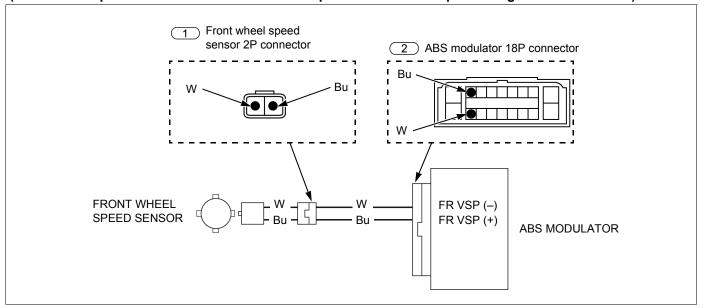
No

· Faulty R/Bu wire

MC250/A/C/W-K ADDENDUM

DTC 1-1, 1-2, 2-1, 4-1, 4-2

(Front wheel speed sensor circuit / Front wheel speed sensor / Front pulser ring / Front wheel lock)



1. Air Gap Inspection

- Measure the air gap.
- · Is the air gap correct?

No ► Check each part for deformation, looseness and correct accordingly. Recheck the air gap.

Yes ▼

2. Speed Sensor and Pulser Ring Inspection

- · Check the speed sensor and pulser ring.
- Are the sensor and pulser ring in good condition and proper installed?

No

- · Remove any deposits.
- · Install properly or replace faulty part.

Yes ▼

3. Speed Sensor Line Inspection



- Install a jumper wire between the terminals. Jumper terminal: W and Bu
- Check the continuity between the above wires.
- · Is there continuity?

No

· Faulty W and Bu wire

Yes ▼

4. Failure Reproduction

- Replace the speed sensor with a new one. →4-54
- Erase the DTC and test-ride the vehicle above 30 km/h, then recheck the DTC.
- Is the DTC 1-1, 1-2, 2-1, 4-1, 4-2 indicated?

No

· Faulty original speed sensor

Yes ▼

· Faulty ABS modulator

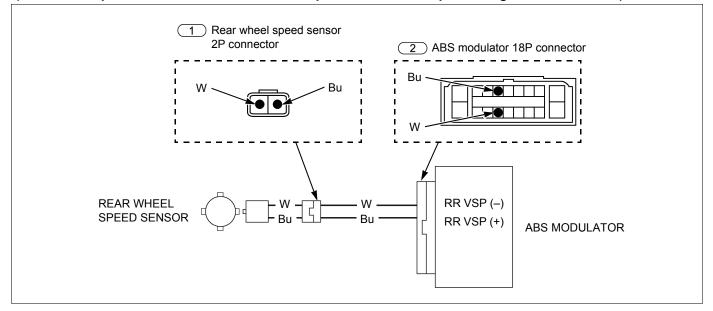


DTC 1-3, 1-4, 2-3, 4-3



Drive chain case →3-12

(Rear wheel speed sensor circuit / Rear wheel speed sensor / Rear pulser ring / Rear wheel lock)



1. Air Gap Inspection

- · Measure the air gap.
- · Is the air gap correct?

No ► Check each part for deformation, looseness and correct accordingly. Recheck the air gap.

Yes ▼

2. Speed Sensor and Pulser Ring Inspection

- · Check the speed sensor and pulser ring.
- Are the sensor and pulser ring in good condition and proper installed?

No

- Remove any deposits.
- · Install properly or replace faulty part.

Yes ▼

3. Speed Sensor Line Inspection



- Install a jumper wire between the terminals.
 Jumper terminal: W and Bu
- · Check the continuity between the above wires.
- Is there continuity?

No ▶

· Faulty W and Bu wire

Yes ▼

4. Failure Reproduction

- Replace the speed sensor with a new one. →4-54
- Erase the DTC and test-ride the vehicle above 30 km/h, then recheck the DTC.
- Is the DTC 1-3, 1-4, 2-3, 4-3 indicated?

No

· Faulty original speed sensor

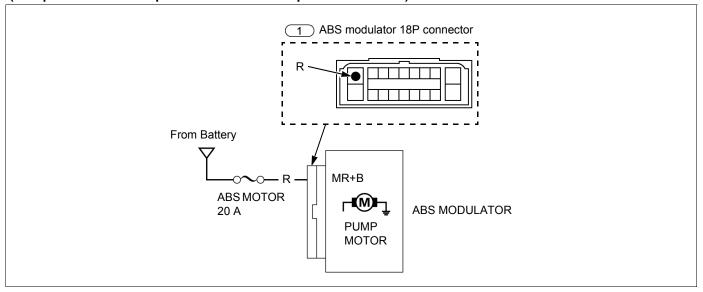
Yes ▼

· Faulty ABS modulator

MC250/A/C/W-K ADDENDUM

DTC 5-1, 5-2 or 5-3

(Pump motor lock/Pump motor stuck off/Pump motor stuck on)



1. ABS Modulator Power Line Inspection



- Connection: R (+) Ground
- · Does the battery voltage exist?

Yes ▼

Vac -

2. Failure Reproduction

- Erase the DTC and test-ride the vehicle above 30 km/h, then recheck the DTC.
- Is the DTC 5-1, 5-2 or 5-3 indicated?

Yes ▼

Faulty ABS modulator

No

No

· Intermittent failure

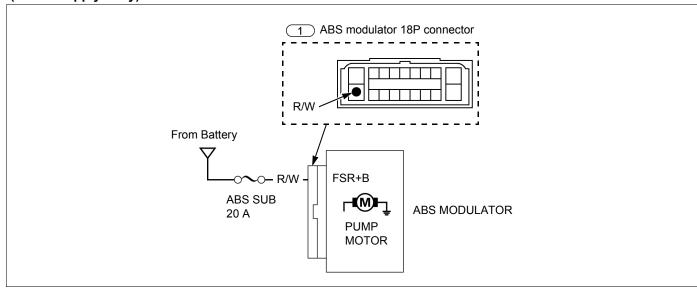
· Faulty R wire

6-40



DTC 5-4

(Power supply relay)



1. ABS Modulator Power Line Inspection



- Connection: R/W (+) Ground
- · Does the battery voltage exist?

Yes ▼



• Faulty R/W wire

2. Failure Reproduction

- Erase the DTC and test-ride the vehicle above 30 km/h, then recheck the DTC.
- · Is the DTC 5-4 indicated?

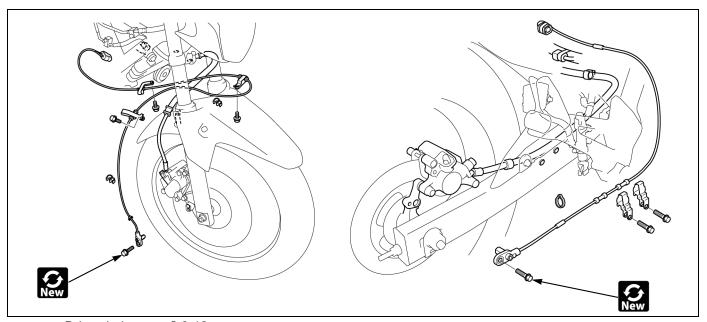
No ▶

· Intermittent failure



Faulty ABS modulator

WHEEL SPEED SENSOR



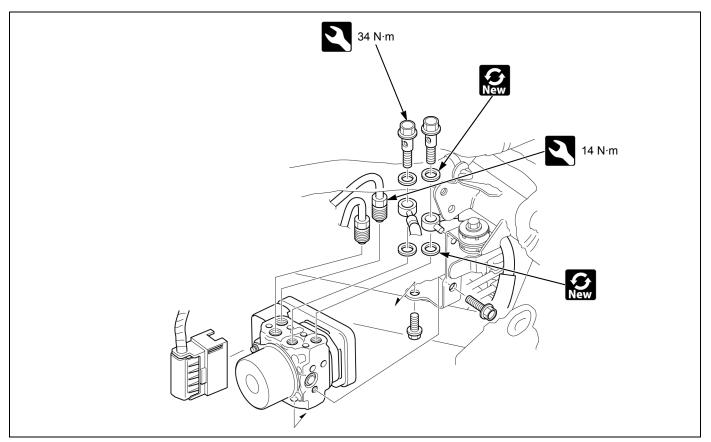


• Drive chain case →3-12



Wheel speed sensor inspection

ABS MODULATOR

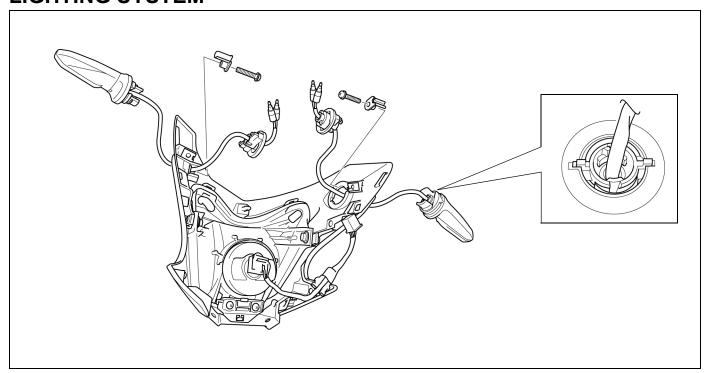




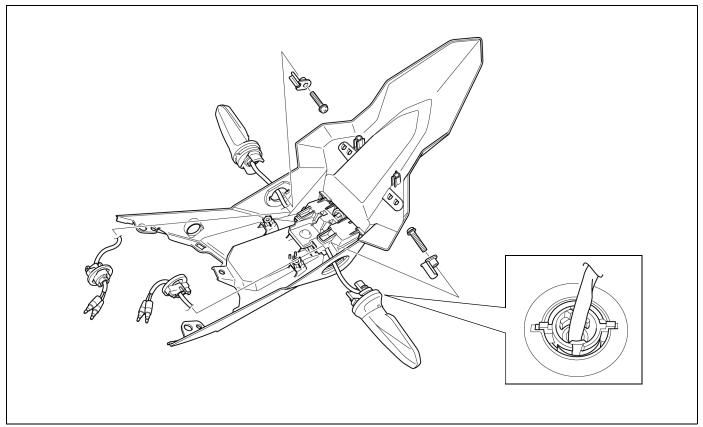
- Rear suspension →3-25Battery box →3-14



LIGHTING SYSTEM



• Front cowl →3-3





Rear fender A →3-8

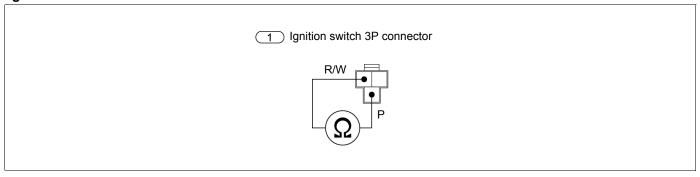
MC250/A/C/W-K ADDENDUM

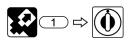
ELECTRICAL COMPONENT IGNITION SWITCH



• Front cowl →6-25

Ignition switch circuit





Check for continuity the ignition switch connector of the ignition switch side.

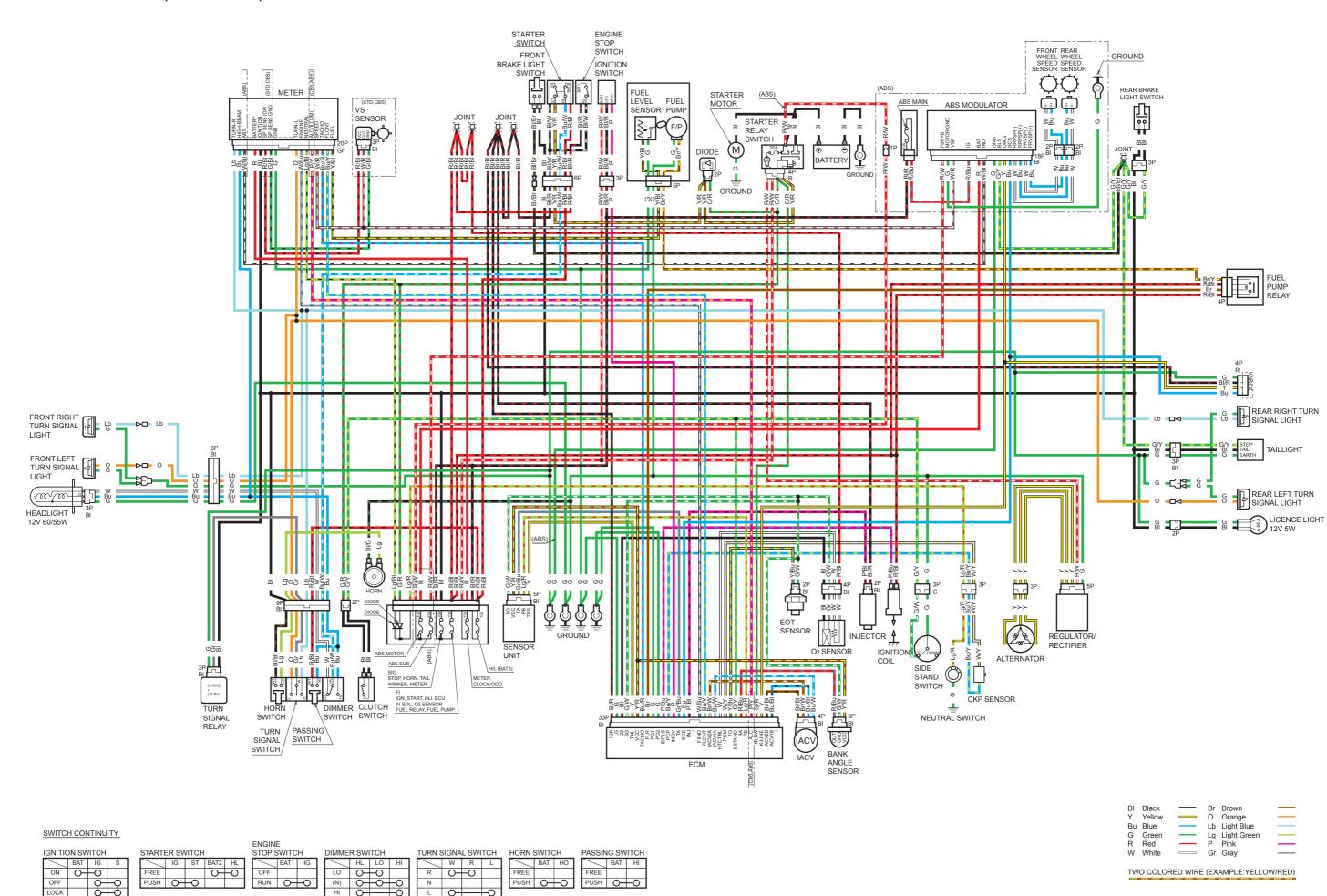
Connection: R/W (+) – P (–) and R/W (–) – P (+)

It is normal if there is continuity in one direction.

• It is faulty of the ignition switch if there is continuity in both directions.

MC250/A/C/W-K (AG,LA,BR)

(N)



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